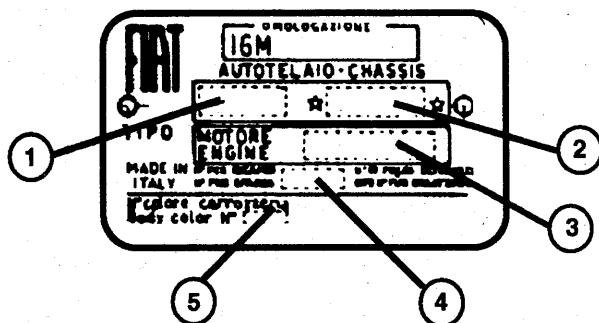




Model Identification Plate



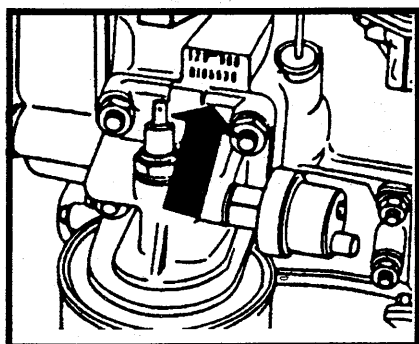
1 = Chassis Type

2 = Chassis Number

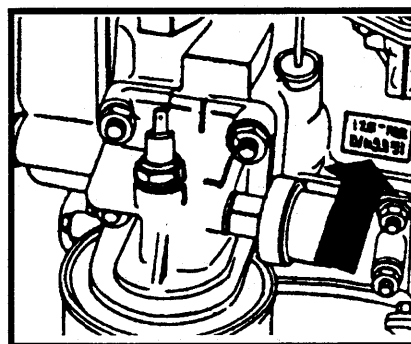
3 = Engine Type

4 = Spares Number (VETT. N.)

5 = Paint Number



1968-78 Models



1979-85 Models

Location of Engine Numbers (MOT.N.)

Car Model Identification

Car Model Identification

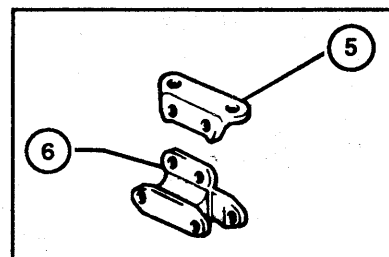
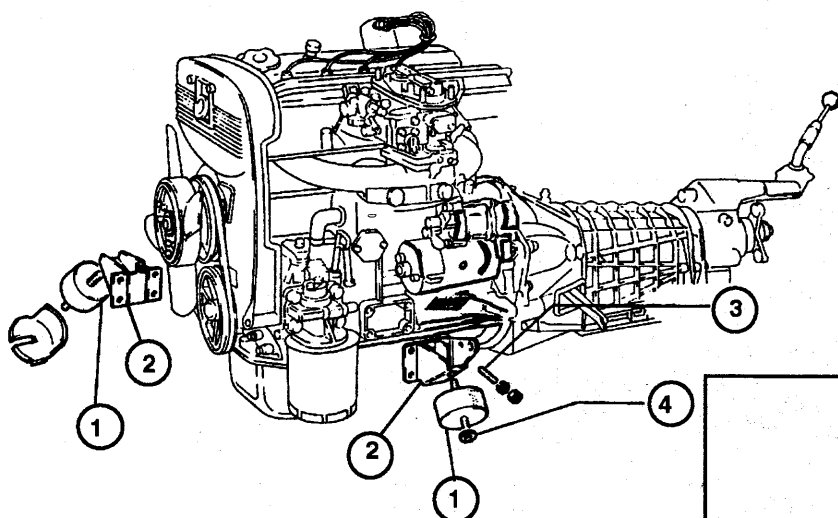
Model	Year	Chassis	Beginning Serial	Engine Type	Displacement CC
124 Spider	1968	124AS	0005619	124AC.040	DOHC 1438cc
124 Spider	1969	124AS	0010554	124AC3040	DOHC 1438cc
124 Spider	1970	124BS	0021861	124AC.040	DOHC 1438cc
124 Spider	1971	124BS	22589 to 33949	124AC.040	DOHC 14438cc
124 Spider	1971	124BS1	33950	145BC.040	DOHC 1608cc
124 Spider	1972	124BS1	47032	125BC.040	DOHC 1608cc
124 Spider	1973	124CS	59592	125BC.040	DOHC 1608cc
124 Spider	1973	124CS1	63308	132AC.040.3	DOHC 1592cc
124 Spider	1974	124CS1	71650	132A1.040.4	DOHC 1756cc
124 Spider	1975	124CS	88792	132A1.040.5 132A1.061.5 California	DOHC 1756cc
124 Spider	1976	124CS1	99909	132A1.040.5 132A1.031.5 California	DOHC 1756cc
124 Spider	1977	124CS	113343	132A1.040.5 132A1.031.5 California	DOHC 1756cc
124 Spider	1978	124CS	126001	132A1.040.5 132A1.031.5 California	DOHC 1756cc
124 Spider	1979	124CS2	142514	132C2.040 132C2.031 California	DOHC 1995cc
124 Spider	1980	124CS0	00171001 Spares 1938507	132c3.031	DOHC 1995cc
124 Spider	1980	124CS2	0157654	132C3.040	DOHC 1995cc
124 Spider	1981	124CS2	171001	132CX3.031	DOHC 1995cc
124 Spider	1981	124CSC	164089	132C3.040	DOHC
124 Spider	1982	124CS2	1938507	132C3.040	DOHC 1995cc
124 Spider Pininfarina	1983	124DS0	1967897 55000001	132C3.040 Varopis \$ frp, 1983-85	DOHC 1995cc
Spider Pininfarina	1984	124DS0	5503666	132C3.040	DOHC 1995cc
Spider Pininfarina	1985	124DS0	5506060	132 Series	DOHC 1995cc

NOTE: Fuel injection available in California model in 1980, standard on all models from 1981-85. Pininfarina Azzura, Spider Pininfarina and Spider Europa are all DOHC 1995cc models from 1983-85. Automatic gearbox optional. Approximate curb weight curb weight 2250-2360 lbs. various years. Add 40 lbs for automatic transmission and 70 lbs. for air conditioning. Turbocharged models available 1981-82.

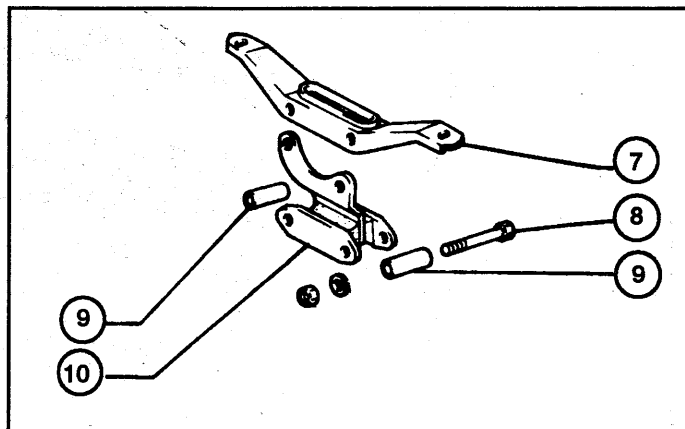
Production Figures 1983-85

Period	Annual	USA	Europe	Japan	Canada	Volumes
1983	4362	1070	2941	68	286	100
1984	6217	1940	3176	8	93	100
1985	7438	3100	4338	---	---	300

Power Plant Suspensions



Automatic Transmission



Manual Transmission

Illus. No.	Part No.	Description
1.	4286570	Motor Mount (2 Req.)
2.	4423042	Bracket
3.	13516121	Stud
4.	4204297	Spacer
5.	4361216	Bracket, Automatic Transmission
6.	4476766	Mount, Automatic Transmission
7.	4421351	Bracket, Manual Transmission
8.	16233521	Bolt
9.	1392508	Spacer (2 Req.)
10.	4164091	Mount Manual Transmission 1968-78
	4421352	Mount Manual Transmission 1979-85

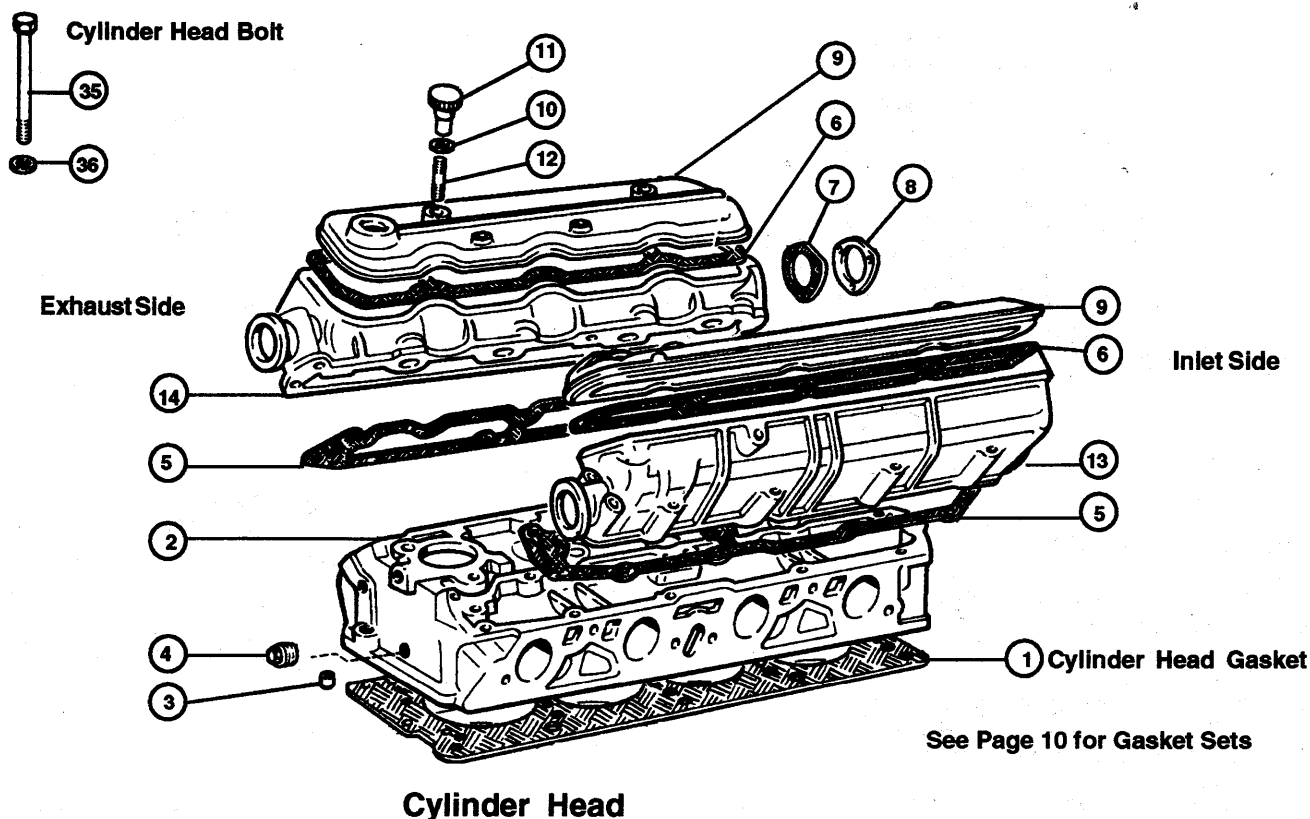
Factory Short Blocks

Model	124	Part # 4382428	1800cc
Model	2000	Part # 5997268	2000 w/ FI

Fiat 124/2000 Engines Through The Years

Year	1968-70	1971-72	1971-78	1979-80	1981-85	1982-83
Displacement (cc) (Turbo)	1438	1608	1756	1995	1995	1995
Horsepower HP @ rpm	96 @ 6500	104 @ 6000	92 @ 6200	80 @ 5500	102 @ 5500	120 @ 6000
Torque ft. - lb. @ rpm	83 @ 400	94 @ 4200	92 @ 3000	100 @ 3000	110 @ 3000	130 @ 3000

Crankcase & Cylinder Head Twincam Engine



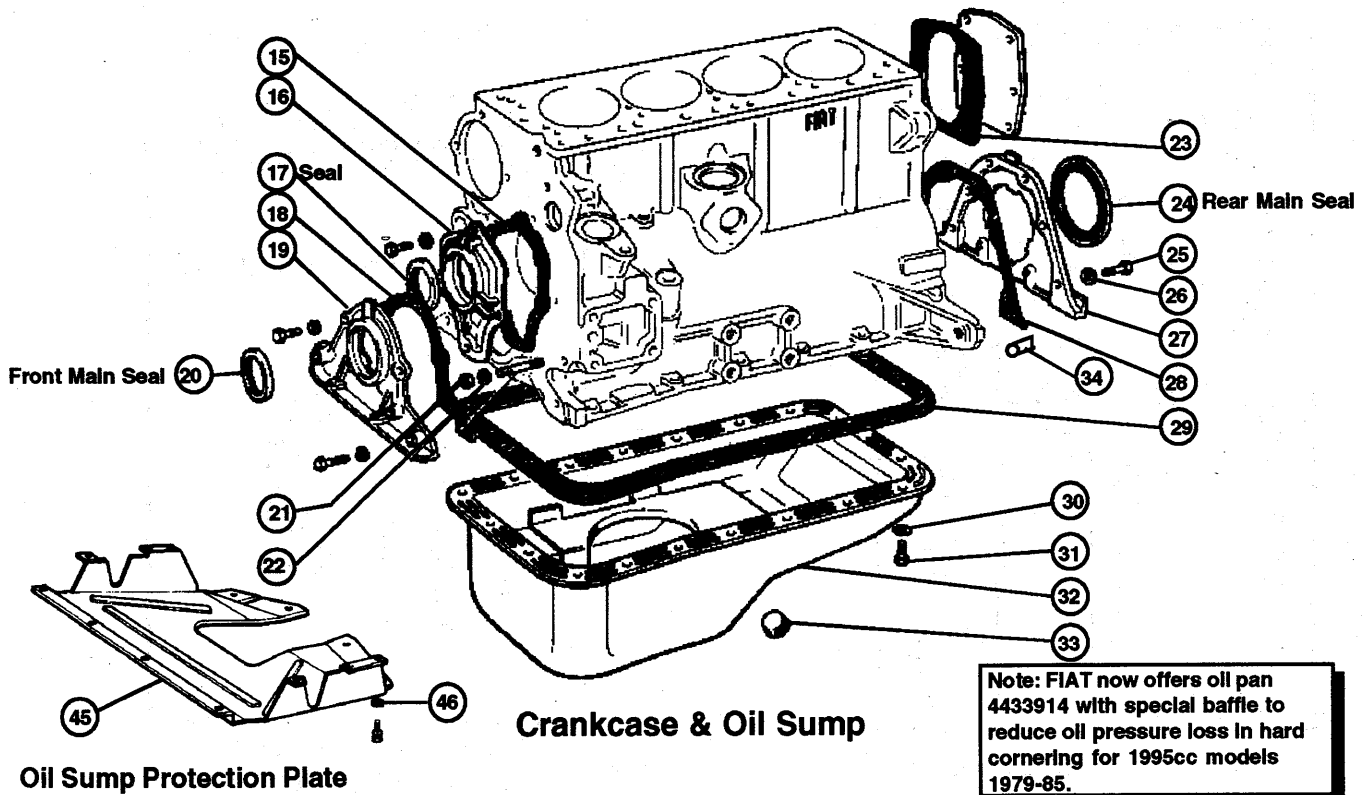
Illus. No.	Part No.	Description
1.	4312413	Head Gasket 1968-72 1438, 1608cc
	4341242	Head Gasket 1973, 1592cc
	4387624	Head Gasket 1974-85
	7030162	INOX Head Gasket, Turbo-Charged Models 1981-82
2.	5881124	Cylinder Head, 1979 Federal
	5881125	Cylinder Head, 1979 Calif. 1980 Federal
	5881153	Cylinder Head, 1980-85 Fuel Injected
3.	4152605	Align Dowel (2 Req.)
4.	14324801	Plug 12 x 1.5mm
5.	4388512	Cam Box Gasket (2 Req.)
6.	4158646	Valve Cover Gasket (2 Req.)
7.	4123150	Cam Box Gasket (2 Req.)
8.	4220200	Cover Plate, Manual Transmission
	4336910	Cover Plate, Automatic Transmission
9.	4158643	Valve Cover W/O Oil Spout W/O Stud Bosses (Plain valve cover as used from 1968-85)
	7564635	Valve Cover W/O Oil Spout 1985
	7564636	Valve Cover W/Oil Spout W/2 Stud Bosses 1968-85 Exhaust Side
10.	10280060	Gasket
11.	7540602	Knob
12.	13540721	Stud
13.	4268804	Cam Box, Intake
14.	4272859	Cam Box, Exhaust
15.	4130916	Auxiliary Cam Cover Gasket

Illus. No.	Part No.	Description
16.	4130914	Auxiliary Cam Cover
17.	40004460	Suxiliary Cam Seal
18.	4130903	Crankcase Front Cover
19.	4391587	Crankshaft Front Cover
20.	40004340	Front Main Seal (To Spares #5506003)
	40004460	Front Main Seal (From Spares #5506004) w/pully #4443448
21.	10902231	Nut
22.	11197774	Lockwasher
23.	5929985	Crankcase Cover Gasket 1968-78
24.	40004290	Rear Main Seal 1968-76 (To Engine #430594)
	40004300	Rear Main Seal 1976-85 (From Engine #430595)
25.	10902421	Bolt (6 Req.)
26.	11197774	Lockwasher (8 Req.)
27.	4129762	Rear Main Seal Cover 1968-76 (To Engine 430594)
	4335428	Rear Main Seal Cover 1976-85 (From Engine #430595)
28.	4129763	Gasket
29.	4331606	Oil Pan Gasket 1800 74-85
	4258668	Oil Pan Gasket 1608 74-85
30.	11197474	Oil Pan Lockwasher (20 Req.)
31.	10902231	Oil Pan Bolt (20 Req.)
32.	4258666	Oil Pan 1968-73
	4332632	Oil Pan 1974-78
	4331604	Oil Pan 1979-85 (Original Type)
	4433914	Oil Pan 1979-85 W/Baffle
33.	144325301	Oil Drain Plug
	14326211	Oil Drain Plug (Magnetic)

Illus. No.	Part No.	Description
35.	4188601	Head Bolt 1968-82 (to Chassis #1364204)
	5954365	Head Bolt 1983-85 (From Chassis #1364205)
36.	4478258	Head Bolt Washer 1968-82 (To Chassis #1364204)
	12638620	Head Bolt Washer 1983-85 (From Chassis #1364205)
37.	14329901	Freeze Plug 40mm (4 Req.)
38.	10158601	Oil Galley Core Plug 16mm
	10158700	Oil Galley Core Plug 18mm
39.	14328901	Core Plug 25mm
40.	4263780	Front Main Bearing Cap Bolt 10x1.25mm
	5990959	Main Bearing Cap Bolt
41.	4319009	Gasket
42.	4185826	Plate
43.	11193874	Lockwasher (2 Req.)
44.	4218238	Bolt (2 Req.)
45.	4425308	Protection Pan
46.	12640601	Lockwasher

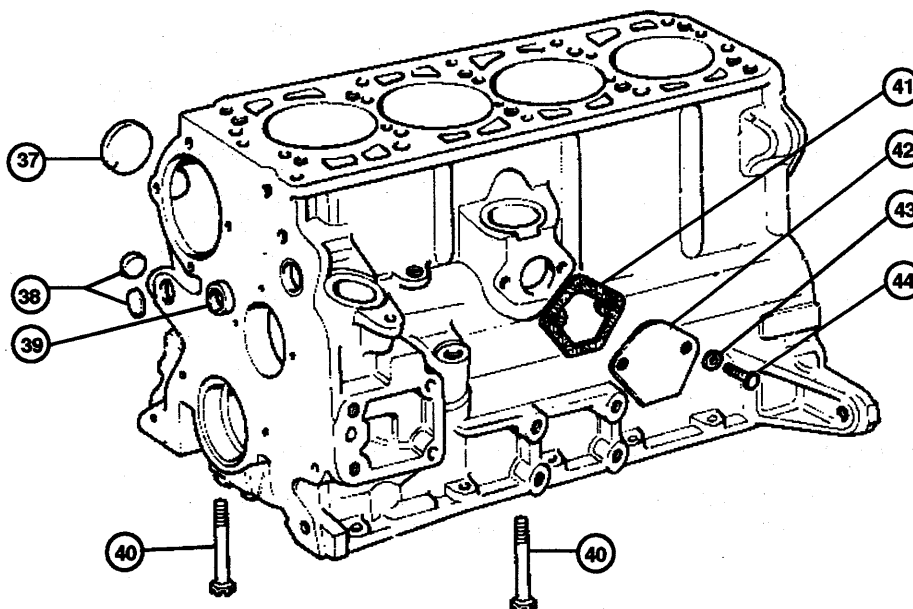
Note: When using head gasket 7030162, use only head bolts 5954365 and follow special instruction supplied w/ gasket.

Crankcase and Cylinder Head Twincam Engine

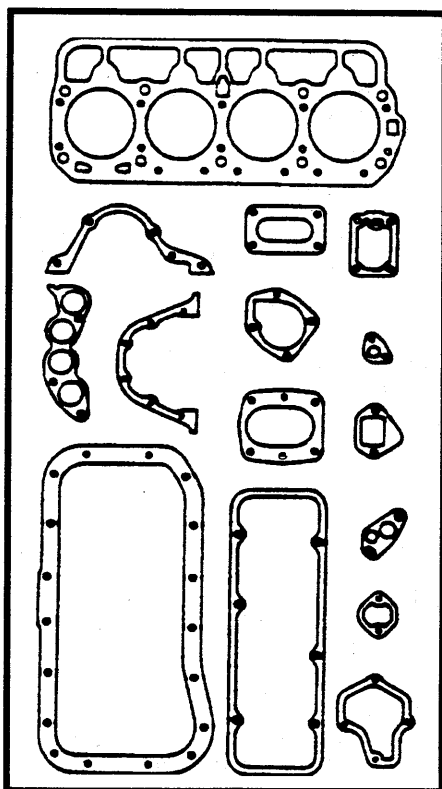


See Page 10 for gasket sets.

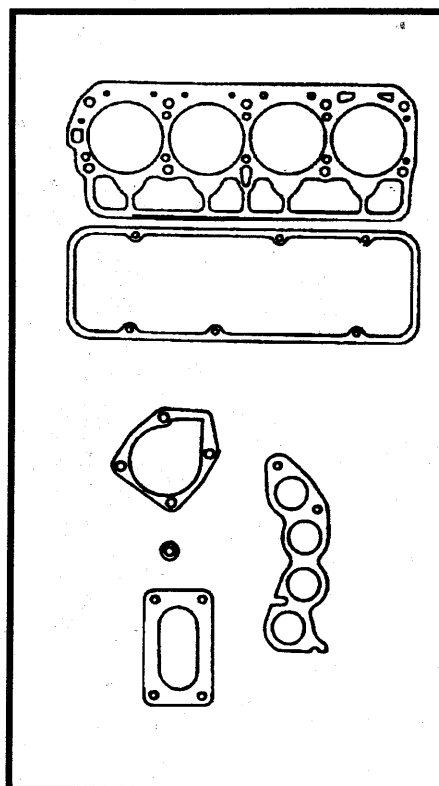
Note: Use drain plug wrench 50114 8" handle



Engine Gasket Sets



① **Master Overhaul Gasket Set**
(Includes Head Gasket)



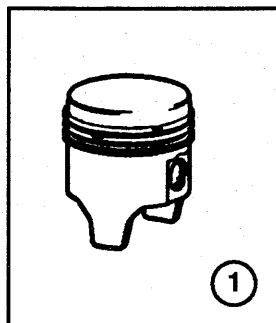
② **Cylinder Head Gasket Set**
(includes head gasket & seals)

Illus. No.	Part No.	Description
1.	1900274A	Master Overhaul Gasket Set 1968-73 1438cc, 1608cc w/ head gasket & all seals
	5880452A	Master Overhaul Gasket Set 1973-78 1600cs w/ head gasket & all seals
	5881004	Masket Overhaul Gasket Set 1800 & 2000 w/ carburetor w/ head gasket & all seals
	5881185	Master Overhaul Gasket Set 2000 w/ FI w/ head gasket & all seals

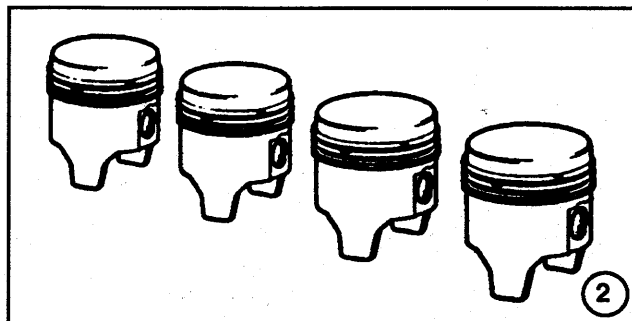
Illus. No.	Part No.	Description
2.	5880655A	Cylinder Head Gasket Set 1400-1600 w/ head gasket & all seals
	5880449A	Cylinder Head Gasket Set 1600cs w/ head gasket & all seals
	5881006A	Cylinder Head Gasket Set 1800 & 2000 w/ carburetor w/ head gasket & all seals
	5881157	Cylinder Head Gasket Set 2000 w/ FI w/ head gasket & all seals

Note: All gaskets on this page may be purchased separately.
See previous pages for individual gasket part numbers.

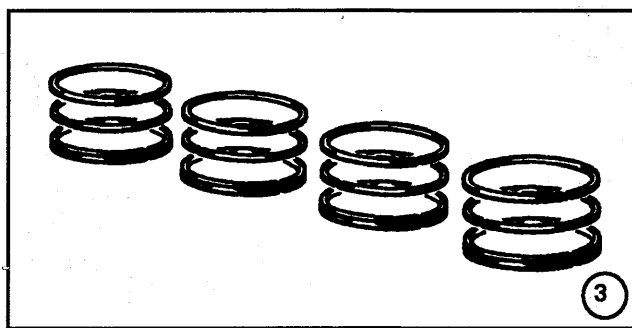
Connecting Rods & Pistons



Piston with Rings

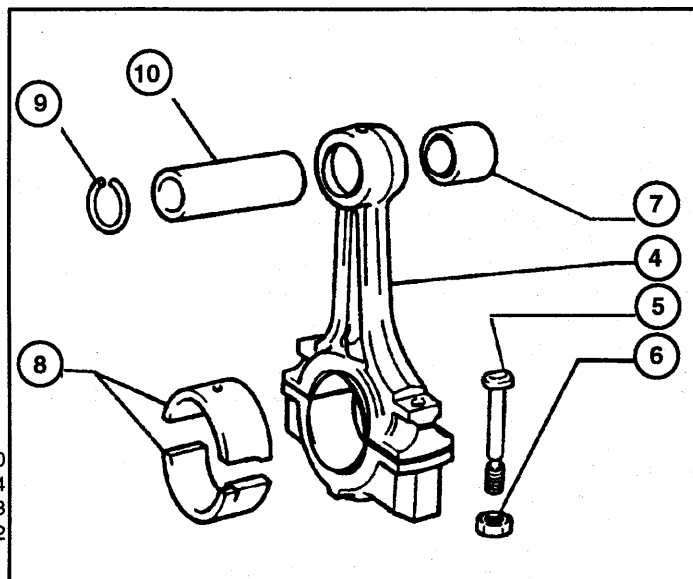


All oversize piston sets are supplied with rings and pins.



Piston Rings

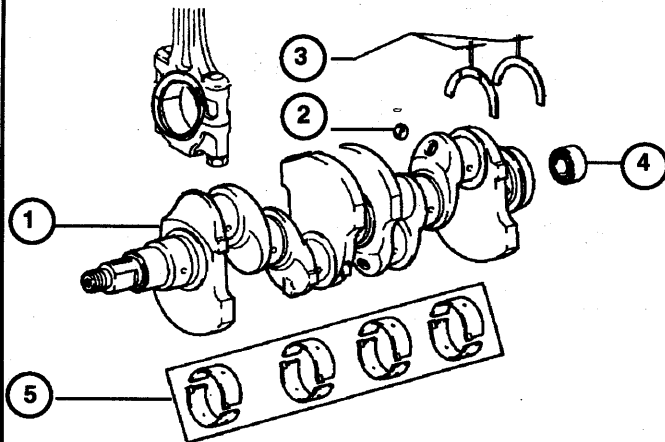
Illus. Part No.	Description
1. 5880586	Piston 1973 1592cc Class C (Standard Bore)
5881420	Piston 1974-85 Class A (Standard Bore)
5881421	Piston 1974-85 Class C (Standard Bore)
2. 5880514	Piston Set 1968-71 1438cc +0, 2mm (Over Bore)
5881424	Piston Set 1974-85 +0, 4mm (Over Bore)
5881425	Piston Set 1974-85 +0, 6mm (Over Bore)
3. 1900501	Piston Ring Set 1968-72 (Standard Bore)
5880366	Piston Ring Set 1973-85 (Standard Bore)
5880367	Piston Ring Set 1973-85 +0, 2mm (Over Bore)
4. 4343780	Connecting Rod 1973-78
7547943	Connecting Rod 1979-85
5. 4150297	Connecting Rod Bolt 1968-72 (2 Req.)
4406335	Connecting Rod Bolt 1973-78 (2 Req.)
5962397	Connecting Rod Bolt 1979-85 (2 Req.)
6. 15500920	Connecting Rod Bolt Nut 1968-78 (2 Req.)
4347622	Connecting Rod Bolt Nut 1979-85 (2 Req.)
7. 4264161	Small End Bushing 1968-78 (Sold each)
7540151	Small End Bushing 1979-85 (Sold each)
8. 7597964	Con. Rod Bearing (2 Pc.) 1968-72 1438cc +0, 000
7597966	Con. Rod Bearing (2 Pc.) 1968-72 1438cc +0, 254
7597967	Con. Rod Bearing (2 Pc.) 1968-72 1438cc +0, 508
5951713	Con. Rod Bearing (2 Pc.) 1968-72 1438cc +0, 762
5951741	Con. Rod Bearing (2 Pc.) 1972-85 +0, 000
5951743	Con. Rod Bearing (2 Pc.) 1972-85 +0, 254
5951744	Con. Rod Bearing (2 Pc.) 1972-85 +0, 508
9. 4111012	Piston Pin Keeper (2 Req.)
10. 5990717	Piston Pin 1968-72 1438cc (Standard)
5990718	Piston Pin 1968-72 1438cc (Class 1)
5990719	Piston Pin 1972-73 (Standard)
4230372	Piston Pin 1972-73 (Class 2)
4241720	Piston Pin 1974-85 (Class 1)
5996627	Piston Pin 1974-85 (Class 2)



Connecting Rods

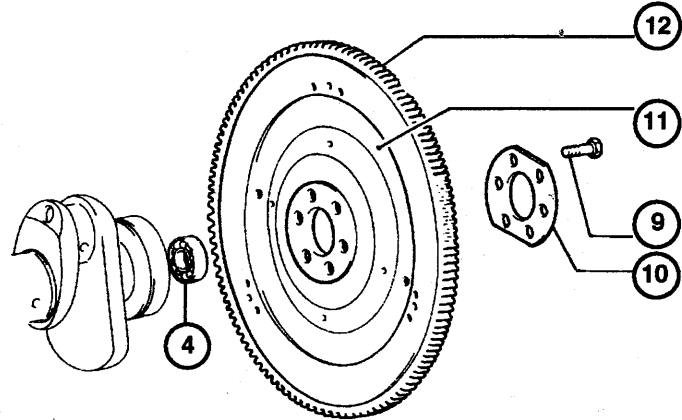
Note: For explanation of piston classes and bore specifications consult the SHOP MANUAL Part #3393

Crankshaft - Flywheel - Clutch

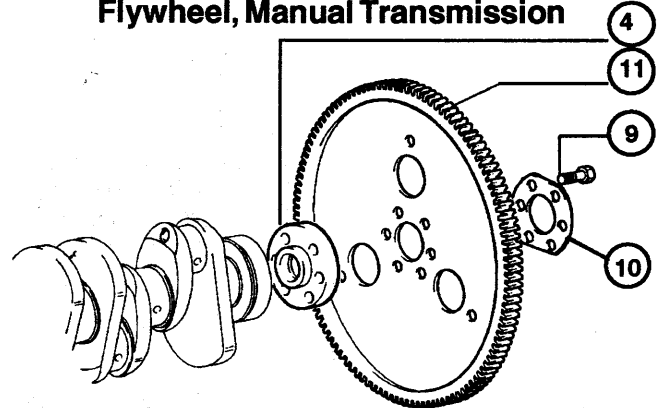


Crankshaft & Main Bearings

Note: Crankshaft 5882102 is of newer material and may be used on all 1995cc engines from 1979-85

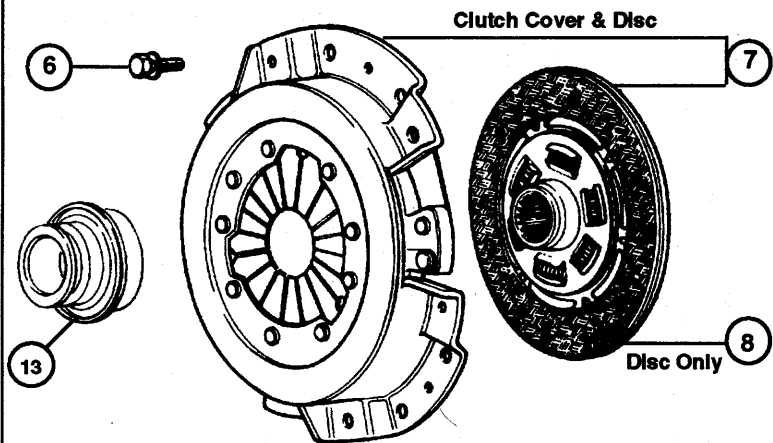


Flywheel, Manual Transmission



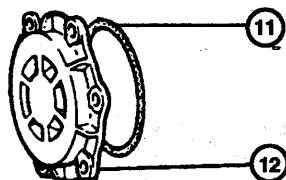
Flywheel, Automatic Transmission

Illus. No.	Part No.	Description
1.	5880944	Crankshaft 1979-82
	5882102	Crankshaft 1983-85
2.	14328201	Galley Plug
3.	902160	Thrust Washer 1968-71 +000 (Standard)
	902161	Thrust Washer 1968-71 +127 (Oversize)
	1901074	Thrust Washer 1972-85 +000 (Standard)
	1901075	Thrust Washer 1972-85 +127 (Oversize)
4.	24940440	Pilot Bearing, Manual Transmission
	4335657	Pilot, Automatic Transmission
5.	902144	Main Bearing Set 1968-72 +0, 000 (Standard)
	902145	Main Bearing Set 1968-72 +0, 254 (Oversize)
	902146	Main Bearing Set 1968-72 +0, 508 (Oversize)
	902147	Main Bearing Set 1968-72 +0, 762 (Oversize)
	5880256	Main Bearing Set 1973-85 +0, 000 (Standard)
	5880257	Main Bearing Set 1973-85 +0, 254 (Oversize)
	5880258	Main Bearing Set 1973-85 +0, 508 (Oversize)
6.	13632624	Clutch Bolt (6 Req.)
7.	5888405	Clutch Set 1968-71
	5888725	Clutch Set 1972-85
8.	4304548	Clutch Disc 1968-71
	5890232	Clutch Disc 1972-85
9.	14348670	Flywheel Bolt 10mm 1971-77, Manual Trans.
	4335291	Flywheel Bolt 12mm 1978-85, Manual Trans.
	4335660	Flywheel Bolt Automatic Transmission
10.	4242654	Lock Ring 1971-77, 10mm Hole
	4335659	Lock Ring 1978-85, 12mm Hole
11.	4296847	Flywheel 1971-77 w/10mm Bolt, Manual Trans.
	82385323	Flywheel 1978-82 w/12mm Bolt, Manual Trans.
	5990935	Flywheel 1983-85 w/12mm Bolt, Manual Trans.
	91103203	Flywheel Automatic Transmission w/ring gear
12.	4353079	Ring Gear 1971-85, Manual Transmission
13.	5954175	Release Bearing 1968-85

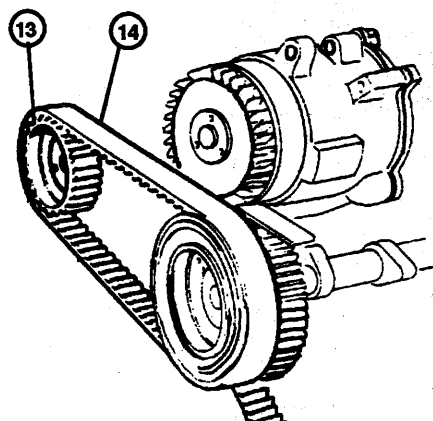


Clutch Components

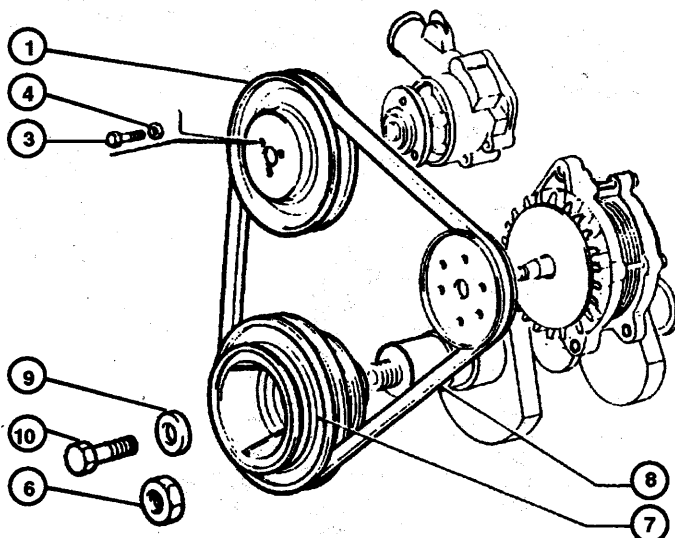
Auxiliary Drives 1968-85 Air Pump Drive 1974-80



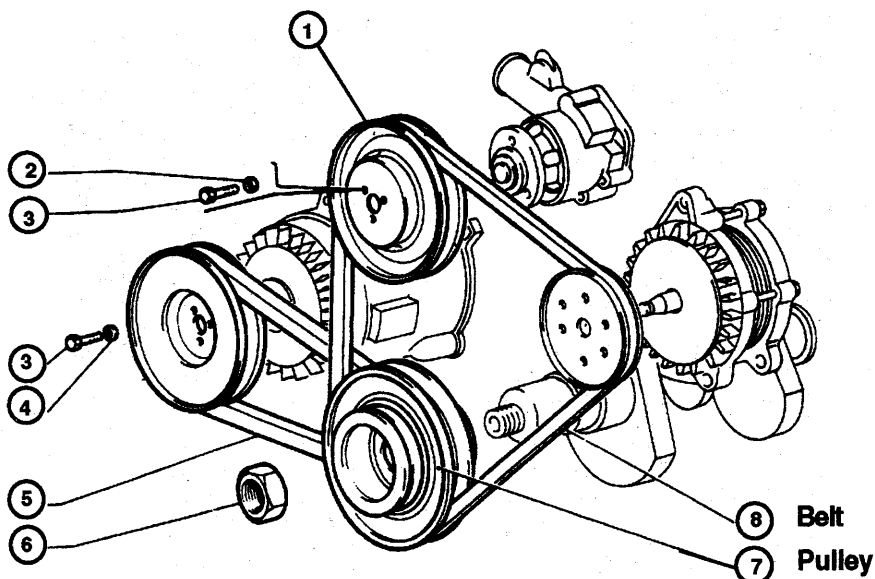
**1968-72 Models With
Centrifugal Oil Filter**



**Air Pump Drive
1974-76 Models**



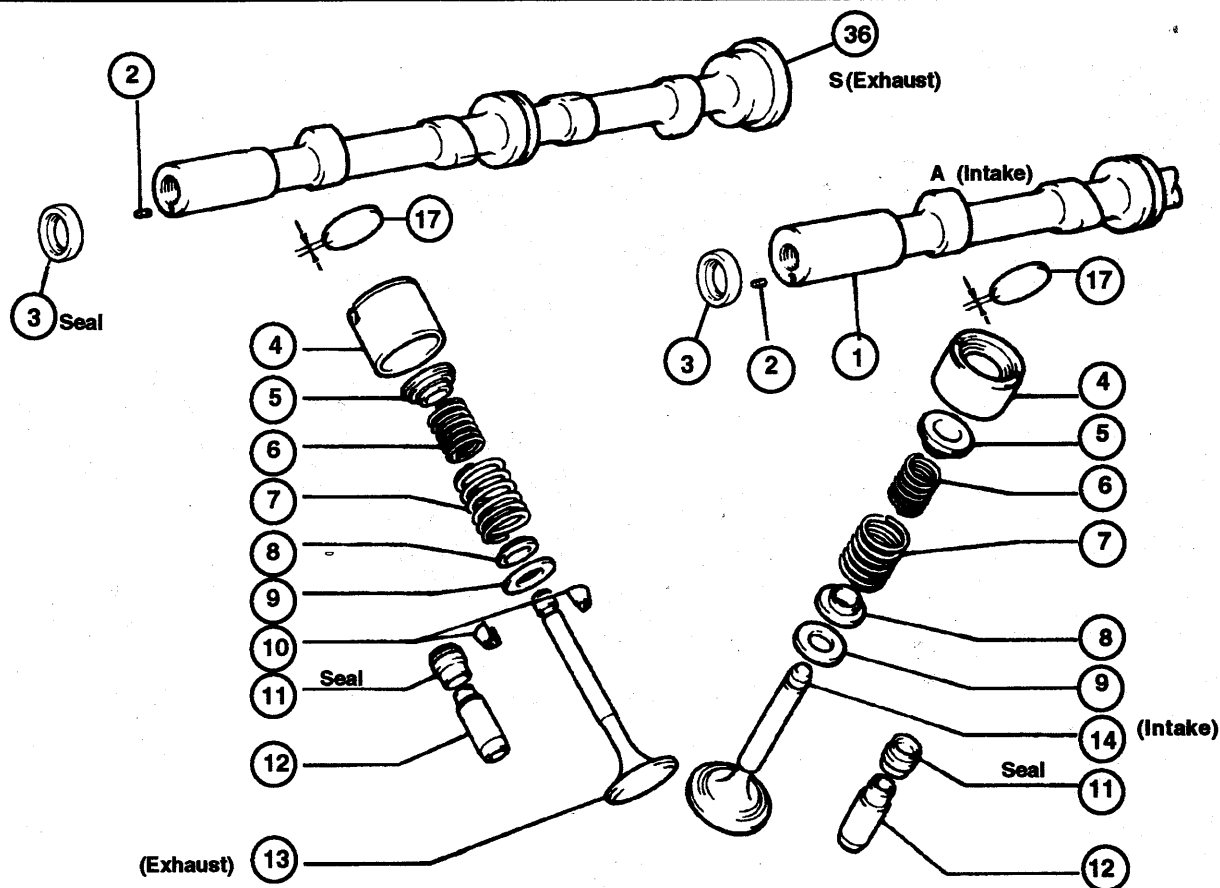
1968-85 Models (Except 1977-80 Carbureted Models)



1977-80 Models (Carbureted)

Illus. No.	Part No.	Description
1.	4129987	Water Pump Pulley 1970-72
	4269433	Water Pump Pulley 1973-76
	4394393	Water Pump Pulley 1977-85
2.	11197774	Lockwasher
3.	16042921	Bolt
4.	11193874	Lockwasher
5.	7280	Air Pump Belt
6.	4247592	Crank Pulley Nut
7.	4443448	Crank Pulley 1979-85
8.	4434871	Belt 1968-76 34 outside, 15 1/3 center
	4434871	Belt 1973 1592cc only
	4382104	Belt 1979-85 1995cc
9.	5985015	Washer 1983-85
10.	7533288	Bolt 1983-85
11.	987112	Centrifugal Oil Filter Gasket
12.	4132012	Centrifugal Oil Filter
13.	4316119	Gear
14.	4333268	Air Pump Belt 1974-76

Timing Gear



Illus. No.	Part No.	Description
1.	4335494	Inlet Camshaft 1974-85
2.	4130961	Dowel
3.	40004460	Camshaft Seal (2 Req.)
4.	4152447	Tappet
5.	4166789	Spring Seat, Upper
6.	4134900	Valve Spring, Inner
7.	4388579	Valve Spring, Outer
8.	4371517	Spring Seat, Lower
9.	4372020	Washer
10.	14196870	Keeper, (2 Req./Valve)
11.	5930415	Valve Seal (8 Req./Engine)
12.	4204841	Guide 1968-71 +0, 05"
	4371514	Guide 1972-75 +0, 05"
	4371508	Guide 1976-85 +0, 05"
	4371509	Guide 1976-85 +0, 10"
	4371511	Guide 1976-85 +0, 25"
13.	5975341	Exhaust Valve w/Stellite Facing
14.	4255694	Intake Valve w/Stellite Facing
15.	4182425	Timing Belt 1968-71 1438cc
	4182426	Timing Belt 1972-73 1592, 1608cc
	4201739	Timing Belt 1979-85 1995cc
16.	4443703	Idle Bearing 1968-71
	4443446	Idle Bearing 1972-85
17.	4204141	Valve Shim 3.25mm
	4204142	Valve Shim 3.30mm
	4204143	Valve Shim 3.35mm
	4204145	Valve Shim 3.45mm
	4152449	Valve Shim 3.50mm
	4152450	Valve Shim 3.55mm
	4152451	Valve Shim 3.60mm
	4152452	Valve Shim 3.65mm
	4152453	Valve Shim 3.70mm
	4152454	Valve Shim 3.75mm

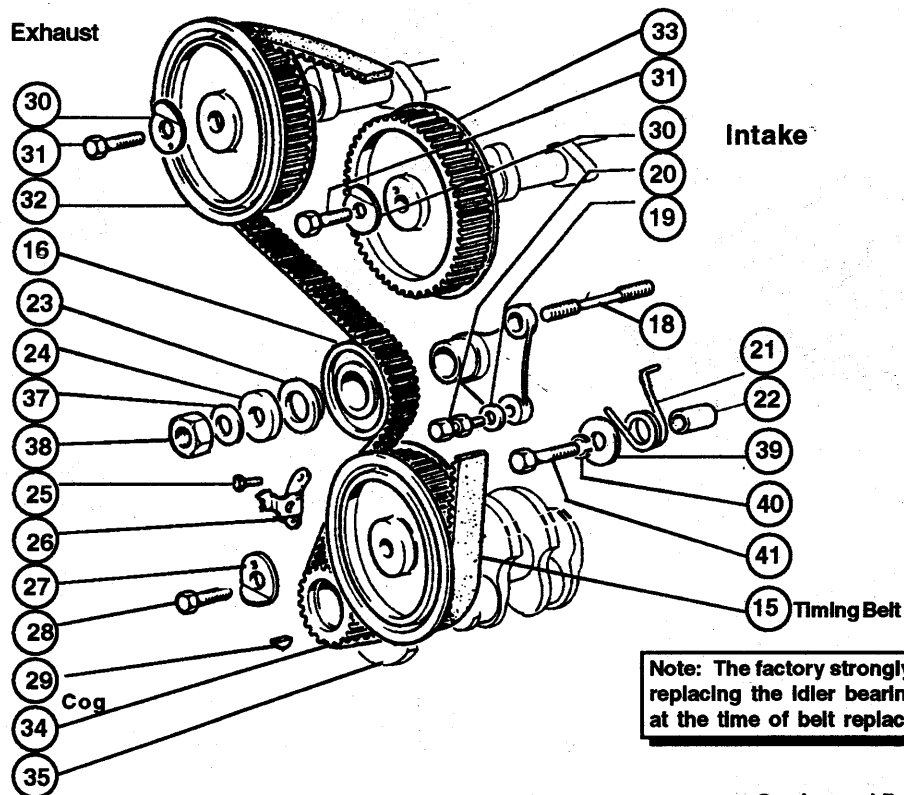
Illus. No.	Part No.	Description
17.	4152455	Valve Shim 3.80mm
	4152456	Valve Shim 3.85mm
	4152457	Valve Shim 3.90mm
	4152458	Valve Shim 3.95mm
	4152448	Valve Shim 4.00mm
	4152459	Valve Shim 4.05mm
	4152460	Valve Shim 4.10mm
	4152461	Valve Shim 4.15mm
	4152462	Valve Shim 4.20mm
	4152463	Valve Shim 4.25mm
	4152464	Valve Shim 4.30mm
	4152465	Valve Shim 4.35mm
	4152466	Valve Shim 4.40mm
	4152467	Valve Shim 4.45mm
	4152468	Valve Shim 4.50mm
	4162888	Valve Shim 4.55mm
	4162889	Valve Shim 4.60mm
	4162890	Valve Shim 4.65mm
18.	4152332	Stud
19.	11193874	Lockwasher
20.	4180204	Tensioner Bolt
21.	4384854	Tensioner Spring
22.	4180205	Spacer
23.	4149974	Bearing Seat
24.	4149975	Washer
25.	10902321	Bolt
26.	4391589	TDC Pointer (79-85)
27.	11198674	Washer
28.	15540470	Bolt
29.	10203290	Woodruff Key
30.	11198674	Washer
31.	15540470	Bolt
32.	4254433	Gear Exhaust Cam 1968-76

Illus. No.	Part No.	Description
32.	5999452	Gear, Exhaust Cam 1974-85
33.	4254434	Gear, Intake Cam 1968-79 118 Degrees
	5999451	Gear, Intake Cam 1980-85
34.	4153518	Crankshaft Cog 1968-76
	5925051	Crankshaft Cog 1977-85
35.	4254433	Auxiliary Cam Gear 1968 to 2/79
	5958894	Auxiliary Cam Gear 2/79 to 1985
36.	4337614	Exhaust Camshaft 74-85
37.	11198074	flat Washer
38.	13832211	Nut
39.	4180206	Washer
40.	11193874	flat Washer
41.	10911421	Bolt

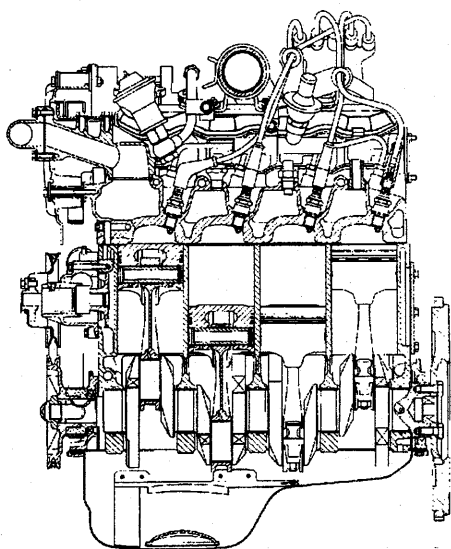
Refer to shop manual #3393 for proper valve tappet adjustment procedure. Refer to special tools section for valve adjustment tools.

See page 111 for factory valve adjusting tools.

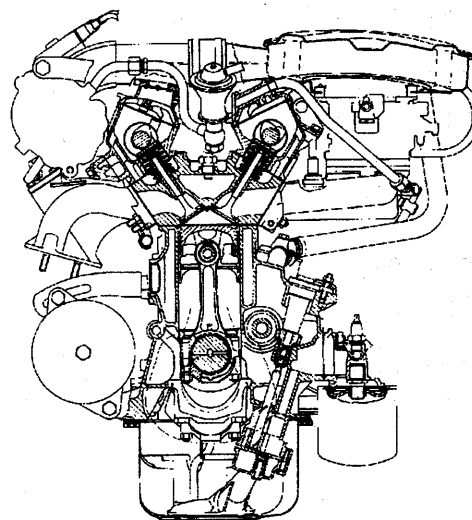
Timing Gear



Engine Assembly

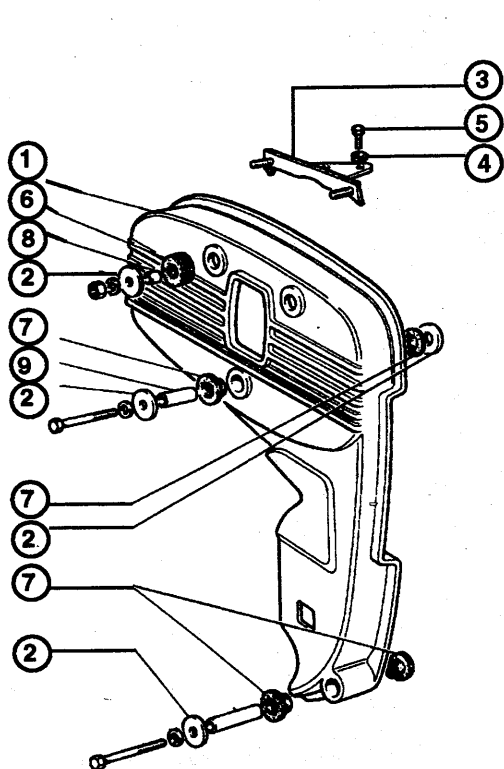


Engine Cross Section

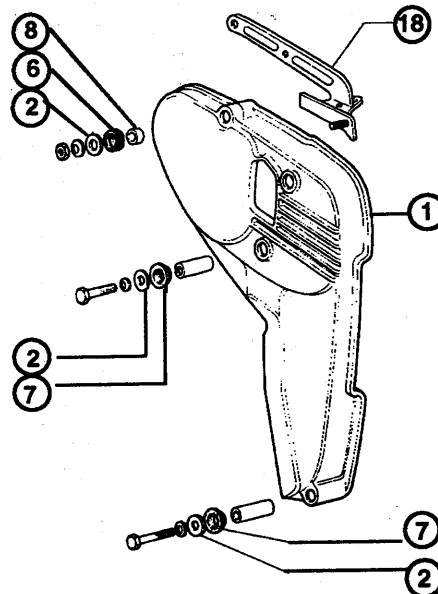
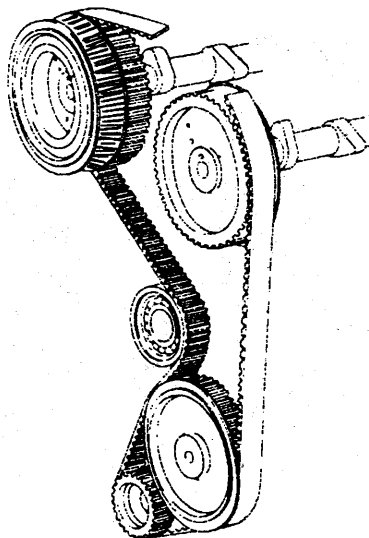


Engine Cross Section

Timing Gear Covers

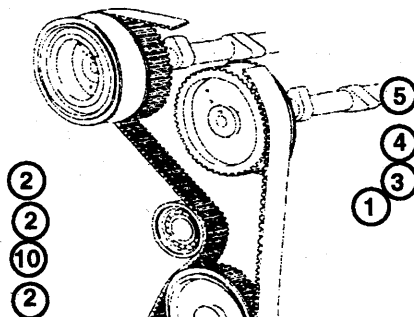


1968-73 Models

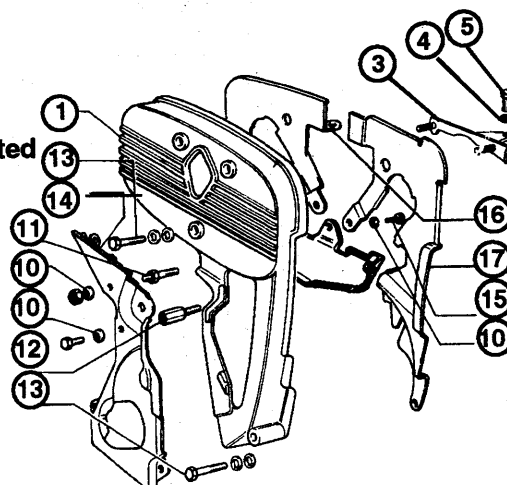


1974-78 Models

Illus. No.	Part No.	Description
1.	4165652	Cover 1968-73
	4336855	Cover 1974-78
	4475945	Cover 1979-85
2.	12640601	Spacer
3.	4357626	Bracket 1968-73, 1979-85
4.	11197774	Lockwasher
5.	10902231	Bolt
6.	4049181	Isolator
7.	4164973	Isolator
8.	4049182	Spacer
9.	4164974	Spacer
10.	11197774	Isolator
11.	4430201	Stud
12.	4430202	Stud
13.	10902921	Bolt
14.	4430528	Cover
15.	13824024	Bolt
16.	4430527	Cover 1980
	4434248	Cover 1981-85
17.	4430529	Cover
18.	4317128	Bracket 74-75

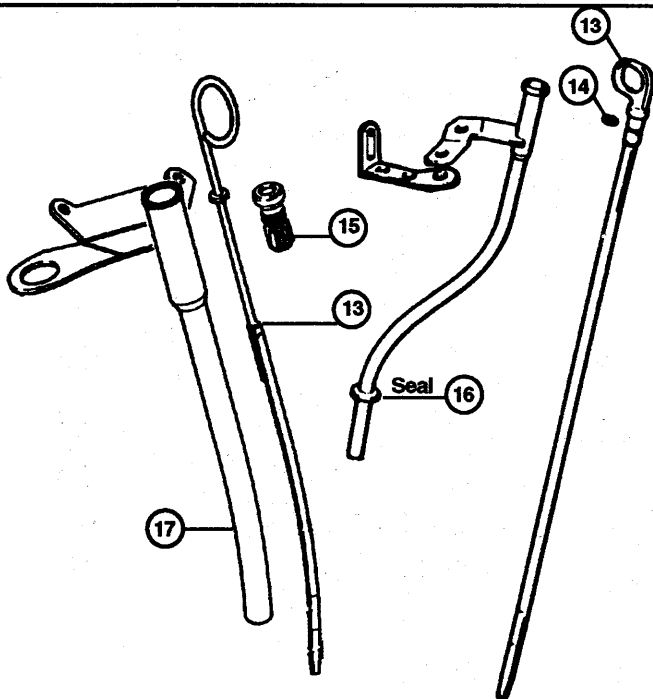


1979-80 Models Carbureted

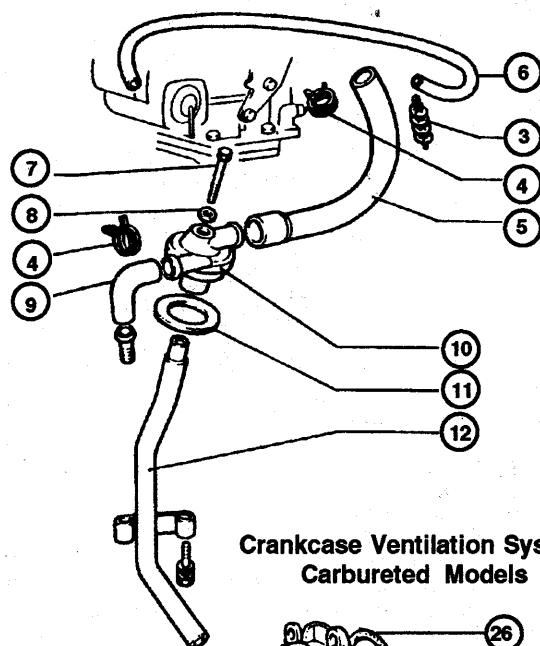


1980-85 Models Fuel Injection

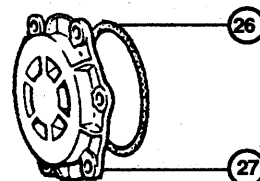
Lubrication System



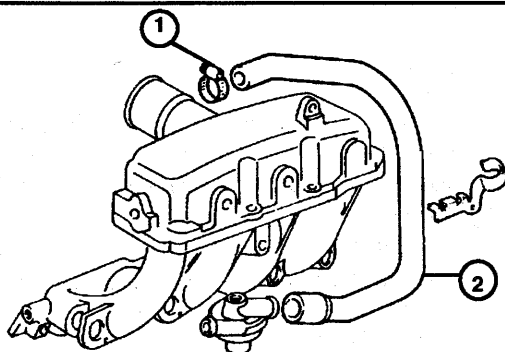
Dipstick and Tube
All Models



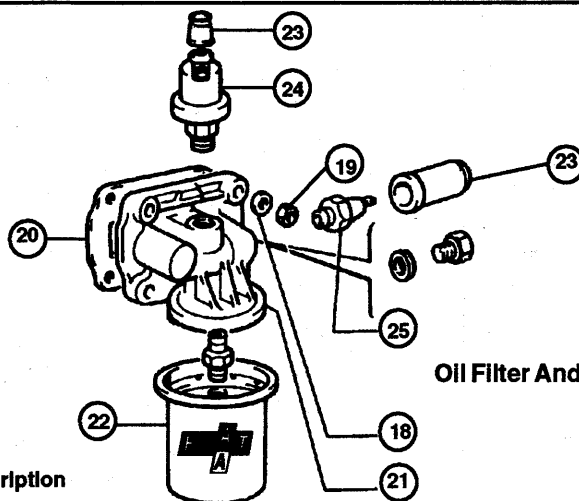
Crankcase Ventilation System
Carbureted Models



1968-72 Models With
Centrifugal Oil Filter



Crankcase Ventilation System
Fuel Injection Models



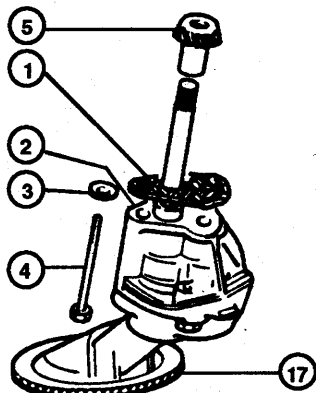
Oil Filter And Housing

Ilus. No.	Part No.	Description
1.	13000490	Hose Clamp
2.	5923248	Breather Hose Fuel Injection
3.	4159642	Flame Trap
4.	12179890	Clamp
5.	4362432	Breather Hose 1968-75
	4328504	Breather Hose 1976-78
	5958351	Breather Hose 1979-80 Carb.
	7035557	Breather Hose 1981-82 Turbo-Charged Models
6.	19053082	Vacuum Line (Per meter)
7.	16045230	Bolt
8.	10260051	Seal Washer
9.	4169456	Breather Hose 1968-78
	4389500	Breather Hose 1979-85
10.	4183253	Separator 1968-78
	4389498	Separator 1979-85
11.	4158100	Gasket 1968-85

Ilus. No.	Part No.	Description
12.	4238520	Breather 1968-78
	4338421	Breather 1979-85
13.	4336369	Dipstick 1968-74
	4267397	Dipstick 1975-78
	4456568	Dipstick 1979-85
14.	14452780	Seal
15.	4102056	Seal 1968-74
	10397280	Seal 1975-78
16.	82324106	Seal Lower 1979-80
	4448887	Seal Lower Fuel Injected
17.	4311896	Tube 1975-78
18.	10516874	Lockwasher
19.	13832211	Nut
20.	4135604	Gasket 1968-78
	7625510	Gasket 1979-85

Ilus. No.	Part No.	Description
21.	4349456	Housing 1974-78
21.	4409915	Housing 1979-85 w/o AC
22.	311	Oil Filter w/o AC
	354	Oil Filter w/ AC
23.	4414024	Boot
24.	82374407	Gauge Sender
25.	4459907	Oil Light Switch 1968-72
	4220161	Oil Light Switch 1973-78 to engine #572365
	4459907	Oil Light Switch 1974-85 from engine #0572366
26.	987112	Centrifugal Oil Filter Gasket
27.	4132012	Centrifugal Oil Filter

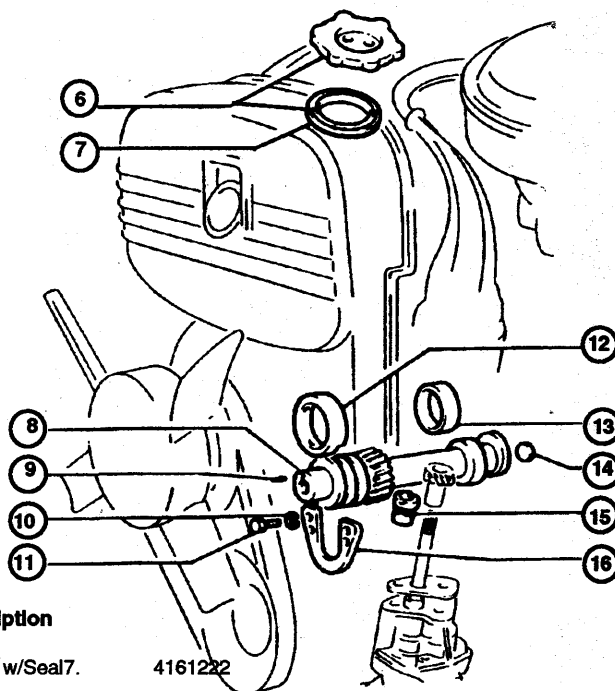
Lubrication System Oil Pump & Gear



Oil Pump

Illus. No.	Part No.	Description
1.	4121068	Gasket 1968-74
	4322815	Gasket 1975-78
	4304656	Gasket 1979-85
2.	4199918	Complete Oil Pump 1968-74 to Engine #572366
	4379251	Complete Oil Pump 1974-78 from Engine #572367
	4419319	Complete Oil Pump 1979-82 To Engine #1523287
	7541173	Complete Oil Pump 1979-85 from Engine #1523288
3.	11193874	Lockwasher (2 req.)
4.	16045030	Pump Bolt 90mm
	16045421	Pump Bolt 105mm
5.	4274698	Oil Pump Drive Gear to Chassis 1523287
	7541261	Oil Pump Drive Gear from Chassis 1523288

Illus. No.	Part No.	Description
6.	4391106	Oil Cap w/Seal7.
		Oil Cap Seal
8.	4305493	Aux Camshaft 2000
	4266036	Aux Camshaft 1800
9.	4130961	Pin
10.	11197774	Lockwasher
11.	10902231	Bolt
12.	4269942	Aux Cam Bearing, Front
13.	4269943	Aux Cam Bearing, Rear
14.	14328301	Aux Cam Galley Plug



Auxiliary Camshaft

Illus. No.	Part No.	Description
15.	4129982	Oil Pump Bushing
16.	4129789	Aux Cam Detent
17.	4188862	Pump Intake 1968-74

General Information

Unit	lt	kg	U.S. Units	Refill
Fuel Tank	43	—	11.4 gals.	Leaded (no catalytic converter or unleaded gasoline with octane rating of at least 91 (Research Method)
Radiator, cylinder jackets	8	—	8.5 qts.	Use 50-50 antifreeze and water mixture and heating systems
Engine sump and filter*	4.125	3.75	4.25 qts.	See table below
Transmission (Manual)	1.65	1.50	1.75 qts.	SAE 80W/90 oil (not EP) containing special anti-wear additives
Transmission (Automatic)	2.8	2.5	3.0 qts.	DEXRON automatic trans. fluid **
Rear axle	1.30	1.20	1.40 qts	SAE 80W/90 EP oil
Steering box	0.215	0.195	0.40 pts.	SAE 80W/90 EP oil ATF type A (suffix A)
Hydraulic brake circuits	0.38	0.38	0.40 pts	DOT 3 motor vehicle brake fluid to F.M.V.S. No. 116

Temperature Solvent in bottle

Windshield washer bottle	above 32° F (0° C)	3%	Pure water plus high quality windshield washer solvent
	down to 14° F (-10° C)	50%	
	below 14° F (-10° C)		

Unigrade oil Multigrade oil

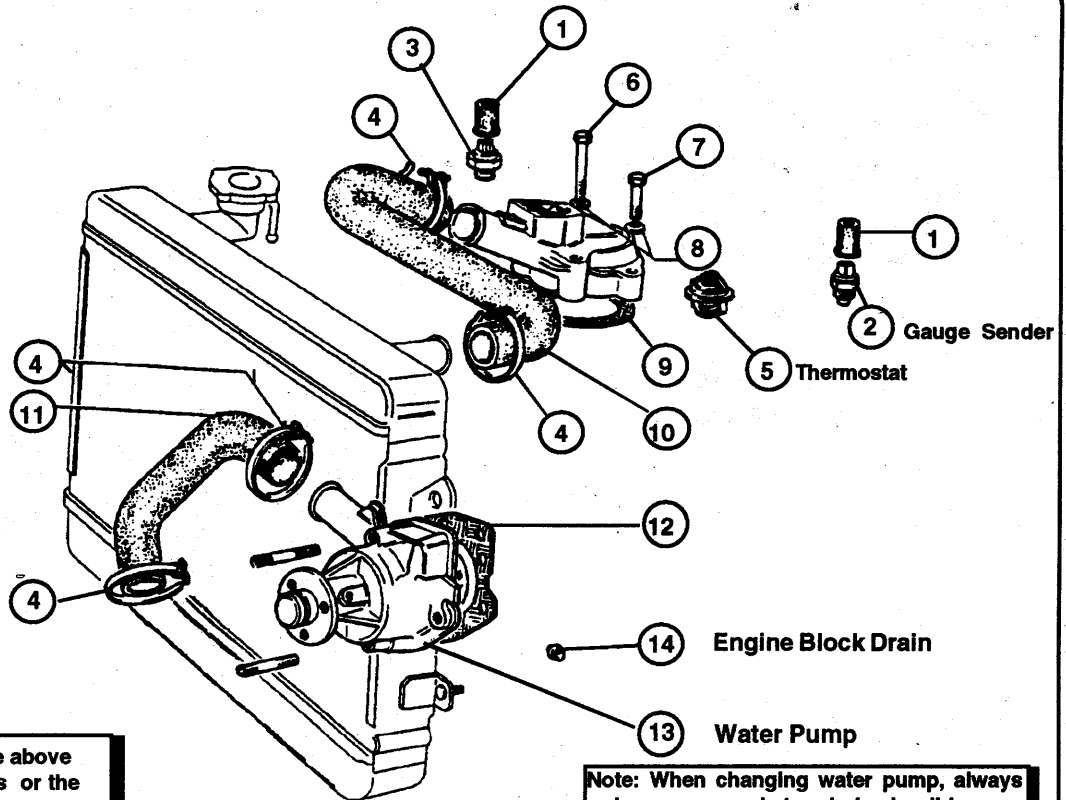
Engine oil usage, temperature		
Below 5° F (-15° C)	VS10W (SAE10W)	—
5° F (-15° C) to 32° F (0° C)	VS20W (SAE 20W)	VW15W-40 (SAE 15W-40)
32° F (0° C) to 95° F (35° C)	VS30 (SAE 30)	VS15W-40 (SAE 15W-40)
Above 95° F (35° C)	VS40 (SAE 40)	VS15W-40 (SAE 15W-40)

* Total capacity including sump, filter and lines is 5 1/2 qts. Amount indicated in table is the requirement for periodic oil changes.

** Fluid refill quantity for new or overhauled transmission is 6 qts.

Cooling System 1968-85

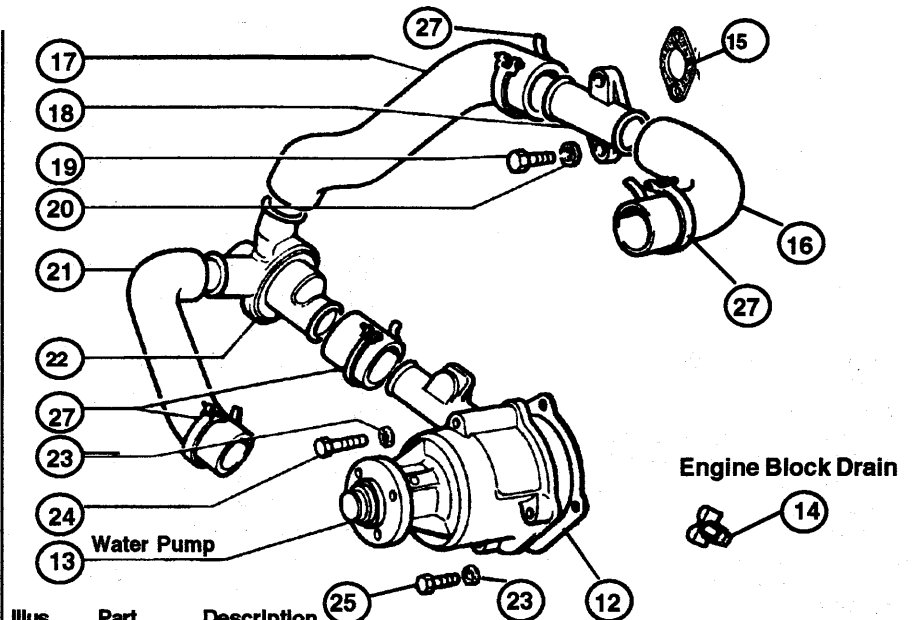
1968-71 - 1438cc
1973 - 1592cc
1974 - 1756cc



NOTE: 1973 models use either the above cooling system for 1592cc models or the systme pictured below for the 1608cc models

Note: When changing water pump, always order a new gasket and check all hoses for cracks and wear.

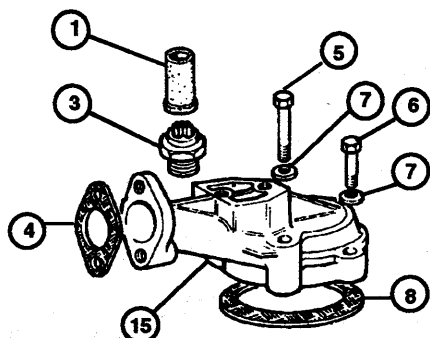
Ilus. No.	Part No.	Description
1.	4414024	Boot (2 Req.)
2.	4414600	Temperature Gauge Sender
3.	7588920	Temperature Warning Light Switch
4.	13000690	Clamp
5.	4154313	Thermostat
6.	10903821	Bolt (2 Req.)
7.	11592921	Bolt (2Req.)
8.	11197774	Lockwasher (4 req)
9.	5923392	Rubber Gasket
10.	4152891	Upper Radiator Hose 1968-69
	4226898	Upper Radiator Hose 1970-71
	4302765	Upper Radiator Hose 1973-74
11.	4309132	Lower Radiator Hose
12.	4129813	Gasket 1968-73
	4314164	Gasket 1974-85
13.	5882684	Water Pump 1968-73 1438, 1608
	5882687	Water Pump 1973 1592cc only
	5882689	Water Pump 1974-85
14.	13413990	Petcock 1968-78
	14322911	Drain Plug 1979-85
15.	4188704	Gasket
16.	4227246	Left Upper Radiator Hose 1971
	4348290	Left Upper Radiator Hose 75-85
17.	4217314	Right Upper Radiator Hose
18.	4320487	Tee 1971-73 1975-78
	4446656	Tee 1979-85
19.	10902521	Bolt
20.	11197774	Lockwasher
21.	4295840	Lower Radiator Hose 1971-73
	4385781	Lower Radiator Hose 1975-85



Ilus. No.	Part No.	Description
22.	4214308	Thermostat 1979-85 85 c
	4360881	Thermostat 1979-85 90c
23.	10297860	Lockwasher
24.	10903421	Bolt
25.	10902621	Bolt
26.	4339937	Intermediate Hose
27.	13000490	Clamp

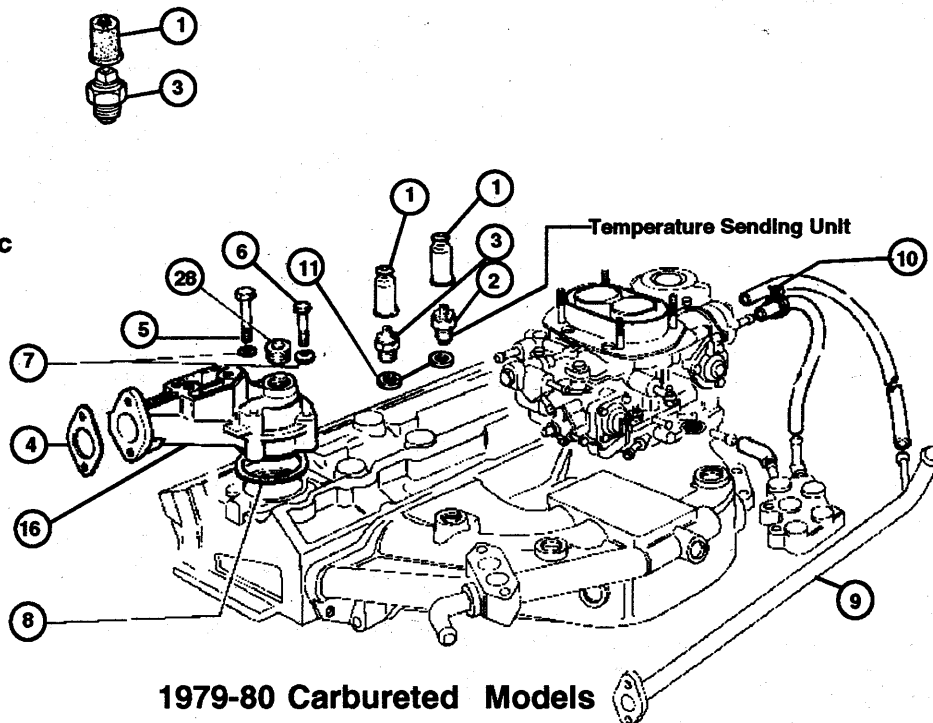
1971-73 -1608cc
1975-85 - All

Cooling System, Continued



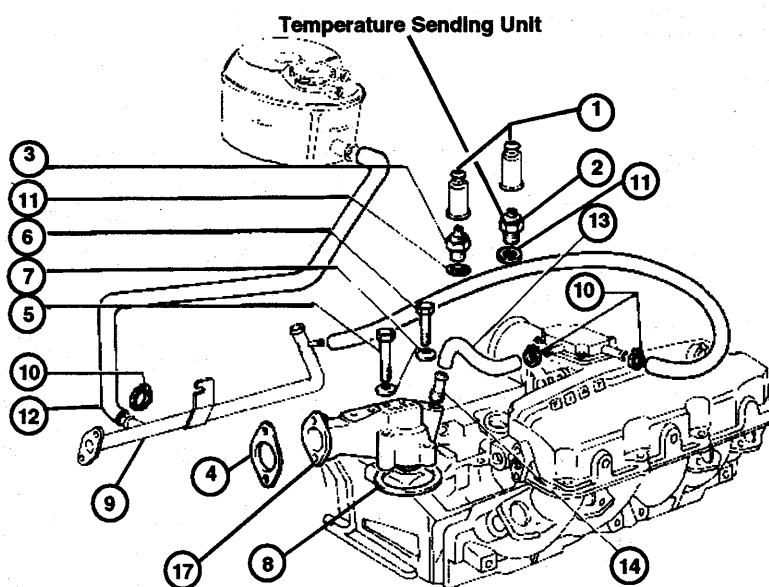
**Housing 1971-73 - 1608cc
1975-85 Models**

Note: When changing the timing belt
order Item #4, Gasket 4188704.



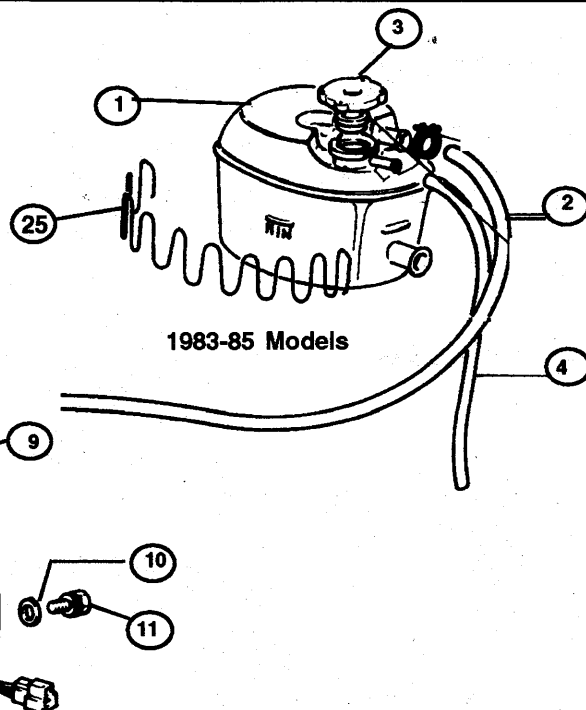
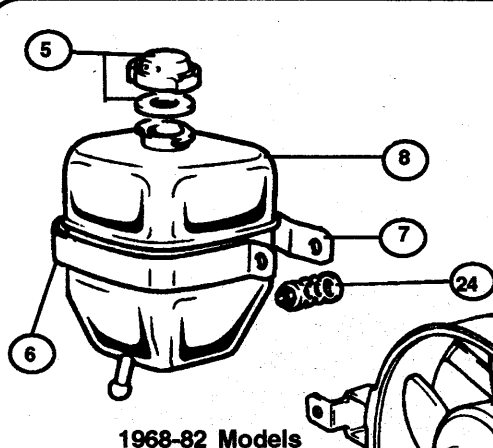
1979-80 Carbureted Models

Illus. No.	Part No.	Description
1.	4414024	Boot
2.	4414600	Temperature Gauge Sending Unit
3.	7588920	Temperature Warning Light Switch
4.	4188704	Gasket
5.	10903821	Bolt
6.	11592921	Bolt
7.	11197774	Lockwasher
8.	5923392	Rubber Gasket
9.	4377472	Pipe
10.	13000390	Clamp
11.	10298460	Seal Washer
12.	7555440	Overflow Hose
13.	19022987	Hose
14.	4180207	Spout
15.	4188475	Thermostat Housing 1968-78
16.	4406136	Thermostat Housing 1979 (40)-80
17.	4447345	Thermostat Housing (31) 1980
18.	5920325	Thermostat Housing 1981-85



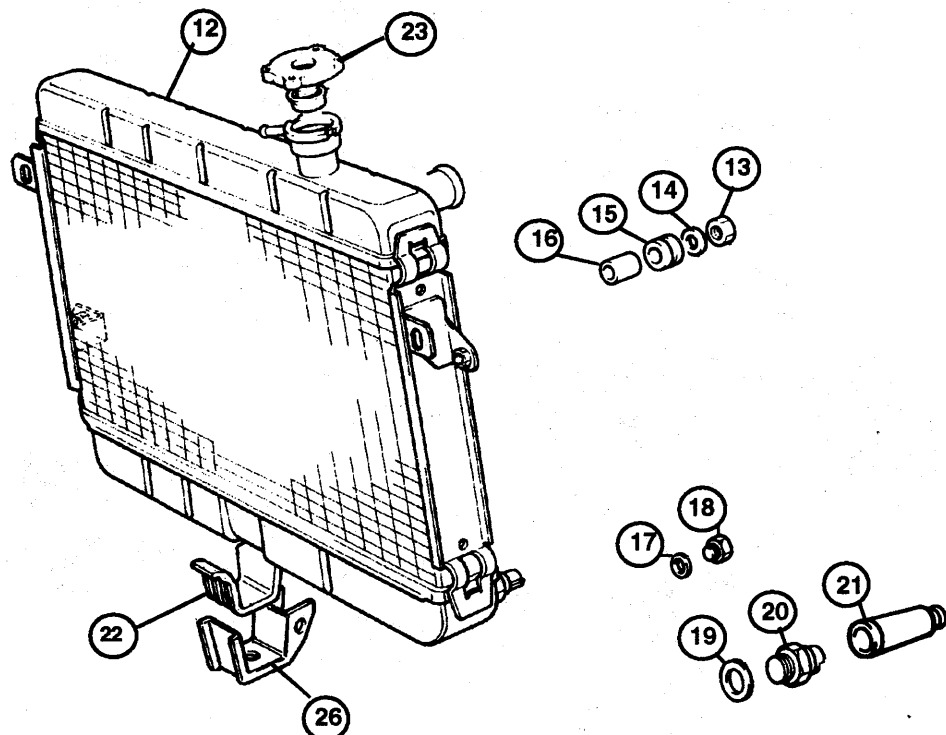
1980-85 Fuel Injection Models

Overflow Tank & Radiator 1970-85

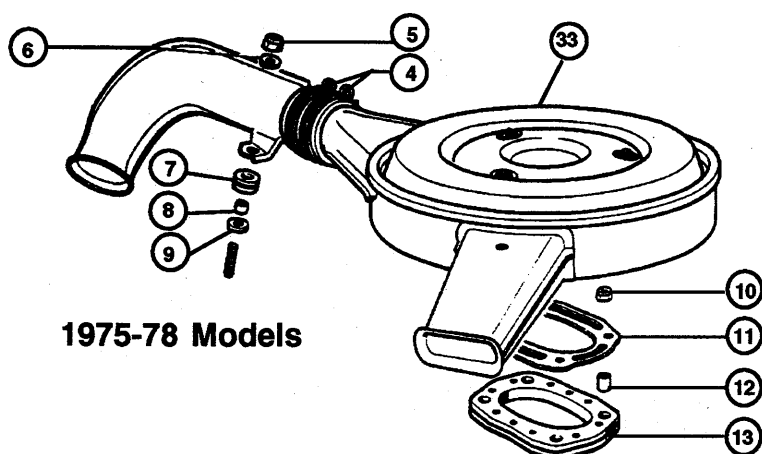


Illus. No.	Part No.	Description
1.	4465553	Overflow Tank 1983-85
2.	7555441	Hose
3.	4469385	Cap
4.	19052980	Hose (Per meter)
5.	4274033	Cap
6.	4137385	Support Band
7.	4137386	Bracket
8.	4247543	Overflow Tank 1968-82
9.	4442447	Fan Assembly 1968-85
10.	12643701	Lockwasher
11.	10902231	Bolt
12.	4442440	Radiator
13.	14084211	Nut
14.	12643701	Lockwasher
15.	10396180	Isolator
16.	4126843	Spacer
17.	92062283	Seal Washer
18.	10298360	Drain Plug
19.	10279560	Seal Washer
20.	4424393	Fan Switch
21.	4414024	Boot
22.	4289141	Rubber Mount
23.	994057	Radiator Cap
24.	4238025	Spring
25.	4464801	Clamp
26.	4434625	Support

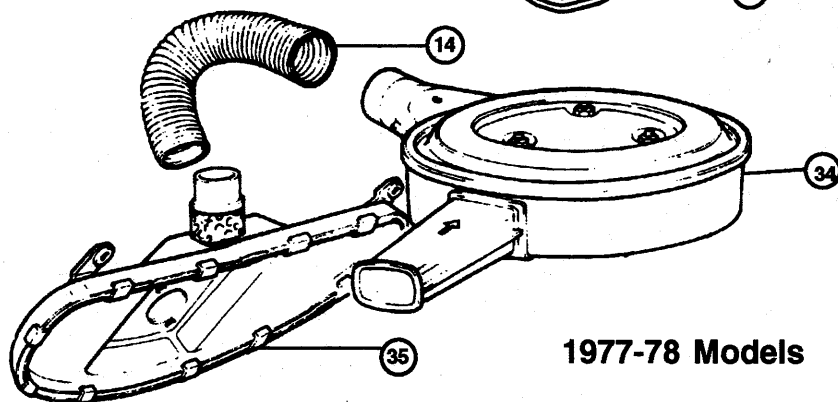
The fan assembly, 4442447 is supplied only as a complete unit with shroud



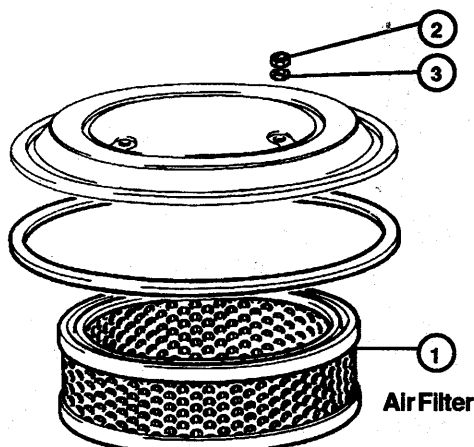
Air Cleaner 1968-80 Carbureted Models



1975-78 Models



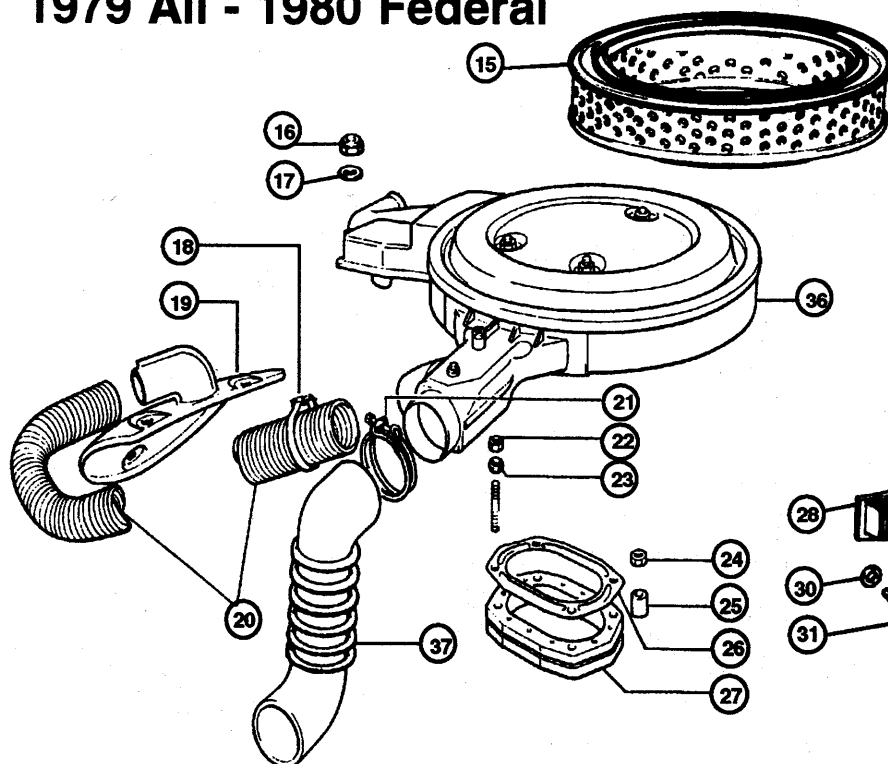
1977-78 Models



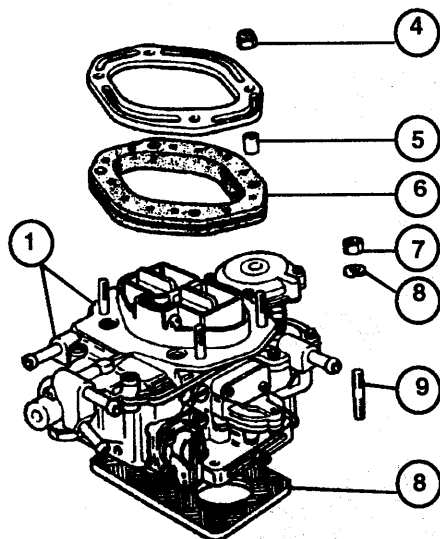
Air Filter

Illus. No.	Part No.	Description
1.	4371574	Air Filter 1968-78
2.	12574211	Locknut
3.	12643701	Washer
4.	13000890	Clamp
5.	12574211	Locknut
6.	12643701	Washer
7.	4130912	Isolator
8.	4130913	Spacer
9.	12643701	Washer
10.	12574111	Locknut
11.	4329252	Plate
12.	4168202	Spacer
13.	4329251	Isolator
14.	4377818	Warm Air Duct
15.	4412668	Air Filter 1979-80
16.	12574221	Locknut
17.	12643701	Washer
18.	13000890	Clamp
19.	4412615	Heat Exchanger
20.	4406133	Warm Air Duct
21.	13000990	Clamp
22.	12574211	Nut
23.	12643701	Washer
24.	12574111	Locknut
25.	4168202	Spacer
26.	4329252	Plate
27.	4329251	Isolator
28.	4394342	Air Injection Filter
29.	4411831	Breathe Hose Connection
30.	11197774	Lockwasher
31.	13824024	Bolt
32.	4426624	Cold Air Duct
33.	4299927	Air Cleaner Assembly
34.	4377816	Air Cleaner Assembly
35.	4382221	Heat Shield 1977
	4390409	Heat Shield 1978
36.	4406930	Air Cleaner Assembly
37.	4426624	Air Intake Hose
38.	4421681	Air Connection

Air Cleaner Carbureted Models 1979 All - 1980 Federal



Carburetor 1968-73



**Carburetor Type
Weber DHSA**

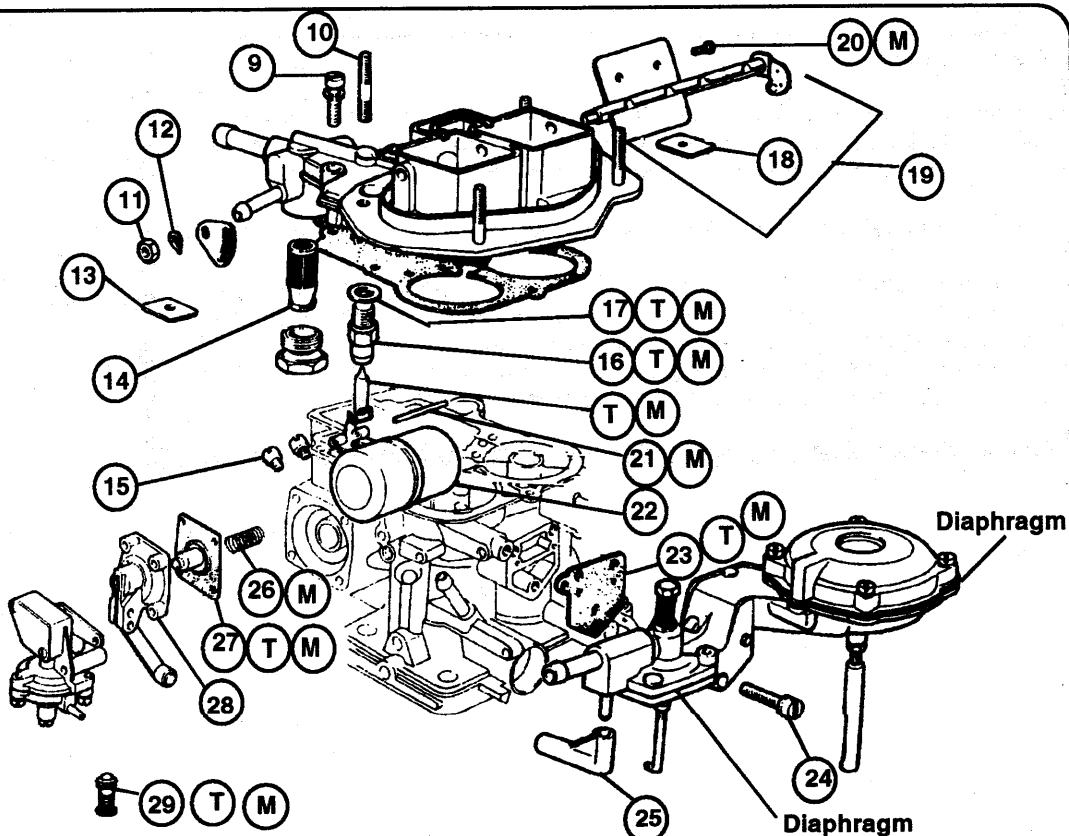
Illus. No.	Part No.	Description
1.	4226588A	Complete Remanufactured Carb. 1968-71 1438cc
	4240110A	Complete Remanufactured Carb. 1971-73 1608cc
	4304462A	Complete Remanufactured Carb. 1973 1592cc
2.	9921306A	Carburetor Tuneup Kit
3.	9921307A	Carburetor Master Overhaul Kit
4.	12574111	Locknut
5.	4168202	Spacer
6.	4130313	Isolator
7.	16100811	Nut
8.	11193874	Lockwasher
9.	13517035	Stud
10.	9909525	Stud
11.	9909697	Nut
12.	9911674	Lock Tab
13.	9915261	Plate
14.	9941225	Strainer
15.	9905178	Jet 1968-71 1438cc
16.	9906837	Seal
17.	9918712	Gasket
18.	9915261	Plate
19.	9918711	Throttle Shaft
20.	9915990	Screw
21.	9916296	Rod
22.	9916772	Float
23.	9918713	Gasket
24.	9904794	Screw
25.	9918715	Spout
26.	9914510	Spring
27.	9916280	Diaphragm
28.	9918725	Spout

Illus. No.	Part No.	Description
29.	9918465	Valve 1968-71 1438cc
	9926237	Valve 1971-73 1608cc, 1592cc
30.	9905045	Nut
31.	9911674	Lock Tab
32.	9904667	Nut
33.	9914504	Screw
34.	9907257	Jet Holder
35.	9918723	Seal
36.	9915991	Jet 1968-71 1438cc
	9919597	Jet 1971-73 1608cc, 1592cc
37.	99121304	Adjusting Screw
38.	9904667	Locknut
39.	9915993	Screw
40.	9904577	Spring
41.	9904577	Spring
41.	9918719	Bushing
42.	9911674	Lock Plate
43.	9905045	Nut
44.	9915262	Needle
45.	9904983	Seal
48.	9907257	Jet Holder
49.	9918741	Valve
50.	9921162	Screw
51.	9918717	Throttle Spring
52.	9916286	Throttle Spring
53.	9916759	Throttle Spring

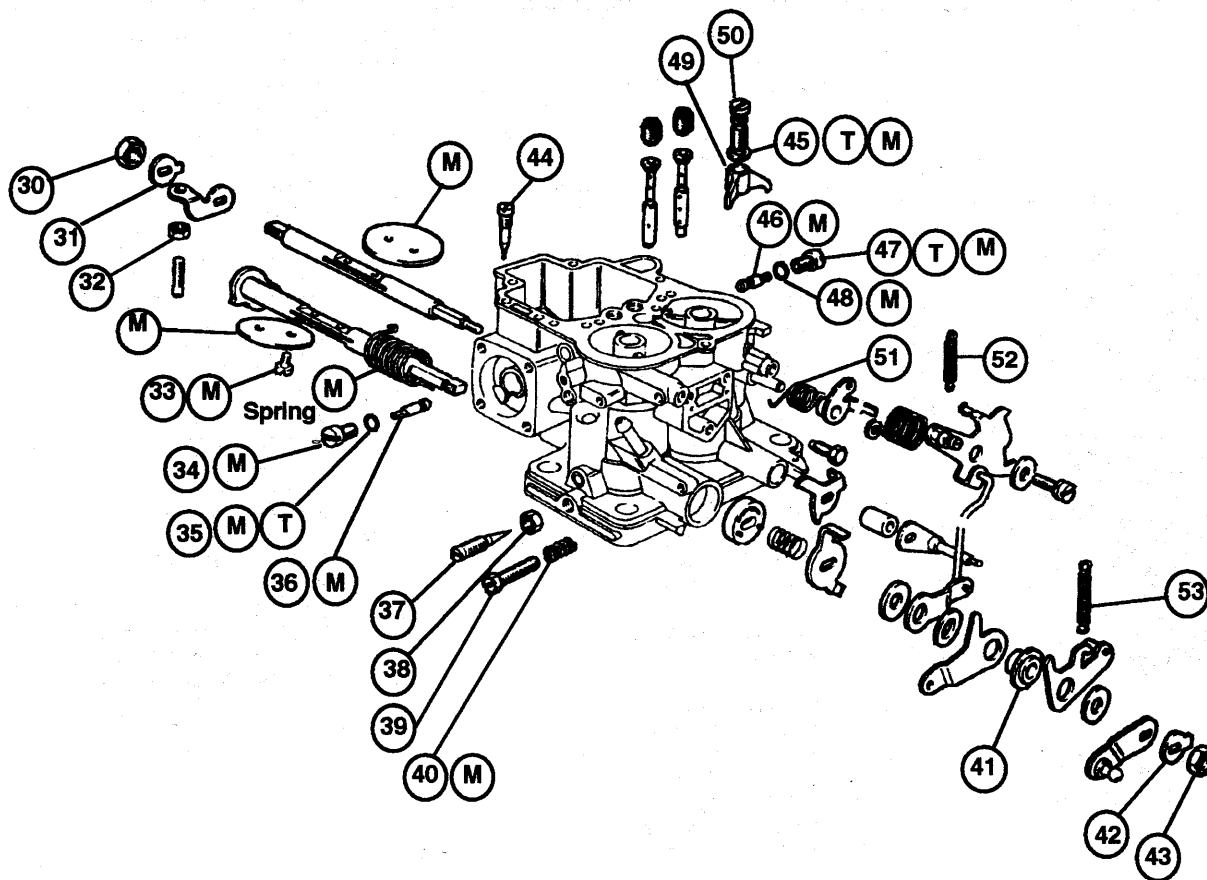
Overhaul Kits

Tuneup Kit (2)

Master Overhaul Kit (3)



Carburetor 1968-73 (Continued)



How to Order:

Individual carburetor items available have an illustration number shown. Items included in the tune up kits have an alpha character shown. A very few items are available in the kits only and do not have a number.

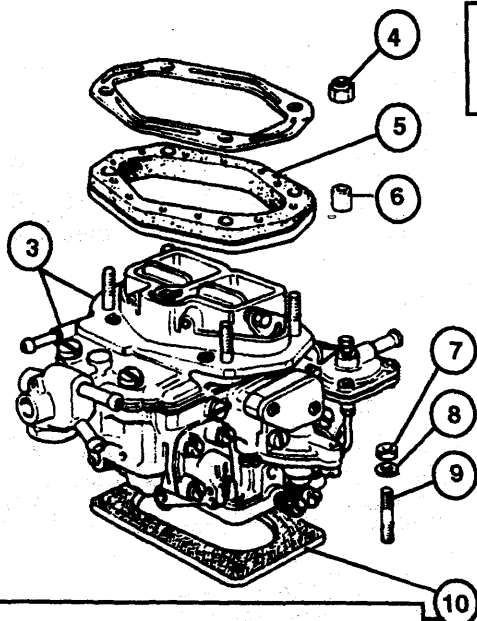
The "T" designates a tune-up kit. The "M" designates the master overhaul kit.

Carburetor master overhaul kits vary with specific application. Generally they include all jets, gaskets, o-rings, diaphragms, etc. Certain kits contain idle solenoid, float, mixture screws and other parts specific to the application. These kits are designed and manufactured in Italy specifically for the USA models, and meet or exceed original specifications.

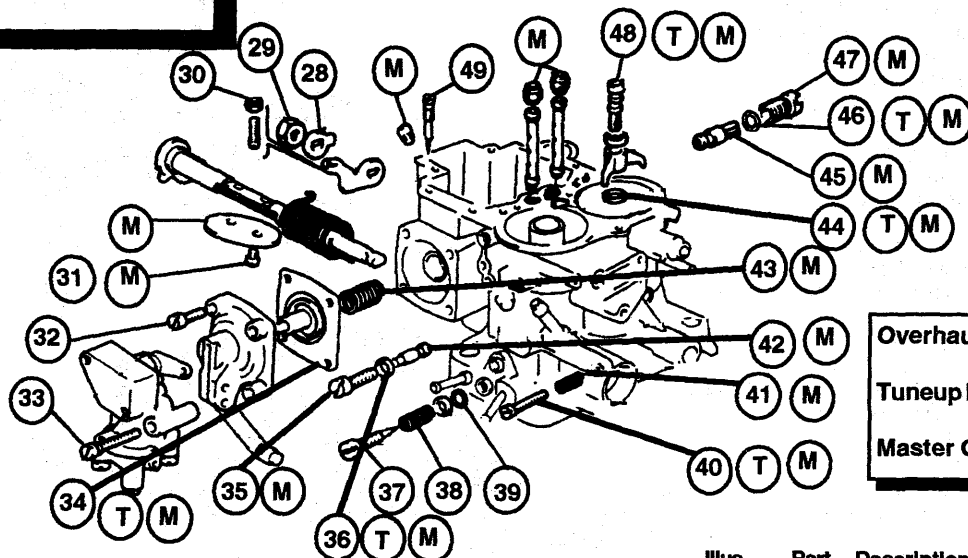
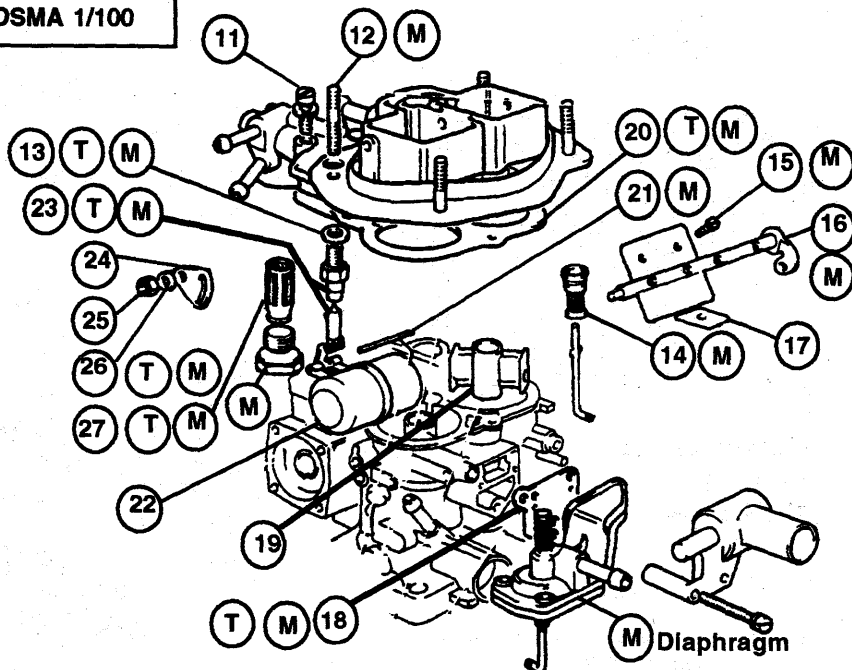
Carburetor

1974 Models 1756cc

Carburetor Type
Weber 34mm
DSMA 1/100



Note: Master overhaul kit for this carburetor contains float, jets, throttle shafts, return springs, fuel strainer and regular kit complement of gaskets, o-rings, etc.



Overhaul Kits

Tuneup Kit 1

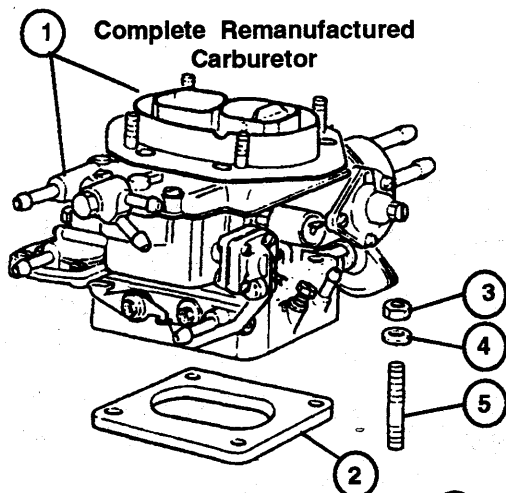
Master Overhaul Kit 2

Illus. No.	Part No.	Description
1.	9927180A	Carburetor Tuneup Kit
2.	9927184A	Carburetor Master Overhaul Kit
3.	4346480A	Complete Remanufactured Carburetor
4.	12574111	Locknut (4 Req.)
5.	4290525	Rubber Isolator
6.	4168202	Bushing (4 Req.)
7.	16100811	Nut
8.	11193874	Lockwasher
9.	13517035	Stud
10.	5933529	Space Plate (gaskets included in both carb. repair kits for 5933529)
11.	9904687	Screw (2 Req.)
12.	9909525	Stud
13.	9906837	Seal
14.	9926237	Valve

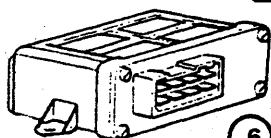
Illus. No.	Part No.	Description
16.	9918711	Shaft
17.	9915261	Plate
18.	9918713	Gasket
19.	9922574	Venturi
20.	9918712	Gasket
21.	9916296	Rod
22.	9916772	Float
23.	9911186	Valve Assembly
24.	9918732	Cam
25.	9908697	Nut
26.	9916299	Washer
27.	9941225	Strainer
28.	9911674	Lock Tab
29.	9905045	Nut
30.	9904667	Nut
31.	9914504	Screw
32.	9907848	Screw

Illus. No.	Part No.	Description
33.	9909240	Screw
34.	9927988	Diaphragm
35.	9919731	Jet Holder
36.	9918723	Seal
37.	9921304	Adjusting Screw (Also order special nut 9904667 #30)
38.	9904577	Spring
39.	9918723	Seal
40.	9915993	Screw
41.	9904577	Spring
42.	9919597	Jet
43.	9919861	Spring
44.	9904983	O-Ring
45.	9916752	Jet
46.	9918723	Seal
47.	9919731	Jet Holder
48.	9921162	Valve
49.	9915262	Adjusting Screw

Carburetor 1975-78 1756cc



**Carburetor Type
Weber 32
ADFA Series**



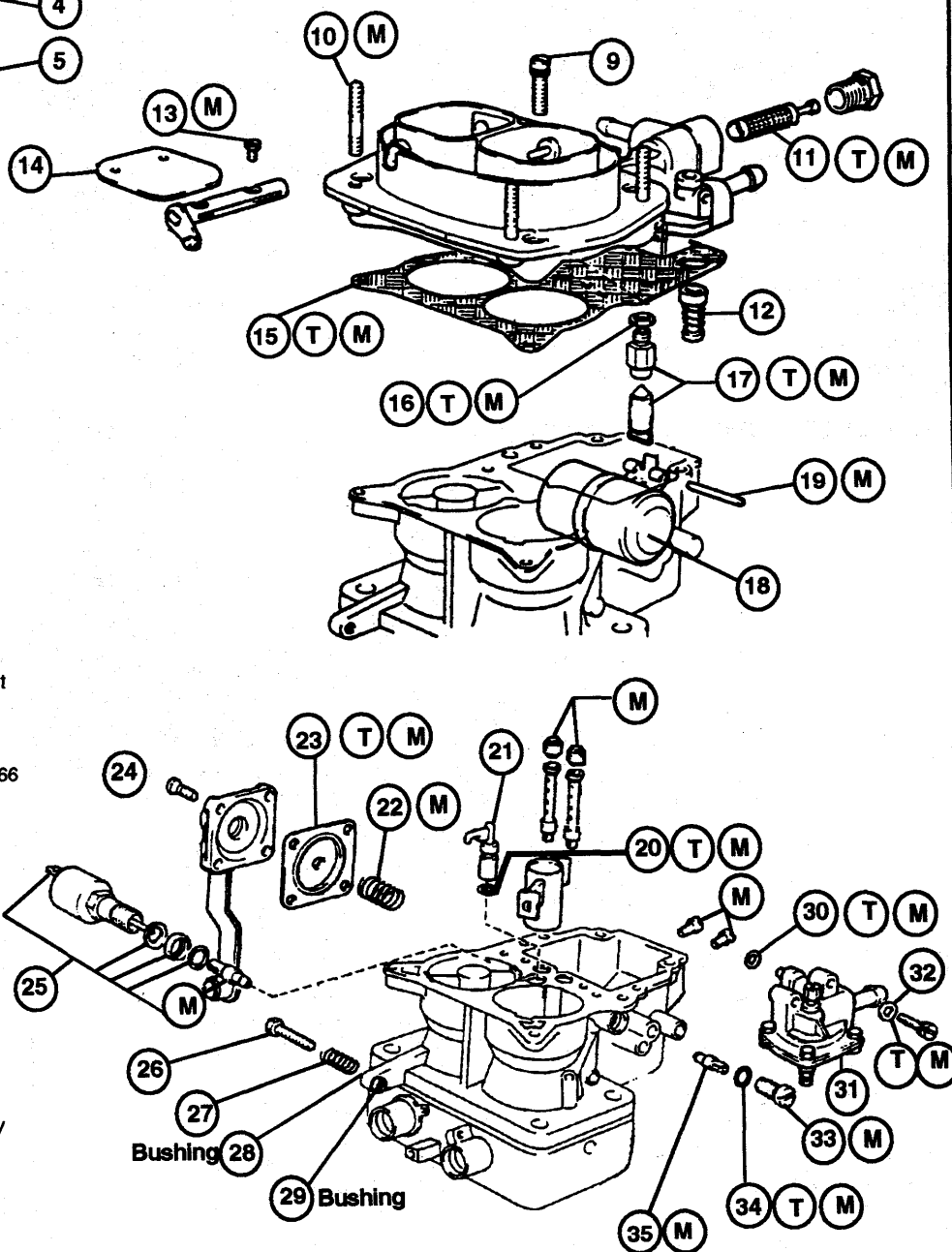
California Models Only

Overhaul Kits

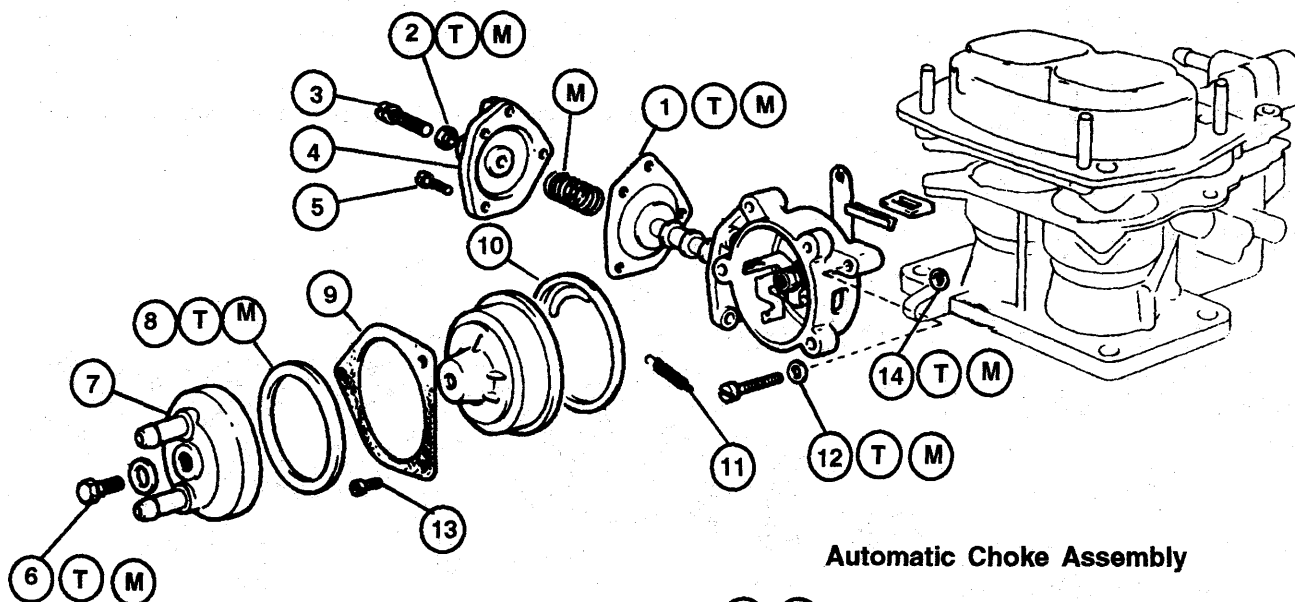
Tuneup Kit (7)

Master Overhaul Kit (8)

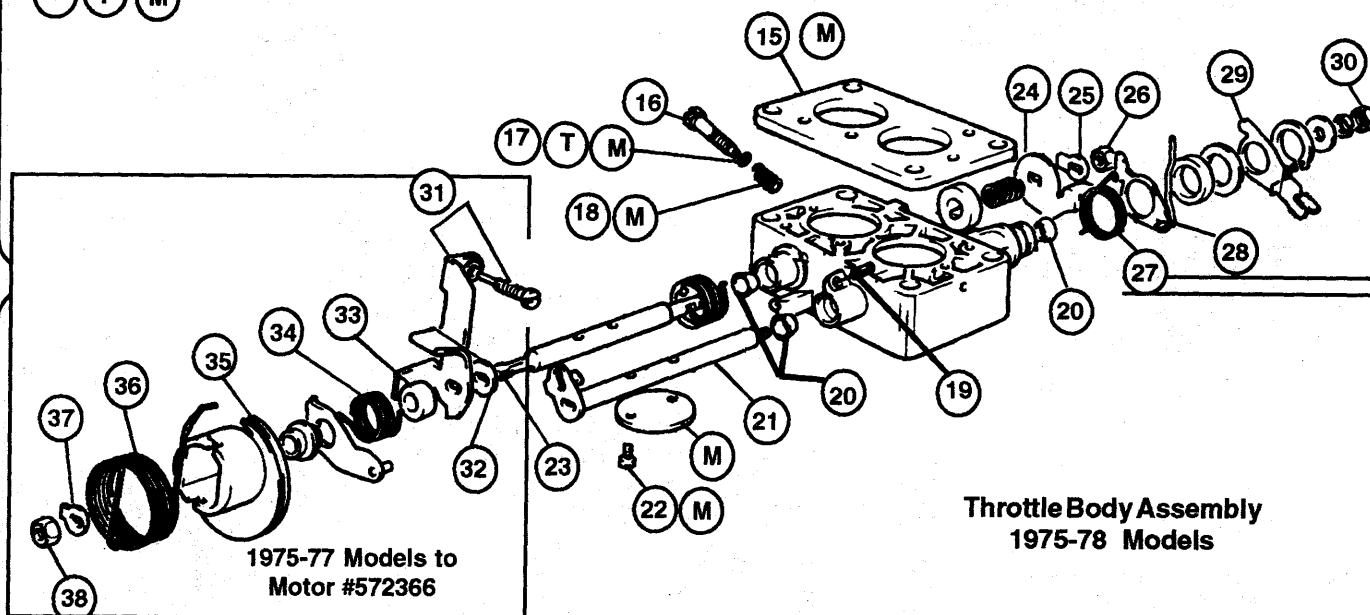
Illus. No.	Part No.	Description
1.	4346640A	Complete Remanufactured Carb. 1975-76
	4346640	New Carburetor Complete
	4391152A	Complete Remanufactured Carb. 1977 to motor 572366
	4408735A	Complete Remanufactured Carb. from motor 572367
	4408735	New Carburetor Complete
2.	4175021	Carburetor Baseplate
3.	16100811	Nut (4 Req.)
4.	11198071	Lockwasher (4 Req.)
5.	13517711	Stud (4 Req.)
6.	4348155	Electronic Idle Stabilizer
7.	9928421A	Carburetor Tuneup Kit
8.	9928422A	Carburetor Master Overhaul Kit
9.	9904687	Screw
10.	9926237	Stud
11.	9941226	Fuel Strainer
12.	9926237	Valve Assembly to motor 572366
	9909525	Valve Assembly from motor 572367
13.	9915990	Screw
14.	9927996	Throttle Plate
15.	9928416	Bowl Cover Gasket
16.	9906837	Seal
17.	9921378	Needle & Seat Assembly
18.	9916772	Float
19.	9916296	Float Pivot Rod
20.	9923233	Pump Nozzle O-Ring
21.	9927089	Pump Nozzle Assembly
22.	9919861	Pump Diaphragm Spring
23.	9927988	Diaphragm
24.	9907848	Screw
25.	9934794	Idle Shutoff Solenoid Assembly
26.	9919739	Screw
27.	9904577	Spring
28.	9928289	Bushing
29.	9928284	Bushing
30.	9918494	Seal
31.	9928410	Valve Assembly
32.	9928381	Ring
33.	9919731	Jet Holder
34.	9918723	O-Ring
35.	9916752	Idle Jet



Carburetor 1975-78 1756cc (Continued)

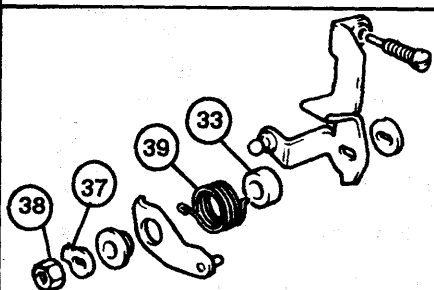


Automatic Choke Assembly



**Throttle Body Assembly
1975-78 Models**

**1975-77 Models to
Motor #572366**



**1977-78 Models
From Motor #572367**

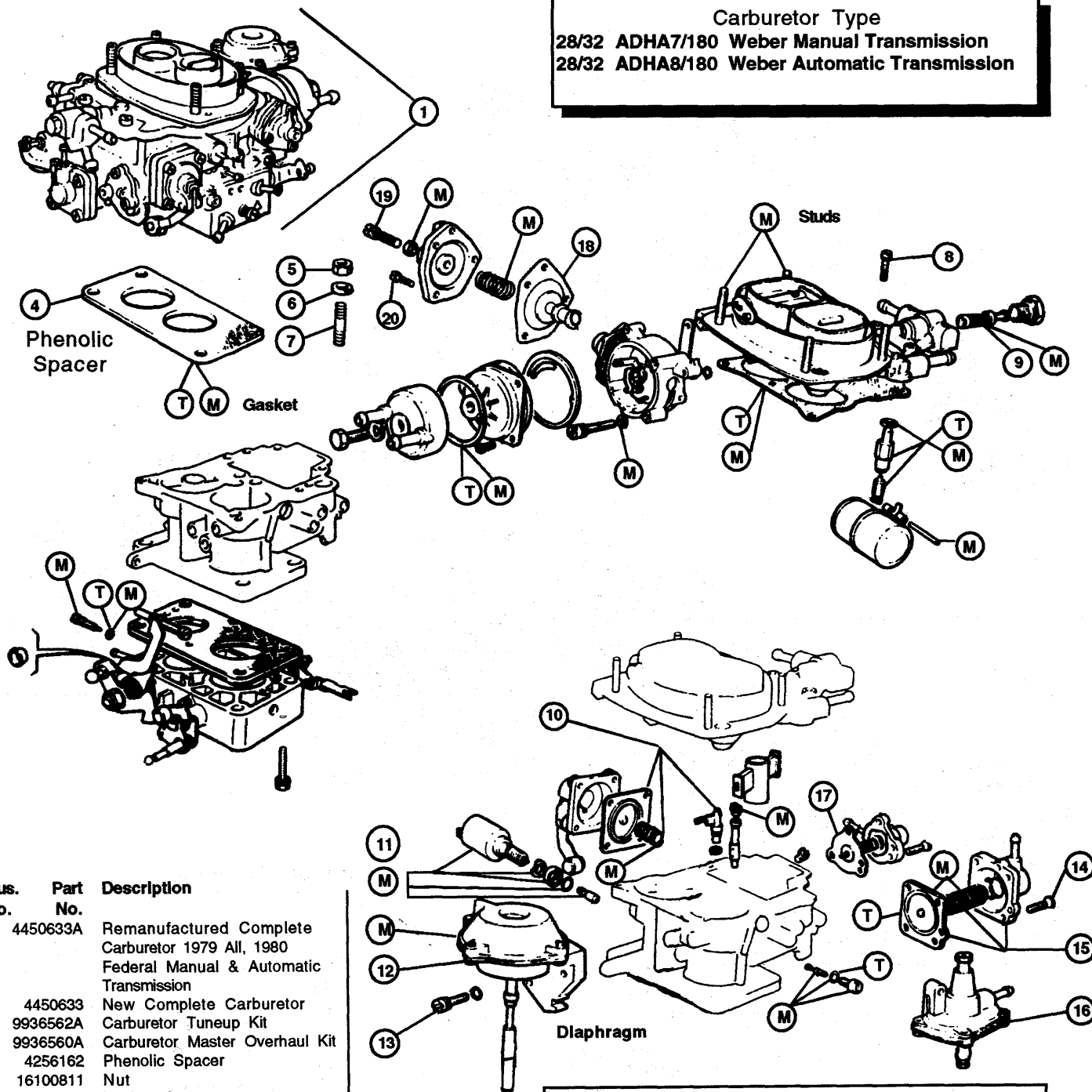
Illus. No.	Part No.	Description
1.	9928418	Choke Diaphragm
2.	9919875	Seal
3.	9928001	Screw
4.	9927976	Cover
5.	9927997	Screw
6.	9926476	Washer
7.	9926475	Choke Housing
8.	9926477	Fiber Washer
9.	9927894	Gasket
10.	9927886	Choke Assembly Gasket
11.	9914498	Spring
12.	9928381	Ring
13.	9910779	Screw
14.	9918494	Seal
15.	9927980	Throttle Body Gasket
16.	9928000	Idle Mix Adjust Screw
17.	9919875	O-Ring
18.	9921157	Mixture Screw Tens Spring
19.	9923242	Idle Stop Screw

Illus. No.	Part No.	Description
21.	9927969	Secondary Throttle Shaft
22.	9917876	Screw
23.	9929183	Primary Throttle Shaft
24.	9927973	Cam
25.	9911674	Lock Plate
26.	9905045	Nut
27.	9928414	Spring
28.	9928425	Linkage
29.	9928417	Lever
30.	9904667	Nut
31.	9927983	Lever w/Adjust. Screw
32.	9916271	Washer
33.	9927972	Spacer
34.	9923248	Spring
35.	9928411	Throttle Shaft Spring Retainer
36.	9928412	Spring
37.	9911196	Locking Plate
38.	9904615	Nut
39.	9923248	Spring

Carburetor

1979 All 1980 Federal 1995cc

Carburetor Type
28/32 ADHA7/180 Weber Manual Transmission
28/32 ADHA8/180 Weber Automatic Transmission



Illus. No.	Part No.	Description
1.	4450633A	Remanufactured Complete Carburetor 1979 All, 1980 Federal Manual & Automatic Transmission
	4450633	New Complete Carburetor
2.	9936562A	Carburetor Tuneup Kit
3.	9936560A	Carburetor Master Overhaul Kit
4.	4256162	Phenolic Spacer
5.	16100811	Nut
6.	11193874	Lockwasher
7.	13517720	Stud
8.	9904687	Screw (4 Req.)
9.	9919725	Filter Screen
10.	9927988	Accelerator Pump
11.	9936549	Electronic Idle Solenoid
12.	9936548	Secondary Vacuum Module
13.	9904687	Screw (3 Req.)
14.	9934659	Screw (8 Req.)
15.	9936517	Choke Valve Control
16.	9936547	Vacuum Accelerator
17.	1263	Diaphragm
18.	9928418	Choke Diaphragm
19.	9928001	Large Screw
20.	9927997	Small Screw

2. 9936562A Tune up Kit

3. 9936560A Master Overhaul Kit

T = Included In Tuneup Kit 9936562A

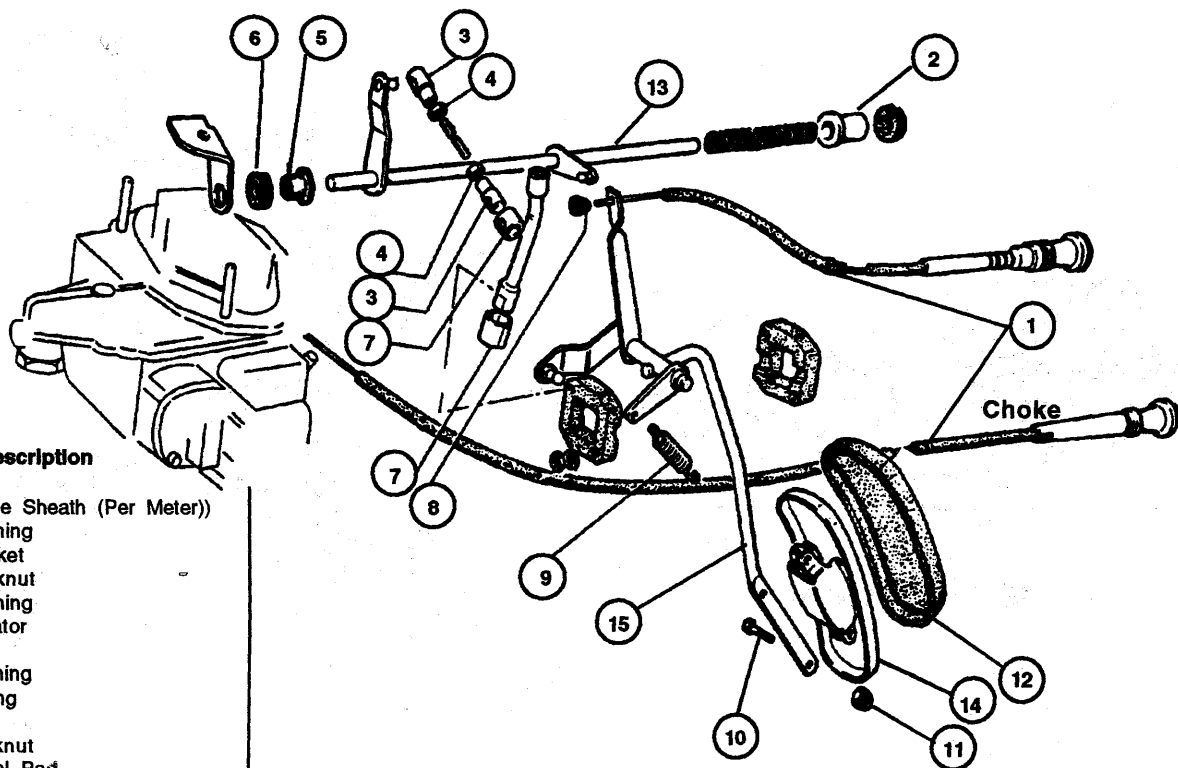
M = Included In Master Overhaul Kit 9936560A

Master overhaul kit also includes throttle plates (not shown)

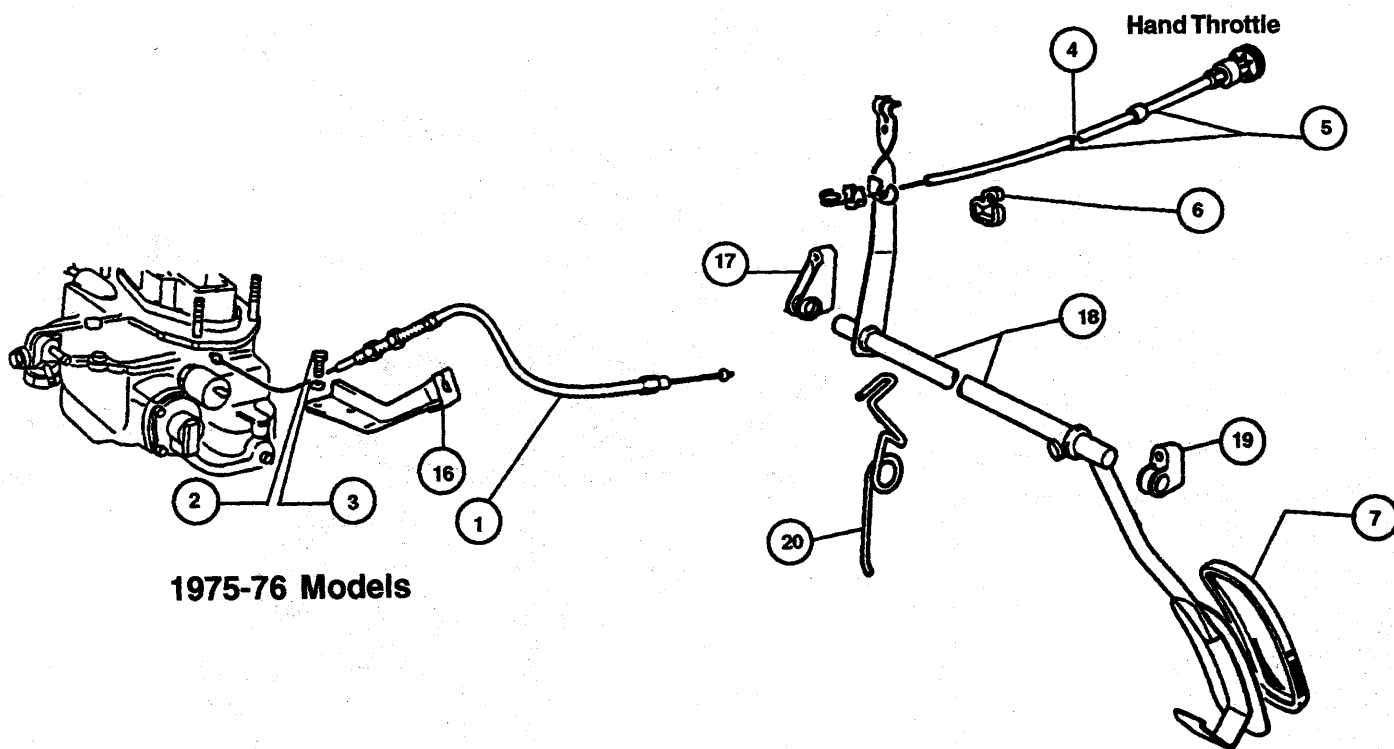
Accelerator Control 1968-74 Models

Illus. Part
No. No. Description

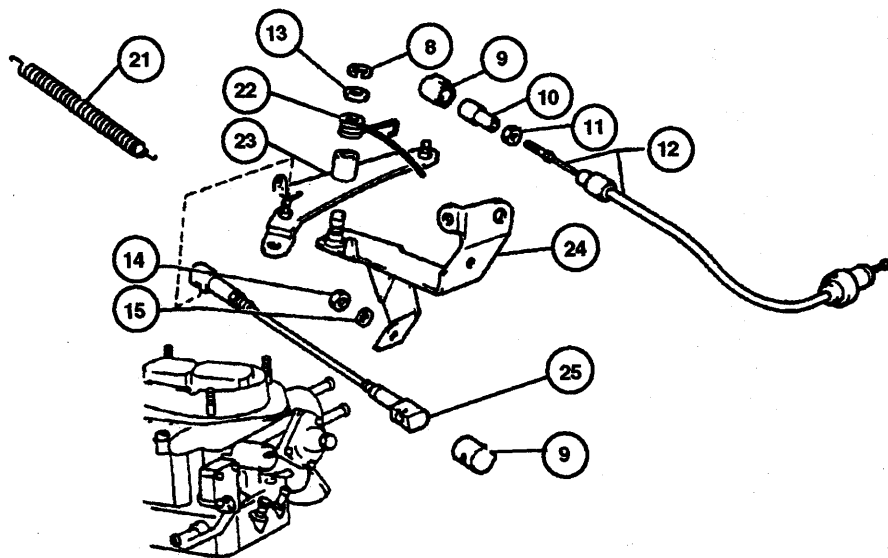
- | | | |
|-----|----------|---------------------------|
| 1. | 19150570 | Cable Sheath (Per Meter)) |
| 2. | 10397480 | Bushing |
| 3. | 15153580 | Socket |
| 4. | 15896411 | Locknut |
| 5. | 4173324 | Bushing |
| 6. | 4174228 | Isolator |
| 7. | 10124776 | Clip |
| 8. | 4218833 | Bushing |
| 9. | 4141757 | Spring |
| 10. | 10902421 | Bolt |
| 11. | 12574211 | Locknut |
| 12. | 4213235 | Pedal Pad |
| 13. | 4294769 | Shaft |
| 14. | 4219841 | Pedal |
| 15. | 4226575 | Shaft Assembly |



Accelerator Control 1975-78

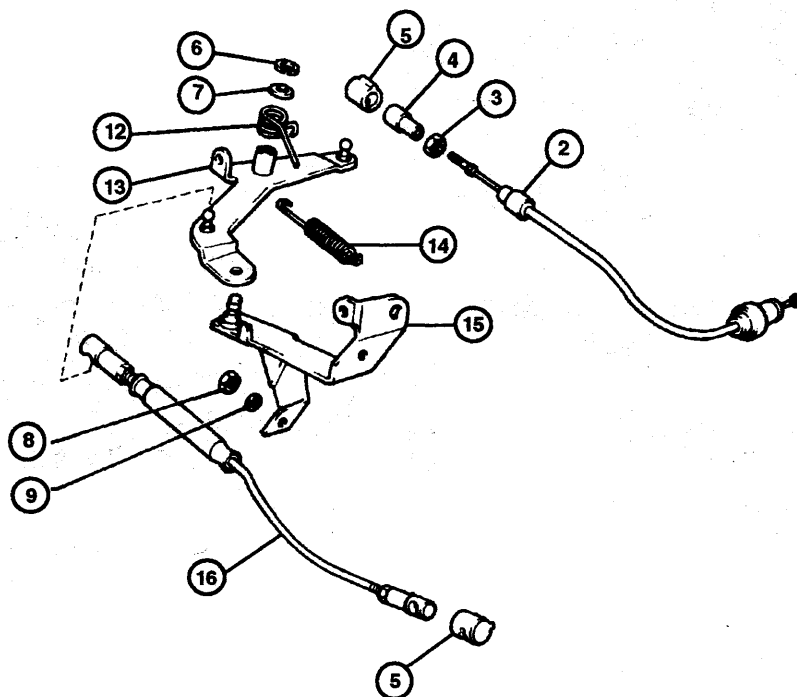


Illus. No.	Part No.	Description
1.	4354211	Throttle Cable, Complete
2.	16043224	Bolt
3.	11193874	Lockwasher
4.	19150570	Inner Cable (Per meter)
5.	4347426	Hand Throttle Cable, Complete
6.	4327179	Cable Support
7.	4213235	Pedal Pad
8.	11087876	Lock Ring
9.	10124776	Clip
10.	4338252	Socket
11.	15896411	Locknut
12.	4387825	Accelerator Cable, Complete
13.	12625201	Washer
14.	12574211	Nut
15.	11197774	Washer
16.	4354210	Bracket
17.	4333407	Bracket
18.	4361126	Shaft
19.	4333408	Bracket
20.	4354401	Spring
21.	4365553	Spring
22.	4358189	Spring
23.	4365551	Bracket
24.	4358193	Bracket
25.	4359102	Rod

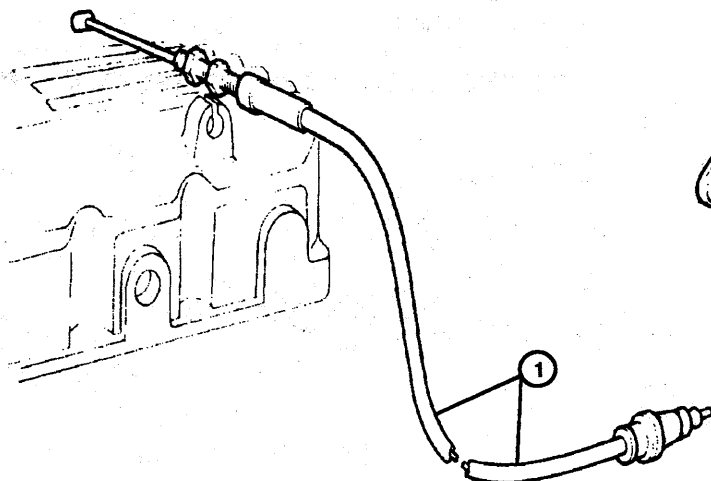


Accelerator Control 1979-85 Models

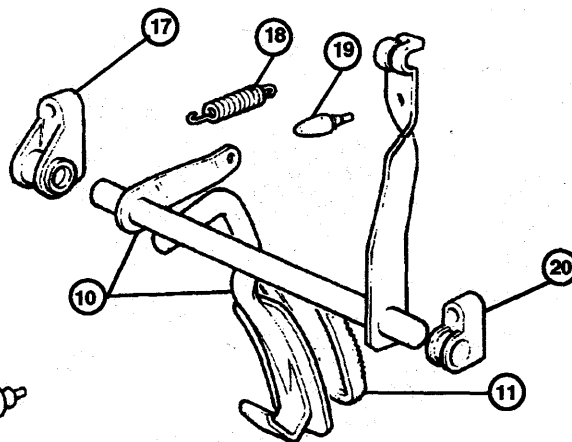
Carburated Models



Fuel Injection Models



Pedal Assembly 1979-85

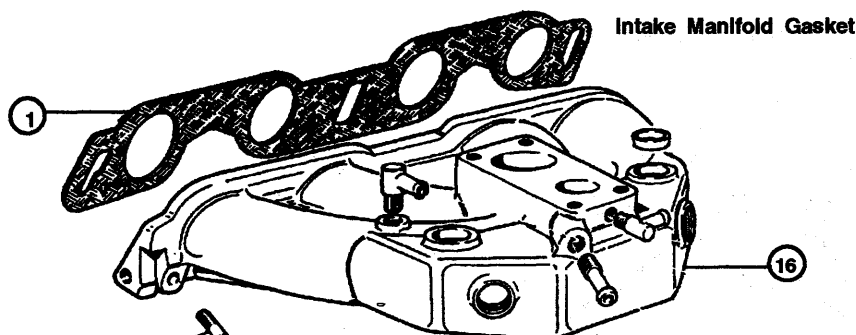


Illus. No.	Part No.	Description
1.	4442438	Complete Accelerator Cable Fuel Injected Models
2.	4387825	Complete Accelerator Cable Carbureted Models
3.	15896411	Locknut
4.	4338252	Socket
5.	10124776	Clip
6.	11087876	Lockwasher

Illus. No.	Part No.	Description
7.	12625201	Washer
8.	15896221	Nut
9.	11197774	Lockwasher
10.	5986149	Pedal Assembly
11.	4213235	Pedal Pad
12.	4391920	Return Spring
13.	4365551	Bracket

Illus. No.	Part No.	Description
14.	4365553	Spring, Automatic Transmission
15.	4358193	Bracket, Manual Transmission
	4338532	Bracket, Automatic Transmission
16.	4409196	Rod, Manual Transmission
	4409198	Rod, Automatic Transmission
17.	4333407	Bracket, Right Hand
18.	4100544	Spring
19.	4162232	Bumper
20.	4333408	Brakcet, Left Hand

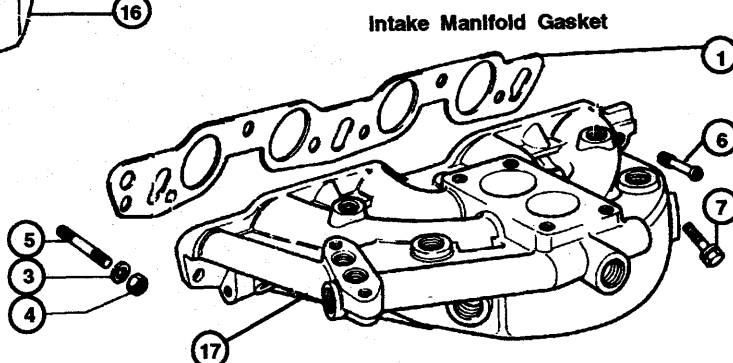
Intake Manifold Gaskets & Hardware 1968-80 Carbureted Models



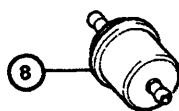
**1968-78 Models
(Typical)**

Illus. Part No. Description

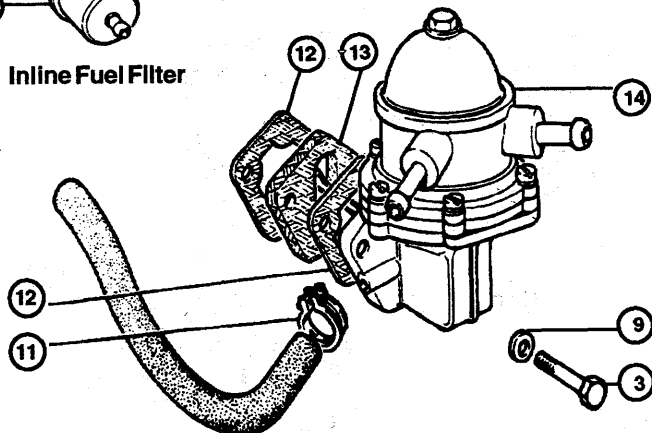
- | | | |
|----|----------|---|
| 1. | 4468501 | Intake Manifold Gasket 1968-85
Except 1979-80 Carbureted
Models |
| | 4406114 | Intake Manifold Gasket 1979-80
Carbureted Models |
| 2. | 4214286 | Stud 1968-78 |
| 3. | 11193874 | Lockwasher |
| 4. | 16100811 | Nut |
| 5. | 4214286 | Stud 1979-80 |
| 6. | 4180207 | Water Choke Fitting |
| 7. | 13826821 | Bolt |
| 8. | 4323062 | Inline Fuel Filter |
| 9. | 11193874 | Lockwasher |



1979-80 Models



Inline Fuel Filter



1968-73 Models

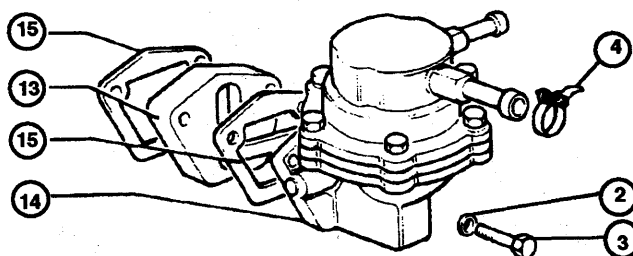
Illus. Part No. Description

- | | | |
|-----|----------|-------------------------|
| 10. | 16044021 | Bolt |
| 11. | 13000390 | Hose Clamp |
| 12. | 4143730 | Gasket 1968-73 (2 Req.) |
| 13. | 4169042 | Spacer |
| 14. | 4434841 | Fuel Pump 1968-73 |
| | 4434836 | Fuel Pump 1974-78 |
| | 4434839 | Fuel Pump 1979-80 |
| 15. | 5891244 | Gasket 1974-80 (2 Req.) |
| 16. | 4248067 | Intake Manifold |
| 17. | 4406112 | Intake Manifold |
| | 4407649 | Intake Manifold (0007) |

Not Pictured

**4276312A Facet Electronic Fuel Pump
1968-80**

NOTE: The Savara design inline fuel filters supplied replaces all previous metal and "glass bowl" style filters. FIAT recommends using only these new filters and not the plastic type aftermarket filters.



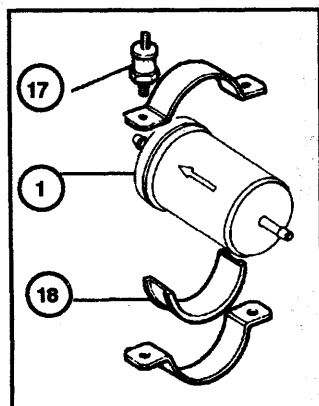
1974-80 Models

(Flat top style for inlet manifold sensor clearance)

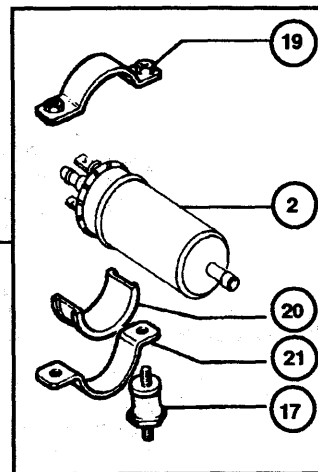
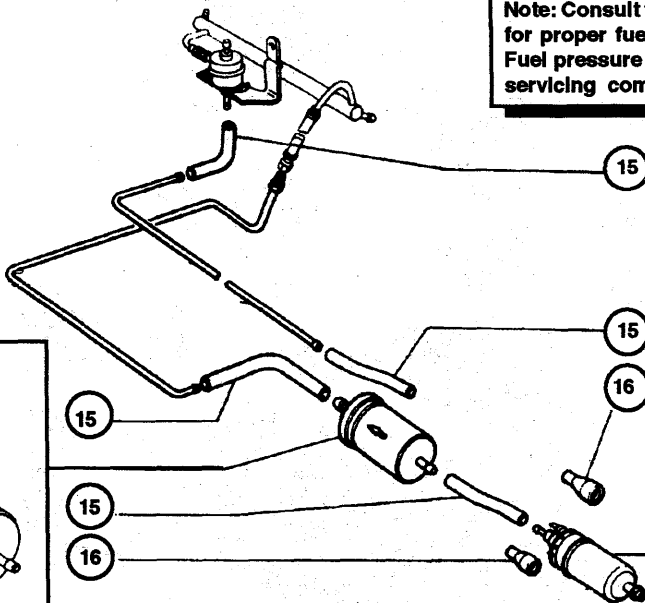
Fuel Pump & Filter Carbureted Models 1968-80

Bosch Fuel Injection System 1980 Calif. 1981-85 All - Fuel Line - Rails - Pump

Note: Consult the SHOP MANUAL Part #3393 for proper fuel injection system maintenance. Fuel pressure must be properly relieved for servicing components.



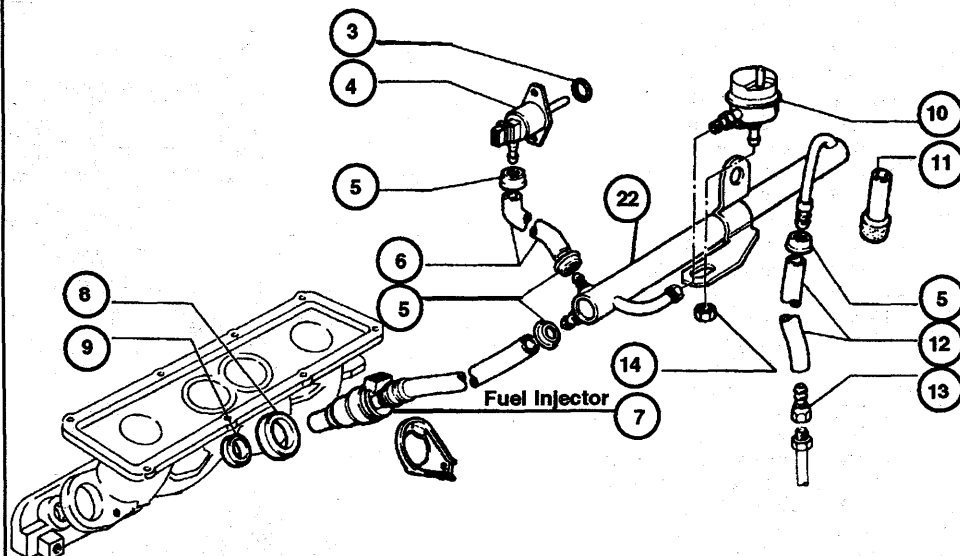
Fuel Filter



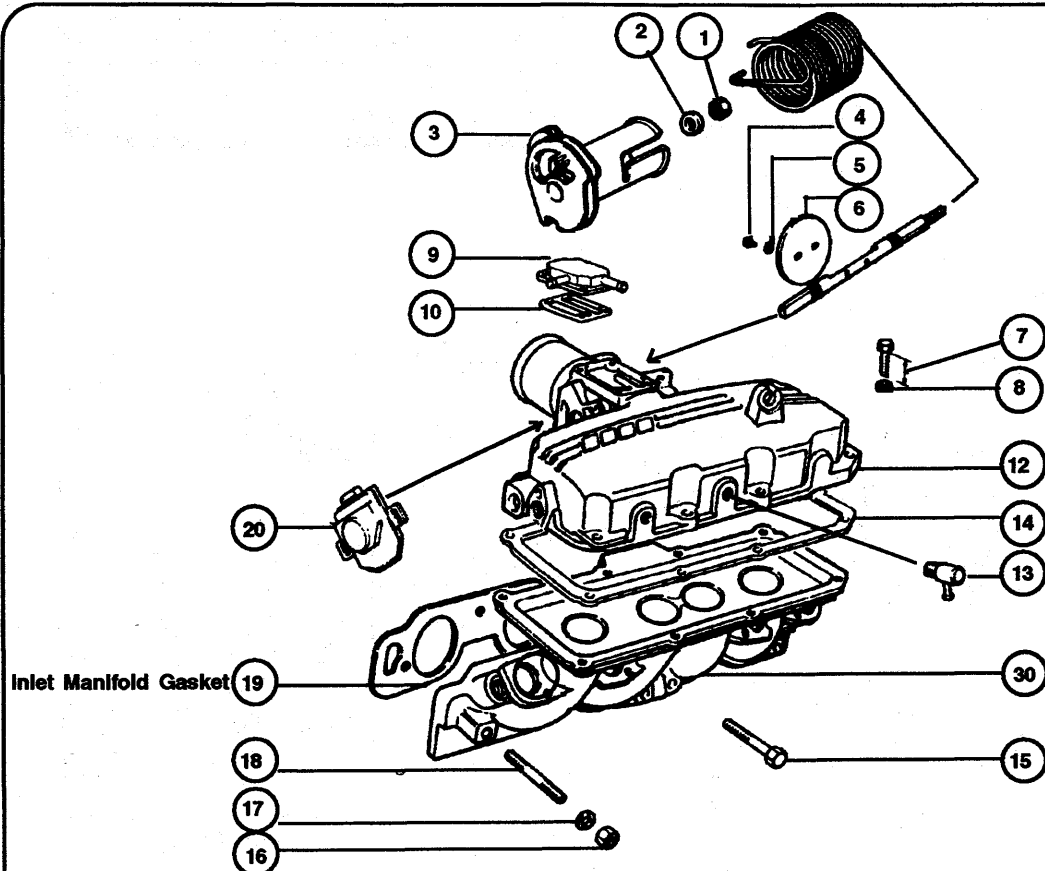
Fuel Pump

Illus. No.	Part No.	Description
1.	4442559	Fuel Filter
2.	4460210	Fuel Pump
3.	4421169	O-Ring
4.	4398118	Cold Start Valve
5.	4398124	High Pressure Fitting
6.	5972294	High Pressure Hose
7.	4393596	Fuel Injector
8.	4393591	Spacer
9.	4393592	Injector Seal
10.	4430290	Fuel Pressure Regulator
11.	5971187	Sleeve
12.	5972677	Hose
13.	4435184	Fitting
14.	10791421	Locknut
15.	19056687	8mm Fuel Line (per meter)
16.	4439869	Boot
17.	4435150	Shock Mount (2 Req.)
18.	4442560	Isolator
19.	4442532	Bracket
20.	4435152	Isolator
21.	4442544	Bracket
22.	4441584	Fuel Rail

Fuel Injector & Lines

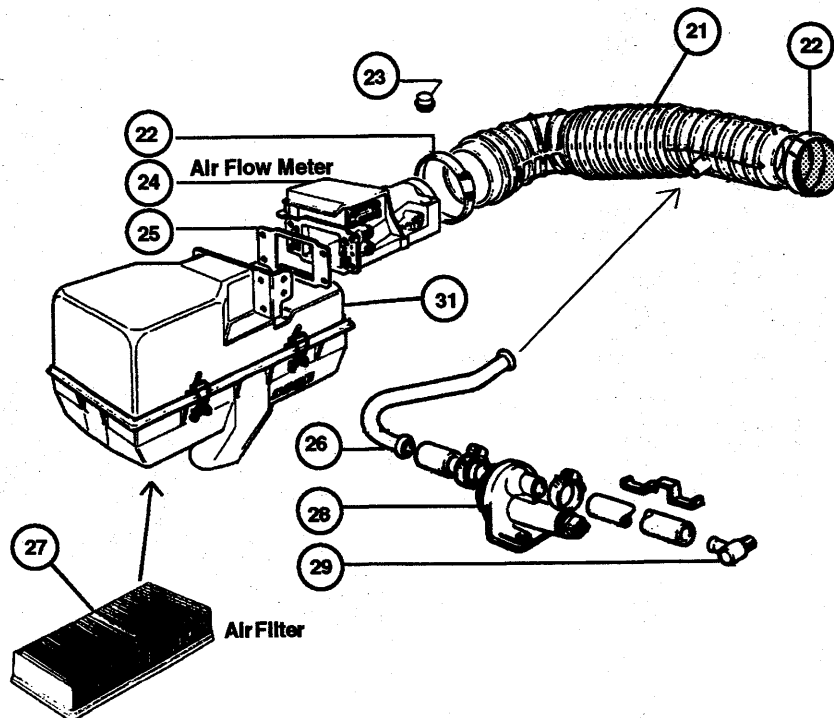


Fuel Injection System Air & Throttle Control

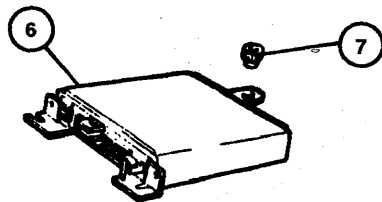


Illus. Part No. Description

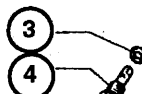
Illus. Part No.	Description
1. 12574211	Nut
2. 4439956	Washer
3. 4450643	Throttle Linkage, Manual Transmission
5942406	Throttle Linkage, Automatic Transmission
4. 10373311	Screw
5. 11195170	Lockwasher
6. 4393585	Throttle Plate
7. 10902821	6 x 30mm Bolt
10903030	6 x 35mm Bolt
11030321	6 x 80mm Bolt
8. 11197774	Lockwasher
9. 5920319	Preheater Valve
10. 5920322	Gasket
11. 14328301	Plug
12. 4436495	Plenum 1980
5920327	Plenum 1981-85
13. 4427126	Vacuum Fitting
14. 4436493	Gasket
15. 13826821	8mm Bolt
16. 16100811	8mm Nut
17. 10516674	8mm Lockwasher
18. 4214286	8mm Stud
19. 4468501	Gasket
20. 4430294	Throttle Position Switch
21. 4441960	Air Duct (exc. Turbo)
22. 13000990	Clamp (2 Req.)
23. 5924838	Plug
24. 5920385	Air Flow Meter
25. 4441346	Gasket
26. 4443363	Tube
27. 4434867	Air Filter, Fuel Injection
28. 5946928	Auxiliary Air Regulator (Cold Start)
29. 4427110	Vacuum Fitting
30. 4468499	Intake Manifold
31. 4442182	Air Cleaner Assembly



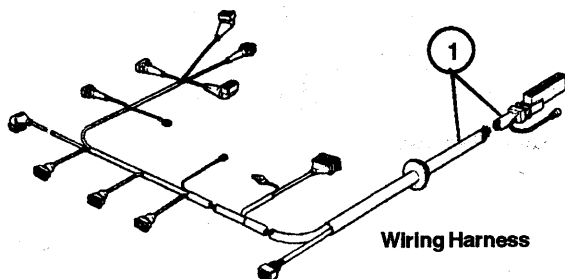
Fuel Injection System: Wiring Harness, Sensors & Computer



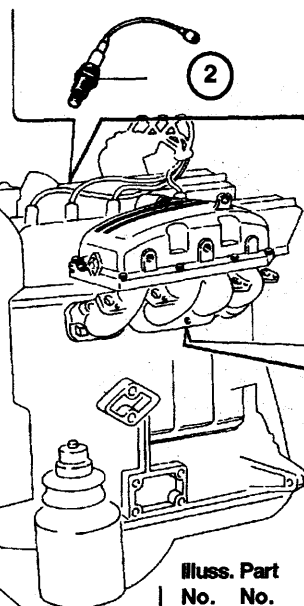
Computer Box
(Installed under Dash)



Coolant Temperature Sensor



Wiring Harness



Exhaust Gas (LAMBDA) Sensor

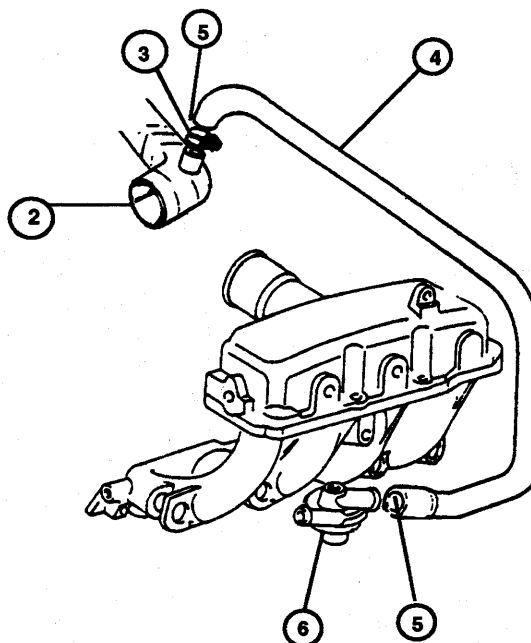
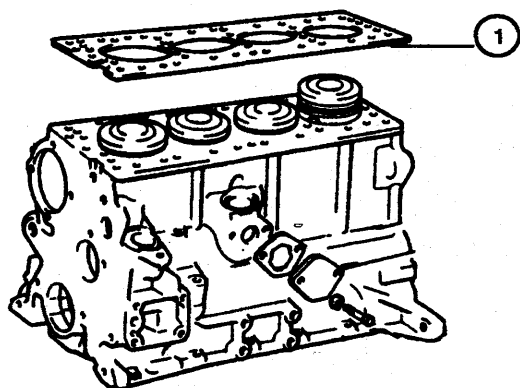


Manifold Temperature Probe

Illus. No.	Part No.	Description
1.	5996447	Fuel Injection Wiring Harness
2.	5963516	Exhaust Gas Sensor
3.	10298460	Seal Washer
4.	4393601	Coolant Sensor
5.	4393600	Temperature Probe
6.	4429200	Computer 1980
	5934557	Computer 1981-83
	5997042	Computer 1984-85
7.	4245945	Knob

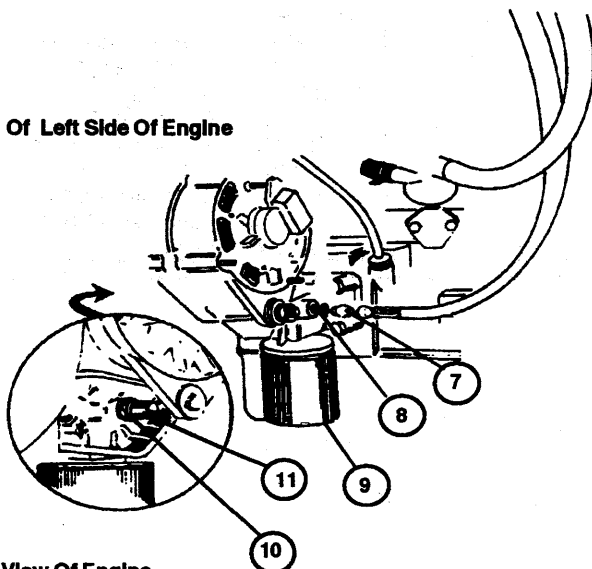
Turbocharging System Optional 1981-82 Models

Special INOX Head Gasket



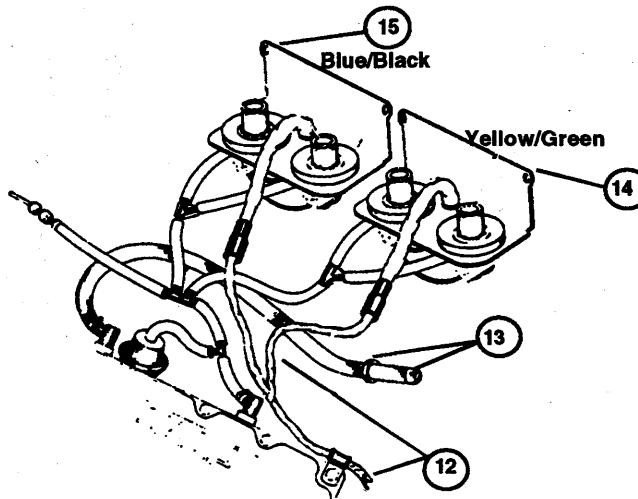
Crankcase Breather

View Of Left Side Of Engine



Front View Of Engine

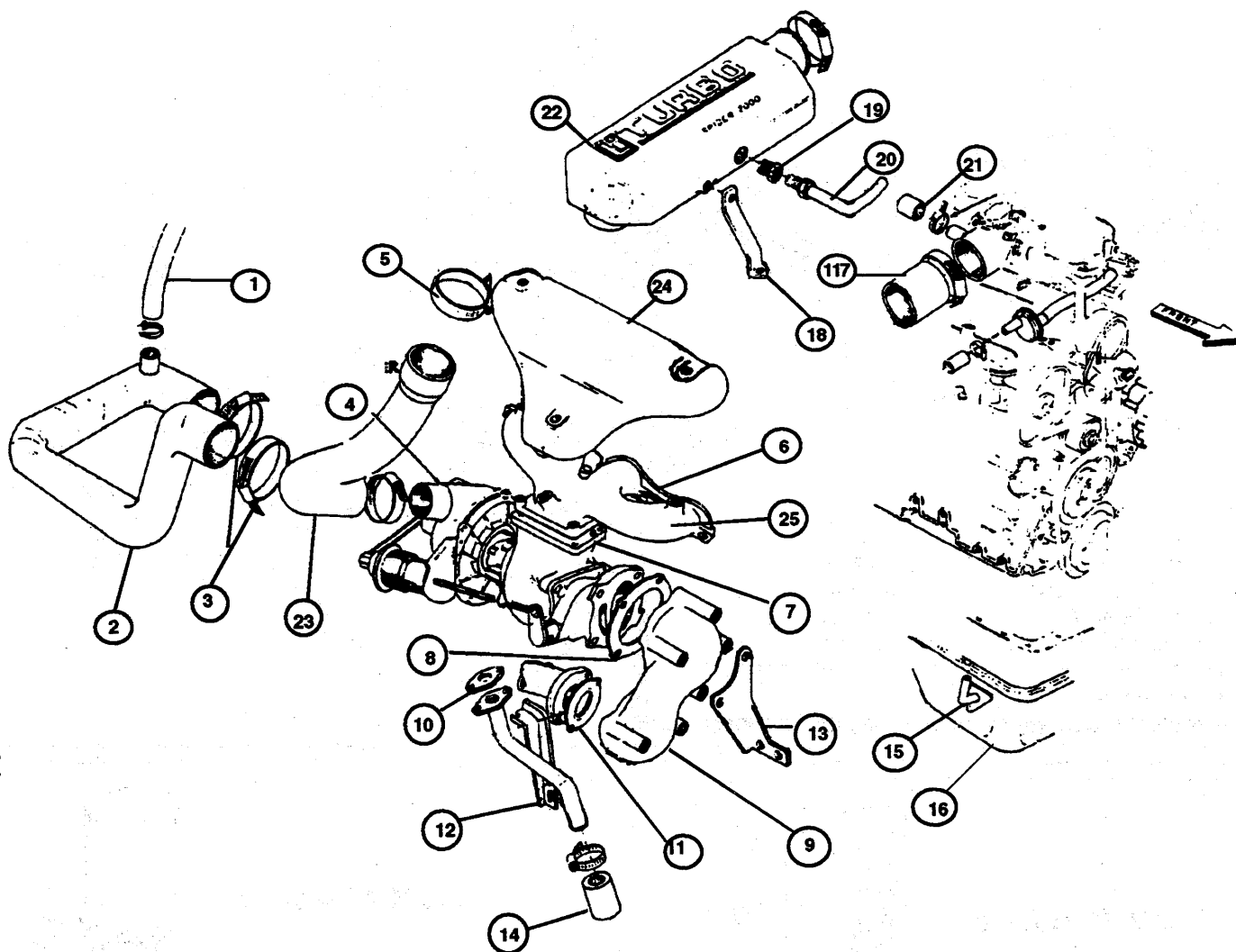
Turbocharger Oil Supply System



Boost Enrichment Switches

Illus. No.	Part No.	Description
1.	7030162	INOX Head Gasket (Thicker & Reinforced)
2.	5015	Compressor Inlet Hose
3.	13000490	Hose Clamp (2 Req.)
4.	7035557	Crankcase Breather Hose
5.	4159642	Flame Trap (2 Req.)
6.	4389498	Vapour Separator
7.	5077	Union
8.	5078	Washer (2 Req.)
9.	311	Oil Filter
10.	4459907	Oil Pressure Switch
11.	4414024	Dust Boot for Switch 4459907
12.	5086	Additional Wiring Harness
13.	5049	Charcoal Trap Check Valve
14.	5052	Enrichment Switch Assembly
15.	5067	Boost Sensor Assembly

Turbocharging System Optional 1981-82 Models

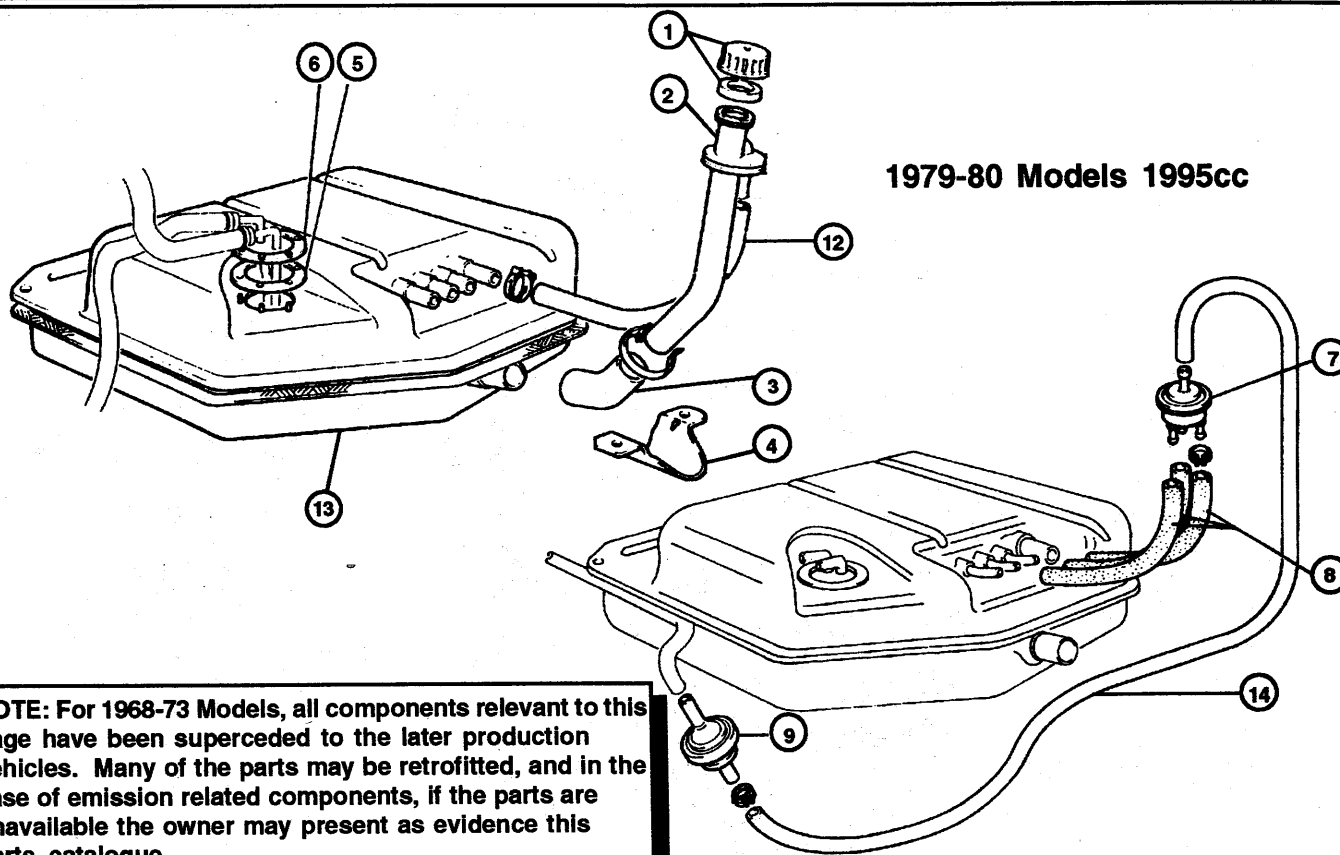


Ilus No.	Part No.	Description
1.	7035557	Crankcase Breather Hose
2.	5015	Compressor Inlet Hose
3.	5073	Clamp
4.	5050	REbuilt Turbocharger Unit
5050COR		Core charge, Turbo Unit
5.	5073	Clamp
6.	7546425	Exhaust Manifold Gasket
7.	5022	Turbo to Exhaust Manifold Gasket
8.	5002	Turbo Outlet Gasket
9.	5003	Turbine Outlet Elbow Exhaust
10.	4129820	Oil Drain Gasket
11.	5012	Exhaust Pipe Outlet Gasket
12.	5007	Support Bracket
13.	5008	Support Bracket
14.	5042	Lower Oil Drain Hose

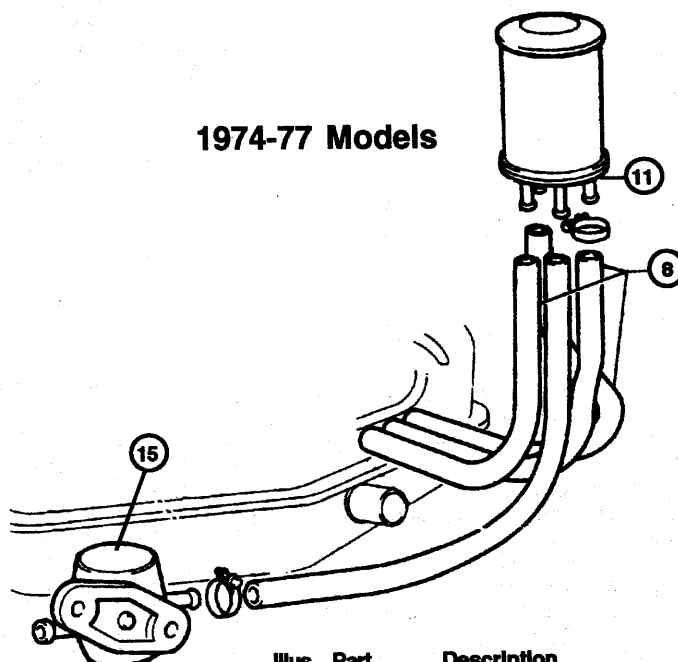
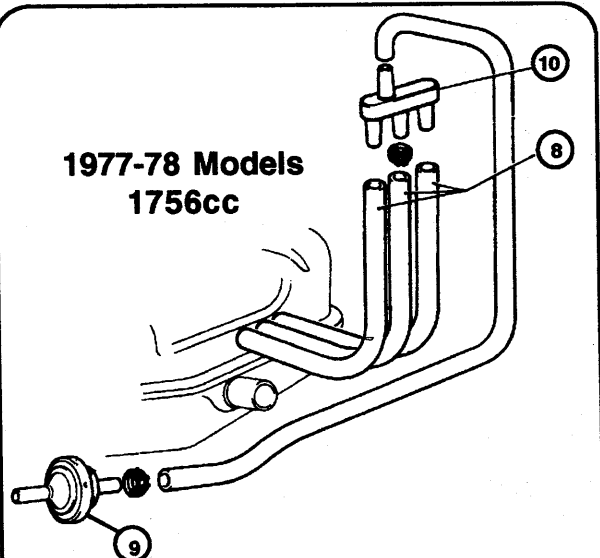
Ilus No.	Part No.	Description
15.	5015	Lower Oil Drain Tube (to oil Pan)
16.	4331604	Original Type Oil Pan
	4433914	Oil Pan with Baffle, New Type
17.	5025	Inlet Manifold Hose
18.	5030	Bracket
19.	5033	Fitting
20.	5034	Tube
21.	5023	Vent Cap
22.	5024	Intake Manifold
23.	5027	Hose
24.	5102	Heat Shield
25.	5009	Exhaust Manifold

Fuel Tank & Lines

1974-80 Models Carbureted



NOTE: For 1968-73 Models, all components relevant to this page have been superseded to the later production vehicles. Many of the parts may be retrofitted, and in the case of emission related components, if the parts are unavailable the owner may present as evidence this parts catalogue.

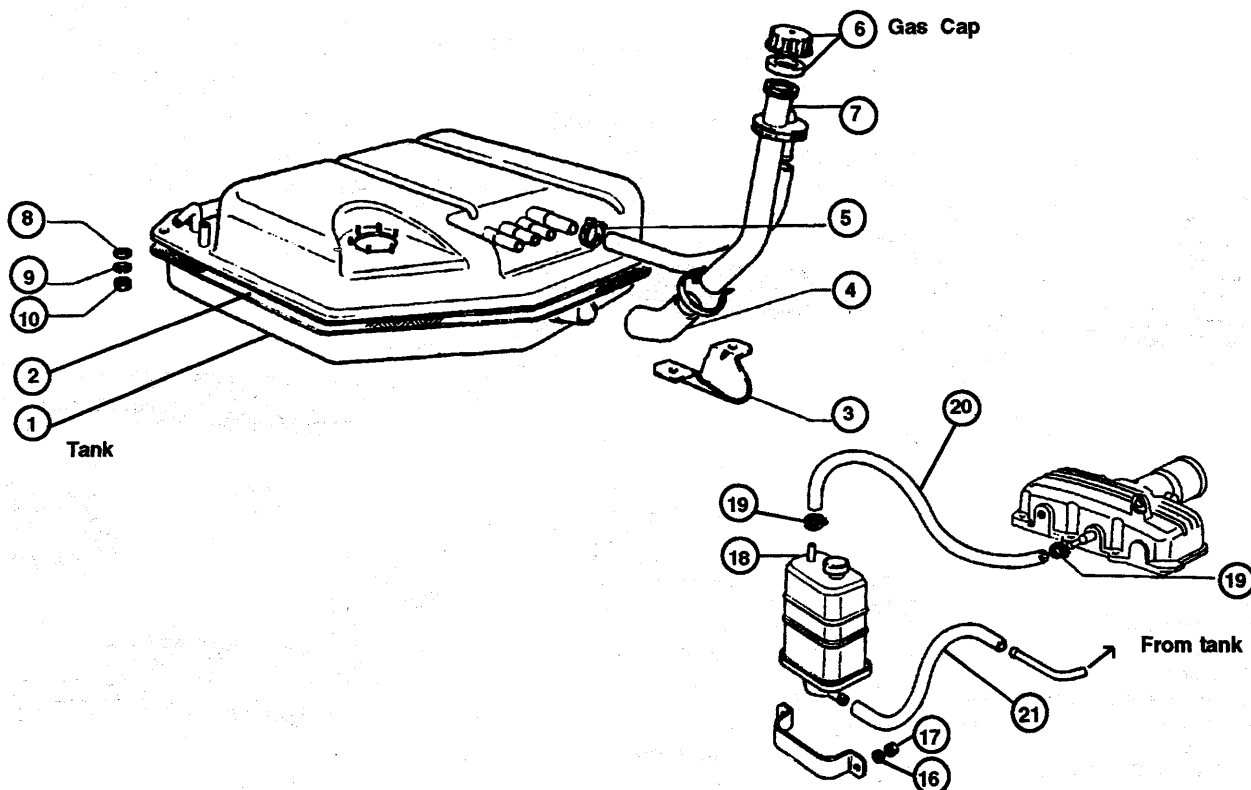


Illus. No.	Part No.	Description
1.	4305673	Gas Cap
	5899122	Locking Gas Cap 68-74 only
2.	4392907	Filler Neck (Unleaded)
3.	4377185	Filler Neck Hose
4.	4165886	Protection Shield
5.	992273	Gasket
6.	4362979	Fuel Tank Send Unit

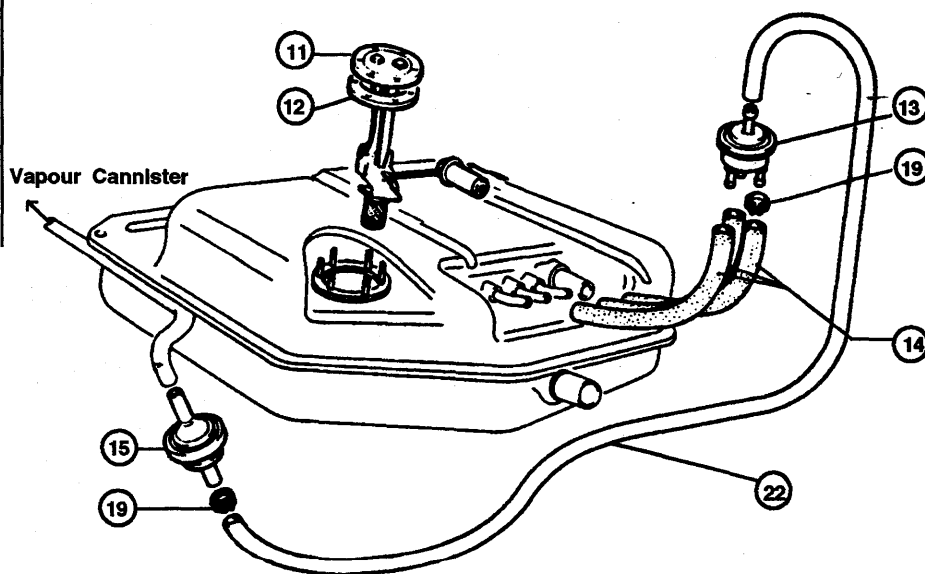
Illus. No.	Part No.	Description
7.	4412799	Separator 79-80
8.	19056687	Hose (Per meter)
9.	7532468	One Way Valve
10.	4412799	Separator 77-78
11.	4369331	Separator 74-78

Illus. No.	Part No.	Description
12.	4161414	Hose, Overflow
13.	4377181	Fuel Tank
14.	19053182	Hose (m)
15.	4226204	Two Way Valve 1976-77

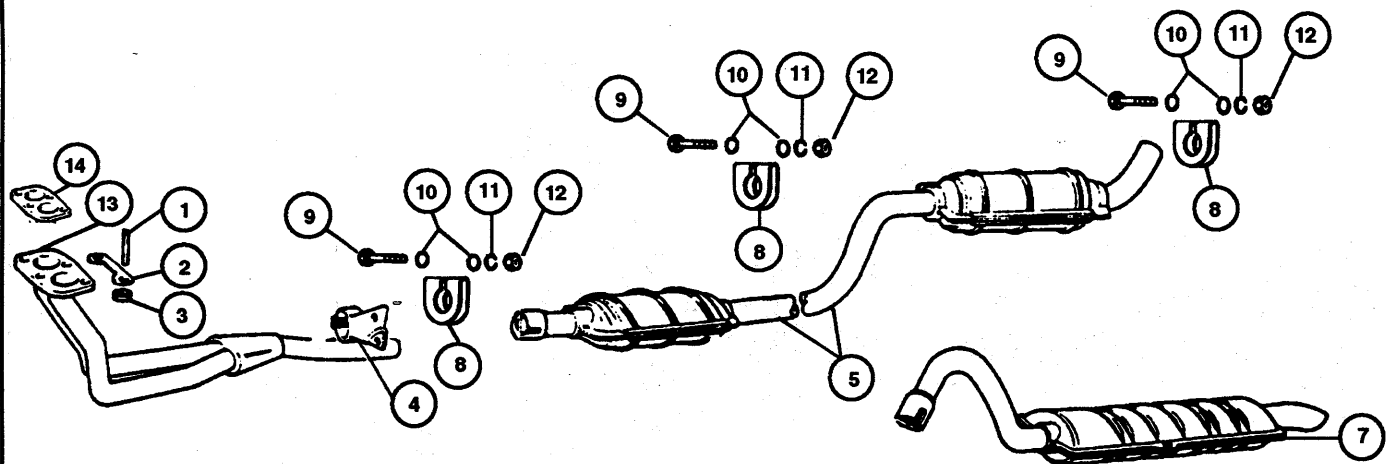
Fuel Tank & Lines 1980-85 Models 1995cc Fuel Injection



Illus. No.	Part No.	Description
1.	4442413	Fuel Tank, Fuel Injected Models
2.	4162728	Fuel Tank Gasket
3.	4165886	Protection
4.	4377185	Filler Hose
5.	13000390	Hose Clamp
6.	4305673	Gas Cap
	5899122	Locking Gas Cap 1968-74 Only
7.	4392907	Filler Neck (Unleaded)
8.	126407001	Washer
9.	10516674	Lockwasher
10.	16100811	Nut
11.	4432195	Tank Send Unit, Fuel Injected Models
12.	992273	Gasket
13.	4412799	Separator, Fuel Injected Models
14.	19056687	Hose (Per meter)
15.	7532468	One Way Valve
16.	11197774	Lockwasher
17.	14084211	Nut
18.	4442162	Vapour Cannister
19.	13000390	Clamp
20.	4413143	Hose
21.	19056687	Hose (m)
22.	19053182	Hose



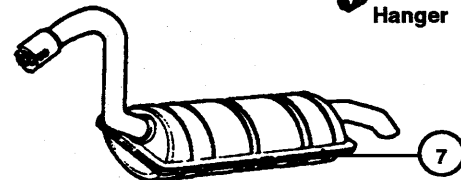
Exhaust System Coupe & Spider 1968-74, All 1975 Exc. California



Illus. No.	Part No.	Description
1.	13517035	Stud
2.	4211273	Lockplate
3.	4261250	Nut
4.	4329517	Bracket
5.	4401843	Intermediate Muffler, Spider
	4257319	Intermediate Muffler, Coupe
6.	4296059	Hanger
7.	4285627	Rear Muffler, Spider
	4285430	Rear Muffler, Coupe

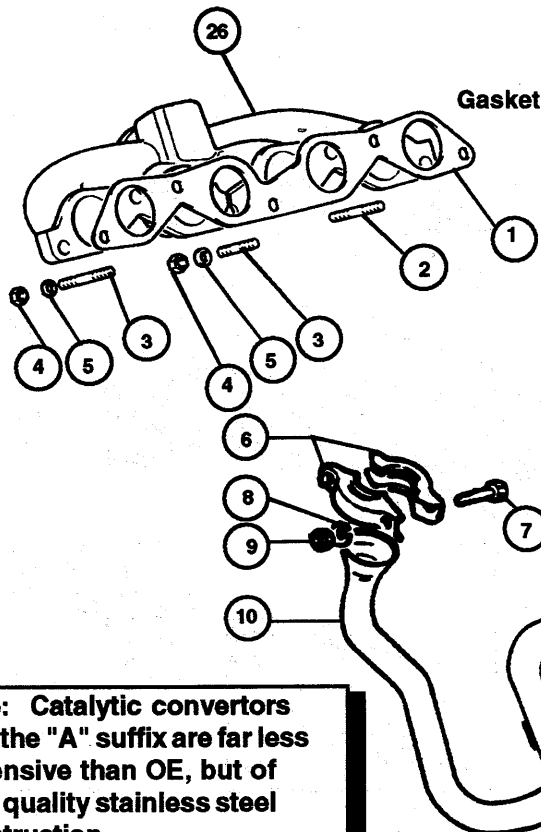
Illus. No.	Part No.	Description
8.	4373156	Clamp
9.	15971421	Bolt
10.	12638620	Washer
11.	10516874	Lockwasher
12.	13832211	Nut
13.	4310530	Header Pipe
14.	4152873	Gasket

Spider

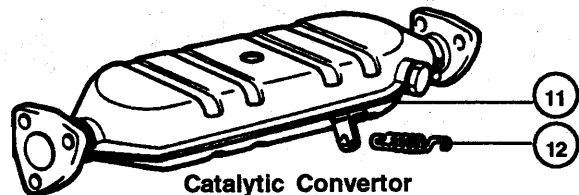
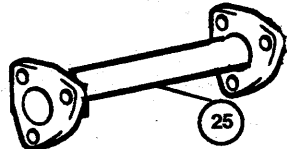


Coupe

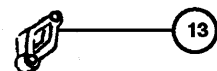
Exhaust System 124 Spider 1975 California 1976-78 All



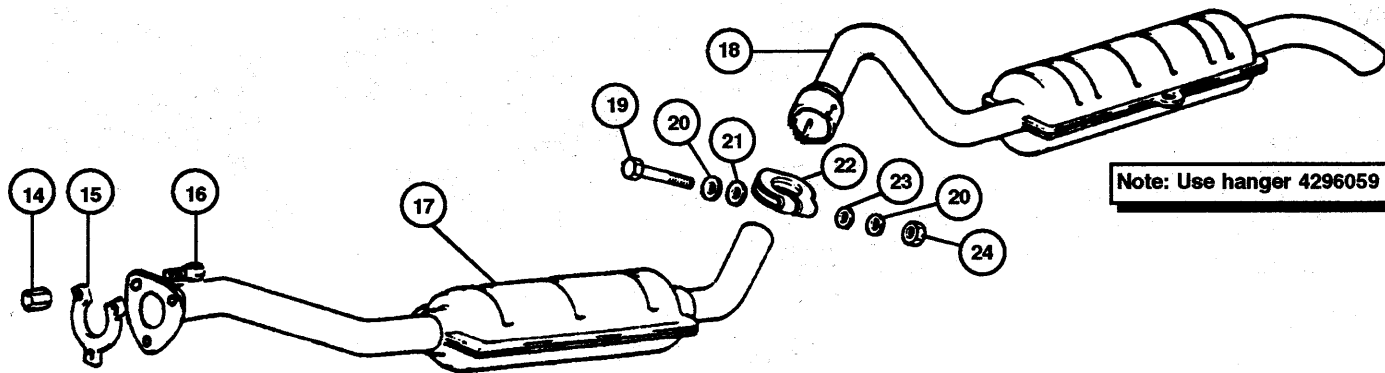
Stainless Steel Converter Test Pipe



Catalytic Converter



Front Section



Note: Use hanger 4296059

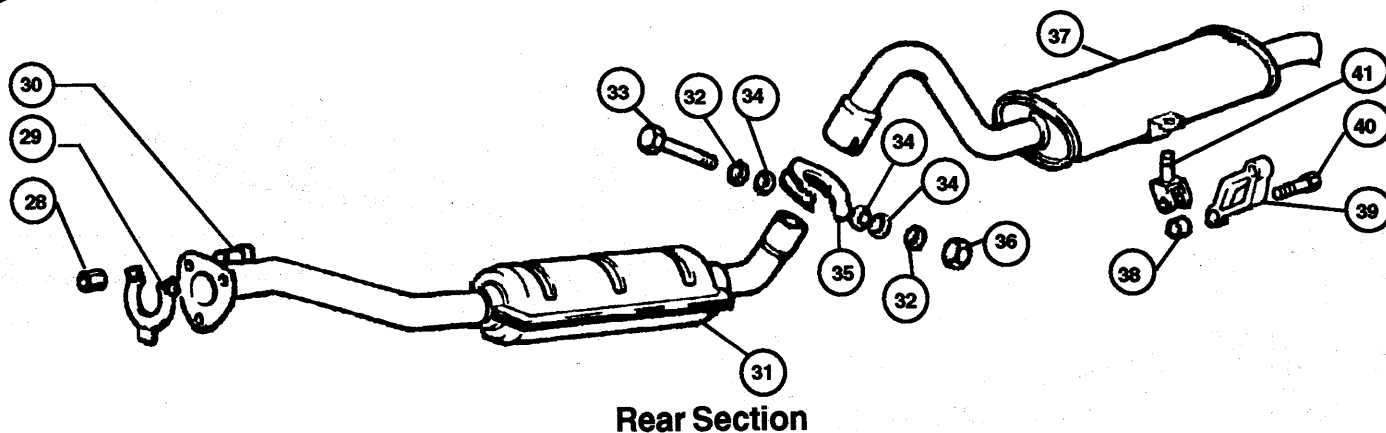
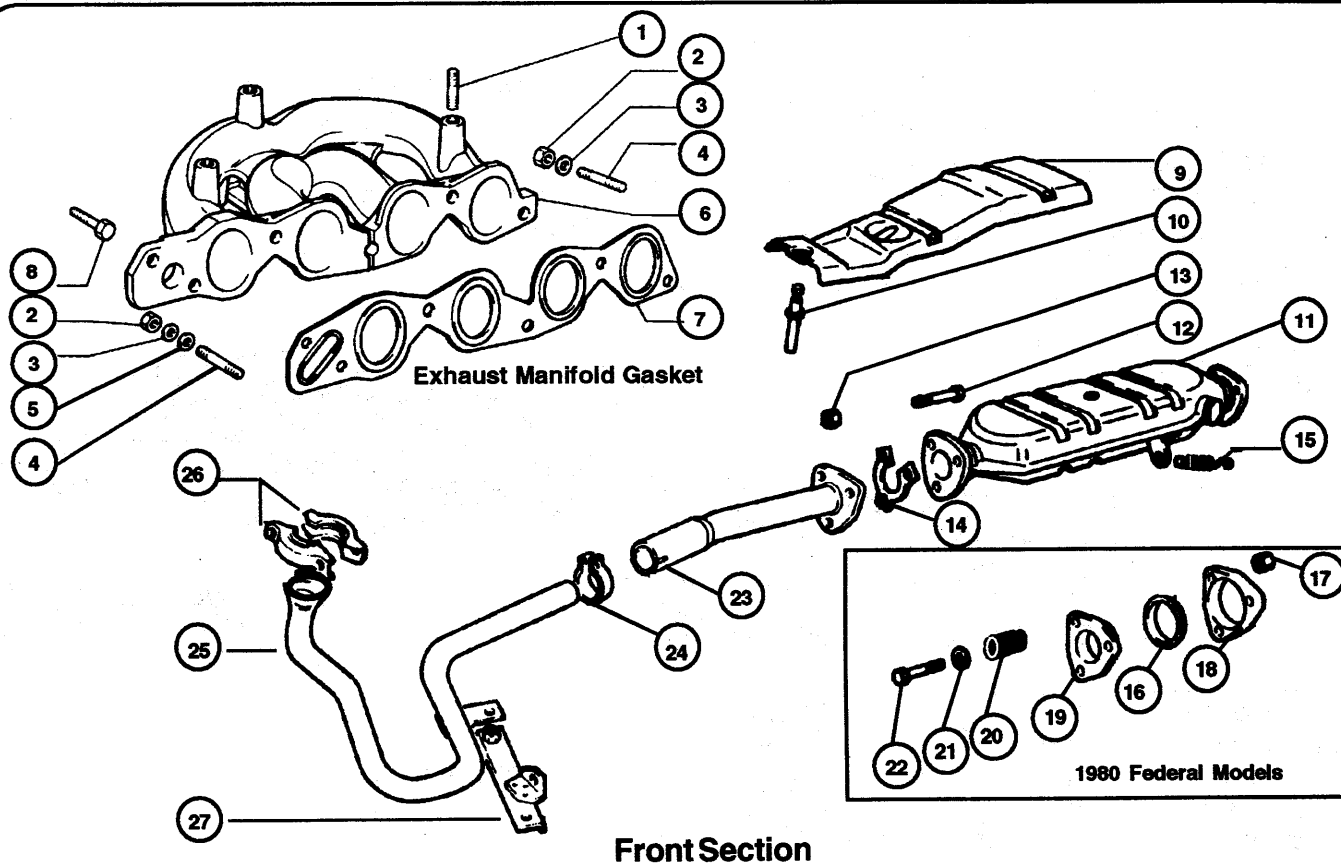
Rear Section

Ilus. No.	Part No.	Description
1.	7546425	Manifold Gasket
2.	13545521	Stud
3.	13543521	Stud
4.	16100811	Nut (5 Req.)
5.	12638620	Lockwasher (5 Req.)
6.	4177251	Clamp
7.	16044521	Bolt
8.	10516670	Washer
9.	16100811	Nut

Ilus. No.	Part No.	Description
10.	4341428	Header Pipe
11.	4432465A	Catalyst (3 bolt) Aftermarket
12.	4353835	Spring
13.	4296059	Rubber Hanger
14.	4261250	Nut
15.	4341426	Lockplate
16.	16043931	Bolt
17.	4341867	Intermediate Muffler (3 Bolt)
18.	4285627	Rear Muffler

Ilus. No.	Part No.	Description
19.	15971421	Bolt
20.	10516874	Lockwasher
21.	12638620	Washer
22.	4373156	Clamp
23.	12638620	Washer
24.	13832211	Nut
25.	4347437	Test Pipe (3 Bolt) OEM
26.	4314919	Exhaust Manifold 1976
	4380776	Exhaust Manifold 1977
	4377811	Exhaust Manifold 1978

Exhaust System - Carbureted Models 1979-80

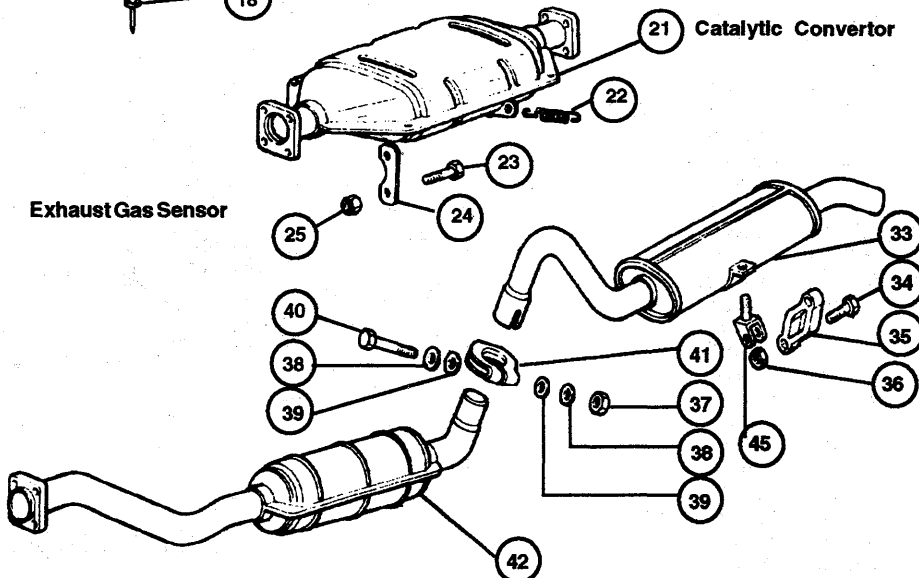
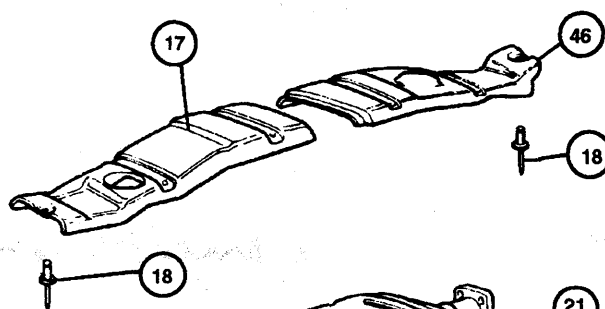
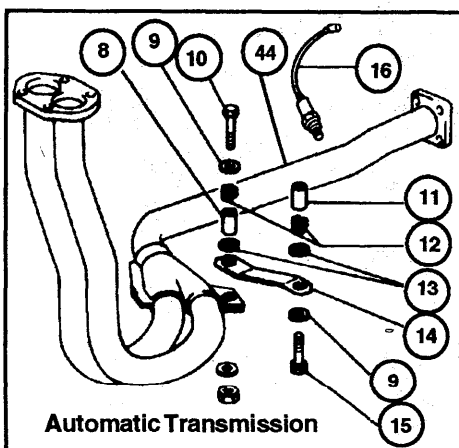
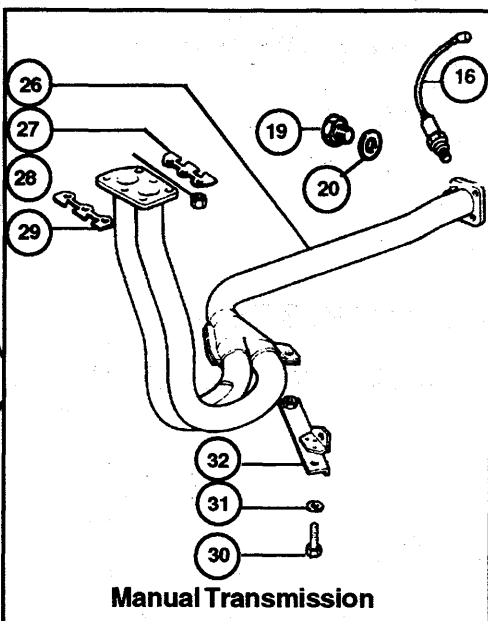
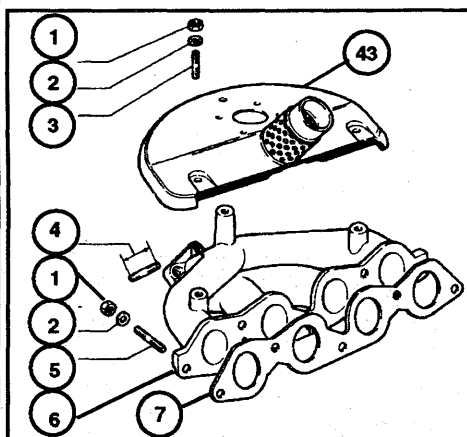


Illus. No.	Part No.	Description
1.	11789621	Stud
2.	16100811	Nut
3.	12638620	Washer
4.	13543521	Stud
5.	4091011	Lockwasher
6.	4407872	Exhaust Manifold
7.	4406117	Manifold Gasket
8.	16044021	Bolt
9.	4423065	Heat Shield
10.	12843590	Rivet
11.	4432465A	Catalyst (3 Bolt) Aftermarket
12.	16043930	Bolt 1979
13.	4261250	Nut 1979
14.	4341426	Lockplate 1979

Illus. No.	Part No.	Description
15.	4363836	Spring
16.	5949964	Sleeve 1980
17.	15502221	Nut 1980
18.	5949963	Gasket 1980 (Crush Sleeve)
19.	5949962	Gasket 1980 (Crush Sleeve)
20.	5949965	Spring 1980
21.	10519620	Washer 1980
22.	16201731	Bolt 1980
23.	4419690	Pipe 3 Bolt
24.	4450974	Clamp
25.	4419699	Header Pipe
26.	4177251	Clamp
27.	4412783	Bracket
28.	4261250	Nut

Illus. No.	Part No.	Description
29.	4341426	Lockplate
30.	16043934	Bolt
31.	4419683	Intermediate Muffler 3 Bolt
32.	10516874	Lockwasher
33.	15971421	Bolt
34.	12638620	Washer
35.	4373156	Clamp
36.	13832211	Nut
37.	5976128	Rear Muffler
38.	14084211	Nut
39.	4296059	Hanger
40.	10903621	Bolt
41.	4306057	Muffler Bracket

Exhaust System Fuel Injection Models

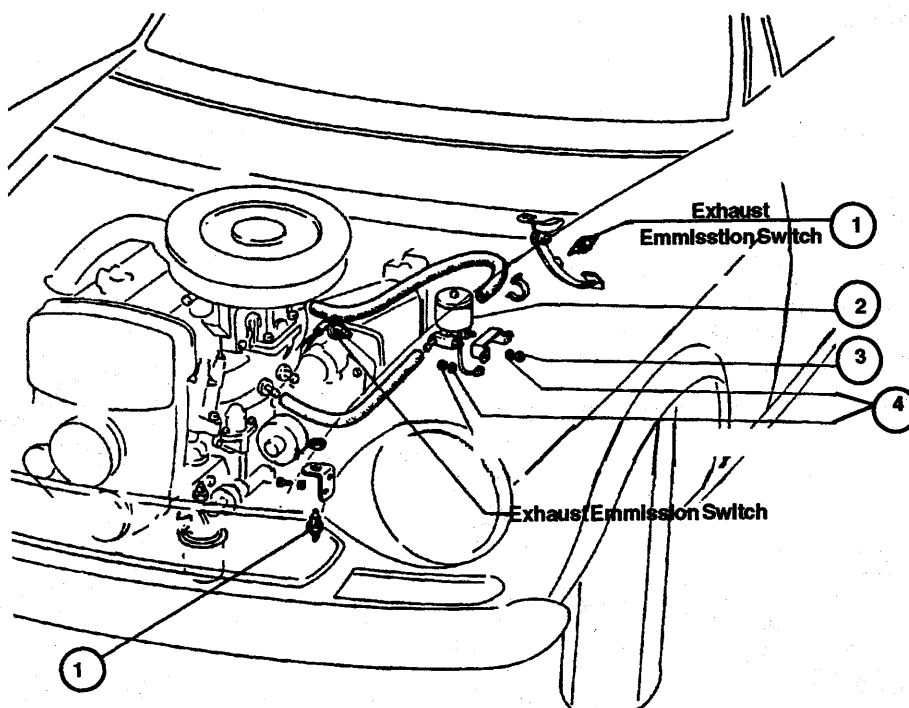


Illus. No.	Part No.	Description
1.	16100811	Nut
2.	12638620	Washer
3.	1316521	Stud 8x38mm
4.	1354352	Stud 8x25mm
	4214286	Stud 8x35mm
5.	13517035	Stud 8x50mm
6.	4462282	Exhaust Manifold (2 pipe)
7.	7546425	Exhaust Manifold Gasket
8.	5934425	Spacer, Automatic Transmission Models
9.	12647001	Washer, Automatic Transmission Models
10.	16044021	Bolt, Automatic Transmission Models
11.	5934422	Spacer, Automatic Transmission Models
12.	5934423	Spring, Automatic Transmission Models
13.	10520020	Lockwasher, Automatic Transmission Models
14.	5934424	Bracket, Automatic Transmission Models
15.	16232821	Bolt, Automatic Transmission Models
16.	5963516	Oxygen (Lambda), Exhaust Gas Sensor
17.	4423065	Heat Shield, Front
18.	12843590	Rivet
19.	4443303	Plug
20.	10520020	Sealing Washer
21.	4442174	Catalytic Converter, 4 Bolt (OEM)
	4442174A	Catalytic Converter, 4 Bolt

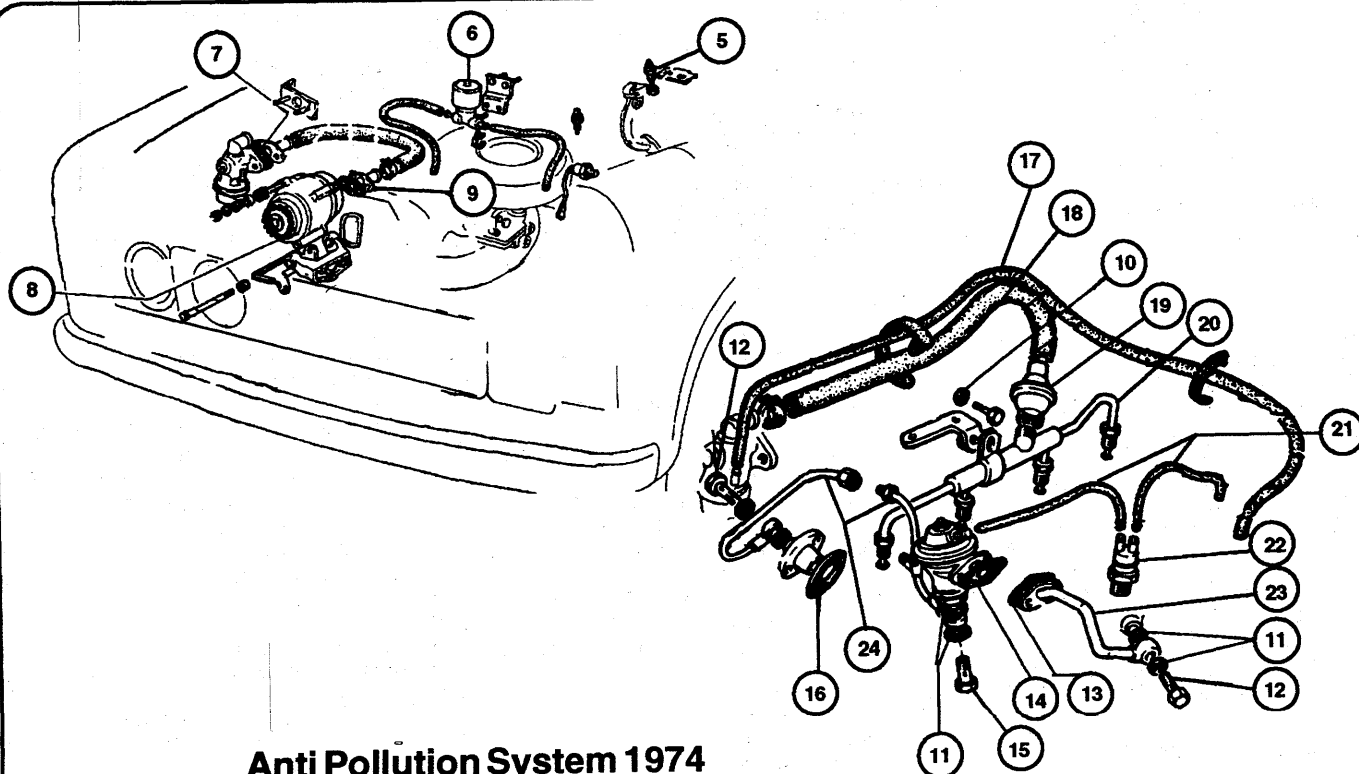
Illus. No.	Part No.	Description
22.	4353835	Spring
23.	4454009	Bolt
24.	4442177	Locking Plate
25.	4261250	Nut
26.	4443328	Header Pipe, Manual Transmission to Chassis 5506060
	7531187	Header Pipe, Manual Transmission from Chassis 5506061
27.	4442169	Locking Plate
28.	4261250	Nut
29.	4462486	Locking Plate
30.	16043634	Bolt
31.	12647001	Lockwasher
32.	4412783	Bracket, Manual Transmission to Chassis 5506060
	7531192	Bracket, Manual Transmission from Chassis 5506061
33.	5976128	Rear Muffler
34.	10903621	Bolt
35.	4296059	Rubber Hanger
36.	14084211	Locknut
37.	13832211	Nut
38.	10516874	Lockwasher
39.	12638620	Washer
40.	15971421	Bolt
41.	4373156	Exhaust Pipe Clamp
42.	4443325	Intermediate Muffler, 4 Bolt
43.	4462283	Shield
44.	4419694	Header Pipe
45.	4306057	Muffler Bracket
46.	4423069	Heat Shield

Anti Pollution System 1968-74

Illus.	Part No.	Description
1.	4173783	Switch
2.	4185403	Electrovalve
3.	12574211	Nut
4.	11197774	Lockwasher
5.	4173783	Exhaust Emission Switch
6.	4185403	Fast Idle Solenoid
7.	4293389	Gasket
8.	4347745	Air Pump
9.	4293389	Gasket
10.	12643701	Lockwasher
11.	10257060	Washer
12.	10184417	Banjo Bolt
13.	4318108	Gasket
14.	4309077	Gasket
15.	10184441	Banjo Bolt
16.	4380778	Gasket
17.	4309556	Hose
18.	4309555	Hose
19.	4290442	Valve
20.	4311777	Pipe
21.	4315426	Hose
22.	4315865	Thermo Switch
23.	4334830	Pipe
24.	4318103	Pipe

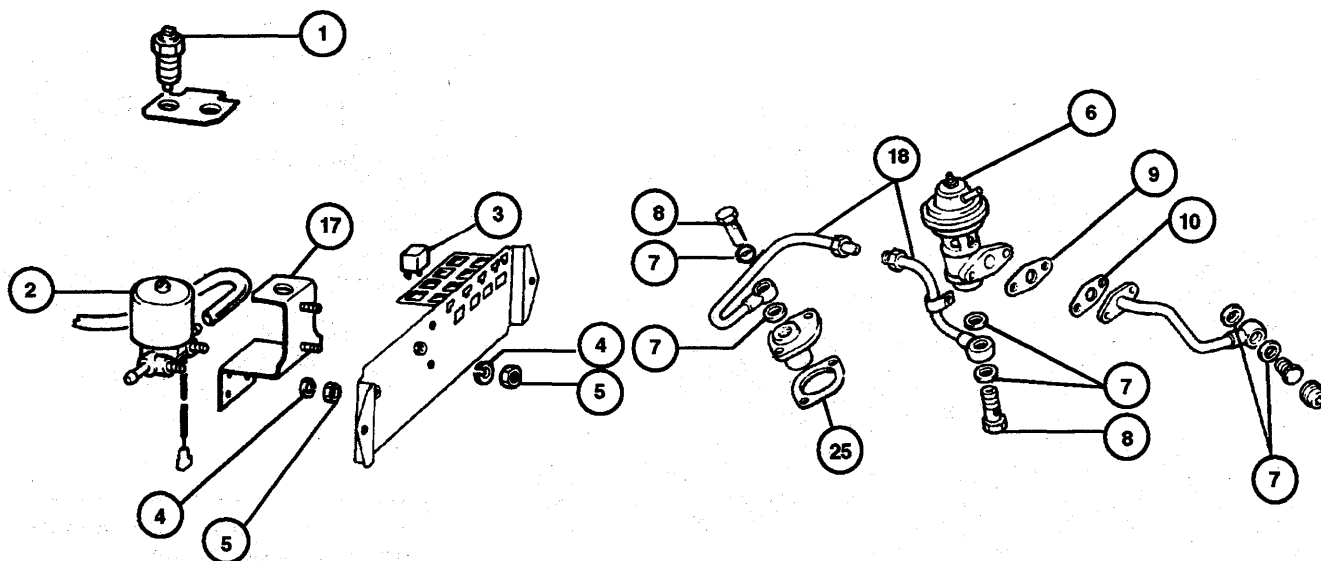


Anti Pollution System 1968-73



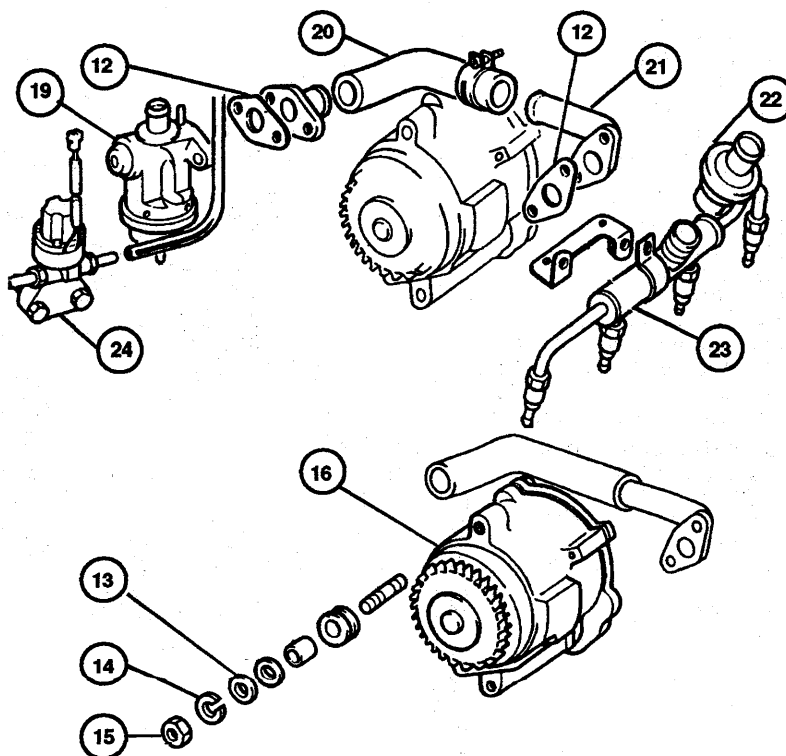
Anti Pollution System 1974

Anti Pollution System 1975-78 Models 1756cc

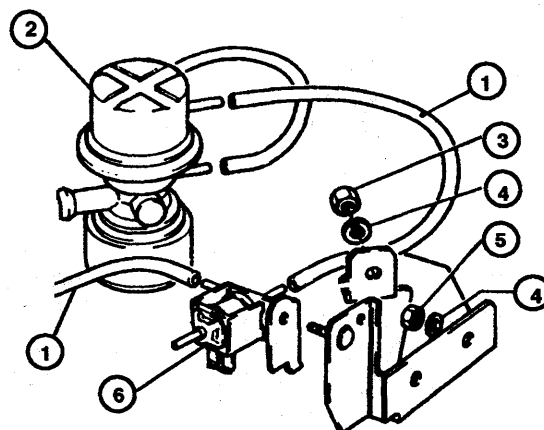
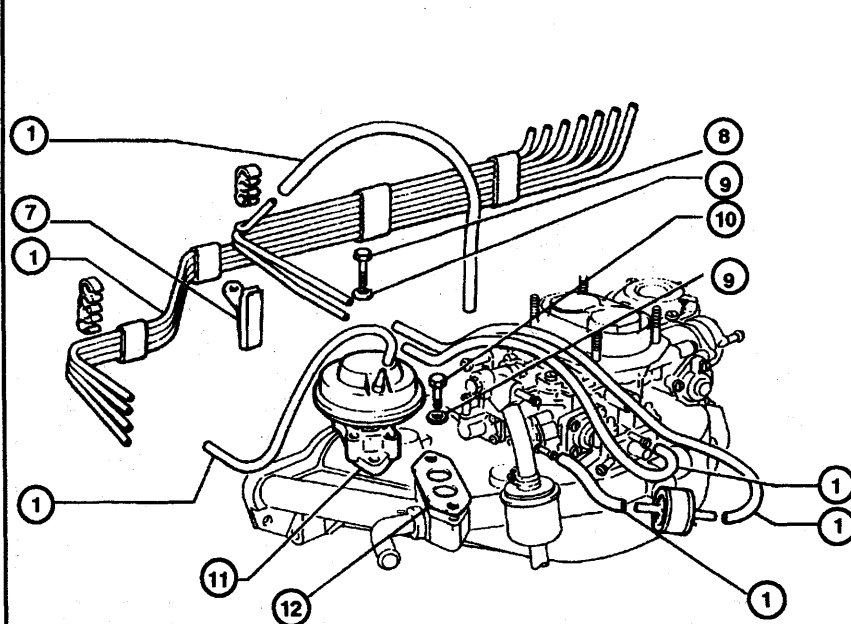


NOTE: From 1974-1978, EPA mandated emissions equipment underwent various changes to meet regulations. The parts shown here are the available remaining components, as the factory produced only a small amount of these parts exclusively for the U.S. market. Remaining parts are no longer manufactured by FIAT and are supplied until stock exhaustion.

Ilus. No.	Part No.	Description
1.	4173783	Switch
2.	4185403	Electrovalve
3.	4337068	Relay
4.	12605271	Lockwasher
5.	12574211	Nut
6.	4352790	EGR Valve
7.	10257060	Washers
8.	10184411	Banjo Bolt
9.	4309077	Gasket
10.	4318108	Gasket
12.	4293389	Gasket
13.	12646801	Washer
14.	10516874	Lockwasher
15.	13832211	Nut
16.	4377474	Air Pump
17.	4346799	Electrovalve Bracket
18.	4377828	EGR Valve
19.	4340507	Diverter Valve
20.	4389990	Hose
21.	4386418	Sleeve
22.	4290442	Check Valve
23.	4339742	Air Injection Tubing
24.	4385360	Electrovalve
25.	4380778	Gasket



Anti Pollution System - Carbureted Models 1979 All - 1980 Federal

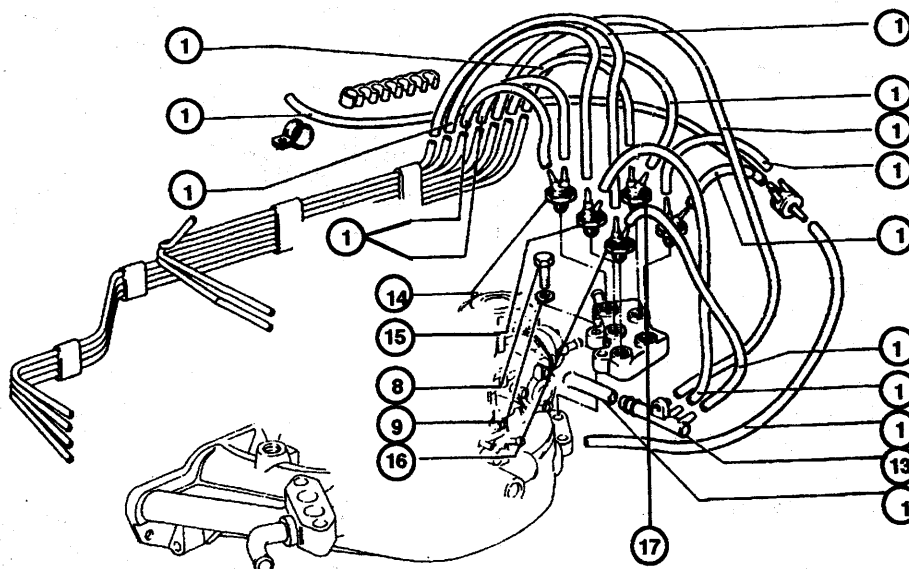


NOTE: The precut vacuum hoses have been discontinued by the factory. However, as a service to the owner, we have included the drawing diagrams. Please consult the Shop Manual, Part #3393 for color coded diagrams.

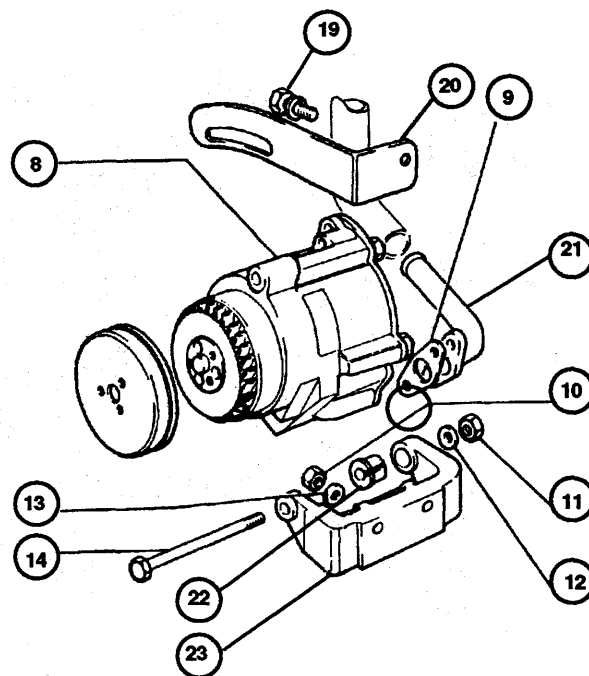
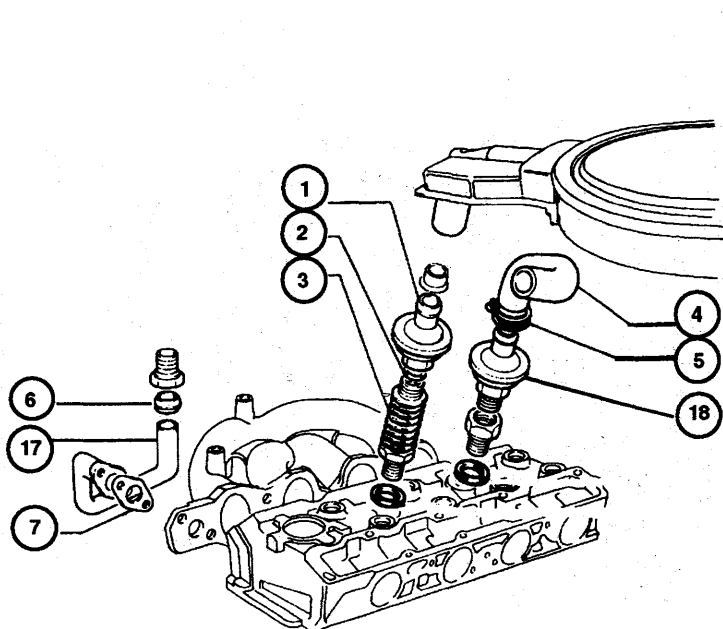
Illus. No.	Part No.	Description
1.		See Note
2.	4413091	Guip Valve
3.	16100811	Nut
4.	10516674	Lockwasher
5.	12574211	Nut
6.	4412065	Electrovalve
7.	4414867	Clamp
8.	11306921	Bolt
9.	11193874	Lockwasher
10.	16043634	Bolt
11.	4444439	EGR Valve
12.	4396502	EGR Valve Gasket
13.	4415096	Vacuum Connector
14.	4406140	Vacuum Switch (See Below)
15.	4406143	Vacuum Switch (See Below)
16.	4406142	Vacuum Switch (See Below)
17.	4406141	Vacuum Switch (See Below)

Vacuum Switch Identification KLIXON23VT Switch

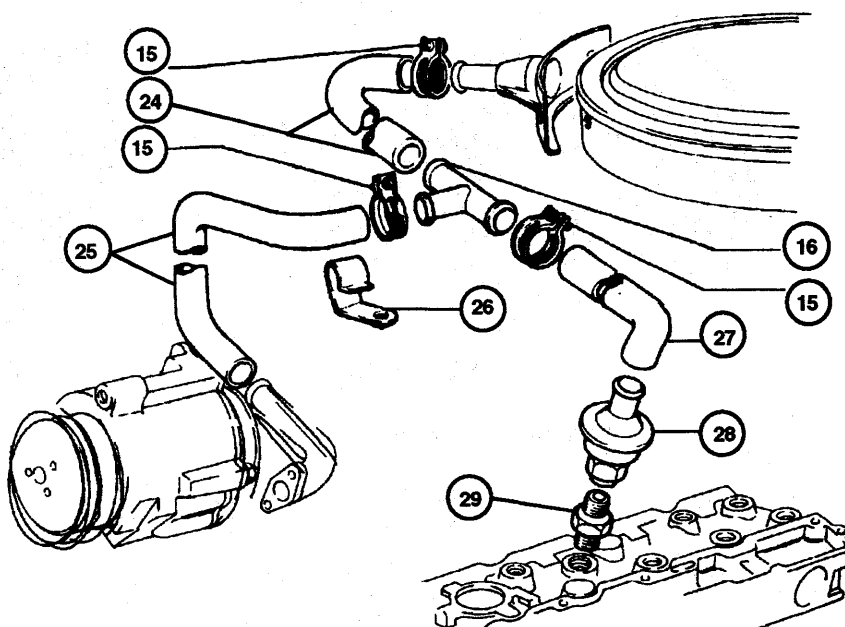
Item #	Body Color	Marking
14	Red	52AF4
15	Yellow	52AE27 K9T
16	Green	52AC4 X9T
17	Black	52AB3 H9T



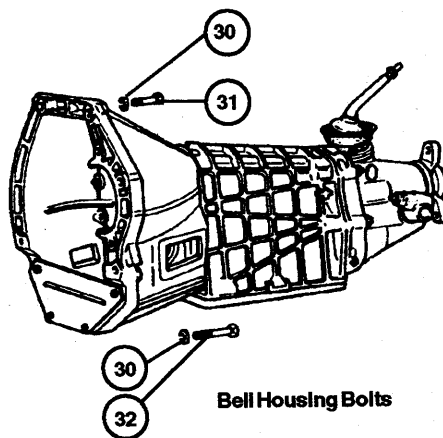
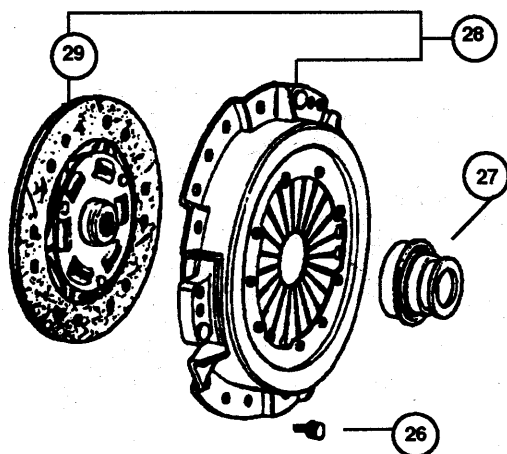
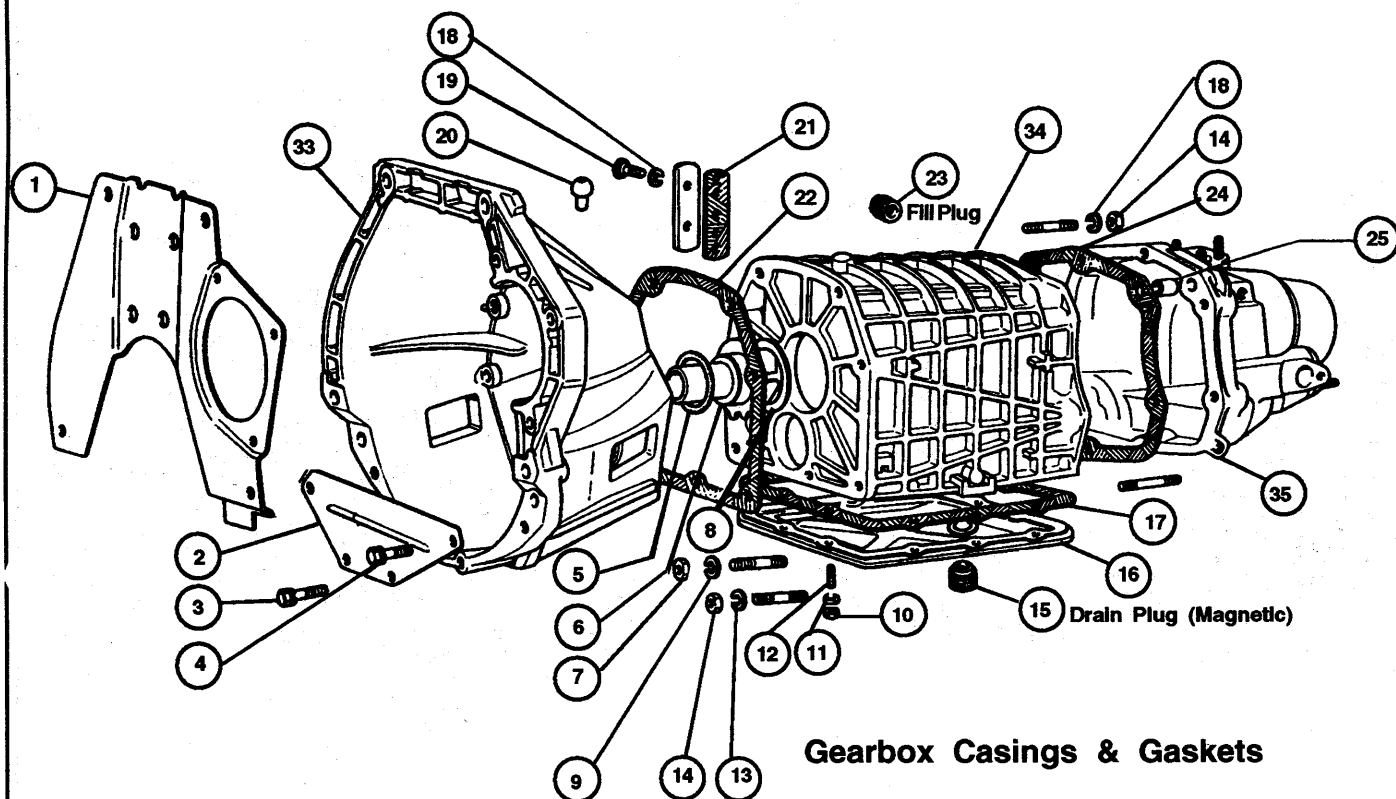
Anti Pollution System 1979-80 1995cc Carbureted Models



Ius. No.	Part No.	Description
1.	4411666	Air Inj. Valve
2.	10264158	Seal Washer
3.	4439646	Connection
4.	4411832	Hose
5.	13000490	Clamp
6.	4401841	Lock Ring EGR
7.	4407876	Gasket EGR
8.	44377474	Air Pump
9.	4293389	Gasket
10.	13832211	Nut
11.	16100811	Nut
12.	11193874	Washer
13.	11198371	Washer
14.	16236521	Bolt
15.	13000490	Clamp
16.	4421347	Tee Air Inj/
17.	4407873	Pipe
18.	4387997	Valve
19.	13830124	Bolt
20.	4381927	Bracket
21.	4386418	Pipe
22.	4381926	Bushing
23.	4340261	Bracket
24.	4412671	Hose
25.	4412670	Hose
26.	4423985	Bracket
27.	4421346	Hose
28.	4290442	Valve
29.	4439650	Connection



Four Speed Manual Gearbox 1968-71 1438cc

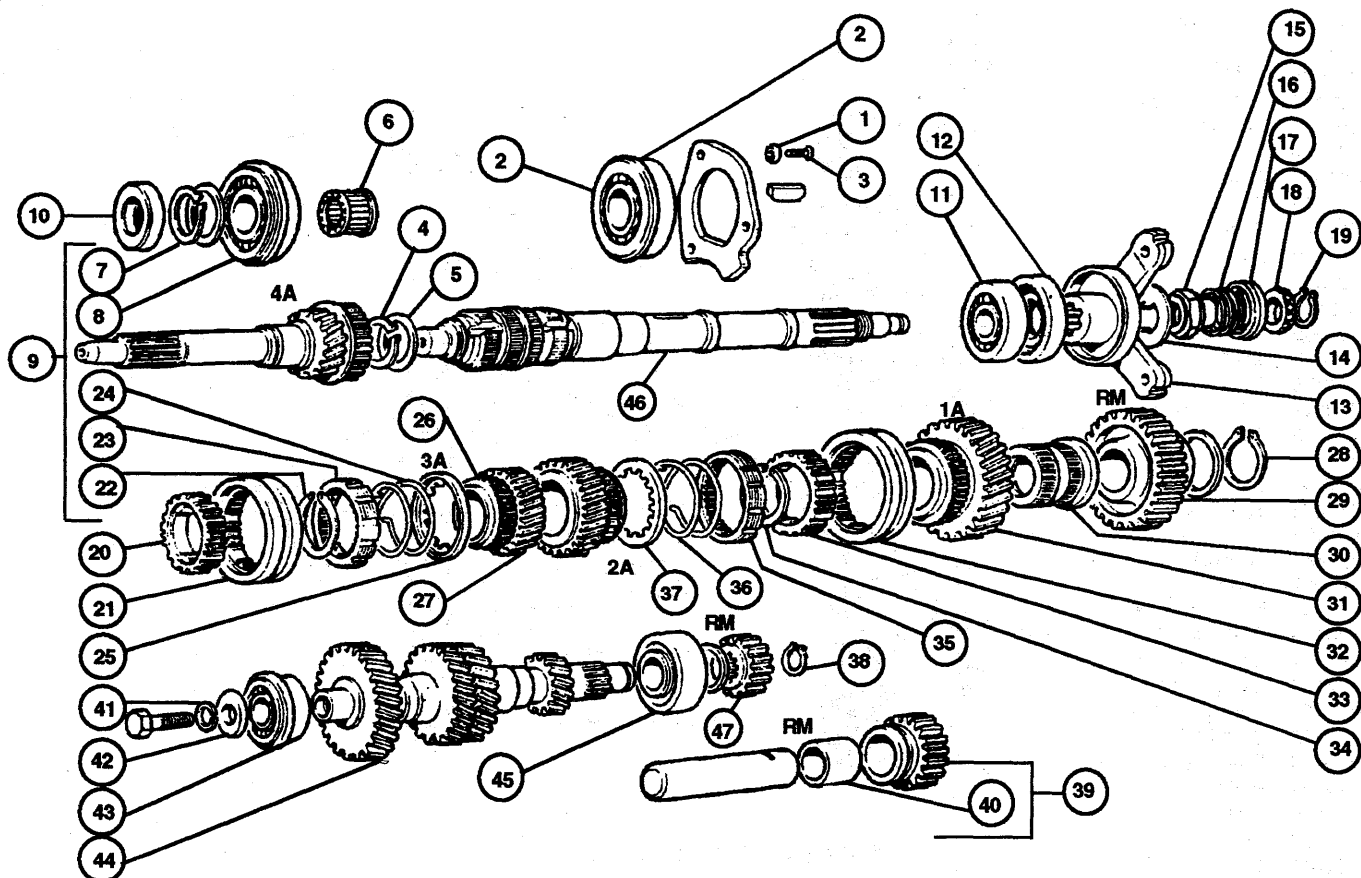


Illus. No.	Part No.	Description
1.	4152482	Flywheel Guard Upper
2.	4402655	Flywheel Guard Lower
3.	16043127	Bolt
4.	13824024	Bolt
5.	4063110	O-Ring
6.	4326423	Sleeve
7.	13832211	Nut
8.	4326974	Bevelled Washer
9.	10516874	Lockwasher
10.	12574211	Nut
11.	11197774	Lockwasher

Illus. No.	Part No.	Description
12.	11500021	Stud
13.	10516674	Lockwasher
14.	16100811	Nut
15.	14326211	Magnetic Plug
16.	4172278	Cover
17.	4059459	Gasket
18.	10516674	Lockwasher
19.	4218238	Bolt
20.	13411990	Breather
21.	4056225	Gasket
22.	4137069	Gasket

Illus. No.	Part No.	Description
23.	14325301	Fill Plug
24.	4059513	Gasket
25.	4290118	Alignment Dowel
26.	13632624	Bolt (6 Req.)
27.	5954175	Release Bearing
28.	5888405	Clutch Cover & Disc
29.	4304548	Clutch Disc
30.	10517074	Lockwasher
31.	15540921	Bolt Upper (2 Req.)
32.	16240921	Bolt Lower (2 Req.)
33.	4166753	Bell Housing
34.	4217207	Case
35.	4185999	Tail Housing

Four Speed Manual Gearbox 1968-71 1438cc

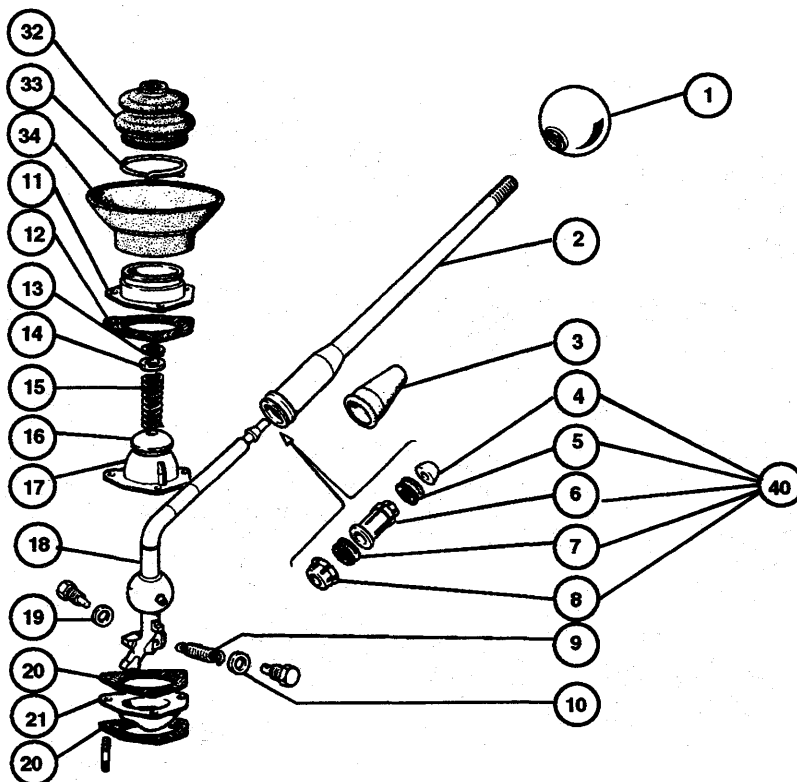


Illus. No.	Part No.	Description
1.	12606979	Lockwasher (3 Req.)
2.	4059514	Mainshaft Bearing Front
3.	13303711	Screw (3 Req.)
4.	4056239	Circlip
5.	4056242	Thrust Washer
6.	4216165	Roller Bearing
7.	4038163	Circlip
8.	854940	Input Shaft Bearing
9.	5992106	Input Shaft Complete
10.	40000180	Input Shaft Oil Seal
11.	20715580	Mainshaft Bearing Rear
12.	40000240	Mainshaft Seal
13.	4152586	Output Yolk
14.	812688	Keyed Lockwasher
15.	4223498	Locknut
16.	4223497	Spring
17.	4223499	Spring Seat
18.	4217547	Spacer
19.	11066276	Circlip
20.	4158515	Synchro Hub
21.	4158513	Synchro Slider
22.	4155241	Snap Ring
23.	4158514	Synchro Ring
24.	4155829	Spring
25.	4158516	Synchro Ring
26.	4191076	Third Gear
27.	4155236	Second Gear
28.	4038163	Circlip
29.	4056233	Reverse Gear
30.	4059466	Sleeve
31.	4155235	First Gear
32.	4158513	Synchro Slider
33.	4158515	Synchro Hub

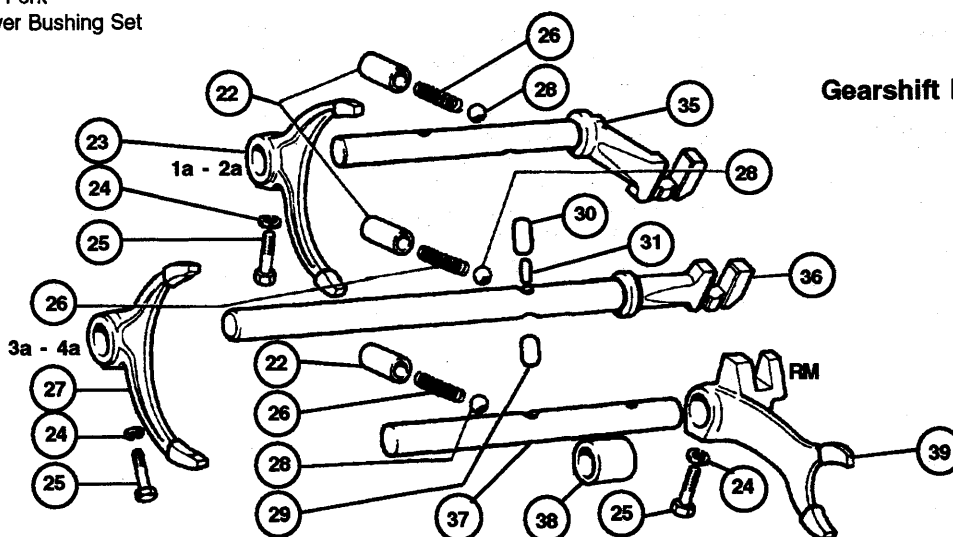
Illus. No.	Part No.	Description
34.	4155241	Snap Ring
35.	4158514	Synchro Ring
36.	4155829	Spring
37.	4158516	Synchro Ring
38.	4038169	Circlip
39.	4073245	Reverse Gear
40.	4038174	Bushing
41.	10517074	Lockwasher
42.	4038170	Spacer
43.	4194446	Counter Shaft Bearing, Front
44.	4191075	Countershaft
45.	4077339	Countershaft Bearing, Rear
46.	4084707	Main Shaft
47.	4158168	Reverse

Four Speed Manual Gearbox 1968-71 1438cc

Illus. No.	Part No.	Description
1.	4239754	Shift Knob
2.	4132409	Shift Lever Rod
3.	4186099	Sleeve
4.	4193249	Pad
5.	4137841	Bushing
6.	4137842	Clip
7.	4137841	Lock
8.	4137843	Lock
9.	4133398	Spring
10.	12638620	Washer
11.	4132692	Shift Collar
12.	4132688	Shaft
13.	11066176	Circlip
14.	4019642	Spring Seat
15.	4174168	Spring
16.	4107233	Cup
17.	4132690	Cover
18.	4159224	Shift Lever
19.	1260051	Lockwasher
20.	4132688	Gasket
21.	4132687	Cover
22.	4467557	Bushing (3 Req.)
23.	4294118	Shift Fork 1st & 2nd Gear
24.	11197774	Lockwasher (3 Req.)
25.	813149	Bolt (3 Req.)
26.	4451153	Spring (3 Req.)
27.	4294118	Shift Fork 3rd & 4th Gear
28.	20419310	Detent Ball (3 Req.)
29.	874761	Roller
30.	355300	Roller
31.	873093	Pin
32.	4132691	Boot
33.	4132693	Clamp
34.	4175523	Boot
35.	4164648	1st & 2nd Shift Rod
36.	4184218	3rd & 4th Shift Rod
37.	4107226	Reverse Shift Rod
38.	4107224	Bushing
39.	4107224	Reverse Fork
40.	4228A	Shift Lever Bushing Set

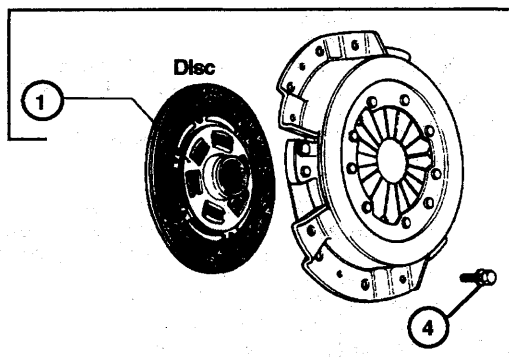
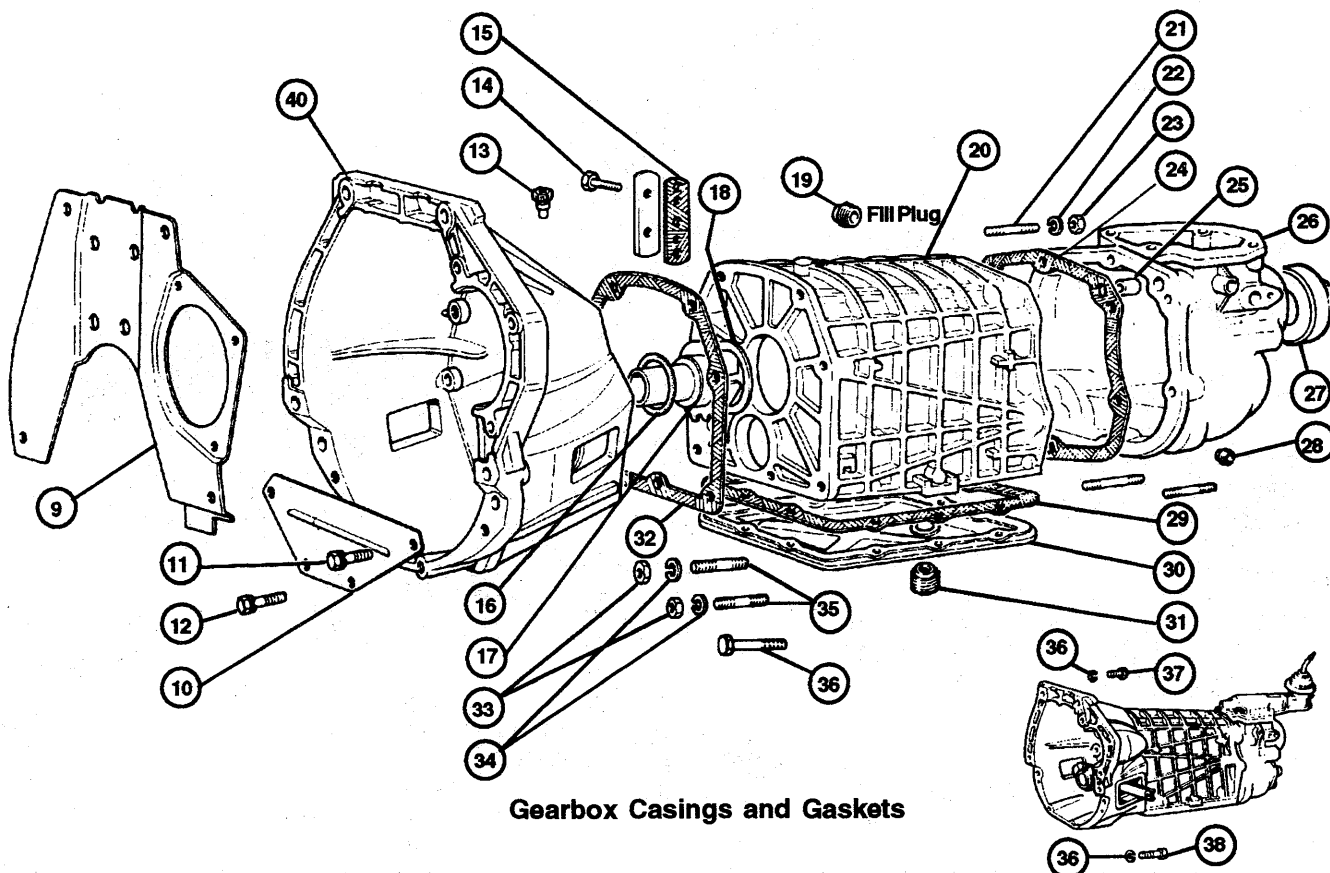


Shift Selector Components

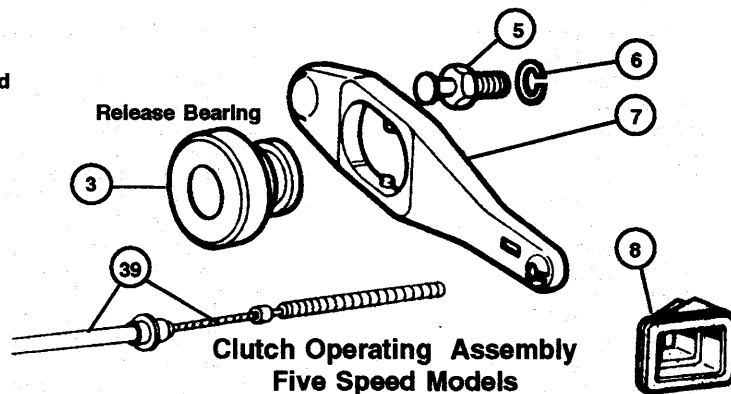


Gearshift Inner Controls

Five Speed Manual Gearbox



2
Cover And



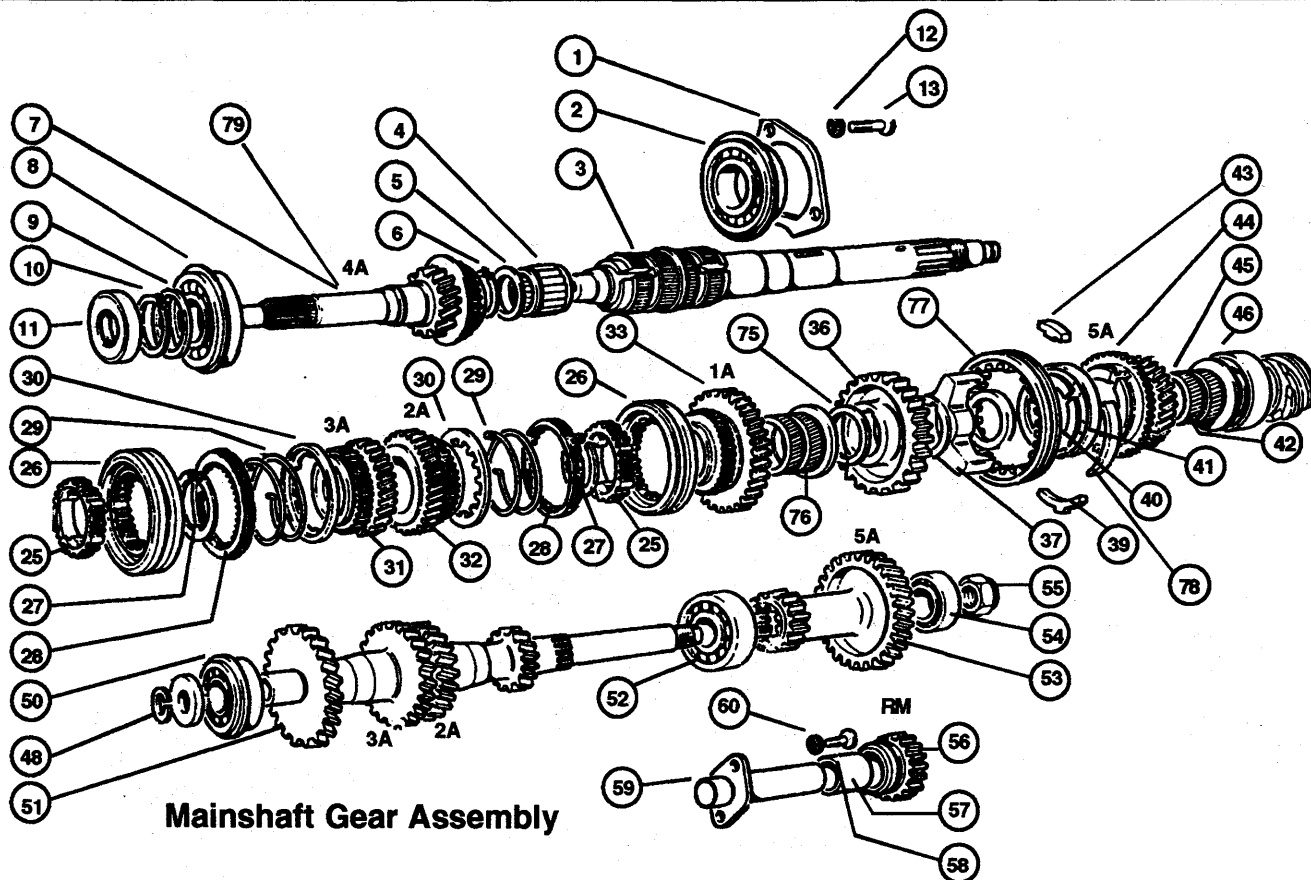
Clutch Operating Assembly
Five Speed Models

Illus No.	Part No.	Description
1.	4304548	Clutch Disc 1968-71
	5890232	Clutch Disc 1972-85
2.	5888405	Cover+Disc Set 1968-71
	5888725	Cover+Disc Set 1972-85
3.	5954175	Release Bearing
4.	1363264	Bolt
5.	4184384	Pivot
6.	10516874	Lockwasher
7.	4184379	Release Arm
8.	4136976	Boot
9.	4221420	Flywheel Cover, Upper
10.	4402655	Flywheel Cover, Lower
11.	16043127	Bolt
12.	13824024	Bolt
13.	13411990	Vent

Illus No.	Part No.	Description
13.	13411990	Vent
14.	4218238	Bolt
15.	4056225	Gasket
16.	4063110	O-Ring
17.	4326423	Sleeve
18.	4326974	Crush Washer
19.	14325301	Fill Plug, Male
	10269950	Fill Plug, Female
20.	4326367	Center Casing 1974-85
21.	12429920	Stud
22.	10516674	Lockwasher
23.	16100811	Nut
24.	4059513	Gasket
25.	4290118	Align Pin (2 req)
26.	4326536	Rear Casing

Illus No.	Part No.	Description
27.	4178306	Rear Seal
28.	14323911	Core Plug
29.	4059459	Gasket
30.	4172278	Cover
31.	14326211	Magnetic Drain Plug
32.	4137069	Gasket
33.	16100811	Nut
34.	10516874	Lockwasher
35.	13517321	Stud
36.	10517074	Lockwasher
37.	15540921	Bell Housing Bolt, Upper
38.	15543001	Bell Housing Bolt, Lower
39.	4297126	Clutch Cable w/housing
40.	4360272	Bell Housing

Five Speed Gearbox Mainshaft Gear Assembly



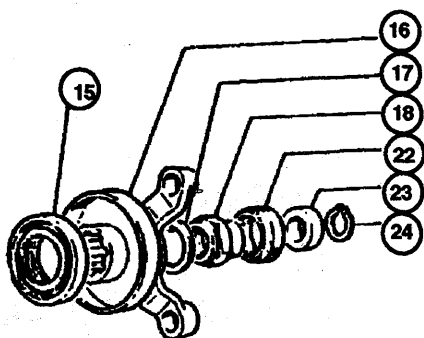
Mainshaft Gear Assembly

Ilus No.	Part No.	Description
1.	4163693	Bearing Retainer
2.	4059514	Bearing
3.	4220997	Mainshaft
4.	4216165	Roller Bearing
5.	4056242	Thrust Washer
6.	4056239	Circlip
7.	5992106	Input Shaft w/4th Gear 1972-85
8.	854940	Input Shaft Bearing 1438 Models
	4327431	1972-85
9.	4220998	Lockwasher 1972-85
10.	4038163	Circlip
11.	40002180	Input Shaft Seal
12.	12606979	Lockwasher (3 Req.)
13.	13303711	Bolt (3 Req)
15.	40000240	Output Shaft Seal
16.	4152586	Output Yolk
17.	812688	Thrust Washer
18.	4223498	Locknut
19.	4223498	Locknut
20.	4223497	Spring
21.	4223499	Seal
22.	4223499	Seal
23.	4217547	Spacer
24.	11066276	Circlip
25.	4158515	Synchro Hub
26.	4158513	Slider Sleeve 3 - 4
27.	4155241	Snap Ring
28.	4158514	Synchro Ring 3 - 4
29.	4155829	Spring
30.	4158516	Spring Retainer
31.	4191076	Third Gear

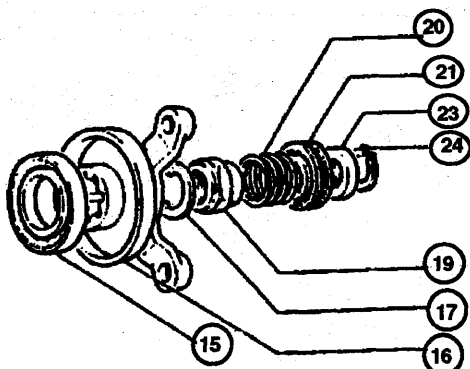
Ilus No.	Part No.	Description
32.	4155236	Second Gear
33.	4177420	First Gear
34.	4059466	Bushing
36.	4318911	Reverse Gear LG
37.	4221001	Hub
39.	5990697	Stop
40.	4414407	Snap Ring
41.	4451145	Synchro Ring
42.	4092094	Spring
43.	5990698	Lock
44.	4177421	Fifth Gear Assy (inc. 39 - 44)
46.	4274012	Bearing
48.	10517074	Lockwasher
50.	4194446	Bearing 1968-72 1438, 1608
	4038166	Bearing 1973-85
51.	4177418	Countershaft 68-71 1438
	4288901	Countershaft 72-85
52.	4077339	Bearing
53.	431891	Fifth Gear
54.	4247746	Bearing
55.	4171631	Nut
56.	4073245	Reverse Gear w/Bushing
57.	4038174	Rev. Bear Bush incl. in 56
58.	13303711	Screw (2 Req)
59.	4129711	Shaft
60.	12606979	Lockwasher
61.	4467557	Sleeve 0, 0mm (Std)
	4401249	Sleeve 0, 2mm (Oversize)
62.	4451153	Detent Spring
63.	20419310	Detent Ball
64.	4163910	1st/2nd Selector Rod
65.	4294118	Selector Fork (1-2, 3-4)
66.	355300	Pin

Ilus No.	Part No.	Description
67.	873093	Pin
68.	874761	Pin
69.	4184861	3rd/4th Selector Rod 68-78
	4163908	3rd/4th Selector Rod 79-85
70.	4129729	5th/Rev. Fork
71.	4212643	5th/Rev. Selector Rod
72.	11197774	Lockwasher
73.	813149	Bolt
74.	5881255	Gasket Set w/ Seals
	4235A	Gasket Set w/ Seals to 1978
	4257A	Gasket Set w/ Seals 1979 - On
75.	4221005	Spacer
76.	4059466	Hub
77.	4092083	Sliding Gear
78.	4092094	Synchro Clip
79.	4160981	Input Shaft w/ 4th Gear 1971 only

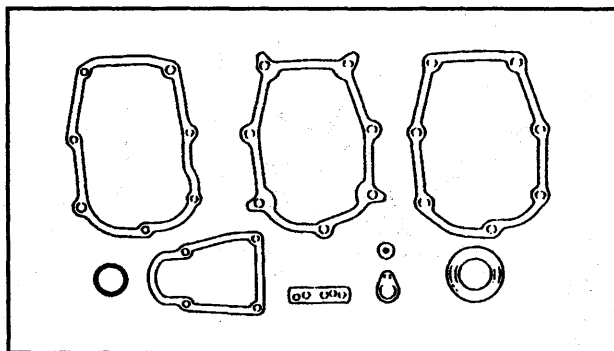
Five Speed Gearbox Shift Selectors And Gasket Set



1968-71 1438 Models

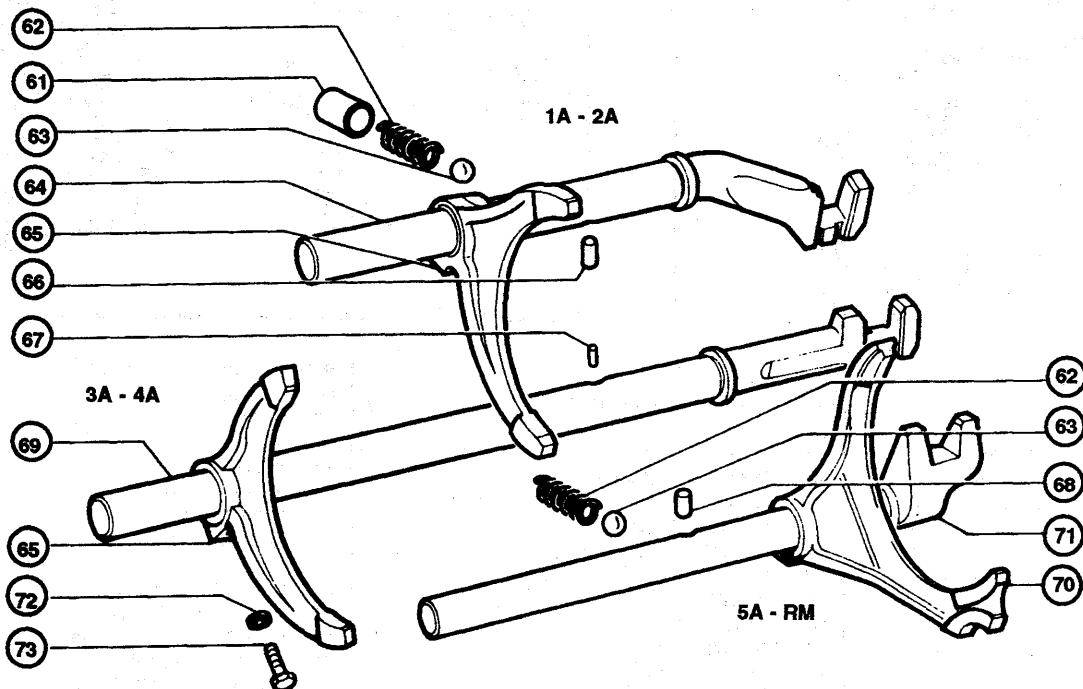


1972-85 Models



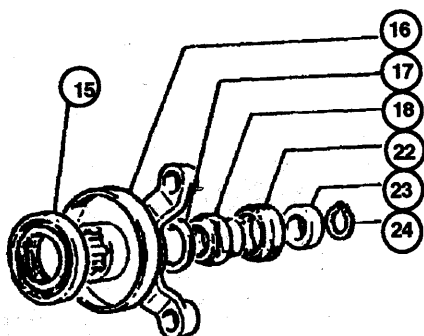
Gasket Set w/ Seals

74

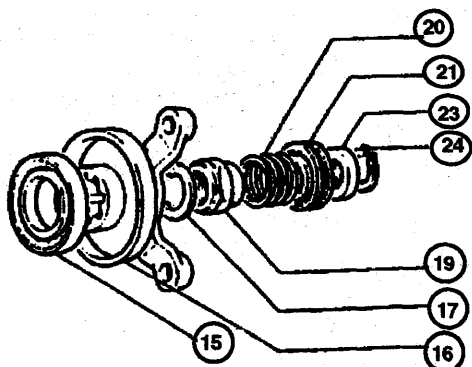


Shift Selector Forks and Shafts

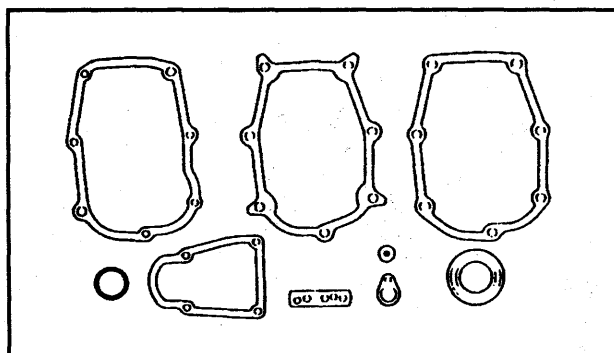
Five Speed Gearbox Shift Selectors And Gasket Set



1968-71 1438 Models

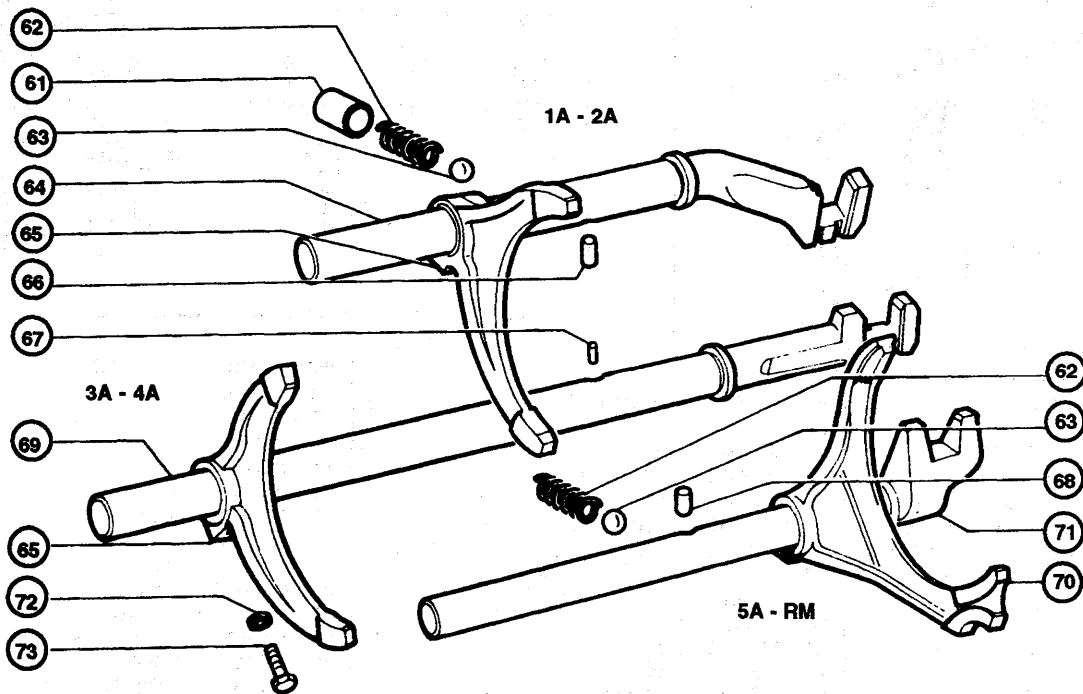


1972-85 Models



Gasket Set w/ Seals

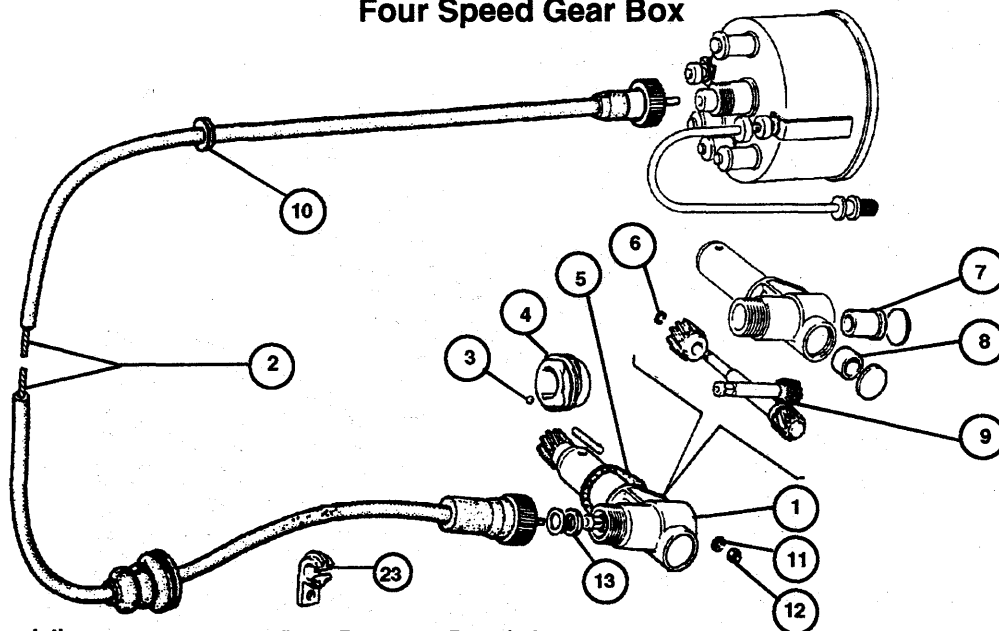
74



Shift Selector Forks and Shafts

Speedometer Drive

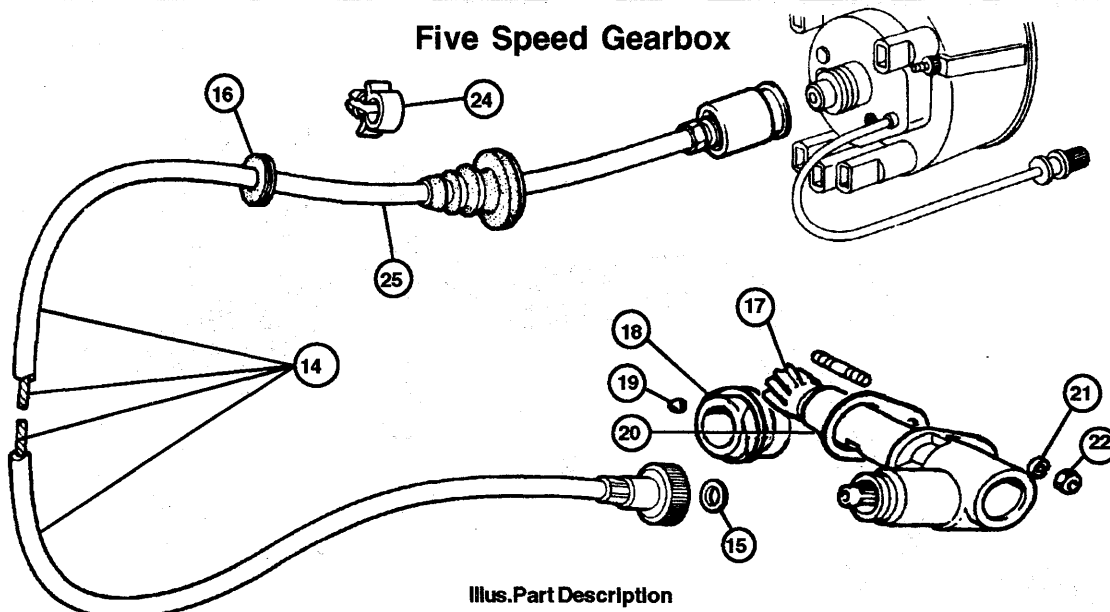
Four Speed Gear Box



Illus. No.	Part No.	Description
1.	4174222	Speedo Drive Assembly
2.	4141844	Inner Cable
3.	20419300	Ball
4.	4143098	Gear
5.	811134	Gasket
6.	13400276	Clip
7.	4170840	Bushing

Illus. No.	Part No.	Description
8.	888019	Bushing
9.	4170842	Gear
10.	10396180	Bushing
11.	11197774	Lockwasher
12.	12574211	Nut
13.	40001950	Seal

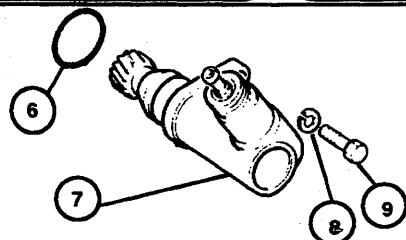
Five Speed Gearbox



Illus. No.	Part No.	Description
14.	5981382	Complete Cable 1968-78
	4419098	Complete Cable 1979-85 Manual Transmission
	4433931	Complete Cable 1979-85 Automatic Transmission
15.	40001950	Seal
16.	10396180	Bushing

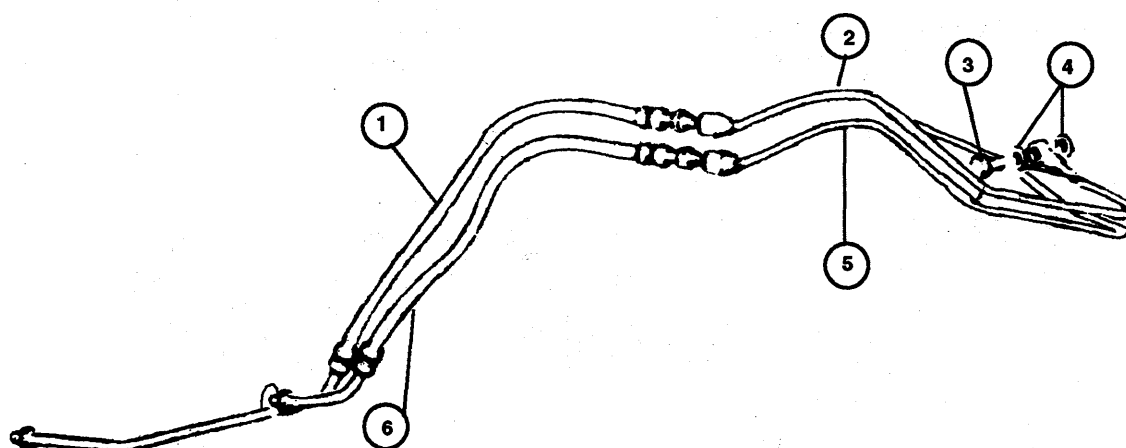
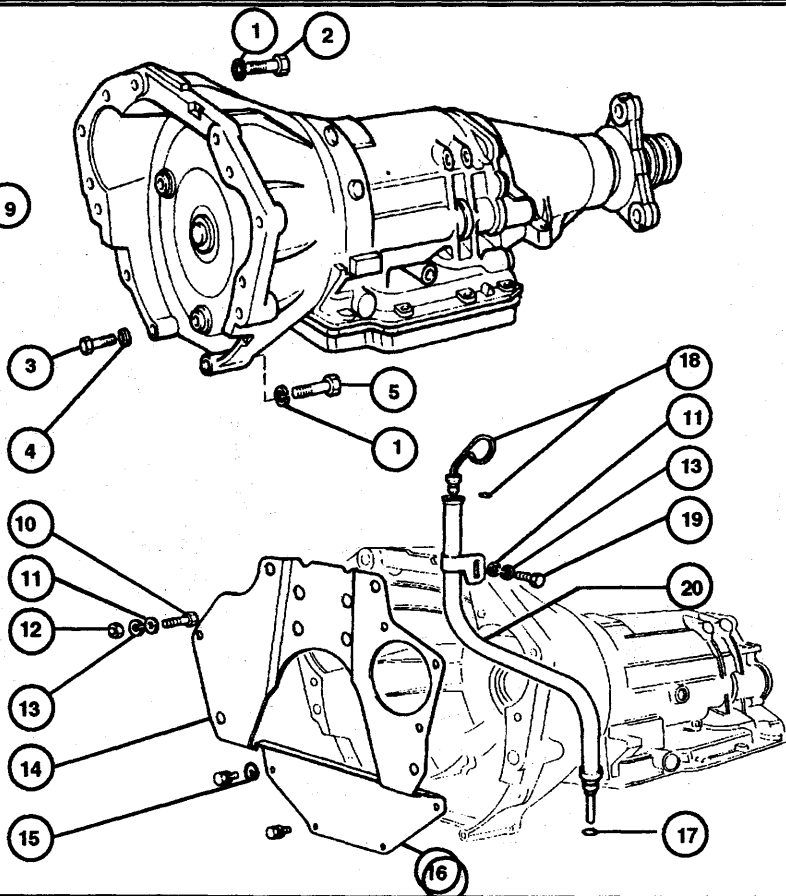
Illus. No.	Part No.	Description
17.	4199595	Speedo Drive Complete
18.	4199596	Speedo Drive Gear
19.	20419300	Detent Ball
20.	811134	Gasket
21.	10516470	Lockwasher
22.	15896221	Nut
23.	14571080	Retainer
24.	14570080	Retainer
25.	4344455	Upper Only Complete Cable 1976

Automatic Transmission External Components



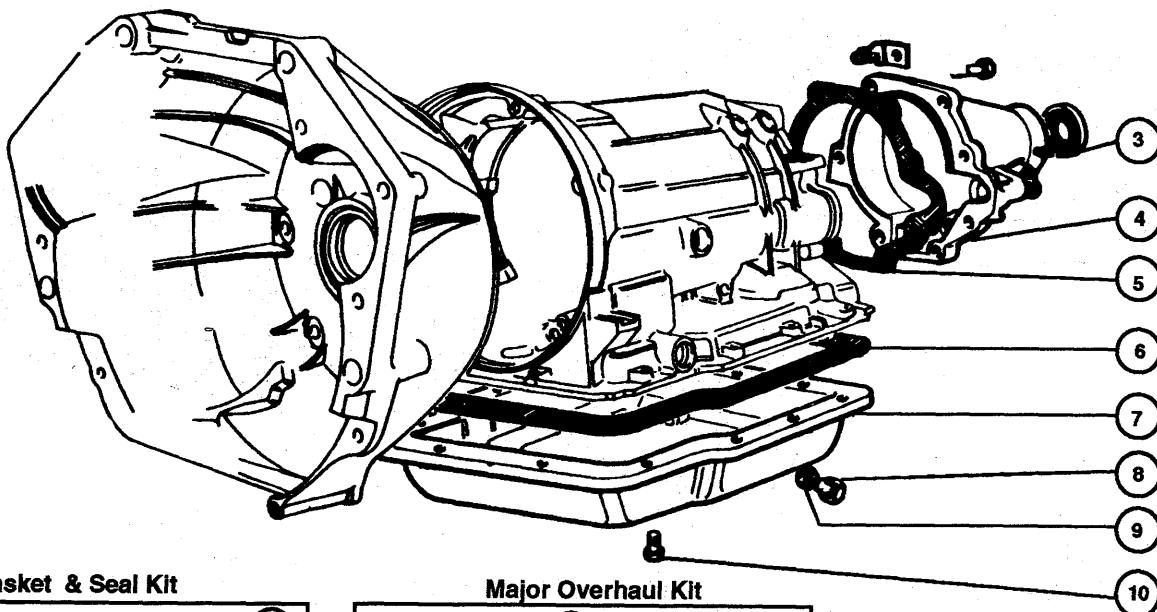
Speedometer Drive

Illus. No.	Part No.	Description
1.	10517074	Lockwasher
2.	15540921	Bolt
3.	4381371	Bolt
4.	11198371	Washer
5.	16240921	Bolt
6.	14457380	O-Ring
7.	4363569	Speedo Drive 1979-1/81 8/16 Tooth
	5927338	Speedo Drive 2/81-1985 6/12 Tooth
8.	11197774	Lockwasher
9.	10902231	Bolt
10.	16043934	Bolt
11.	12638620	Washer
12.	16100811	Nut
13.	10516674	Lockwasher
14.	4237037	Upper Cover
15.	12643701	Lockwasher
16.	4402655	Lower Protection Cover
17.	14457180	Seal
18.	4445536	Dipstick
19.	4218238	Bolt
20.	4413211	Tube



Illus. No.	Part No.	Description
1.	4237058	Flex Line
2.	4425483	Line
3.	4237053	Bolt
4.	10257060	Washer
5.	4425485	Line
6.	4237059	Flex Line

Automatic Transmission

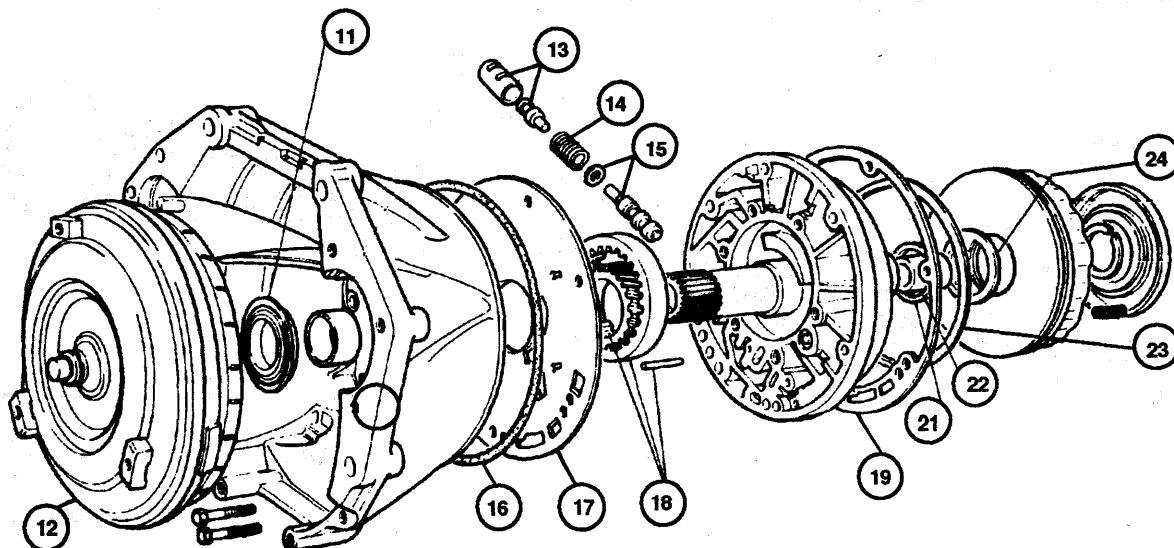


Gasket & Seal Kit

Major Overhaul Kit

Service Kit Includes Items:
3 + 5 + 6 + 9 + 11 + 16 + 20
+ 23 + 24

Service Kit
Includes Items: 13 + 14 15 + 16 +
17 + 18 + 19 + 20



Illus. Part No. Description

1.	9940314	Service Kit
2.	9937020	Service Kit
3.	40001860	Oil Seal
4.	9938594	Cover
5.	9921654	Gasket
6.	9940160	Oil Pan Gasket
7.	9940159	Oil Pan
8.	9921694	Drain Plug

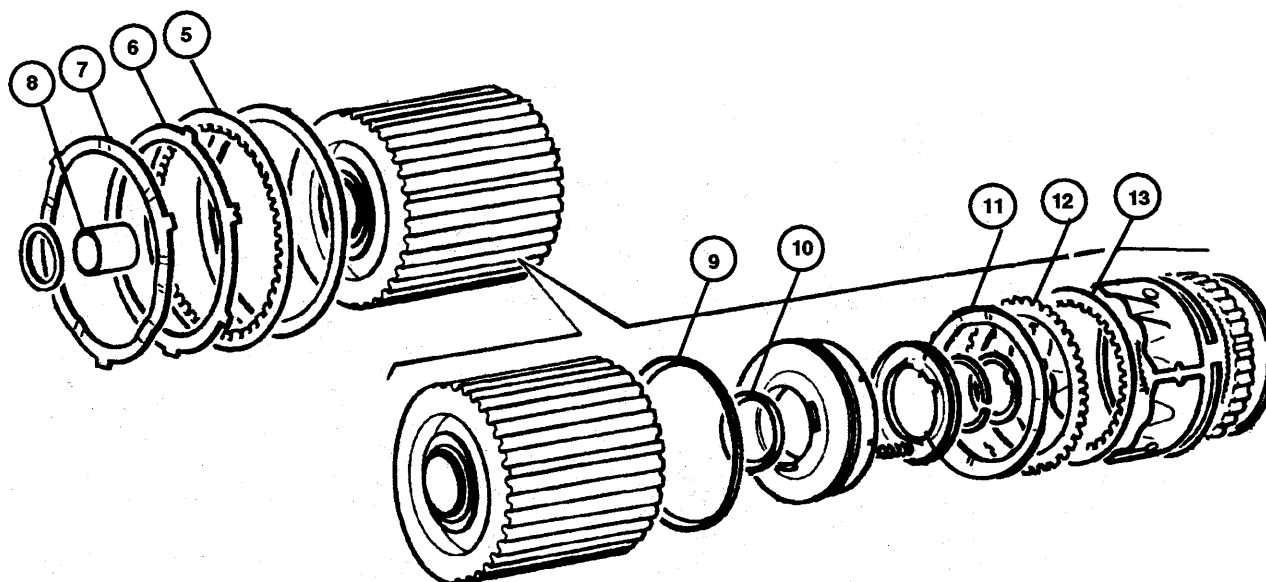
Illus. Part No. Description

9.	9921695	Drain Plug Gasket
10.	9929977	Bolt to 2/1985
	9940161	Bolt from 3/1985
11.	9921594	Seal
12.	9934664	Torque Converter Assembly
13.	9937020	Available in Service Kit Only
14.	9937020	Available in Service Kit Only
15.	9937020	Available in Service Kit Only
16.	9921595	Gasket

Illus. Part No. Description

17.	9937020	Available in Service Kit Only
18.	9937020	Available in Service Kit Only
19.	9937020	Available in Service Kit Only
20.	9938891	Gasket
21.	9937020	Available in Service Kit Only
22.	9937020	Available in Service Kit Only
23.	9921597	Gasket
24.	9921598	Gasket

Automatic Transmission



Seal Kit

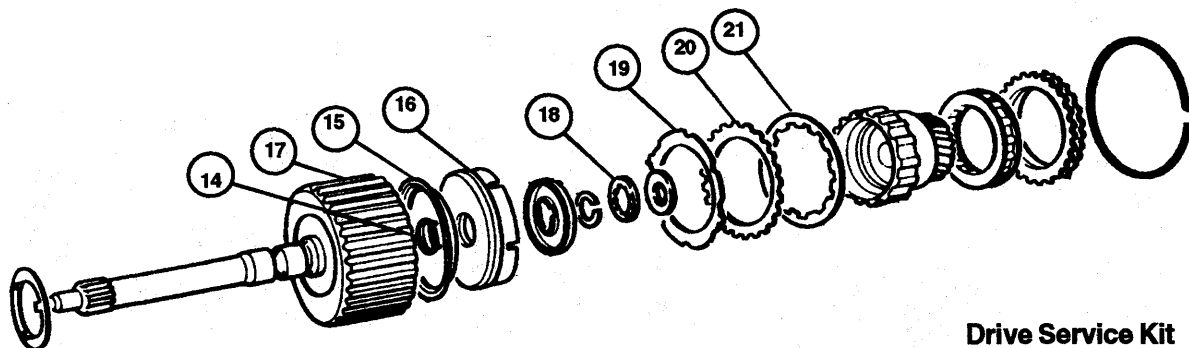
Service Kit **3** Includes Items:
9 + 10 + 11 + 12 + 13

Band Service Kit

Service Kit **4** Includes Items:
5 + 6 + 7

O-Ring Service Kit

Service Kit **1** Includes Items:
9 + 10 + 14 + 15



Drive Service Kit

Service Kit **2** Includes Items:
14 + 15 + 19 + 20 + 21

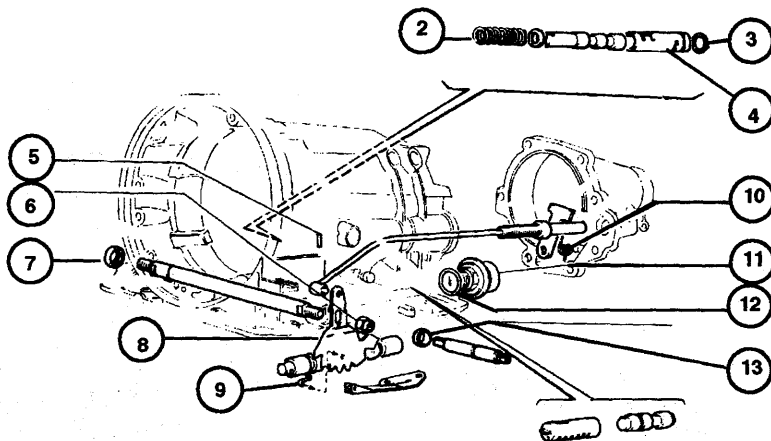
Illus. No.	Part No.	Description
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1.	9940314	Service Kit
2.	9935914	Service Kit
3.	9935912	Service Kit
4.	9935915	Service Kit
5.	9935915	Available in Service Kit Only
6.	9935915	Available in Service Kit Only
7.	9935915	Available in Service Kit Only
8.	9923599	Sleeve
9.	9940314	Available in Kit 1 & 3 Only
10.	9940314	Available in Kit 1 & 3 Only

Illus. No.	Part No.	Description
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11.	9935912	Available in Service Kit Only
12.	9935912	Available in Service Kit Only
13.	9935912	Available in Service Kit Only
14.	9940314	Available in Kit 1 & 2 Only
15.	9940314	Available in Kit 1 & 2 Only
16.	9934666	Piston
17.	9926790	Shaft
18.	9921622	Bearing
19.	9935914	Available in Service Kit Only
20.	9935914	Available in Service Kit Only
21.	9935914	Available in Service Kit Only

Automatic Transmission

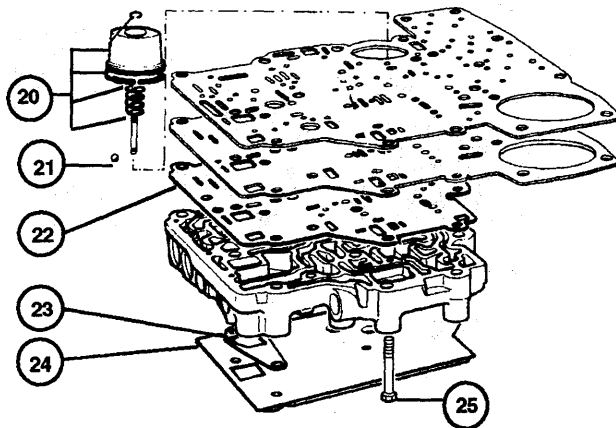
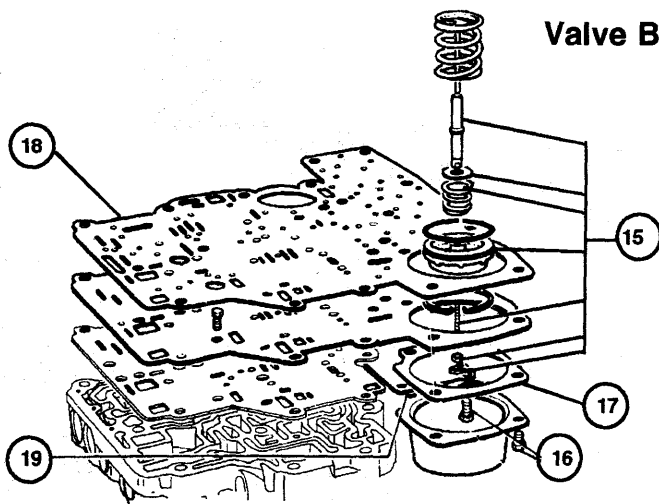


Transmission Outer Controls

Illus. No.	Part No.	Description
1.	9940314	Service Kit
2.	9921660	Spring
3.	9921657	Gasket
4.	9921656	Bushing
5.	9921664	Sleeve
6.	9926890	Nut
7.	9940314	Kit
8.	9927359	Sector
9.	9921685	Tie Rod
10.	9921652	Spring
11.	9941764	Vacuum Pump
12.	9934270	Seal
13.	9921640	Seal

Service Kit (1) Includes Items:
7 + 12 + 13

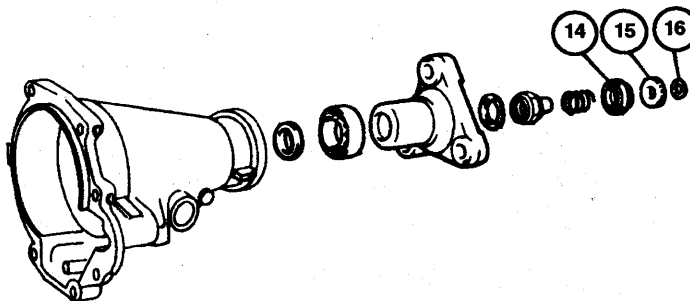
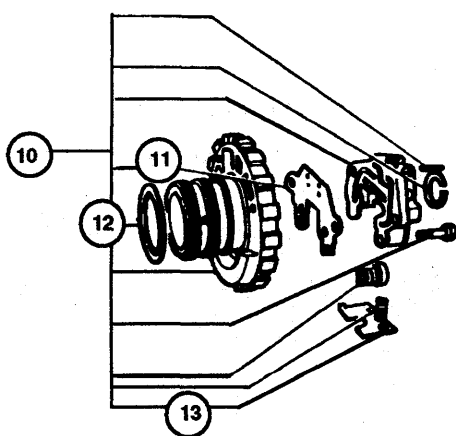
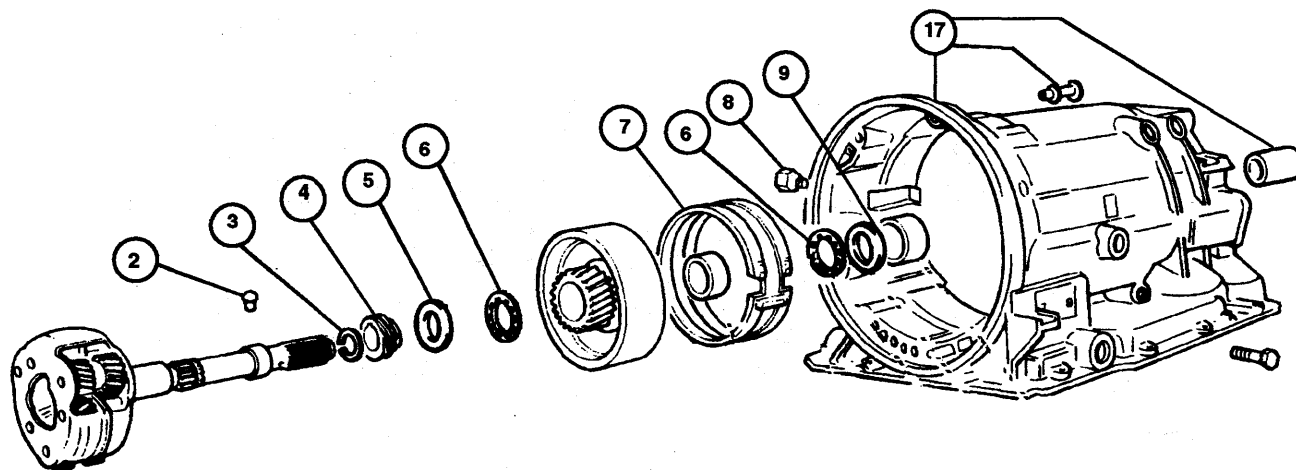
Valve Body Assembly



Illus. No.	Part No.	Description
14.	9940314	Service Kit
15.	9921667	Plunger Assy
16.	9937632	Bolt
17.	9940314	Available in Service Kit Only
18.	9940314	Available in Service Kit Only
19.	9922045	Gasket
20.	9936201	Valve
21.	9934677	Ball
22.	99216282	Gasket
23.	9921688	Gasket
24.	9921689	Screen
25.	9921686	Bolt

Service Kit (14) Includes Items:
17 + 18

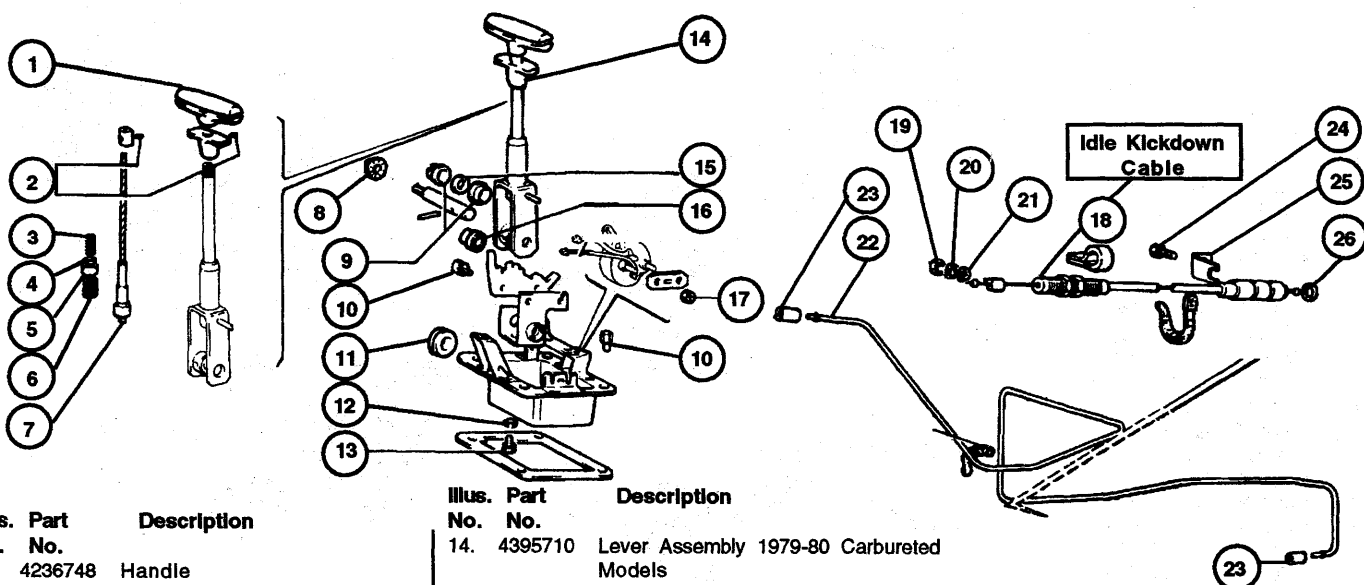
Automatic Transmission



Service Kit 1 Includes Items:
11 + 14

Illus. No.	Part No.	Description
1.	9940314	Service Kit
2.	9933271	Pin
3.	9921650	Ring
4.	9934678	Speedo Gear
5.	9936191	Thrust Ring
6.	9936190	Roller Cage
7.	9939825	Brake Band
8.	9923679	Bolt
9.	9936191	Thrust Ring
10.	9921645	Transmission Governor Assembly
11.	9940314	Available in Service Kit Only
12.	9921649	Seal
13.	9925802	Plate
14.	4223499	Gasket
15.	4217547	Bushing
16.	11066276	Ring
17.	9938595	Transmission Casing

Automatic Transmission Gearshift Controls

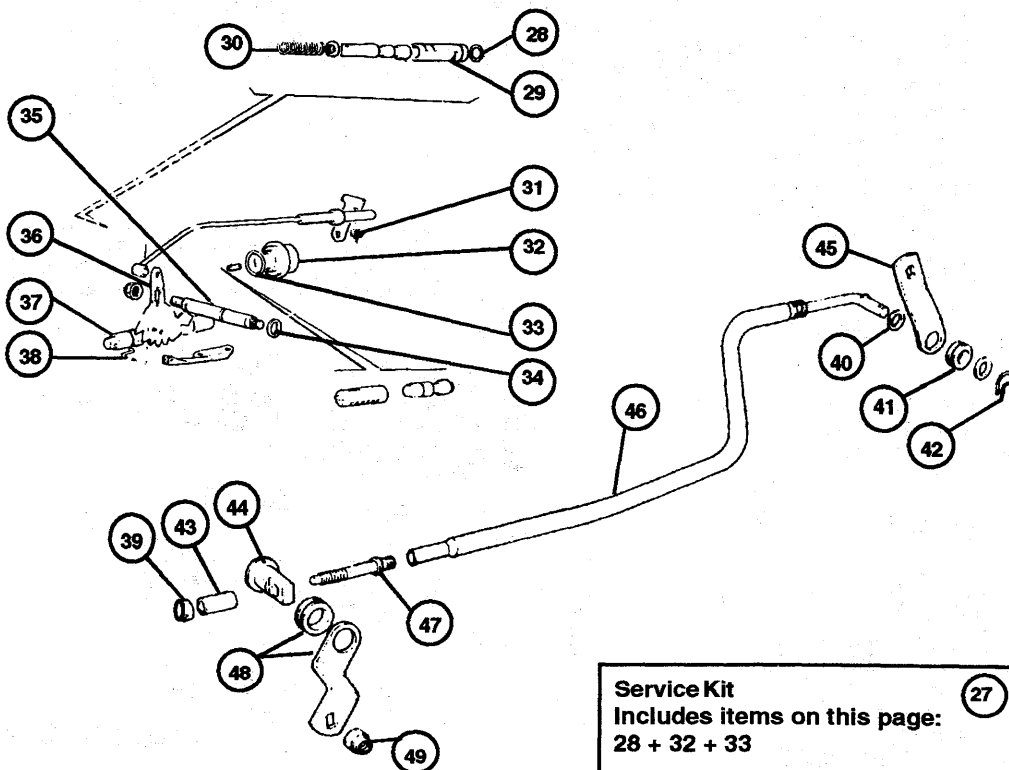


Illus. No.	Part No.	Description
1.	4236748	Handle
2.	4242472	Screw
3.	4236746	Spring
4.	4236730	Washer
5.	4236737	Spacer
6.	4236747	Spring
7.	4446751	Cable
8.	13832211	Nut
9.	4236754	Bushing
10.	10902231	Bolt
11.	10397480	Grommet
12.	11197774	Lockwasher
13.	13824024	Bolt

Illus. No.	Part No.	Description
14.	4395710	Lever Assembly 1979-80 Carbureted Models
	4446749	Lever Assembly 1980-85 Fuel Injected Models
15.	4236738	Washer
16.	4236754	Bushing
17.	10725921	Nut
17.	10725921	Nut
18.	4336833	Kickdown Cable 1979-80 Carbureted Models
	5944140	Kickdown Cable 1980-85 Fuel Injected Models
19.	15896411	Nut
20.	11195470	Lockwasher

Illus. No.	Part No.	Description
21.	10519301	Washer
22.	4423692	Hydraulic Line 1979-80 Carbureted Models
	4469823	Hydraulic Line 1980-85 Fuel Injected Models
23.	4237046	Connecting Tube
24.	10902121	Bolt
25.	4235569	Bracket
26.	14453080	O-Ring

Illus. No.	Part No.	Description
27.	9940314	Service Kit
28.	9921657	Gasket
29.	9921656	Bushing
30.	9921660	Spring
31.	9921652	Spring
32.	9941764	Vacuum Pump
33.	9934270	Seal
34.	9921640	Seal
35.	9921664	Sleeve
36.	9927359	Sector
37.	9921684	Sleeve
38.	9921685	Tie Rod
39.	15503621	Nut
40.	40558802	Washer
41.	4058802	Washer
42.	4058800	Clip
43.	5934964	Bushing
44.	5936729	Pin
45.	5926431	Lever
46.	5939004	Rod
47.	5950381	Rod
48.	5934961	Lever
49.	4254230	Lock Nut



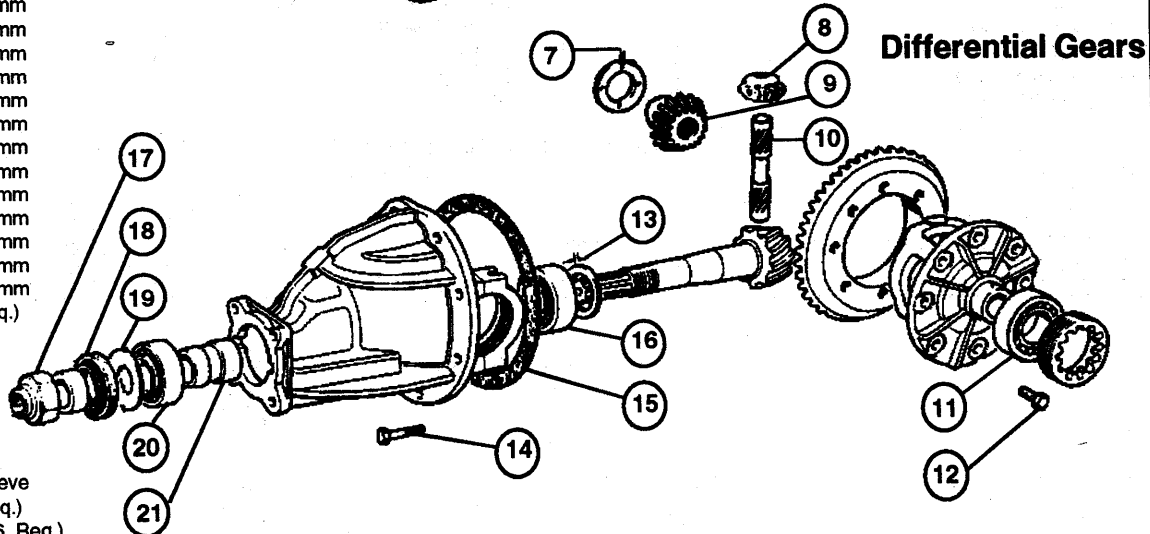
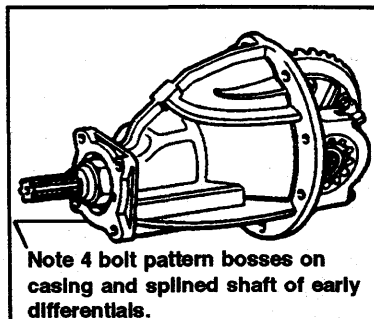
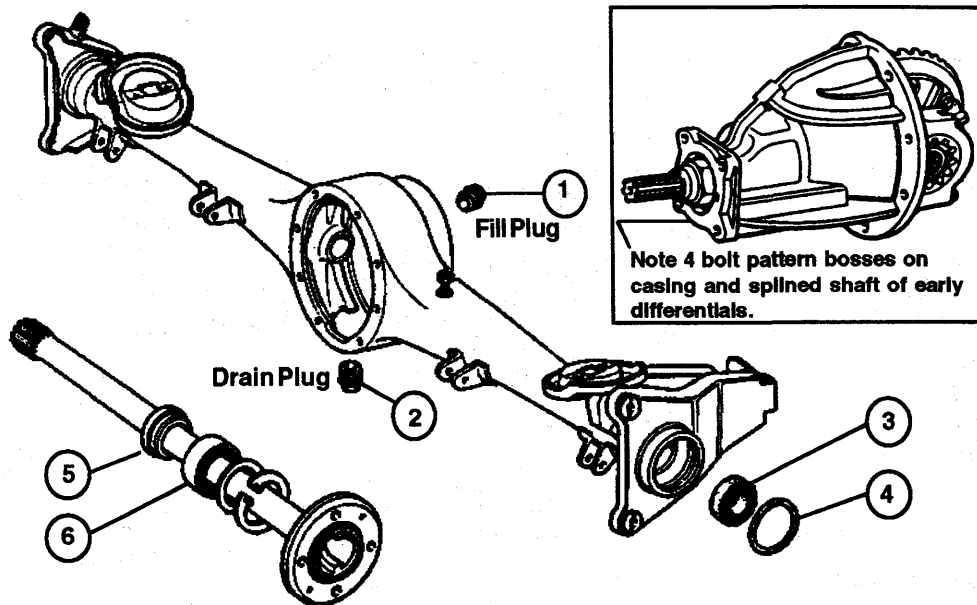
Service Kit
Includes items on this page:
28 + 32 + 33

(27)

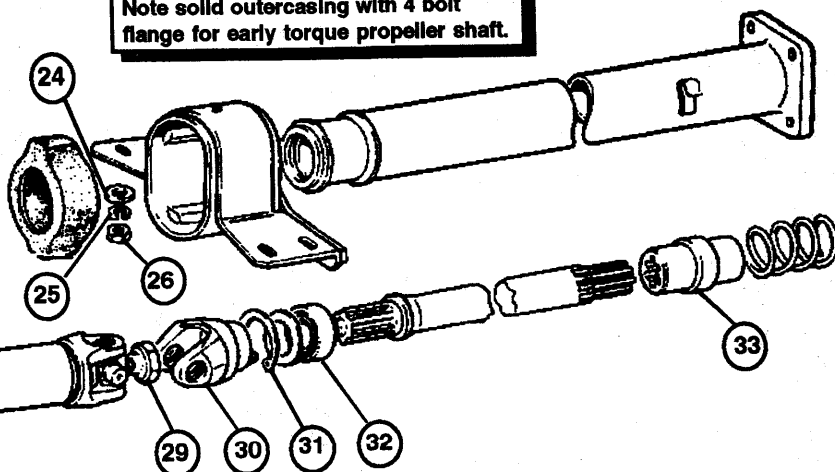
Rear Axle & Propeller Shaft: Torque Tube Type Assembly 1968-69 to Chassis #1759185

Illus. Part Description
No. No.

1. 14325301 Filler Plug
2. 14326241 Magnetic Drain Plug
3. 40000810 Axle Seal
4. 4160140 O-Ring
5. 4054886 Bearing Retainer
6. 4438573 Bearing
7. 4180810 Shim 1.80mm
8. 4180811 Shim 1.85mm
9. 4180812 Shim 1.90mm
10. 4060716 Shim 2.00mm
11. 4130097 Shim 2.10mm
12. 7699515 Gear
13. 4094069 Gear
14. 4140677 Axle
15. 60055392 Bearing
16. 4182380 Bolt (8 Req.)
17. 5990796 Shim 2.60mm
18. 5990799 Shim 2.65mm
19. 7699515 Shim 2.70mm
20. 5990804 Shim 2.75mm
21. 5990806 Shim 2.80mm
22. 5990809 Shim 2.85mm
23. 5990811 Shim 2.90mm
24. 5990814 Shim 2.95mm
25. 5990816 Shim 3.00mm
26. 5990819 Shim 3.05mm
27. 5990821 Shim 3.10mm
28. 4139442 Shim 3.15mm
29. 5990826 Shim 3.20mm
30. 5990829 Shim 3.25mm
31. 5990831 Shim 3.30mm
32. 5990834 Shim 3.35mm
33. 4218238 Bolt (8 Req.)
34. 4306346 Gasket
35. 4139528 Bearing
36. 4144513 Nut
37. 40000770 Seal
38. 4145844 Shim
39. 848610 Bearing
40. 4223761 Crush Sleeve
41. 16240921 Bolt (3 Req.)
42. 15503811 Locknut (6 Req.)
43. 12646701 Washer (4 Req.)
44. 10516674 Lockwasher
45. 16100811 Nut
46. 4516801 Rubber Coupling
47. 15541321 Bolt (3 Req.)
48. 4593215 Nut
49. 4593214 Yolk
50. 11060576 Bearing Retainer Circlip
51. 28042320 Bearing
52. 4146074 Coupling

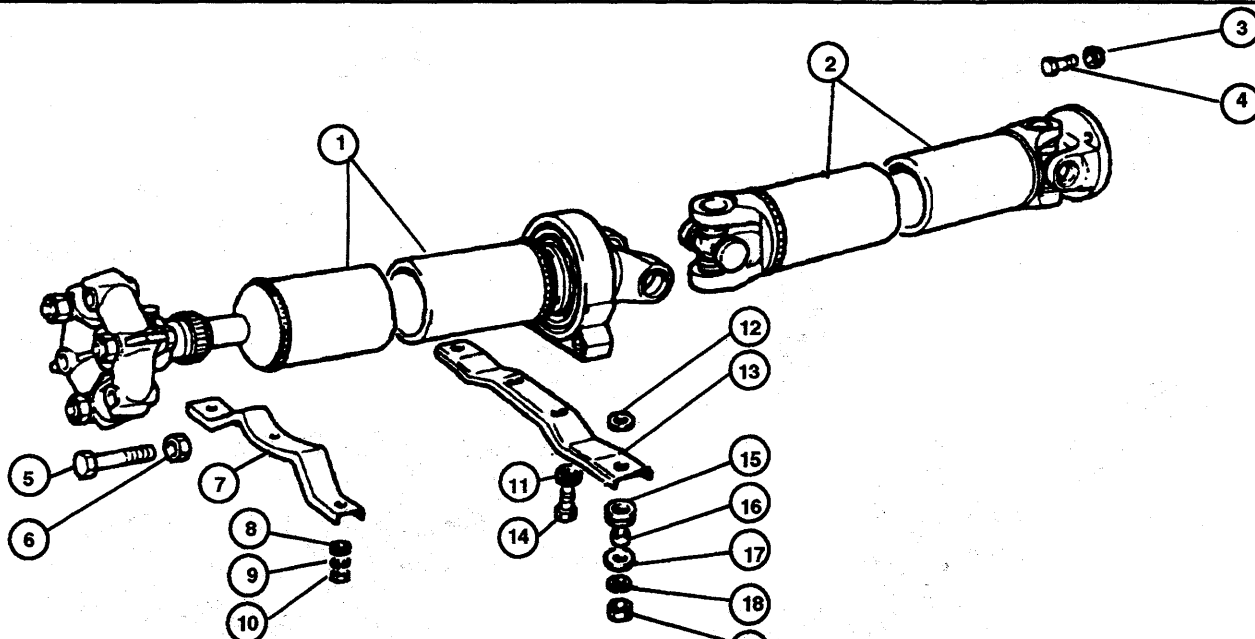


Note solid outercasing with 4 bolt flange for early torque propeller shaft.



Propeller Shaft

Propeller Shaft 1968-85 from Chassis 1759185 Five Speed Models

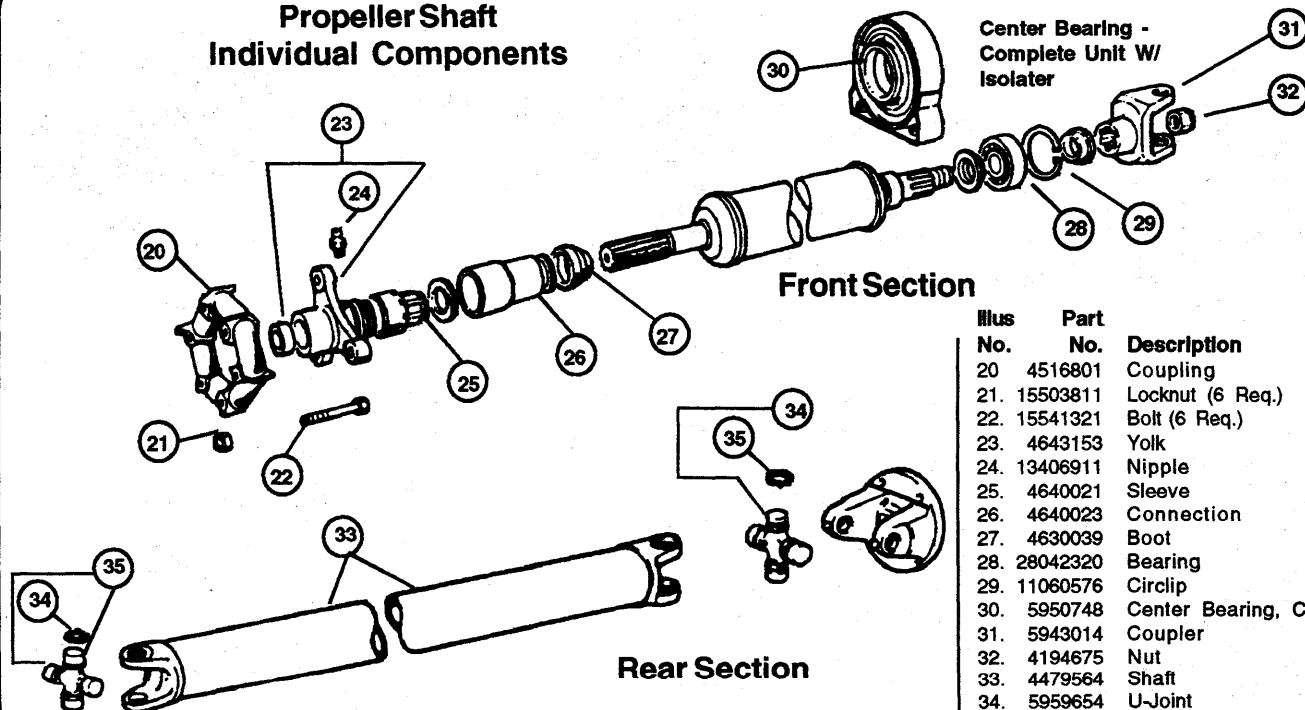


Illus No.	Part No.	Description
1.	4223801	Front Assembly, Coupe Manual Transmission
	5943572	Front Assembly, Spider Manual Transmission
	5943572	Front Assembly, Spider Automatic Transmission to 3/81
	5943573	Front Assembly, Spider Automatic Transmission fr 4/81
2.	4399789	Rear Assembly 1978-85
3.	15503621	Lockwasher (4 req)
4.	16232821	Bolt (4 req)

Illus No.	Part No.	Description
6.	1550381	Nut
7.	4198897	Bracket, Coupe
	4221170	Bracket, Spider
8.	12638620	Washer
9.	10516674	Lockwasher
10.	16100811	Nut
11.	10516674	Lockwasher
12.	12647001	Spacer

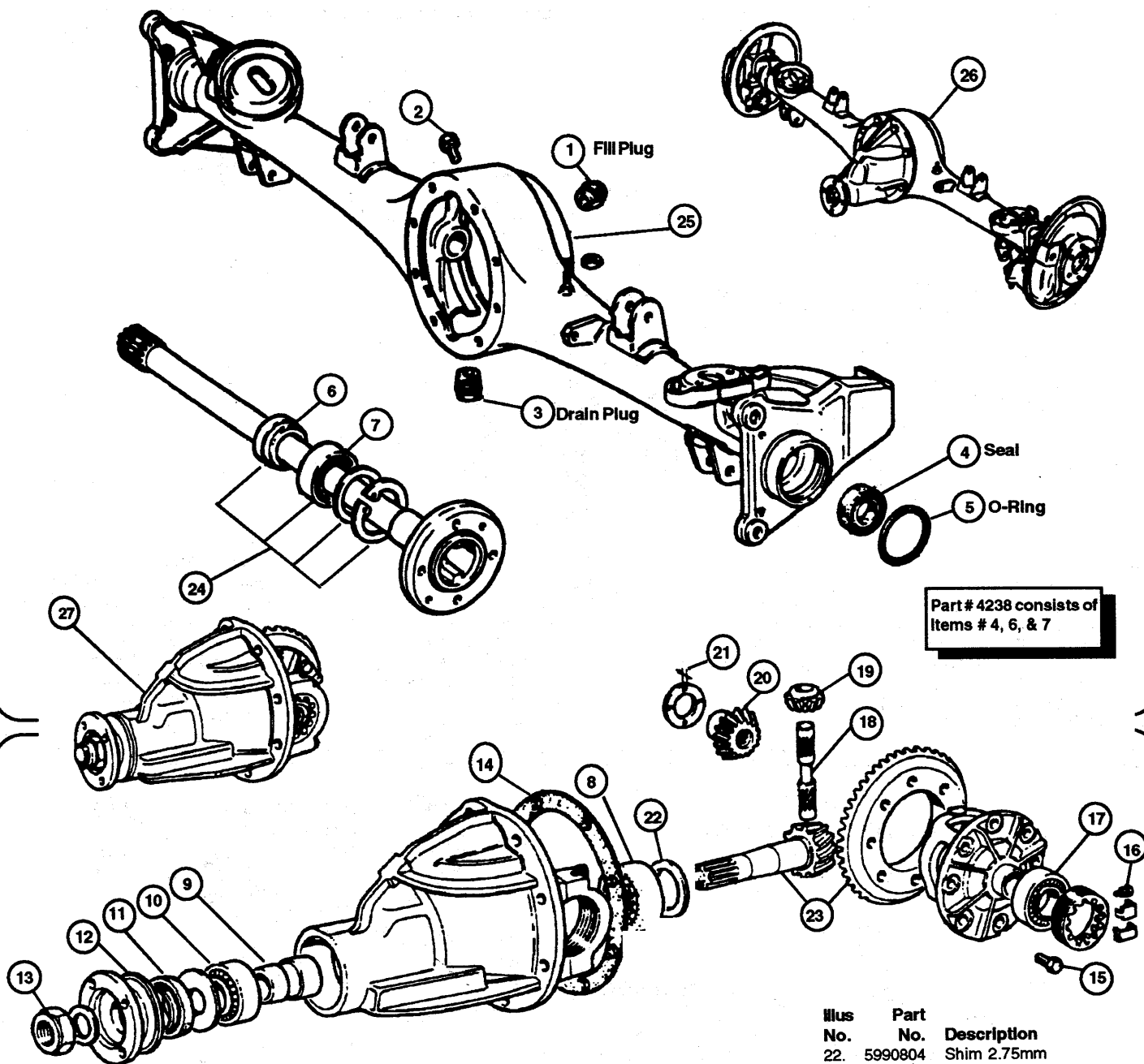
Illus No.	Part No.	Description
13.	4181560	Bracket, Coupe
	4191222	Bracket, Spider
14.	4218238	Bolt
15.	4074483	Bushing
16.	4074482	Spacer
17.	12647001	Washer
18.	10516674	Lockwasher
19.	16100811	Nut

Propeller Shaft Individual Components



Illus No.	Part No.	Description
20.	4516801	Coupling
21.	15503811	Locknut (6 Req.)
22.	15541321	Bolt (6 Req.)
23.	4643153	Yolk
24.	13406911	Nipple
25.	4640021	Sleeve
26.	4640023	Connection
27.	4630039	Boot
28.	28042320	Bearing
29.	11060576	Circlip
30.	5950748	Center Bearing, Complete
31.	5943014	Coupler
32.	4194675	Nut
33.	4479564	Shaft
34.	5959654	U-Joint
35.	883239	Circlip 1.5mm (Standard)
	4574563	Circlip 1.53mm (Oversize)
	4574564	Circlip 1.56mm (Oversize)
	4574565	Circlip 1.59mm (Oversize)
	4574566	Circlip 1.62mm (Oversize)

Solid Rear Axle & Differential Gears 1970-77



Part # 4238 consists of
Items # 4, 6, & 7

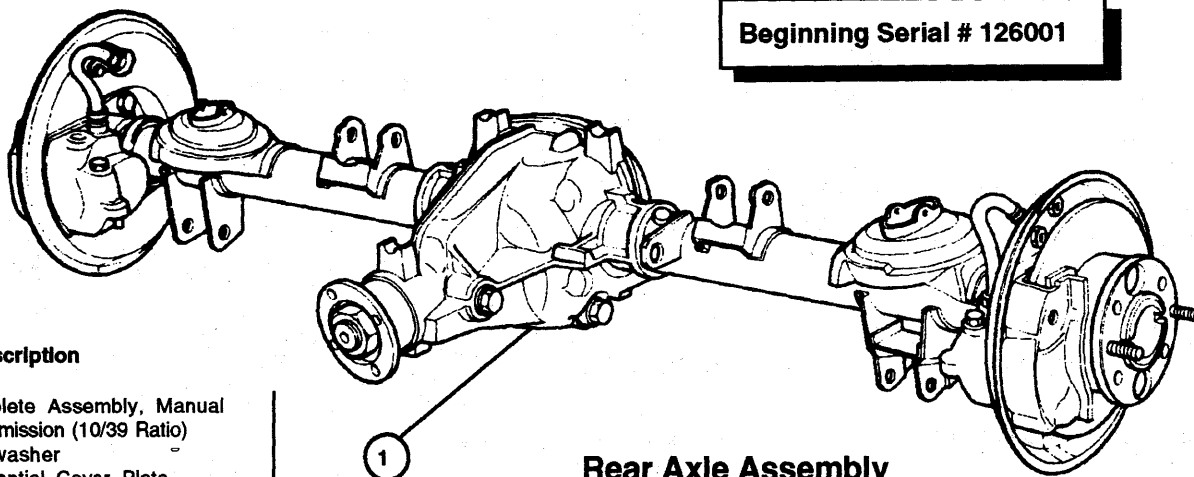
Ilus No.	Part No.	Description
1.	14325301	Fill Plug
2.	830042	Bolt
3.	14326211	Magnetic Drain Plug
4.	40000810	Seal
5.	4160140	O-Ring
6.	4054886	Bearing Retainer
7.	4438573	Bearing
8.	4139528	Pinion Shaft Bearing
9.	4223761	Crush Sleeve
10.	848610	Pinion Shaft Bearing
11.	40000770	Oil Seal
12.	4099400	Sleeve
13.	12574921	Nut 1970-73
	14044071	Nut 1974-77 1756cc

Ilus No.	Part No.	Description
14.	4306346	Gasket
15.	4182380	Bolt
16.	13824024	Bolt
17.	60055392	Carrier Bearing (2 Req.)
18.	4140677	Axle
19.	7699515	Gear
20.	4094069	Gear
21.	4180810	Shim 1.80mm
	4180811	Shim 1.85mm
	4180812	Shim 1.90mm
	4060716	Shim 2.00mm
	4130097	Shim 2.10mm
22.	5990796	Shim 2.60mm
	5990799	Shim 2.65mm
	5990801	Shim 2.70mm

Ilus No.	Part No.	Description
22.	5990804	Shim 2.75mm
	5990806	Shim 2.80mm
	5990809	Shim 2.85mm
	5990811	Shim 2.90mm
	5990814	Shim 2.95mm
	5990816	Shim 3.00mm
	5990819	Shim 3.05mm
	4139442	Shim 3.15mm
	5990826	Shim 3.20mm
	5990829	Shim 3.25mm
	5990834	Shim 3.35mm
23.	4334800	Ring & Pinion (10/43 Ratio) OEM
	4334800A	Ring & Pinion (10/43 Ratio) Aftermarket
24.	4302293	Axle Shaft Assembly
25.	4210804	Differential Housing
26.	4235450	Differential Assembly
27.	4304206	Differential Assembly
28.	4238	Wheel Bearing Set

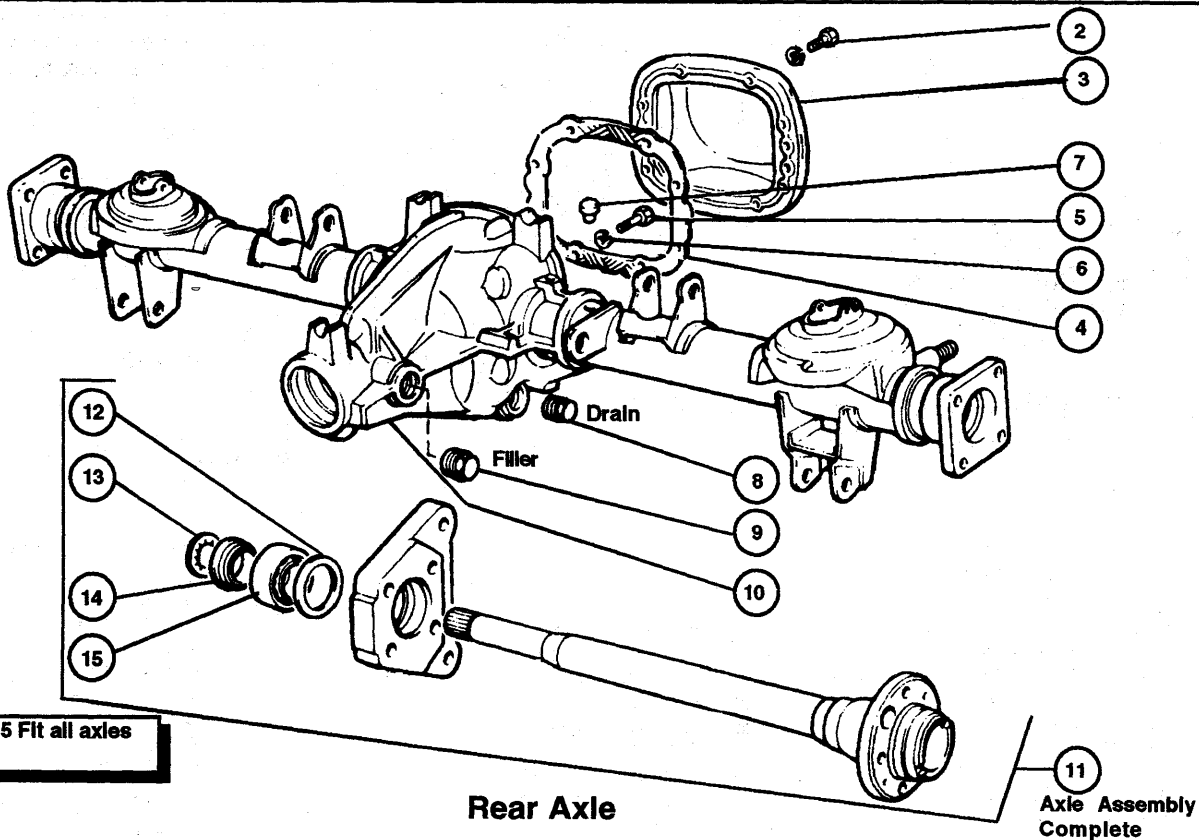
Rear Axle 1978 - 85

Beginning Serial # 126001



**Rear Axle Assembly
Complete**

Illus. No.	Part No.	Description
1.	7531288	Complete Assembly, Manual Transmission (10/39 Ratio)
2.	10516674	Lockwasher
3.	5967145	Differential Cover Plate
4.	4430509	Differential Cover Gasket
5.	11343821	Bolt
6.	10516874	Lockwasher
7.	13415690	Ventilator
8.	14326211	Magnetic Oil Drain Plug
9.	14325301	Fill Plug
10.	5921896	Differential Casing, Housing Only
11.	5921898	Complete Axle Assembly from Chassis 1966226
12.	4160140	Axle O-Ring
13.	40000810	Axle Seal
14.	4054886	Wheel Bearing Retainer
15.	4438573	Rear Wheel Bearing

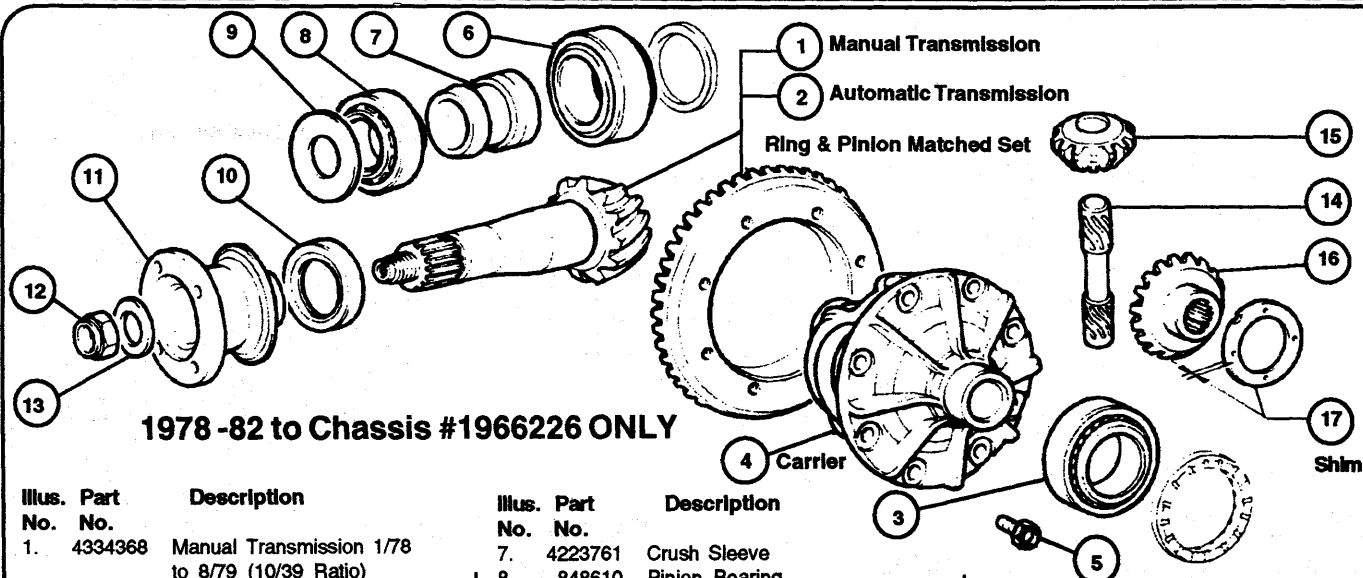


**Note: Items 12 - 15 Fit all axles
1978 - 85**

Rear Axle

**Axle Assembly
Complete**

Axle Final Drive & Differential Gears 1978-85



1978-82 to Chassis #1966226 ONLY

Illus. Part No. Description

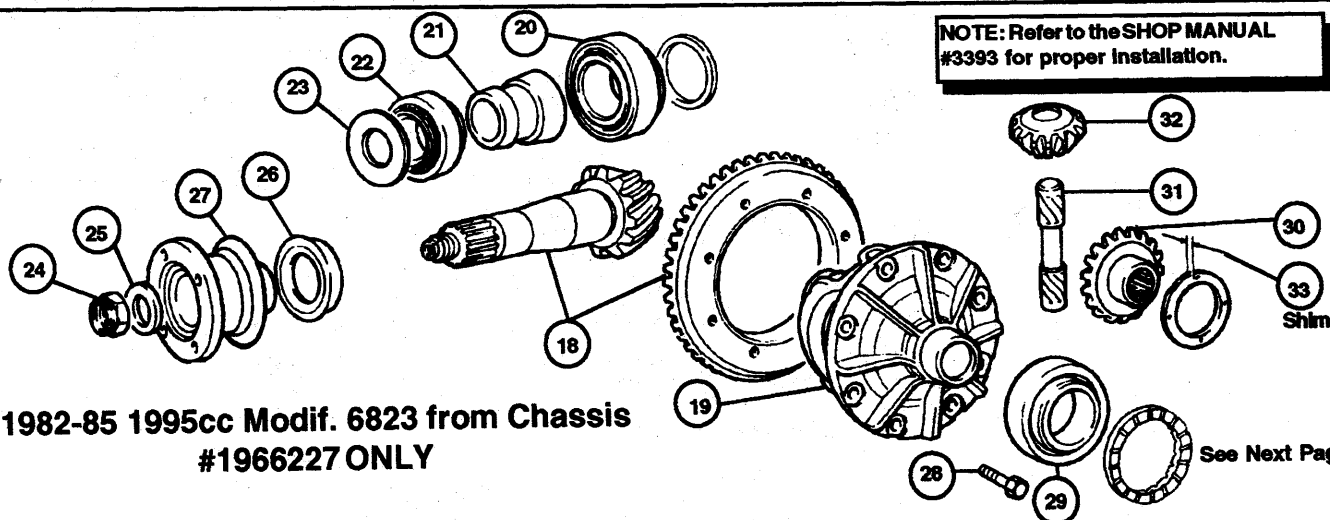
- | | | |
|----|---------|---|
| 1. | 4334368 | Manual Transmission 1/78 to 8/79 (10/39 Ratio) |
| | 4443641 | Manual Transmission 9/79 to Chassis #1966226 (10/39) |
| 2. | 4361461 | Automatic Transmission 1/78 to 8/79 (12/43 Ratio) |
| | 4443804 | Automatic Transmission 9/79 to Chassis #1966226 (12/43) |
| 3. | 4338675 | Carrier Bearing |
| 4. | 4338680 | Carrier 1/78 to 10/78 |
| | 4430507 | Carrier 10/78 to 8/79 |
| | 4439717 | Carrier 9/79 to Chassis #1966226 |
| 5. | 4182380 | Bolt |
| 6. | 4139528 | Pinion Bearing |

Illus. Part No. Description

- | | | |
|-----|----------|--------------------------------|
| 7. | 4223761 | Crush Sleeve |
| 8. | 848610 | Pinion Bearing |
| 9. | 4330992 | Washer |
| 10. | 40002190 | Seal |
| 11. | 4338678 | Sleeve |
| 12. | 14044271 | Nut |
| 13. | 4380565 | Spacer |
| 14. | 4140677 | Axle |
| 15. | 7699515 | Gear |
| 16. | 4094069 | Gear to 9/78 |
| | 4430508 | Gear 10/78 to Chassis #1966226 |
| 17. | 4130098 | 0.95mm Shim |
| | 816594 | 1.00 |
| | 840148 | 1.05 |

Illus. Part No. Description

- | | | |
|-----|---------|-------------|
| 17. | 4130099 | 1.10mm Shim |
| | 4365778 | 1.15 |
| | 4365779 | 1.20 |
| | 4365780 | 1.25 |
| | 4365781 | 1.30 |
| | 4180810 | 1.80 |
| | 4180811 | 1.85 |
| | 4180812 | 1.90 |
| | 4060716 | 2.00 |
| | 4130097 | 2.10 |



1982-85 1995cc Modif. 6823 from Chassis #1966227 ONLY

NOTE: Refer to the SHOP MANUAL #3393 for proper installation.

Illus. Part No. Description

- | | | |
|-----|---------|---|
| 18. | 5926997 | Ring & Pinion Set, Manual Transmission |
| | 5990198 | Ring & Pinion Set, Automatic Transmission |
| 19. | 5933627 | Carrier |
| 20. | 4139528 | Pinion Bearing |
| 21. | 5924109 | Crush Sleeve |
| 22. | 848610 | Pinion Bearing |
| 23. | 4330992 | Washer |

Illus. Part No. Description

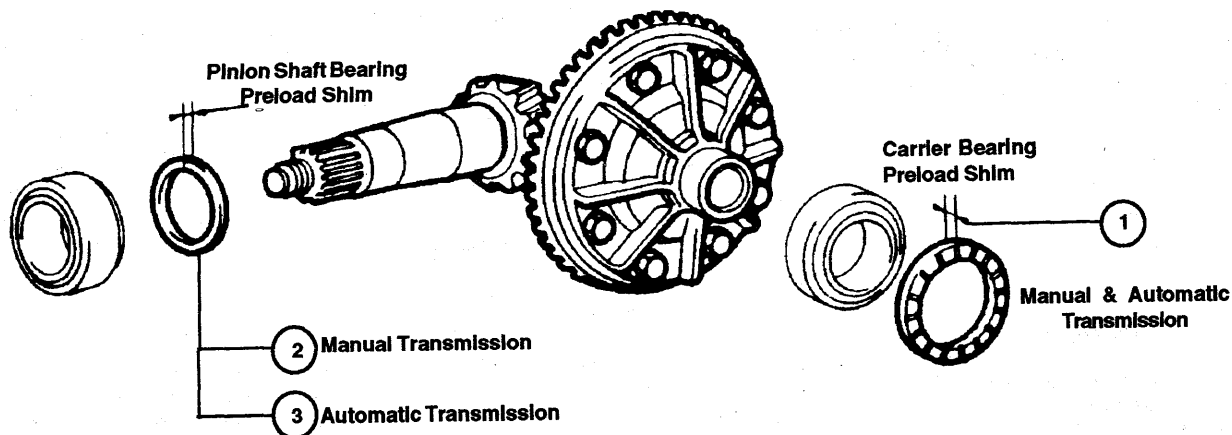
- | | | |
|-----|----------|-----------------|
| 25. | 4380565 | Spacer |
| 26. | 40002190 | Oil Seal |
| 27. | 4338678 | Sleeve |
| 28. | 4469856 | Bolt |
| 29. | 7546497 | Carrier Bearing |
| 30. | 5933626 | Sun Gear |
| 31. | 4469860 | Sun Gear Axle |
| 32. | 7699515 | Crown Gear |

Illus. Part No. Description

- | | | |
|-----|---------|-------------|
| 33. | 5960356 | 2.75mm Shim |
| | 5930657 | 2.80 |
| | 5933385 | 2.85 |
| | 5960359 | 2.90 |
| | 5960360 | 2.95 |
| | 5933388 | 3.00 |
| | 5933389 | 3.05 |
| | 5933390 | 3.10 |
| | 5960364 | 3.15 |
| | 5933392 | 3.20 |
| | 5933393 | 3.25 |

See Next Page

Differential Preload Shims 1978 - 1985



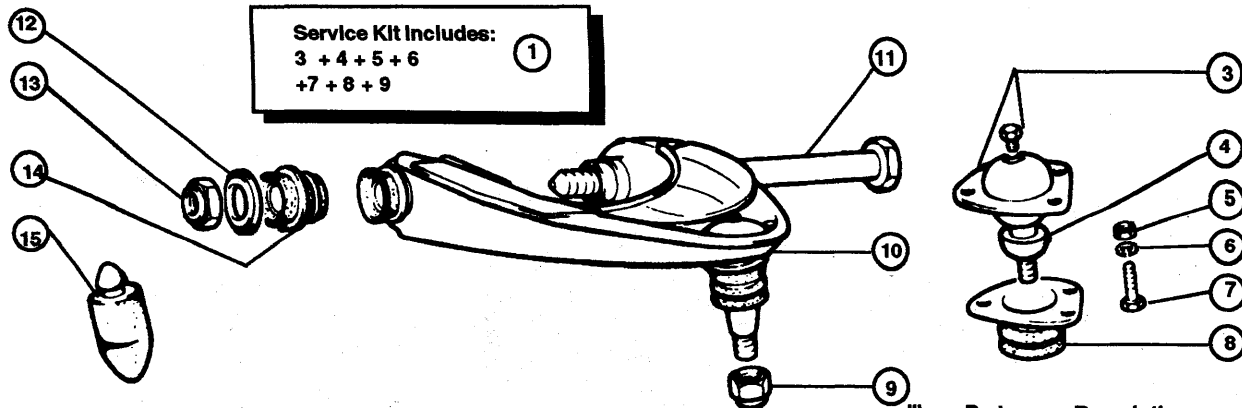
Note: Consult the Shop Manual Part# 3393 for proper installation.

Illus. No.	Part No.	Description
1.	4318812	6.50mm Shim
	4380569	6.58
	4318814	6.60
	4372616	6.62
	4372617	6.64
	4372619	6.68
	4372620	6.72
	4419526	6.74
	4372622	6.76
	4372623	6.78
	4318818	6.80
	4419530	6.82
	4372625	6.84
	4372626	6.86
	4372627	6.88
	4318820	6.90
	4372628	6.92
	4372629	6.94
	4372631	6.98
	4318822	7.00
	4372633	7.04
	4372634	7.06
	4419543	7.08
	4372636	7.12
	4372637	7.14
	4372638	7.16
	4372639	7.18
	4318826	7.20
	4372640	7.22
	4372641	7.24
	4372642	7.26
	4372643	7.28
	4318828	7.30
	4372644	7.32

Illus. No.	Part No.	Description
	4372645	7.34
	4372646	7.36
	4372647	7.38
	4318830	7.40
	4380570	7.42
	4380571	7.44
	4380572	7.46
	4380573	7.48
2.	5990796	2.60mm Shim, Manual Transmission
	5990799	2.65
	5990801	2.70
	5990804	2.75
	5990806	2.80
	5990809	2.85
	5990811	2.90
	5990814	2.95
	5990816	3.00
	5990819	3.05
	5990821	3.10
	4139442	3.15
	5990826	3.20
	5990829	3.25
	5990831	3.30
	5990834	3.35
3.	4372625	6.84mm Shim, Automatic Transmission
	4372626	6.86
	4372627	6.88
	4318820	6.90
	4372628	6.92
	4372629	6.94
	4372631	6.98
	4372632	7.02

Illus. No.	Part No.	Description
3.	4318822	7.00
	4372633	7.04
	4372634	7.06
	4419543	7.08
	4318824	7.10
	4372636	7.12
	4372637	7.14

Front Suspension

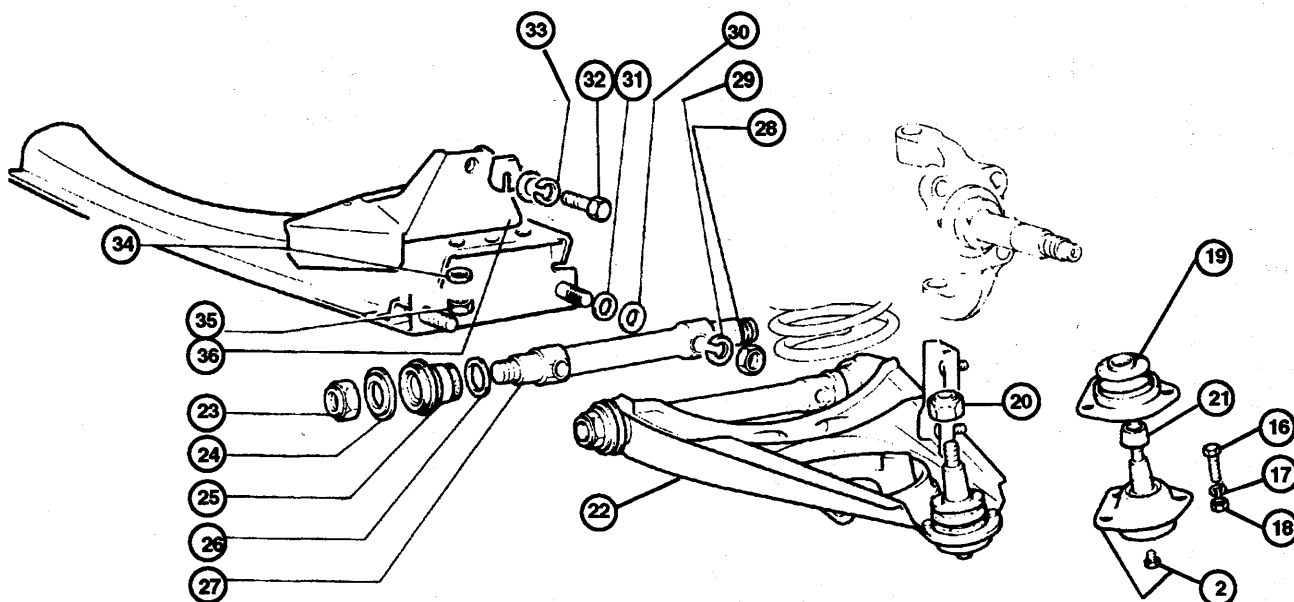


Upper Suspension Arm

Illus. No.	Part No.	Description
1.	5880296	Complete Upper Ball Joint Service Kit
2.	5882118	Complete Lower Ball Joint Service Kit
3.	5880296	Ball Joint
4.	4257315	Ball Joint
5.	16100821	Nut
6.	10516674	Lockwasher
7.	16043634	Bolt
8.	4289672	Pad
9.	15503911	Nut
10.	4134143	Upper Arm Left
	4134144	Upper Arm Right
11.	4134155	Bolt
12.	4179997	Cup

Illus. No.	Part No.	Description
13.	15503911	Nut
14.	4180915	Control Arm Bushing
15.	4141037	Bump Stop
16.	16043634	Bolt
17.	10516674	Lockwasher
18.	16100821	Nut
19.	4291042	Pad
20.	12574821	Nut
21.	4257315	Locator
22.	5976987	Lower Control Arm, Left
	5976986	Lower Control Arm, Right
23.	14048911	Nut
24.	4089828	Cup
25.	4150502	Lower Control Arm Bushing

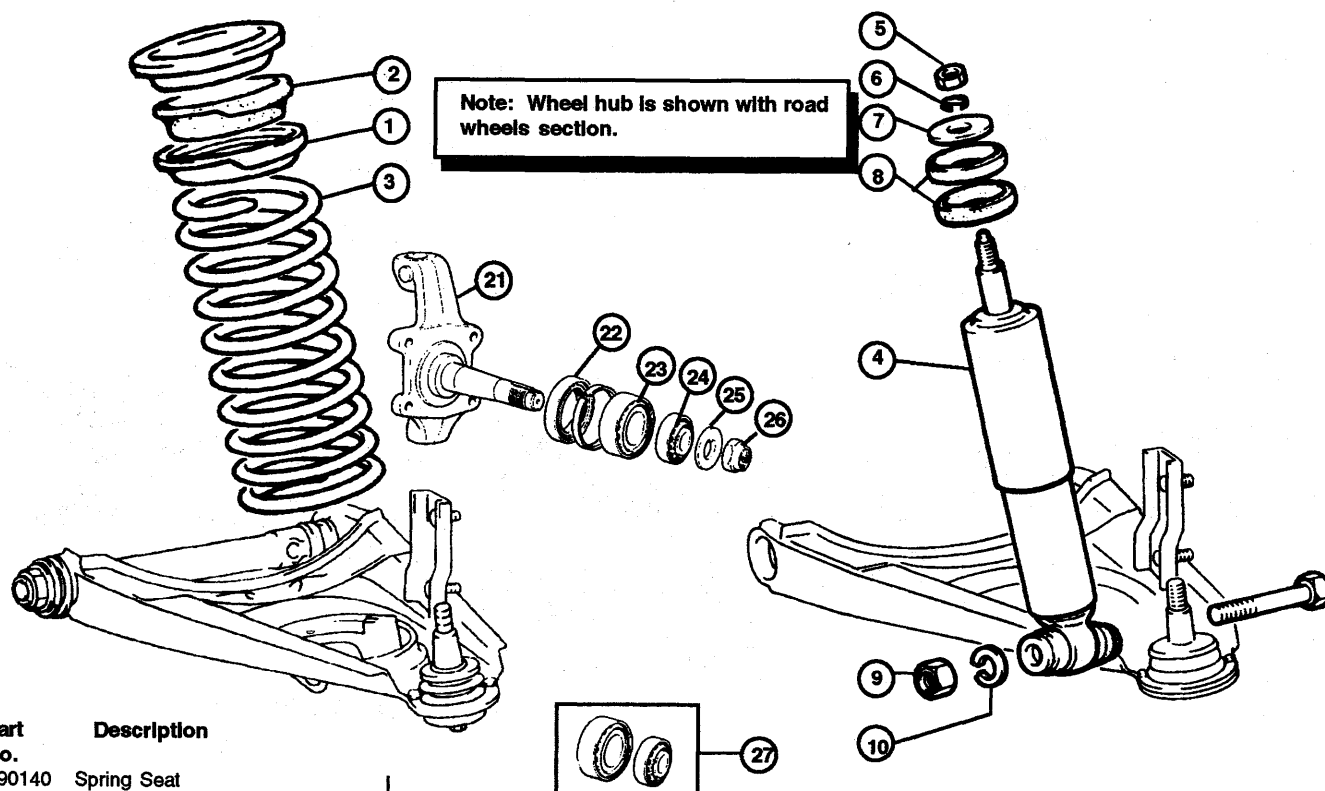
Illus. No.	Part No.	Description
26.	4290740	Ring
27.	4241575	Spindle
28.	16101521	Nut
29.	10517074	Lockwasher
30.	4242131	Adjustment Shim
31.	4009587	Adjustment Shim
32.	4228578	Bolt
33.	14496721	Lockwasher
34.	12646801	Ring
35.	13832211	Nut
36.	4421359	Crossmember 1968-80 Carbureted Models
	4462643	Crossmember 1980-85, Fuel Injected Models to Spares #5506003
	7531200	Crossmember 1980-85 from Spares #5506004 w/ R & P Steering



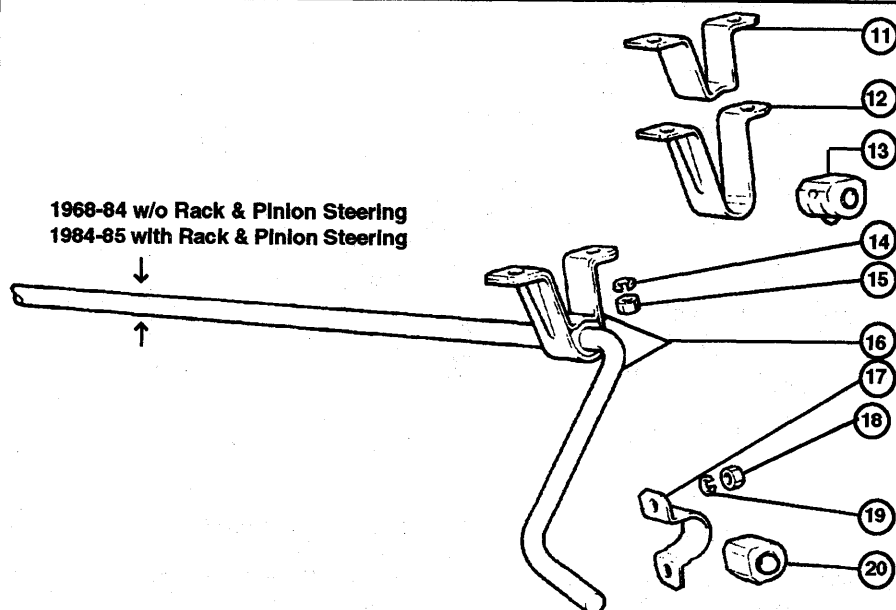
Lower Suspension Arm and Crossmember

Service Kit Includes: 2
16 + 17 + 18 + 19 + 20

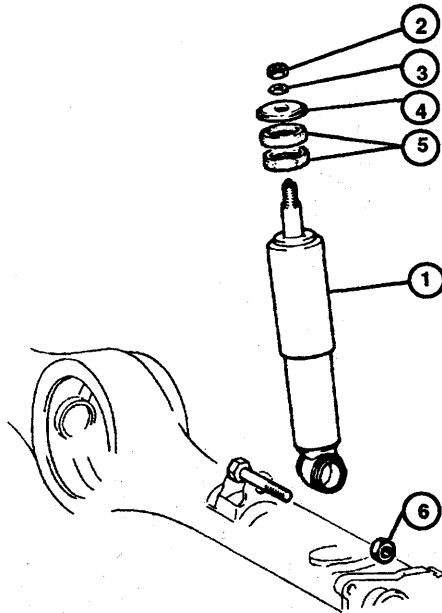
Front Suspension Springs, Shock Absorbers & Bars



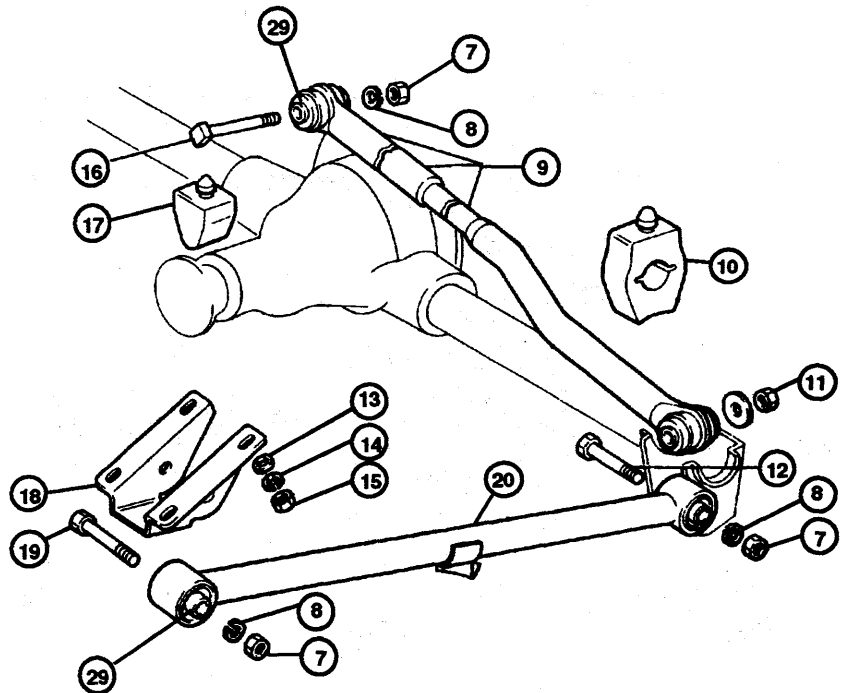
Illus. No.	Part No.	Description
1.	4190140	Spring Seat
2.	4134137	Cup
3.	4212803	Spring, 1968-79
	4181023	Spring, 1979-85 w/o Air Conditioning
	4239259	Spring, 1979-85 w/Air Conditioning
	4239259	Spring, Coupe 1968-75
4.	4434926	O.E. Hydraulic Shock Absorber
	343141	KYB GR-2 Gas Shock Absorber
5.	16100811	Nut
6.	10516674	Lockwasher
7.	4225370	Washer
8.	4109523	Pad
9.	13832211	Nut
10.	10516879	Lockwasher
11.	4237409	Bracket, Upper
12.	4237408	Bracket, Lower
13.	4237407	Bushing to Spares #5506003
	7531209	Bushing from Spares #5506004
14.	10516674	Lockwasher
15.	15501011	Nut
16.	4348287	Bar w/o R+P Steer
	7531208	Bar w/ R+P Steer
17.	4134195	Bracket, Right
	4134194	Bracket, Left
18.	15501011	Nut
19.	10516674	Lockwasher
20.	4155685	Bush w/o R+P Steer
	7531210	Bush w/ R+P Steer
21.	4133260	Steering Knuckle, Left
	4133261	Steering Knuckle, Right
22.	40000780	Oil Seal
23.	4009067	Wheel Bearing, Inner
24.	4096104	Wheel Bearing, Outer
25.	4306374	Washer
26.	14044171	Nut, Left
	14044871	Nut, Right
27.	4432	Wheel Bearing Set (per side)



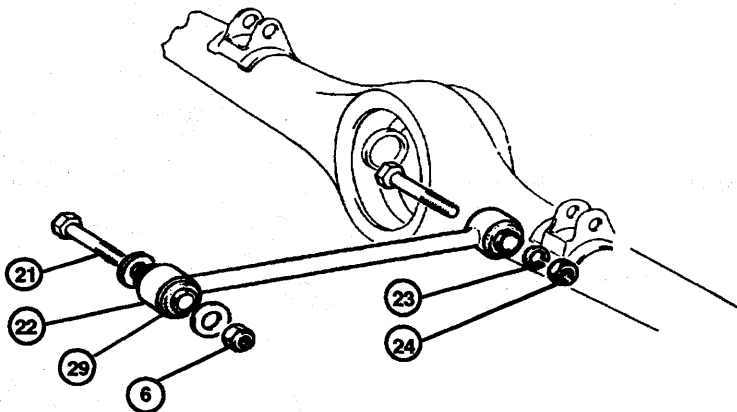
Rear Solid Axle Suspension



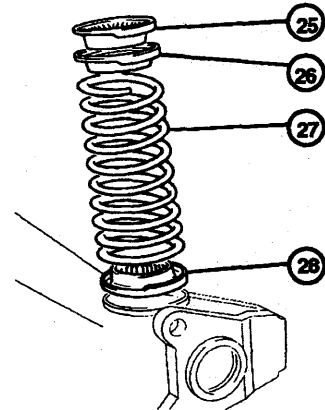
Shock Absorber



Trailing Arm and Panhard Rod



Trailing Link



Suspension Spring

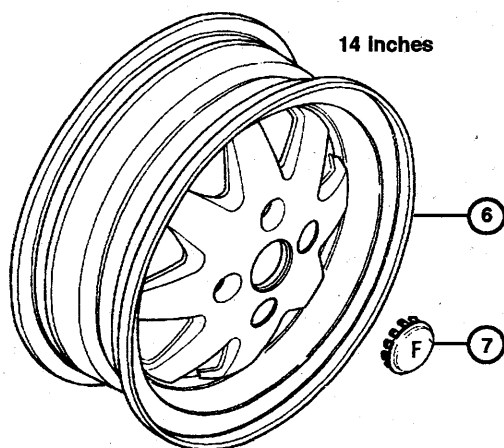
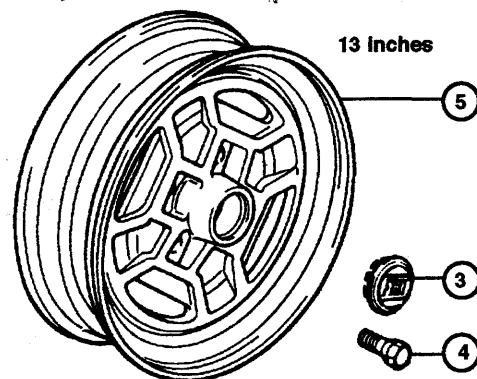
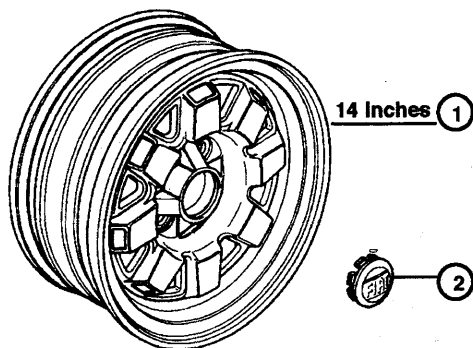
Illus. No.	Part No.	Description
1.	5932565	OEM Hydraulic Rear Shock Absorber 1968-78
	4399250	OEM Hydraulic Rear Shock Absorber 1979-85
	343142	KYB GR2 Gas Shock Absorber
2.	16100811	Nut
3.	10516674	Lockwasher
4.	4225370	Spacer
5.	4109523	Pad
6.	15503721	Nut
7.	16101521	Nut
8.	10517074	Lockwasher

Illus. No.	Part No.	Description
9.	4303208	Panhard Rod 1968-78
	4399253	Panhard Rod 1979-85
10.	4146216	Pad 1968-78
	4357068	Pad 1979-85
11.	15503911	Nut
12.	16240921	Bolt
13.	12629701	Space
14.	10516874	Lockwasher
15.	12164721	Nut
16.	15541221	Bolt
17.	4145980	Pad
18.	4302449	Bracker

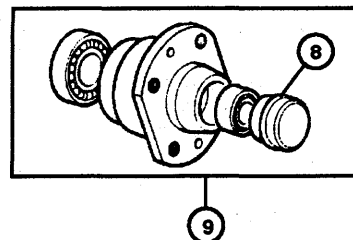
Illus. No.	Part No.	Description
19.	16240921	Bolt
20.	4427547	Trailing Arm
21.	15542121	Bolt
22.	4464379	TrailLink
23.	10517074	Lockwasher
24.	16101521	Nut
25.	4136055	Cup
26.	4218537	Spring Seat Upper
27.	4303562	Suspension Spring 1979-85
28.	4379015	Spring Seat Lower
29.	4441	Bushing

Light Alloy Road Wheels 1980-85 Steel Road Wheels & Hub 1968-80

Alloy Wheels

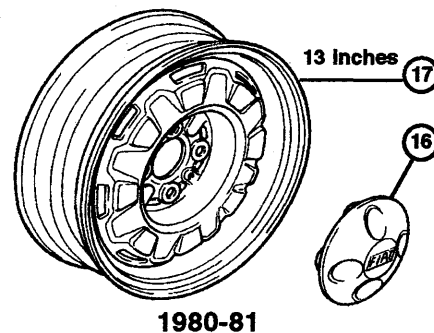
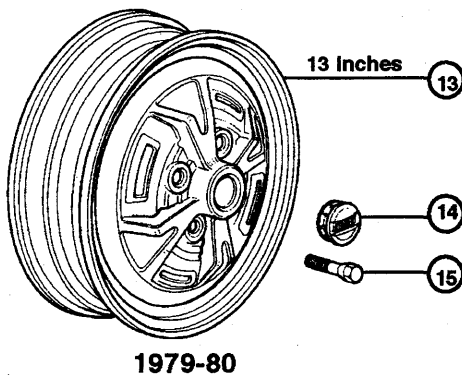
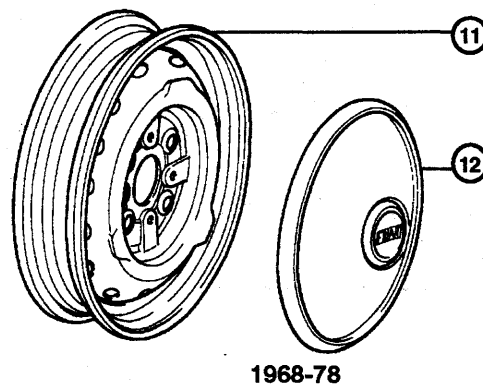
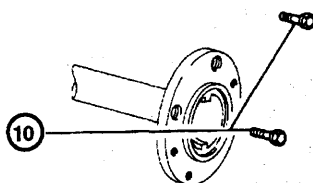


Hub 1968-85

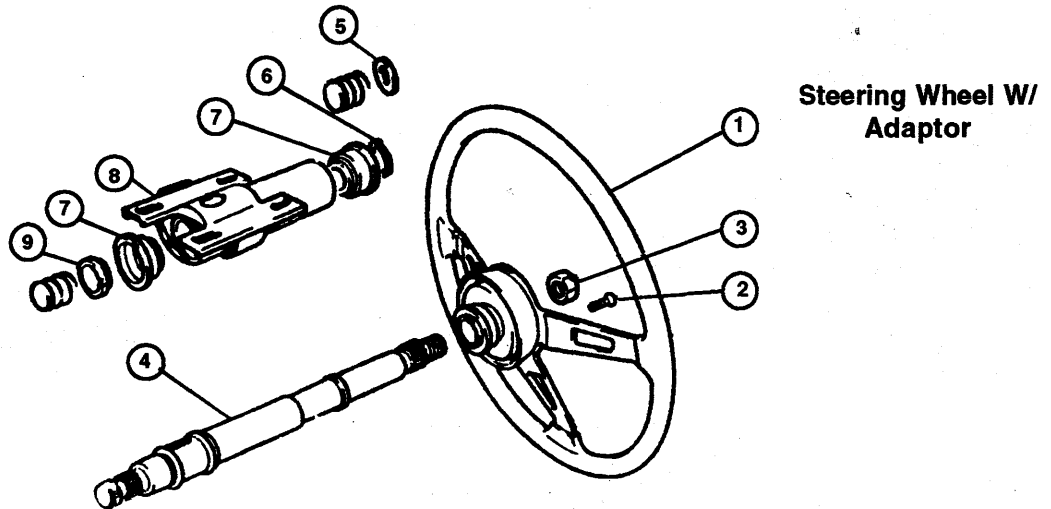


Steel Wheels

Illus. No.	Part No.	Description
1.	4477207	Alloy Wheel 14 x 5 1/2"
2.	90021	Hub Cap, 1983-84 to Spares #5506003
	5926908	Hub Cap "Fiat" 1980-82 for Wheel 4477207
3.	4452401	Hub Cap "Fiat" 1980-82 for Wheels 4456196, 92038373
4.	4294174	Chrome Wheel Bolt for Alloy Wheel
5.	4456196	Alloy Wheel 13 x 5 1/2" 1979-82
	92038373	Alloy Wheel 14 x 5 1/2" 1979-82
6.	5926902	Alloy Wheel 14 x 6 1983-84 to #5506003
	7536743	Alloy Wheel 14 x 6 1983-84 From Spares #5506004
7.	5882382	Hub Cap "Pininfarina" for Wheels 5926902, 7536743 with 2 metal clips
8.	4410279	Grease Cap
9.	4208990	Complete Hub
10.	4136465	Locating Pin
11.	4350545	Steel Road Wheel 1968-78
12.	4278381	Chrome Hub Cap 1968-78
13.	4398170	Steel Wheel 1979-80
14.	4398169	Hub Cap "Fiat" for Wheel 4398170
15.	5960934	Wheel Bolt
16.	4443322	Plastic Hub Cap for Wheel 5929793
17.	5929793	Steel Road Wheel 1980-81



Steering Linkage Worm & Roller Steering 1968-83 to Spares #5506003

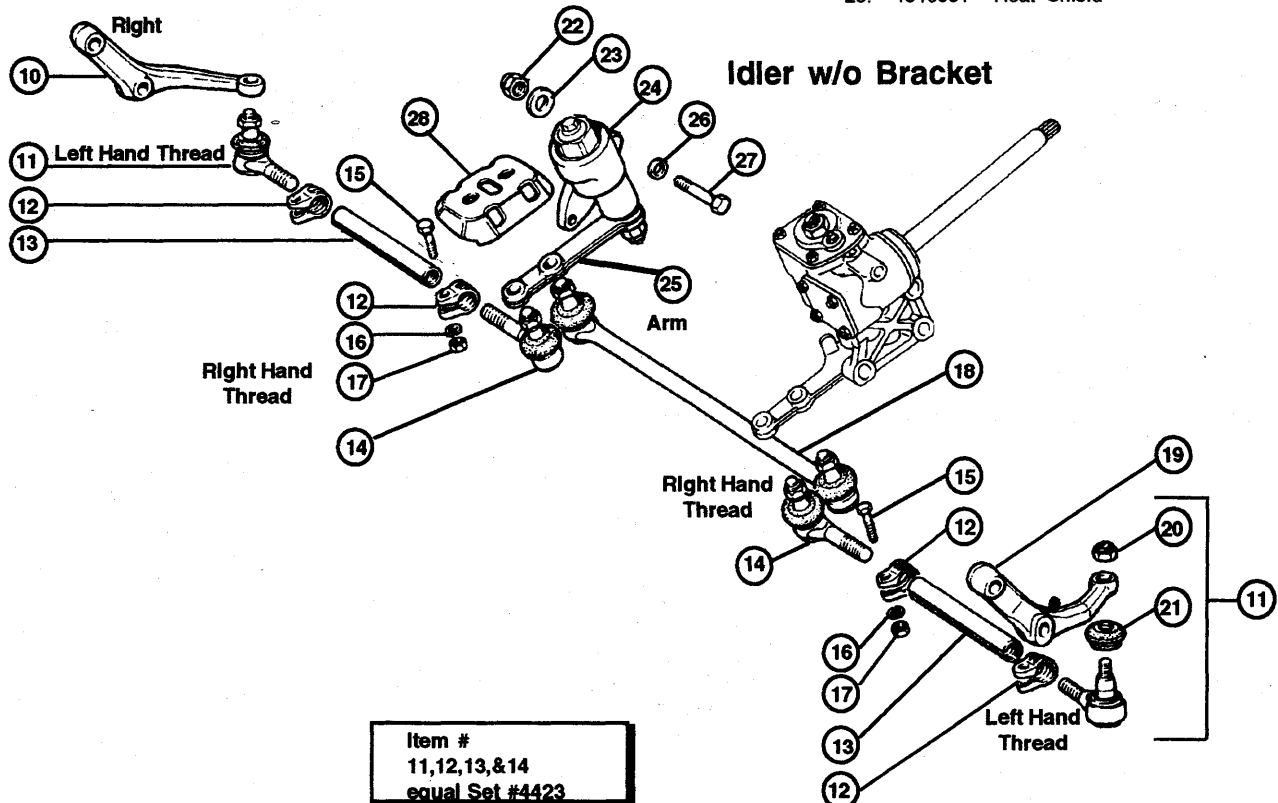


Steering Wheel With Adaptor Hub and
6 Screws

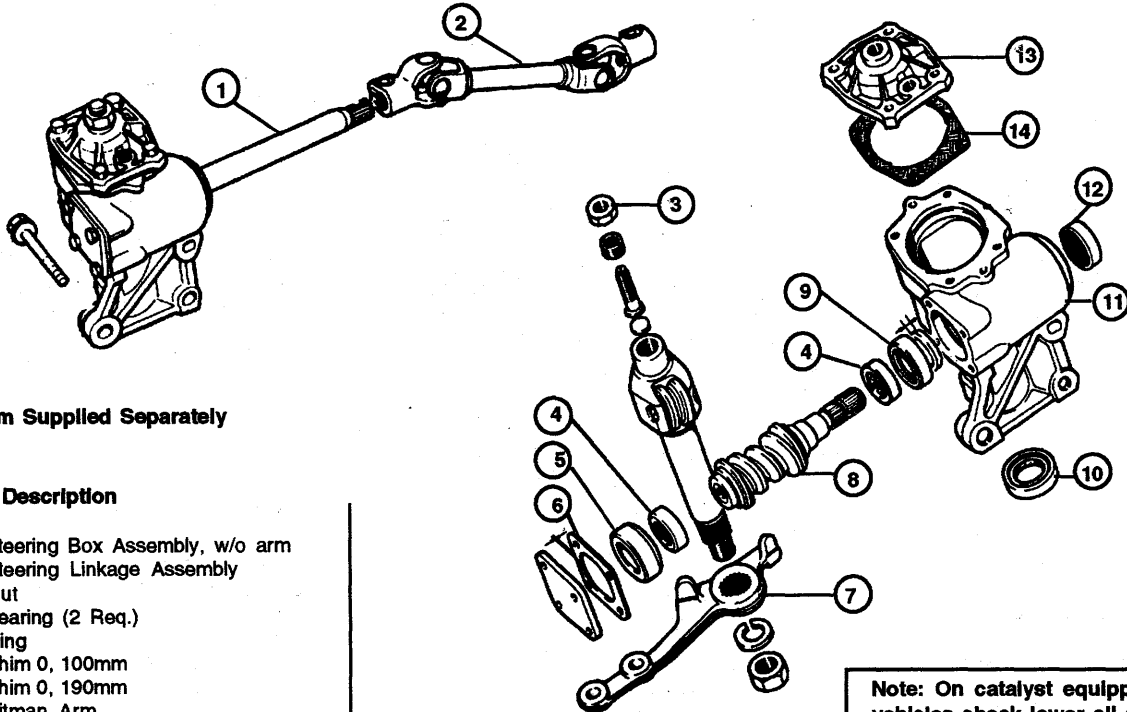
Illus. No.	Part No.	Description
1.	4425802	Steering Wheel Black Spoke, Black Leather Grip
	4457532	Steering Wheel, Black Spoke, Black Vinyl Grip
	4457533	Steering Wheel, Black Spoke, Brown Leather Grip
2.	4373960	Screw
3.	10791421	Nut
4.	4321224	Shaft 1968-78
	4479171	Shaft 1979-83
5.	4461611	Washer

Illus. No.	Part No.	Description
6.	11066776	Lock Ring
7.	11066776	Lock Ring
8.	4479175	Column Support
9.	4461410	Bushing
10.	4193989	Steering Lever Right
11.	4104085	Tie Rod End Outer (2 Req.)
12.	858394	Clamp
13.	4218164	Threaded Rod
14.	4218233	Tie Rod End Inner (2 Req.)
15.	16044021	Bolt
16.	10516674	Lockwasher

Illus. No.	Part No.	Description
17.	15503621	Nut
18.	4219839	Center Link
19.	4193990	Steering Lever Left
20.	15505811	Nut, Left & Right
21.	4306182	Boot, Left & Right
22.	12574511	Nut
23.	23767491	Washer
24.	5890479	Idler Assembly
25.	5949813	Arm
26.	12638620	Lockwasher
27.	15971421	Bolt
28.	4346831	Heat Shield



Steering Box 1968-83



Arm Supplied Separately

Illus. No.	Part No.	Description
1.	4296193	Steering Box Assembly, w/o arm
2.	5929868	Steering Linkage Assembly
3.	10791221	Nut
4.	4151559	Bearing (2 Req.)
5.	4162043	Ring
6.	4262660	Shim 0, 100mm
7.	4262662	Shim 0, 190mm
8.	4158370	Pitman Arm
9.	4293986	Shaft
10.	4162042	Ring
11.	40000800	Lower Seal
12.	4261987	Casting (inc. item 12)
13.	40000790	Oil Seal
14.	4162036	Cover
	4162041	Gasket

Note: On catalyst equipped vehicles check lower oil seal periodically, and top up oil level according to procedure found in the SHOP MANUAL, Part #3393

KYB

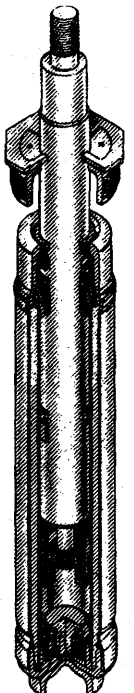
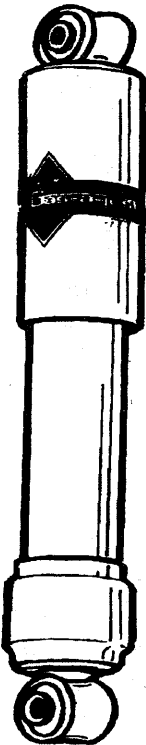
Quality Built Ride Control Products

KYB gas shocks feature higher gas pressure to keep your cars tires glued to the road surface. They provide unsurpassed control on even the most demanding roads. Montube design and high pressure N₂ gas eliminate the age old problem of performance fade by eliminating aeration and foaming...a problem with other shocks that use two-tube construction that allows air to mix with fluid.

KYB GR-2 gas struts provide better performance than the struts that came with your car. Upgrade your worn out non-rebuildable struts for the road control superb handling only gas can provide.

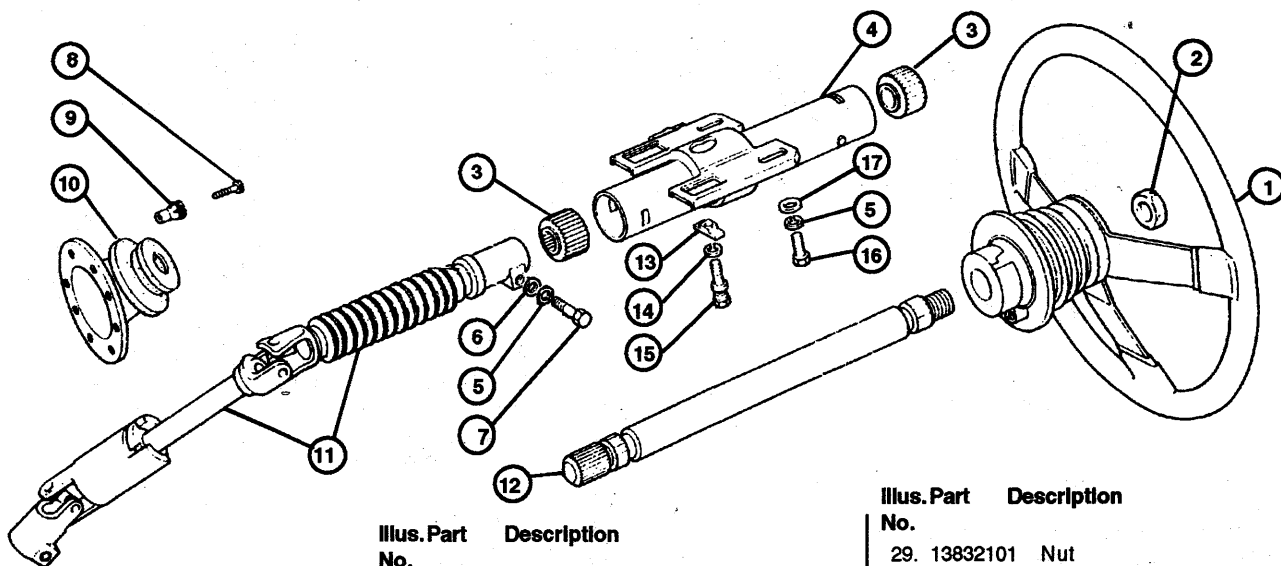
KYB GR-2 gas shock absorbers feature lower pressure for riding comfort, along with the improved handling and response only gas shocks can provide..even for smaller cars.

GR-2 gas shock absorbers are the economical way to step up from hydraulic shocks to the quality ride and control of gas.



For Specific Application see pages 69 and 70

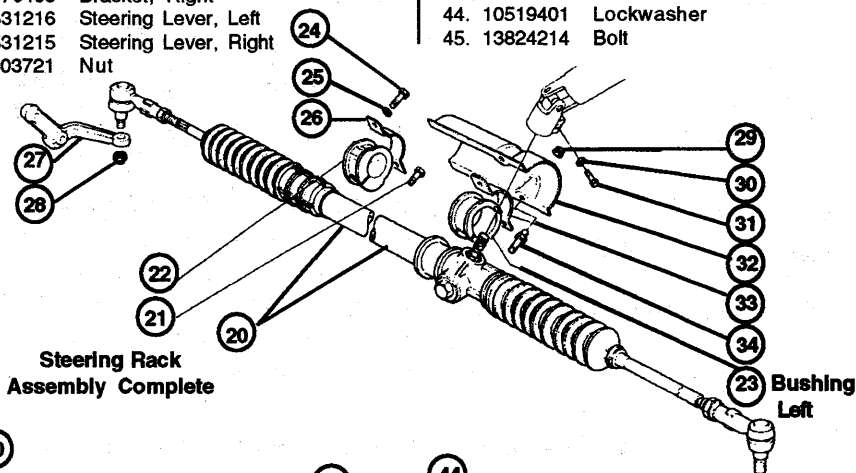
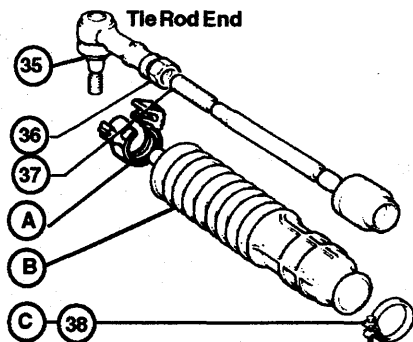
Rack & Pinion Steering 1984-85 From Spares #5506004



Illus. Part No.	Description
1. 7536108	Steering Wheel w/Hub
7536109	Horn Button
4417804	Horn Button Spring
4417800	Ornament
2. 10791421	Nut
3. 4459483	Bushing (2 Req.)
4. 7531220	Housing
5. 10516674	Lockwasher
6. 10519621	Washer
7. 16232821	Washer
8. 15645701	Screw (8 Req.)
9. 14202383	Bushing (8 Req.)
10. 7531471	Dust Cover
11. 5998964	Steering Linkage

Illus. Part No.	Description
12. 7591217	Rod
13. 4181671	Nut
14. 10516474	Lockwasher
15. 4111357	Bolt
16. 16043431	Bolt
17. 12647001	Washer
18. 9939580	Service Kit
19. 9939581	Service Kit
20. 5994209	Steering Rack W/Tie Rod Ends
21. 4348022	Bolt, Right
22. 4376409	Bushing, Left
24. 16135621	Bolt, Right
25. 10516674	Lockwasher
26. 4376408	Bracket, Right
27. 7531216	Steering Lever, Left
7531215	Steering Lever, Right
28. 15503721	Nut

Illus. Part No.	Description
29. 13832101	Nut
30. 16104421	Lockwasher
31. 16235434	Pinch Bolt
32. 7531228	Shield
33. 4376407	Bracket
34. 4348022	Stud, Left
35. 5960036	Tie Rod End, Left & Right
36. 10791211	Tie Rod End Locknut
37. 5960321	Tie Rod Shaft, Left & Right
38. 4351220	Clamp
39. 4360803	Clamp
40. 4323104	Rack Bushing
41. 4354388	Plunger
42. 4354804	Spring
43. 4198259	Seal
44. 10519401	Lockwasher
45. 13824214	Bolt

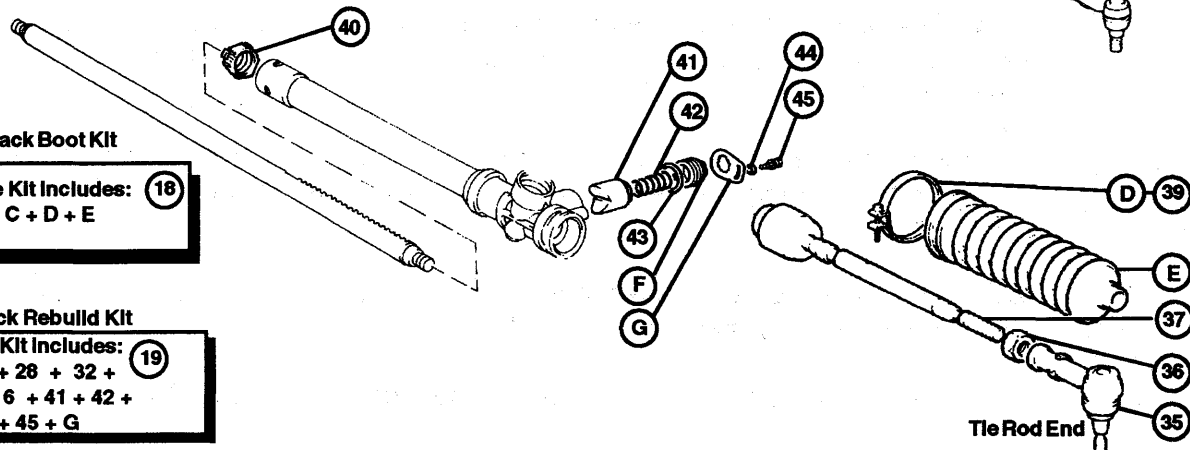


Rack Boot Kit

Service Kit Includes: (18)
A + B + C + D + E

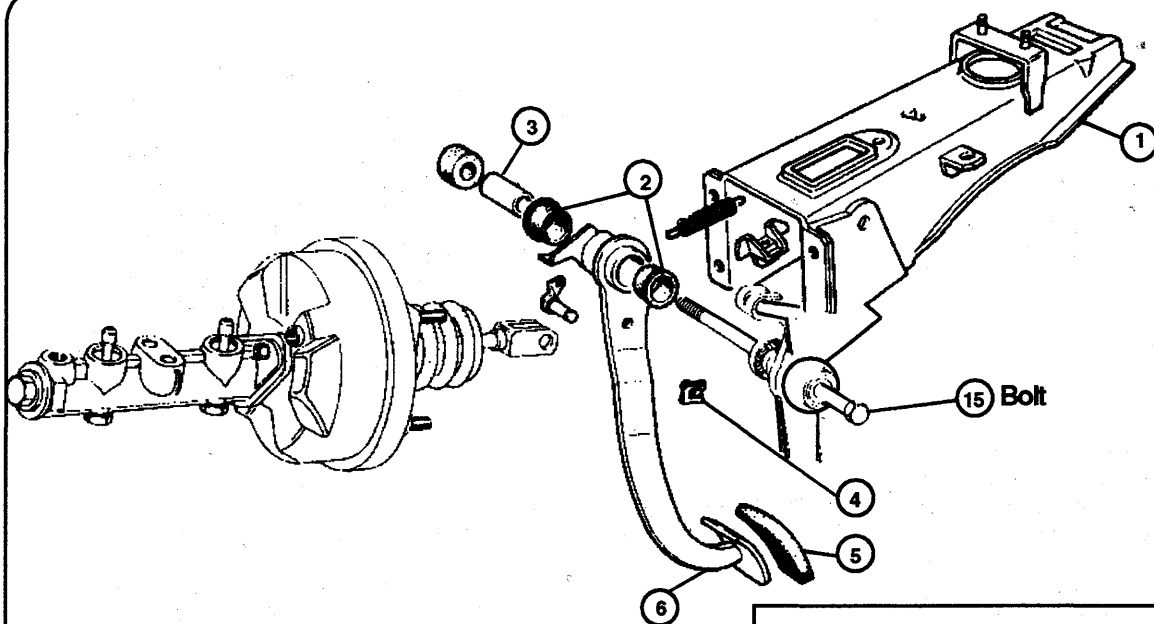
Rack Rebuild Kit

Service Kit Includes: (19)
27 + 28 + 28 + 32 +
33 + F + 6 + 41 + 42 +
43 + 44 + 45 + G

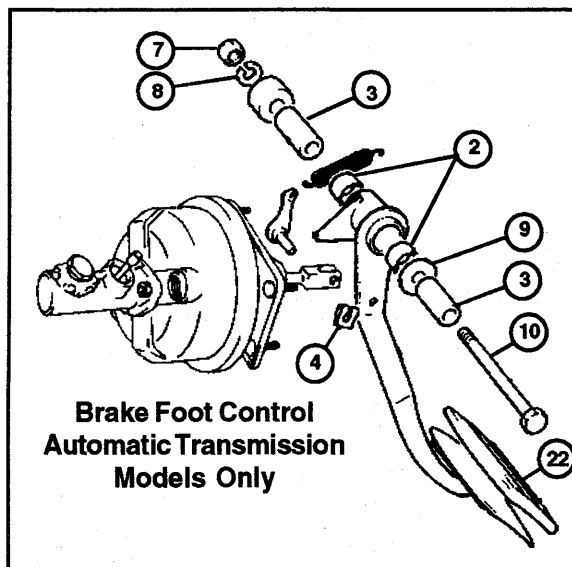


Tie Rod End

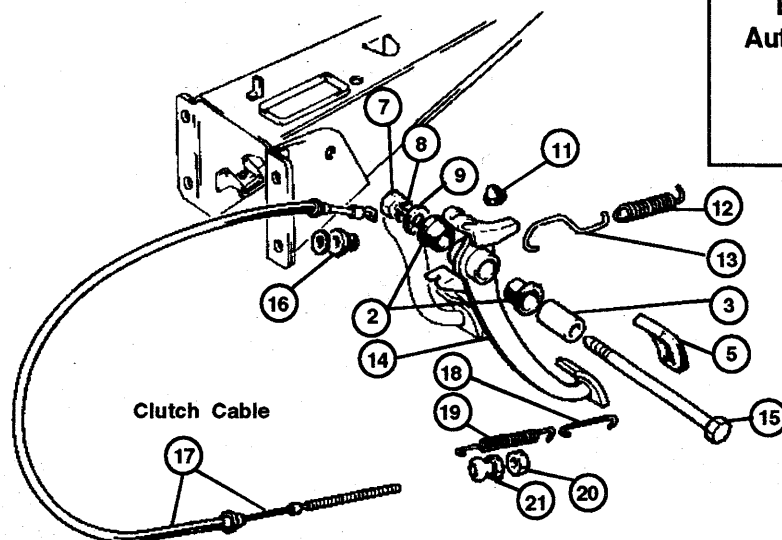
Brake Foot Control Clutch Release Control



**Brake Foot Control
Manual Transmission Models**



**Brake Foot Control
Automatic Transmission
Models Only**

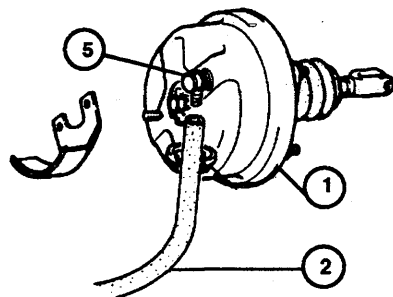


Clutch Release Control

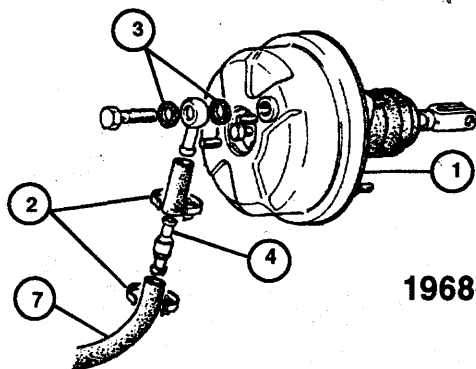
Illus. No.	Part No.	Description
1.	7531195	Pedal Assembly Bracket
2.	4103532	Bushing (2 Req.)
3.	4126822	Spacer
4.	11064076	Clip
5.	4144275	Pedal Pad (Manual Trans.)
6.	7531226	Brake Pedal (Manual Trans.)
7.	16101521	Locknut

Illus. No.	Part No.	Description
8.	10517074	Lockwasher
9.	4158711	Washer
10.	15541921	Bolt (Automatic Transmission)
11.	4030188	Pedal Stop
12.	4195190	Return Spring
13.	4200029	Hook
14.	4218436	Clutch Pedal
15.	15542121	Bolt
16.	4166805	Bushing
17.	4297126	Clutch Cable W/Housing
18.	4222468	Hook
19.	4222469	Spring
20.	12574211	Jam Nut
21.	4125393	Adjusting Nut
22.	4241924	Pedal Pad (Automatic Transmission)

Brake Servo Master Brake Cylinder



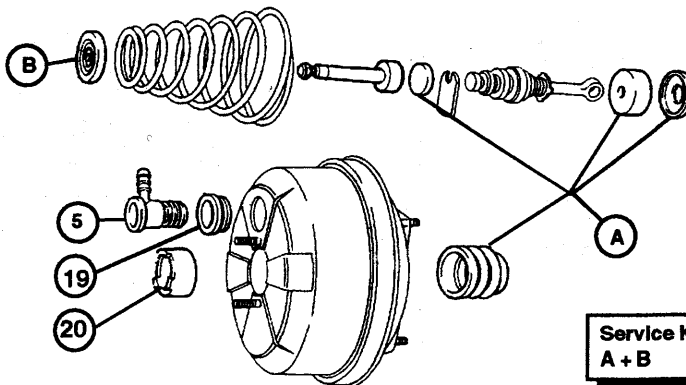
1976-85



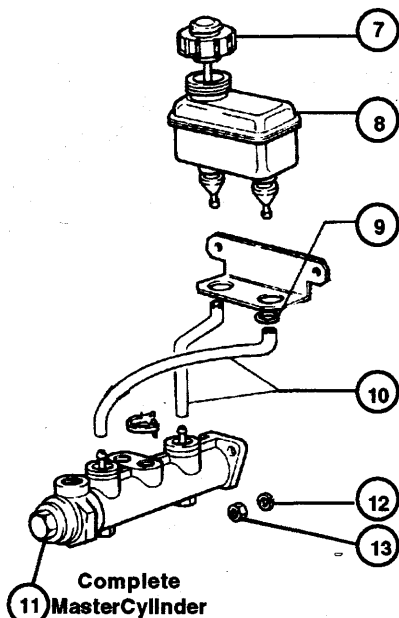
1968-75

Flat now provides the new style booster with internal check valve, which may be retrofitted to 1968-78 cars. Bypass the external check valve using a new hose (Item 2). Refer to SHOP MANUAL Part #3393 for proper installation procedures.

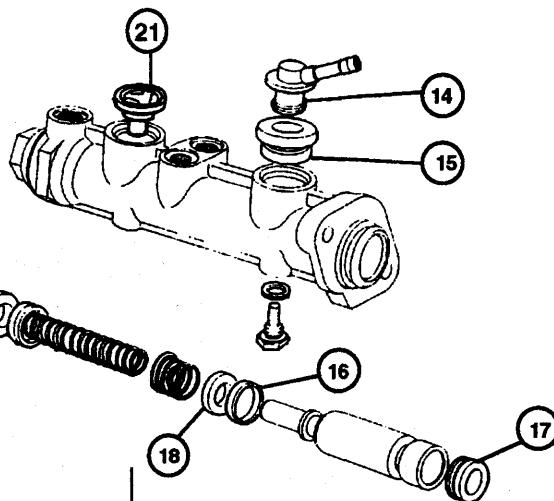
Iluss. No.	Part No.	Description
1.	4383090	Booster
2.	13000390	Clamp
3.	4071473	Seal Washer
4.	4234591	External Check Valve
5.	4382935	Vacuum Fitting
6.	9938688	Service Kit
7.	14413780	Hose (per meter)



Service Kit Includes: 6
A + B

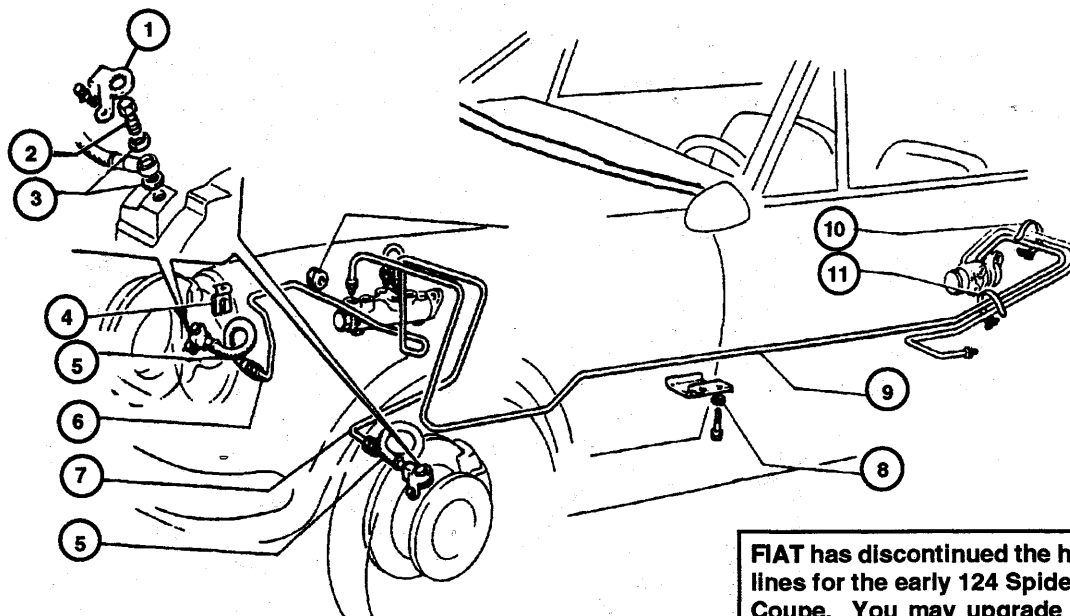


Iluss. No.	Part No.	Description
7.	4379798	Cap
8.	4394451	Tank
9.	4383824	Ring
10.	19058189	Hose (Per meter)
11.	793290	Master Cylinder 1968-74
	793289	Master Cylinder 1975-77
	793298	Master Cylinder 1978-85
12.	10516674	Lockwasher
13.	16100811	Nut
14.	790370	Spout 1978-85
15.	790033	Bushing 1978-85
16.	790025	Washer 1978-85
17.	792780	Seal 1978-85
18.	790028	Seal 1978-85
19.	4323401	Bushing
20.	9917427	Sleeve
21.	791329	Screen



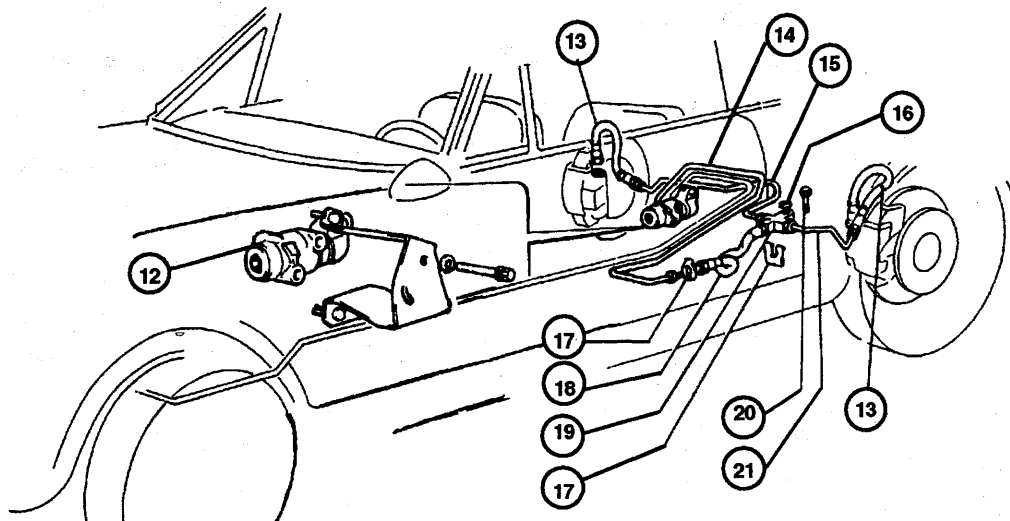
The 1968-78 style brake fluid reservoirs have been discontinued by the factory in favour of the newer single tank type.

Brake Hydraulic System



Item #'s 6, 7, 9, 14, 15, & 21
make up
Brake line Set #4305A

FIAT has discontinued the hydraulic
lines for the early 124 Spider and
Coupe. You may upgrade your
system to the 1979-85 type as shown
here. Master cylinders and flexible
hoses are available for 1968-78 cars.

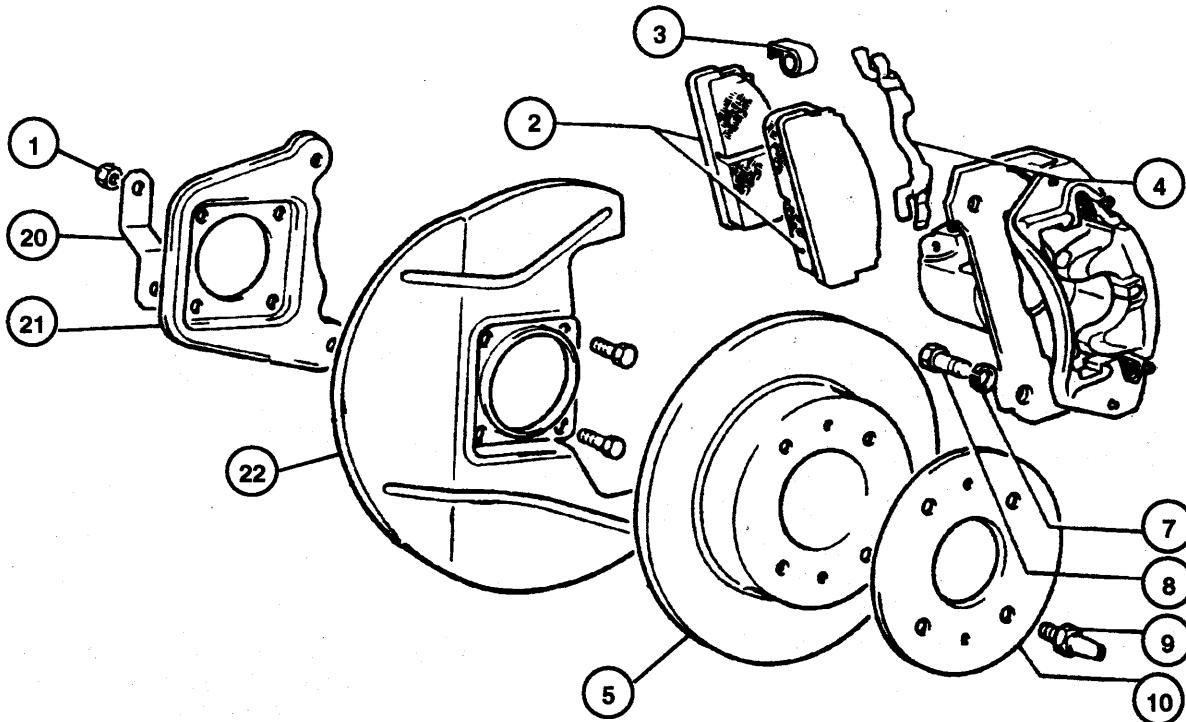


Illuss. Part No.	Description
1. 4177806	Right Lock Plate
4177807	Left Lock Plate
2. 4117215	Banjo Bolt
3. 10284460	Seal Washer (2 Req.)
4. 994922	Clip
5. 4464149	Front Brake Hose Left & Right 1968-84 to Spares #5506003
5995432	Front Brake Hose Left & Right 1984-85 from Spares #5506004
6. 4464206	Right Front Brake Line 1968-84 to Spares #5506003

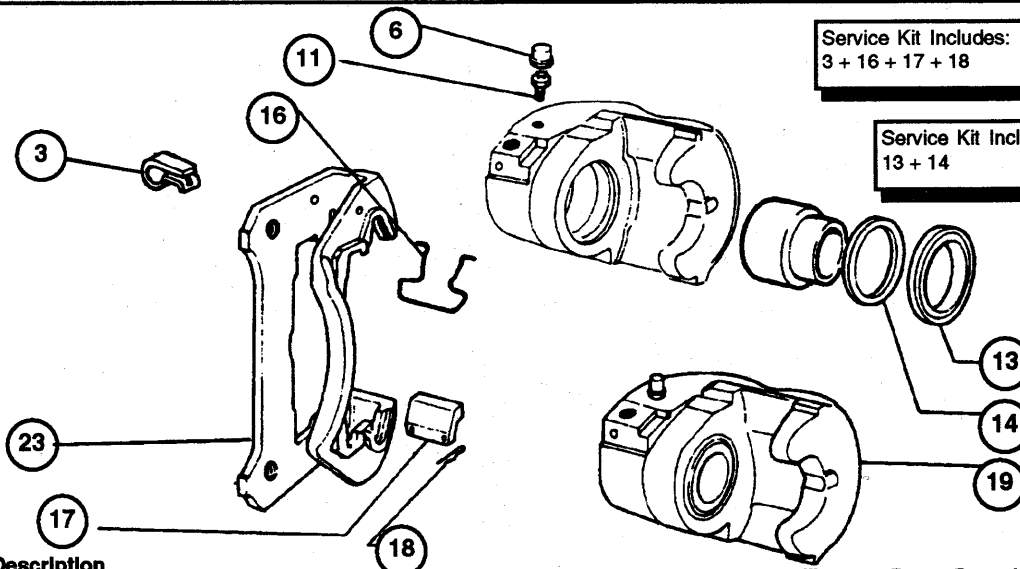
Illuss. Part No.	Description
6. 7531574	Right Front Brake Line 1984-85 from Spares #5506004
7. 4464208	Left Front Brake Line 1968-84 to Spares #5506003
7531576	Left Front Brake Line 1984-85 from Spares #5506004
8. 12605721	Lockwasher
9. 4464214	Center Brake Line
10. 13000990	Clamp
11. 13000890	Clamp
12. 791459	Proportioning Valve

Illuss. Part No.	Description
13. 4348044	Rear Brake Hose, Left & Right
14. 4464216	Brake Line, Rear
15. 4464210	Brake Line, Right Rear
16. 11197774	Lockwasher
17. 994922	Clip
18. 4349187	Brake Hose Center
19. 4077589	Hydraulic Tee
20. 14305424	Bolt
21. 4464212	Brake Line, Left Rear

Front Brake Rotors & Calipers 227mm 1968-84 to Spares #5506003



New brake discs should be installed when worn or warped. The factory does not recommend surfacing brake rotors. Minimum thickness is 9.35mm



Service Kit Includes:
3 + 16 + 17 + 18

15

Service Kit Includes:
13 + 14

12

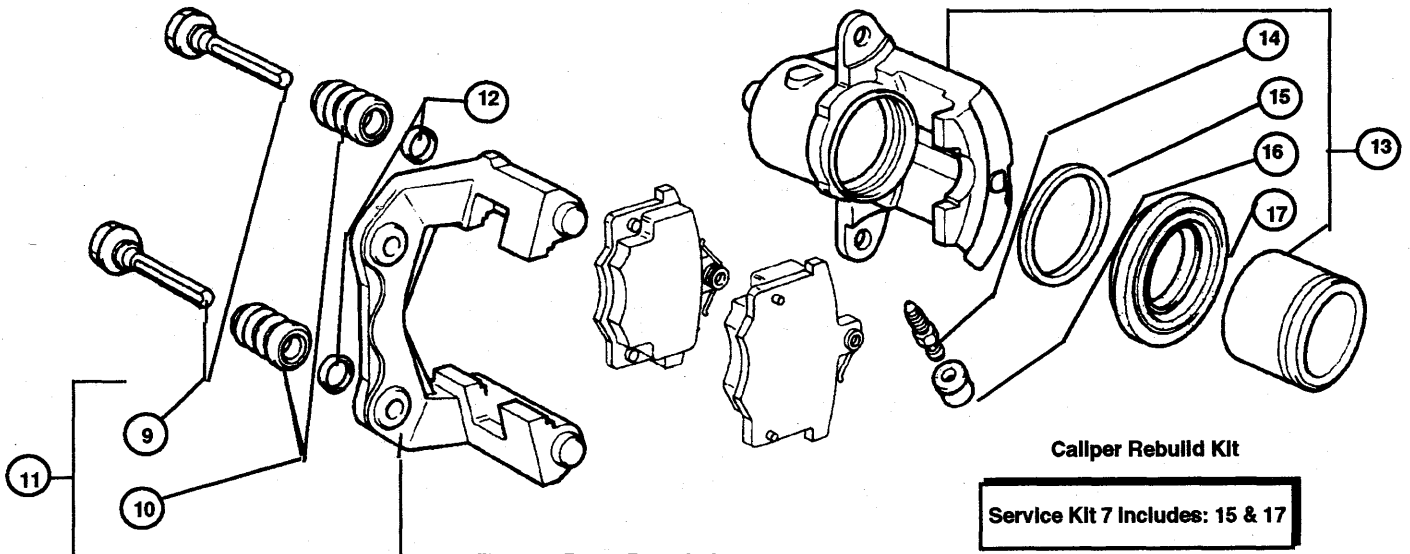
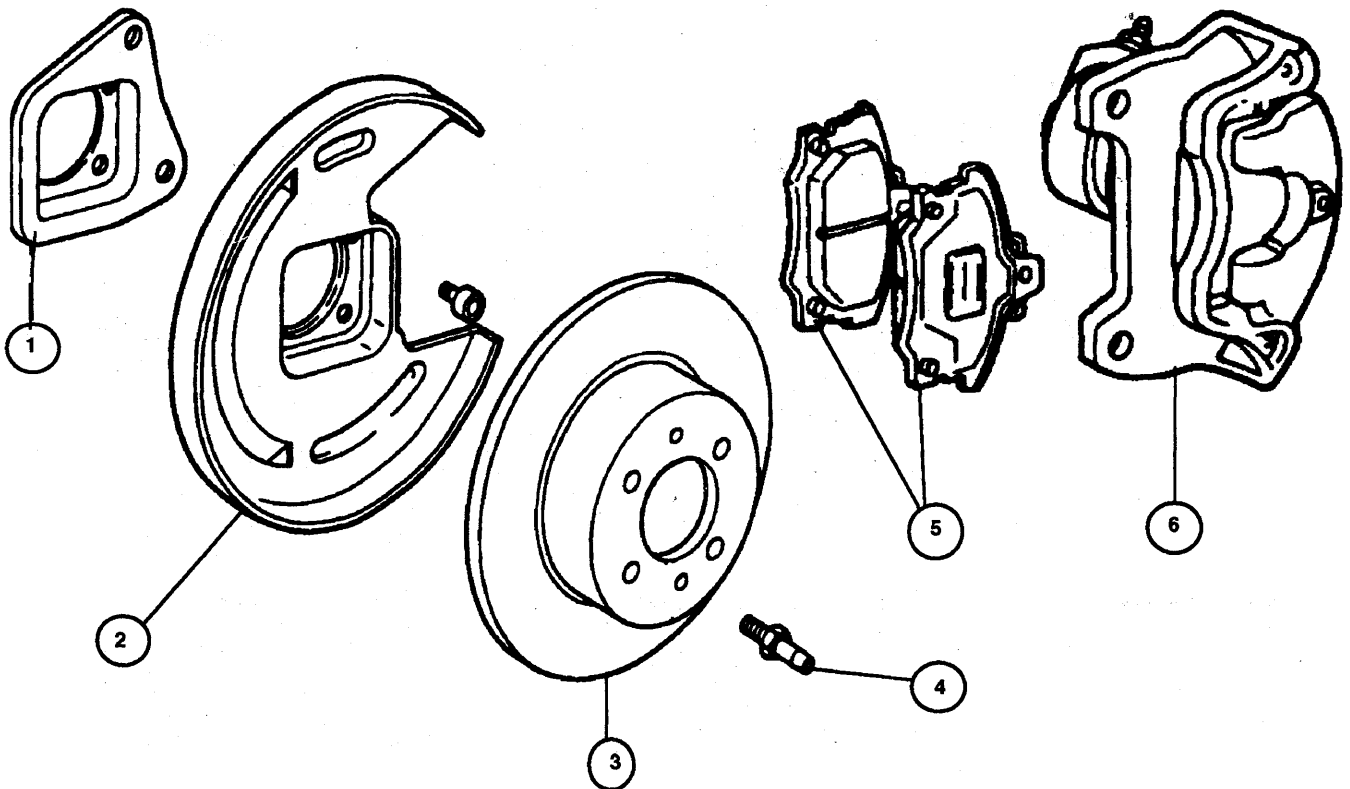
Illus. No.	Part No.	Description
1.	13832211	Nut
2.	4434821	Front Brake Pad Set
3.	790118	Pad Retainers 1980-85
4.	4255059	Pad Retainers 1968-79
5.	4385812	Brake Disc 227mm
	4385812A	Aftermarket Economy Disc
6.	790142	Bleeder Cap
7.	10516874	Lockwasher
8.	7584469	Bolt
9.	4221815	Wheel Locating Pin
10.	4136475	Wheel Spacer 3/16"

Illus. No.	Part No.	Description
11.	791411	Bleeder Screw
12.	792543	Caliper Repair Kit
13.	792543	Available in Kit
14.	792543	Available in Kit
15.	792548	Brake Hardware Kit
16.	792548	Available in Kit
17.	792548	Available in Kit
18.	790122	Pin
19.	790797	Front Caliper Assembly, Left Bracket, w/o Pads

Illus. No.	Part No.	Description
19.	790798	Front Caliper Assembly, Right Bracket, w/o Pads
	790328	Caliper, Right
	790329	Caliper, Left
20.	4055524	Bracket
21.	4166720	Support, Right Hand
	4166721	Support, Left Hand
22.	4243229	Shield, Right Hand
	4243230	Shield, Left Hand
23.	NPN	Available w/ Assembly Only

Front Brake Rotors & Calipers

257mm 1984-85 From Spares # 5506004



Illus. No.	Part No.	Description
1.	7531221	Adaptor Plate, Left
	7531222	Adaptor Plate, Right
2.	7531223	Shield, Left
	7531224	Shield, Right
3.	4448411	Front Brake Rotor, 257mm
4.	4221815	Locator Pin
5.	792588	Front Brake Pad Set (4 Pieces)
6.	792038	Caliper Assembly, Left, W / Bracket

Illus. No.	Part No.	Description
6.	792039	Caliper Assembly, Right, W/ Bracket
7.	792551	Available in Service Kit Only
8.	792558	Available in Service Kit Only
9.	790356	Caliper Pins (4 Req.)
10.	792558	Available in Service Kit Only
11.	791271	Bracket Assembly
12.	790362	Bushing
13.	791444	Caliper, Left
	791445	Caliper, Right

Caliper Rebuild Kit

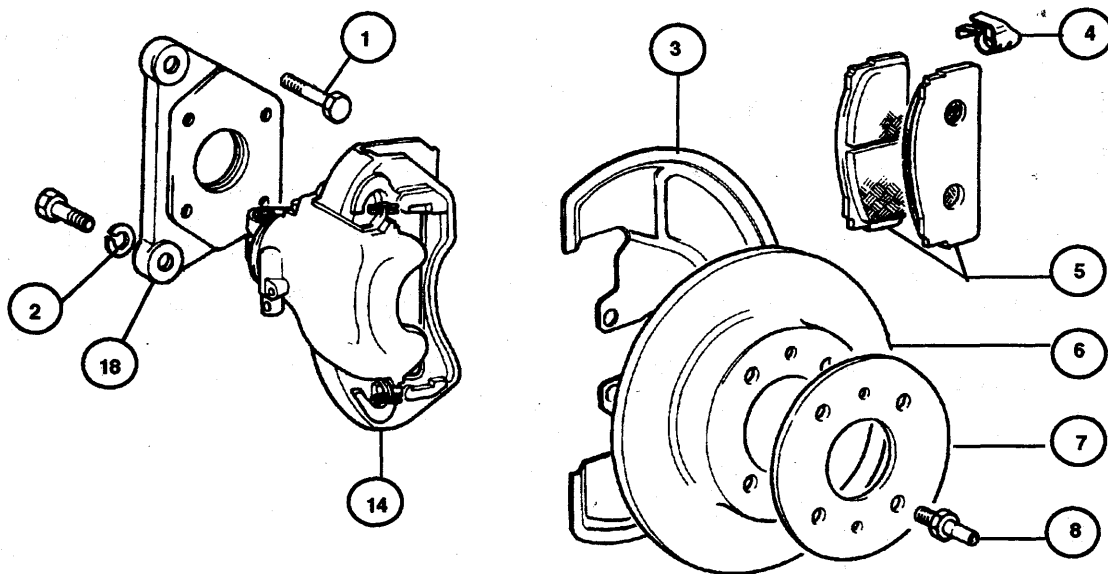
Service Kit 7 Includes: 15 & 17

Guide Pin Bushing Kit

Service Kit 8 Includes: 10 & 12

Illus. No.	Part No.	Description
14.	791411	Bleeder Screw
15.	792551	Service Kit
16.	790142	Boot
17.	792551	Service Kit

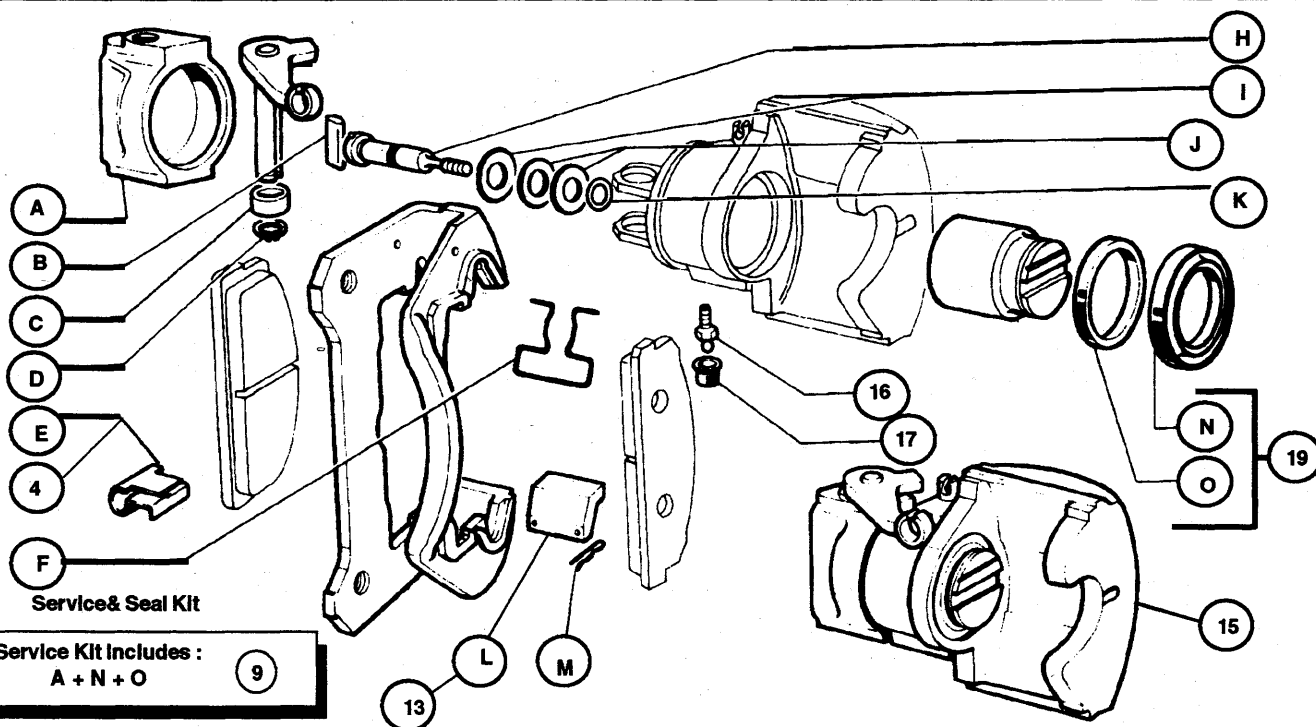
Rear Wheel Brakes



Illus. No.	Part No.	Description
1.	13830514	Bolt
2.	10516874	Lockwasher
3.	5996112	Shield, Right
4.	790118	Pad Retainer
5.	5951868	Rear Brake Pad Set(4 Pieces)
6.	4385812	Brake Disc 227mm

Illus. No.	Part No.	Description
7.	4136475	Space 3.16"
8.	4221815	Wheel Locating Pin
9.	792544	Service Kit
10.	792545	Service Kit Right
11.	792546	Service Kit Left
12.	792548	Service Kit
13.	790122	Pin (4 Req)
14.	790807	Caliper Assembly,Left W/ Brk

Illus. No.	Part No.	Description
14.	790808	Caliper Assembly,Right W/ Bracket
15.	790478	Caliper, Left
	790479	Caliper, Right
16.	791411	Bleeder Screw
17.	790142	Boot
18.	4399284	Support
19.	4328	Real Caliper Repair Kit



Service Kit Includes :
A + N + O

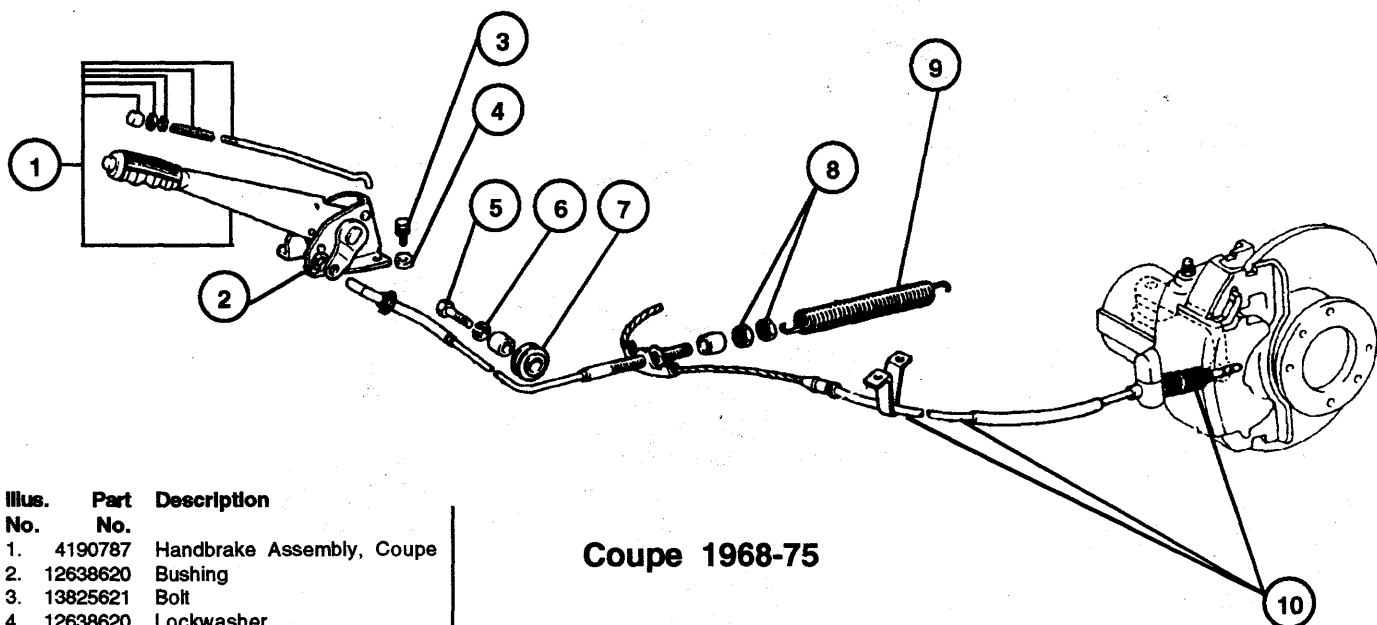
Hardware Kit

Service Kit Includes :
E + F + L + M

Handbrake Repair Kit

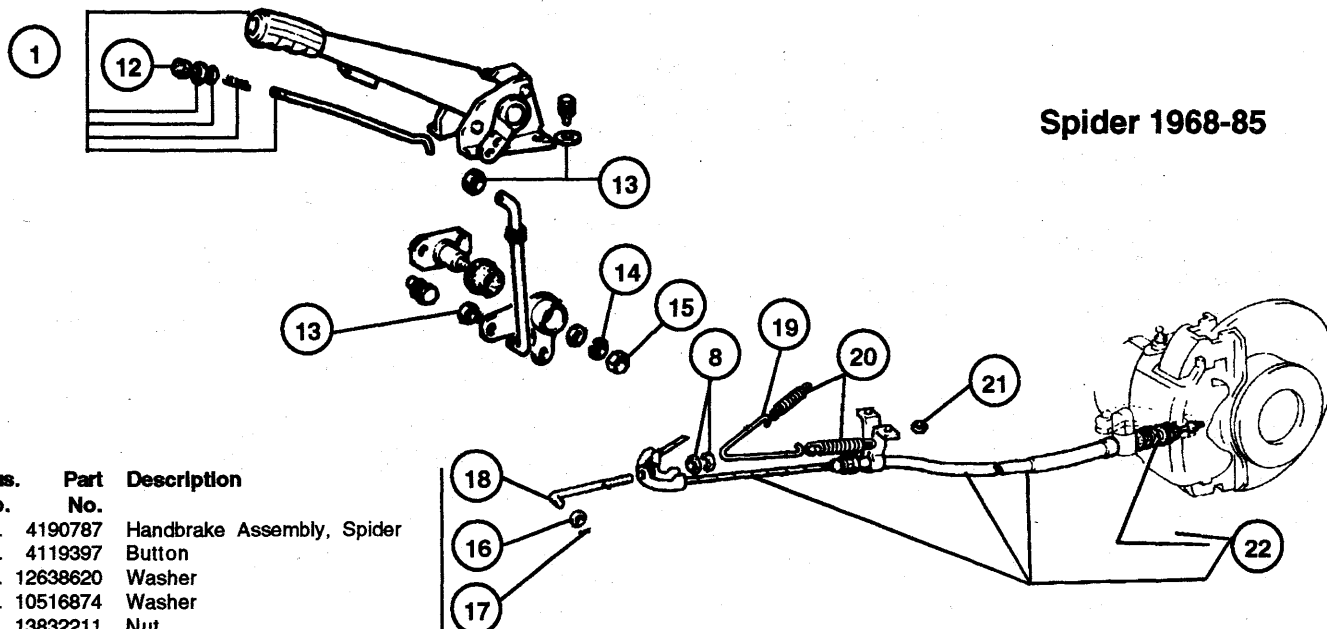
Service Kit Includes :
A + B + C + D + H + I + J + K

Handbrake Control



Illus. No.	Part No.	Description
1.	4190787	Handbrake Assembly, Coupe
2.	12638620	Bushing
3.	13825621	Bolt
4.	12638620	Lockwasher
5.	16232821	Bolt
6.	10516674	Washer
7.	4069007	Pulley
8.	16100811	Locknut (2 Req.)
9.	4088199	Spring
10.	4153287	Handbrake Cable Complet

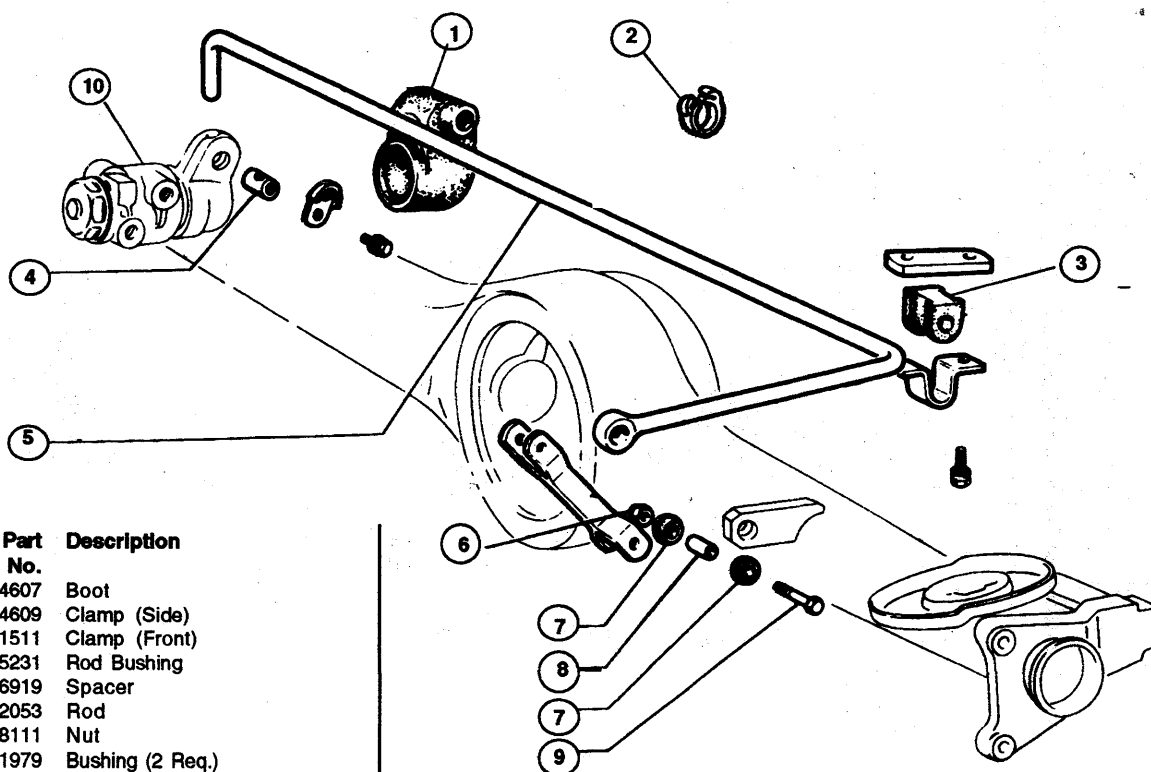
Coupe 1968-75



Illus. No.	Part No.	Description
11.	4190787	Handbrake Assembly, Spider
12.	4119397	Button
13.	12638620	Washer
14.	10516674	Washer
15.	13832211	Nut
16.	10519621	Washer
17.	10796301	Pin
18.	4151688	Rod
19.	4191736	Union
20.	4060605	Spring (2 Req.)
21.	14084211	Washer
22.	4151692	Handbrake Cable Complete

Spider 1968-85

Braking Action Compensator Control



Illus. No.	Part No.	Description
1.	5954607	Boot
2.	5954609	Clamp (Side)
	4381511	Clamp (Front)
3.	4125231	Rod Bushing
4.	4106919	Spacer
5.	7532053	Rod
6.	14048111	Nut
7.	4111979	Bushing (2 Req.)
8.	4106924	Spacer
9.	10902821	Bolt
10.	791459	Proportioning Valve

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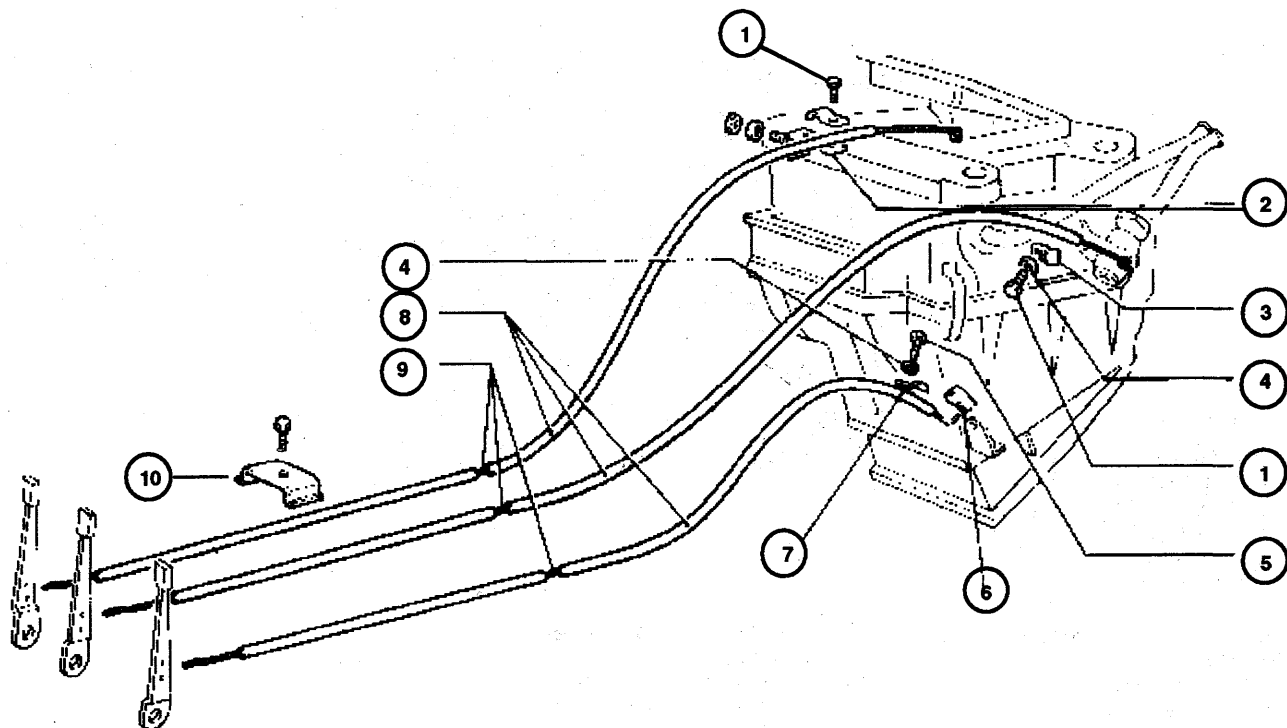
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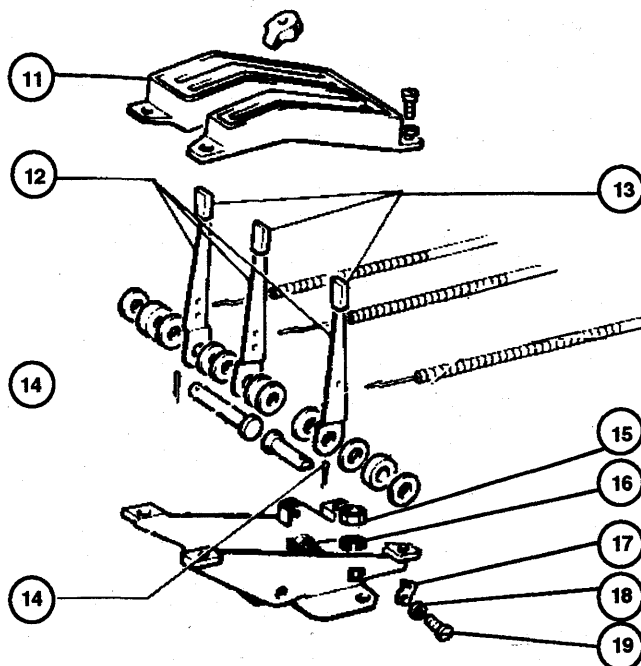
Use only FIAT Genuine Parts.....

Your 124 will love it!

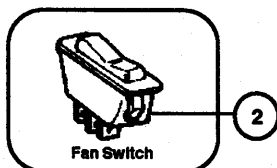
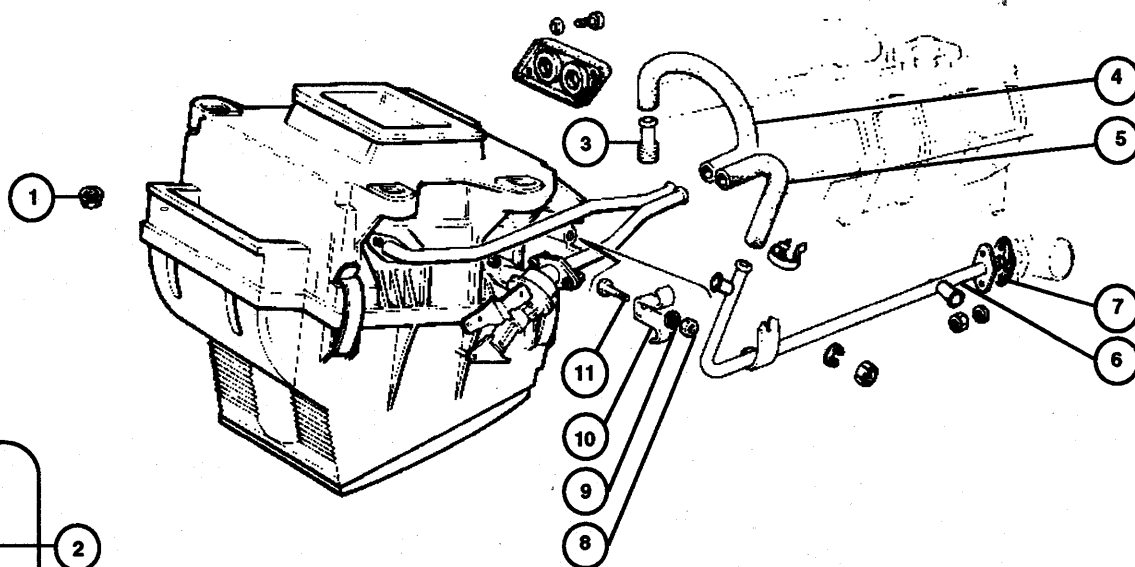
Heating & Ventilation Control



Illus. No.	Part No.	Description
1.	83216221	Screw
2.	4253599	Bracket
3.	4166256	Bracket to 1984
	4068208	Bracket 1985-on
4.	11195474	Lockwasher to 1984
	10615479	Lockwasher 1985-on
5.	15645401	Bolt
6.	4167666	Bracket
7.	4135886	Bracket
8.	19152197	Outer Cable (Per Meter)
9.	19150570	Inner Cable (Per Meter)
10.	4460023	Bracket
11.	5940479	Cover
12.	4296300	Lever
13.	4296301	Knob
14.	10734201	Pin
15.	12574211	Nut
16.	11197774	Lockwasher
17.	4135886	Bracket
18.	13272011	Lockwasher
19.	10571370	Screw

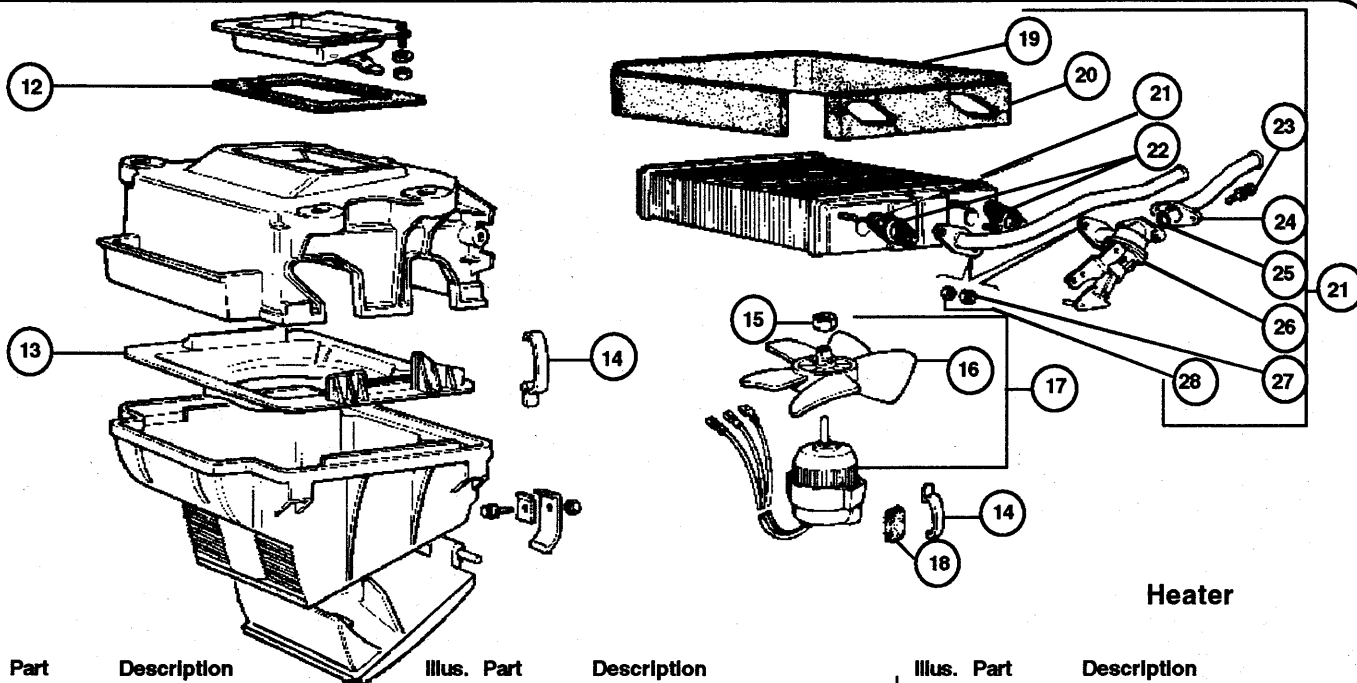


Ventilation & Heating System



Illus. No.	Part No.	Description
1.	13832101	Bushing
2.	4397918	Fan Switch
3.	82374216	Spout
4.	4148536	Heater Hose
5.	4212574	Hose 1969-73
	4425221	Hose 1974-85

Illus. No.	Part No.	Description
6.	5992166	Pipe 1995cc
7.	4129820	Gasket 1968-85
8.	12574211	Nut
9.	12606271	Lockwasher
10.	4202493	Bracket
11.	10903221	Bolt



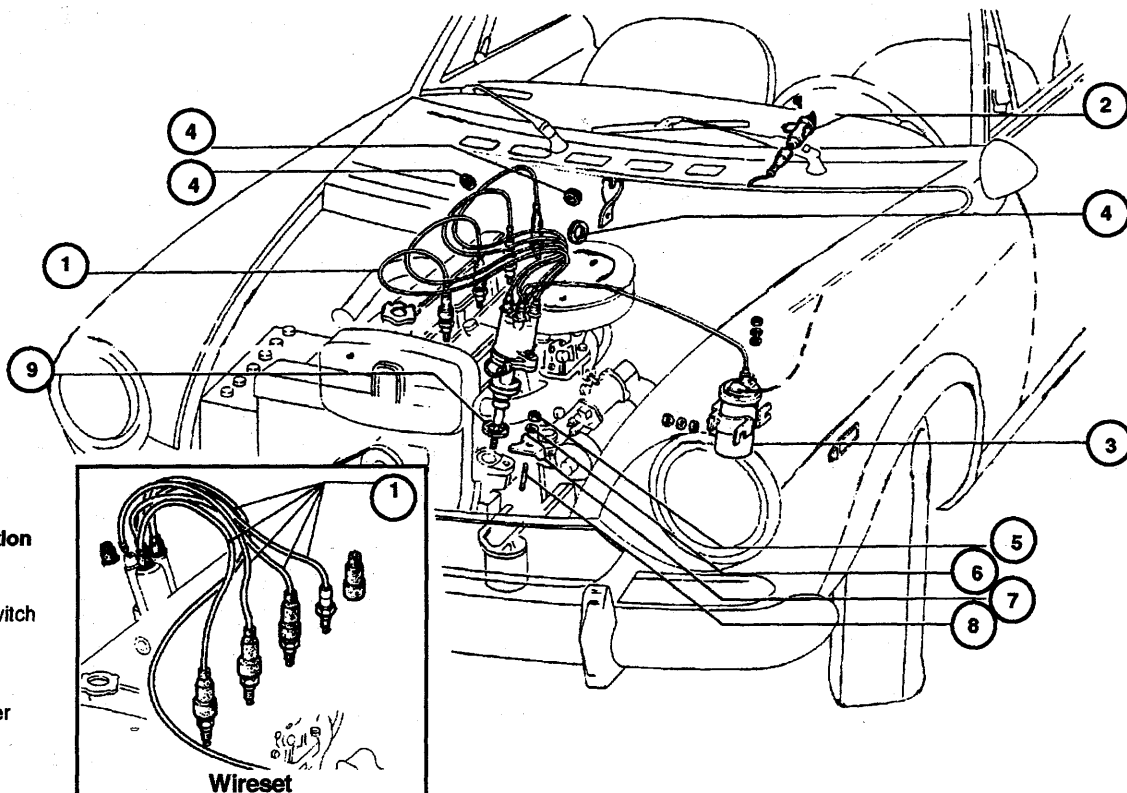
Heater

Illus. No.	Part No.	Description
12.	4303225	Gasket
13.	4202490	Casing
14.	4105291	Clip (2 Req.)
15.	4056990	Nut
16.	4135856	Fan Blade
17.	4202498	Fan Assy
18.	4127208	Pad (2 Req.)

Illus. No.	Part No.	Description
19.	4302786	Padding
20.	4303224	Padding
21.	5925302	Heater Core
22.	4176872	Gasket (2 Req.)
23.	10902231	Bolt
24.	4218978	Pipe
25.	4176872	O-Ring

Illus. No.	Part No.	Description
26.	4208998	Heater Valve
27.	10725921	Nut
28.	10615479	Lockwasher

Ignition System 1968-72 1438, 1608cc



Illus. No.	Part No.	Description
1.	8987	Wireset
2.	4269505	Ignition Switch
3.	4071394	Coil
4.	4125542	Ring
5.	16100811	Nut
6.	11198074	Lockwasher
7.	4129796	Bracket
8.	13517035	Stud
9.	4109133	Gasket

Spark Plug Ordering Information

<u>Order #</u>	<u>Manufacturer</u>	<u>Country</u>	<u>Type</u>	<u>Quantity Sold</u>
N9YC	Champion	USA	Non-Resistor	Single
RN9YC	Champion	USA	Resistor	Single
BP6ES	NGK	Japan	Non-Resistor	Single
BPR6ES	NGK	Japan	Resistor	Single
F7LC	MAGNETTIMARELLI	Italy	Non-Resistor	Single
F7LCR	MAGNETTIMARELLI	Italy	Resistor	Single

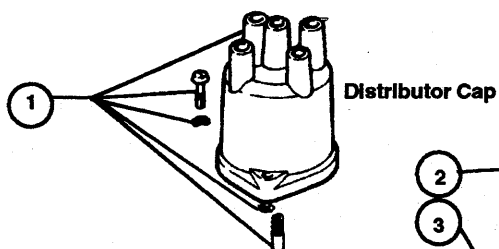
Spark Plug Gap: .6 - .7mm (.023 - .027 inches) Non-Resistor Plugs

Spark Plug Thread: 14 x 1.25mm

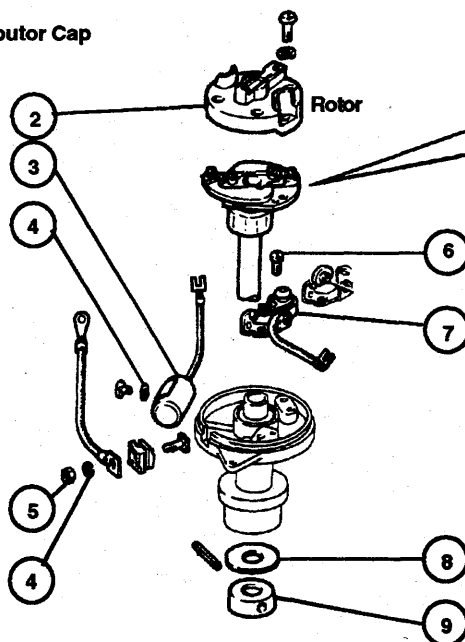
Spark Plug Torque: 27 ft/lb (3-8 KGM)

Ignition Distributor

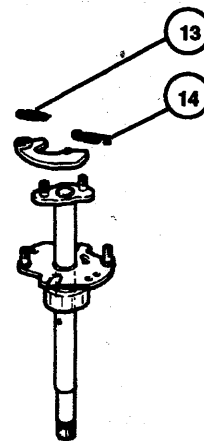
1968-73 Models 1438cc & 1608cc



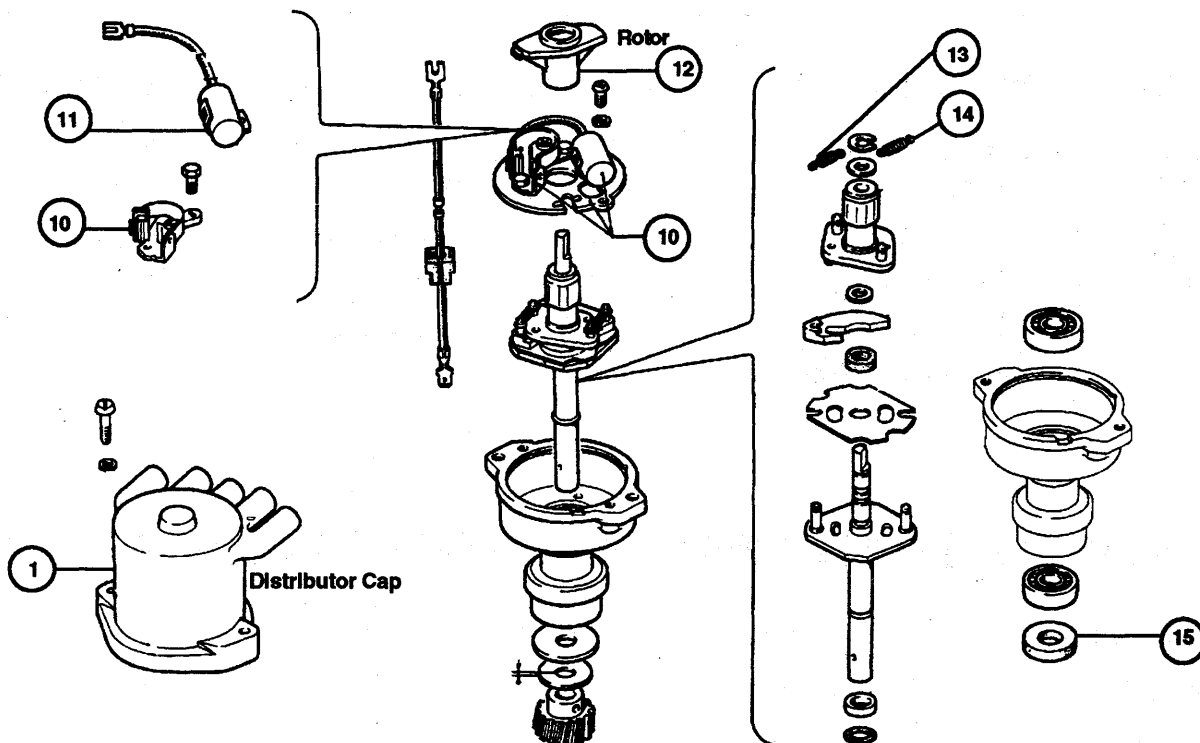
Not Pictured:

4272875 A Remanufactured Distributor

1438cc Models



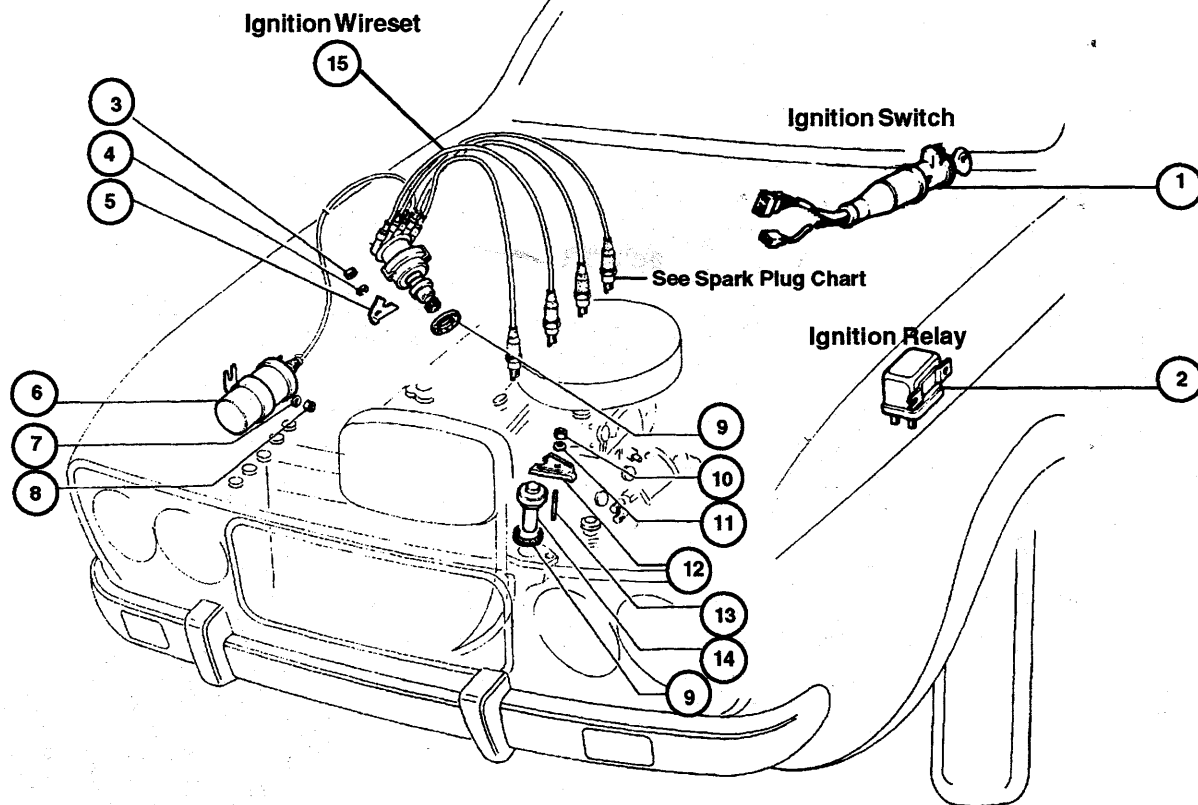
Illus. No.	Part No.	Description
1.	9916443	Distributor Cap
2.	9924654	Ignition Rotor
3.	9913848	Condenser
4.	10571370	Lockwasher
5.	10720811	Nut
6.	9915905	Screw
7.	9913862	Ignition Point
8.	9915907	Washer
9.	9915908	Seal
10.	7111161	Ignition Point
11.	9922454	Condenser
12.	9924394	Ignition Rotor
13.	9924496	Advance Spring
14.	9924497	Advance Spring
15.	9921512	Seal



1608cc Models

Dual Point Ignition System

1973-77 Models 1592cc & 1756cc

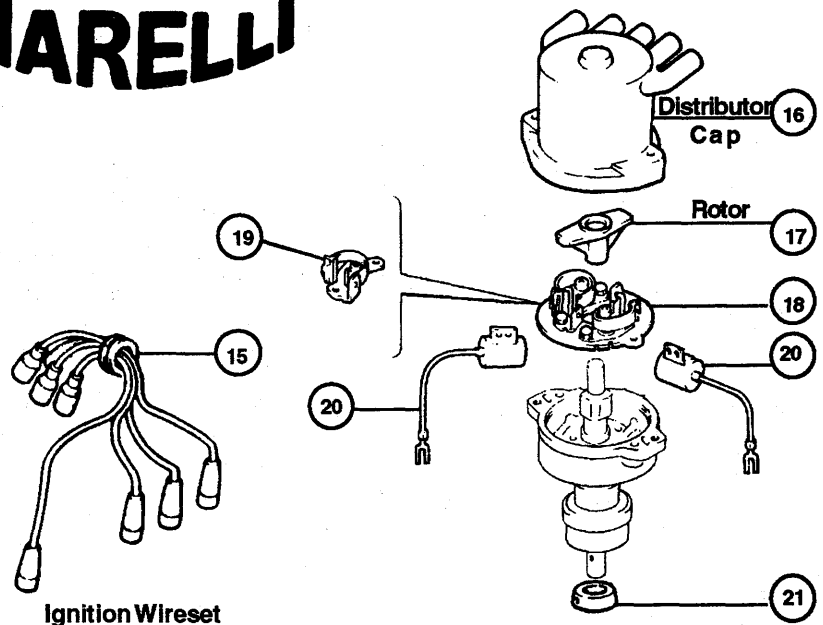


Not Pictured

**Remanufactured Distributor
#4388851A**

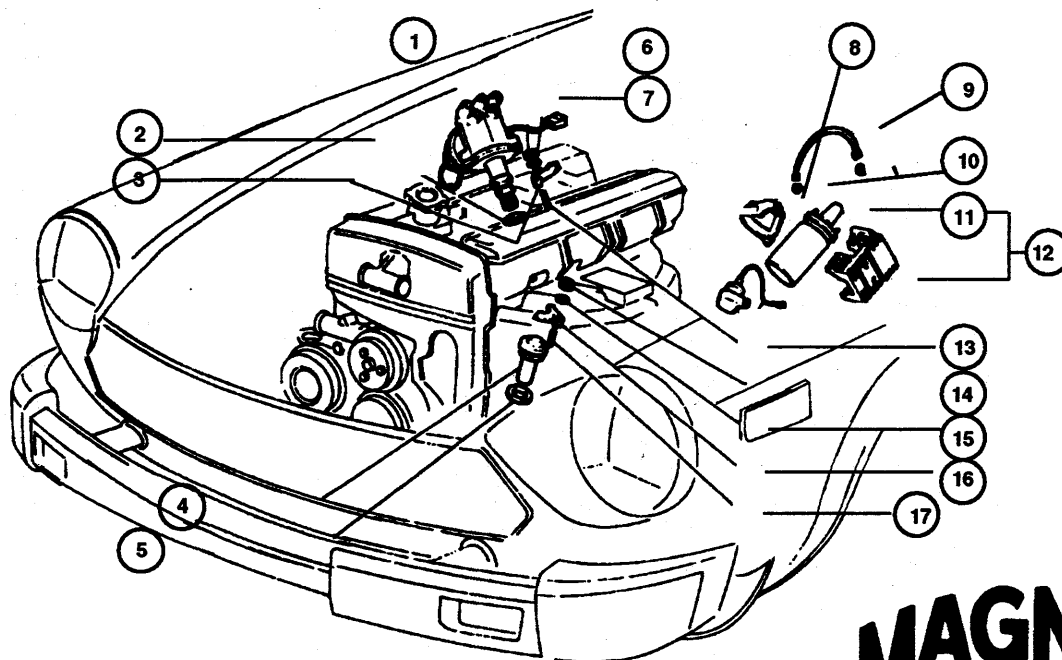
MAGNETI MARELLI

Illus. No.	Part No.	Description
1.	4269505	Ignition Switch
2.	7686774	Relay
3.	12164711	Nut
4.	10516870	Lockwasher
5.	4242668	Bracket
6.	4071394	Coil
7.	12643701	Lockwasher
8.	14048111	Nut
9.	4109133	Gasket
10.	16100811	Nut
11.	11198074	Lockwasher
12.	4129796	Bracket
13.	13517035	Stud
14.	7533318	Cover
15.	8982	Wireset
16.	9925467	Distributor Cap
17.	9924394	Ignition Rotor
18.	9919346A	Breaker Plate
19.	7111161	Point Set
20.	9929180	Condenser 1973
	9926424	Condenser 1974-77 (OEM MARELLI)
	9926424A	Condenser 1974-77 (Aftermarket)
21.	9921512	Seal



Dual Point Distributor

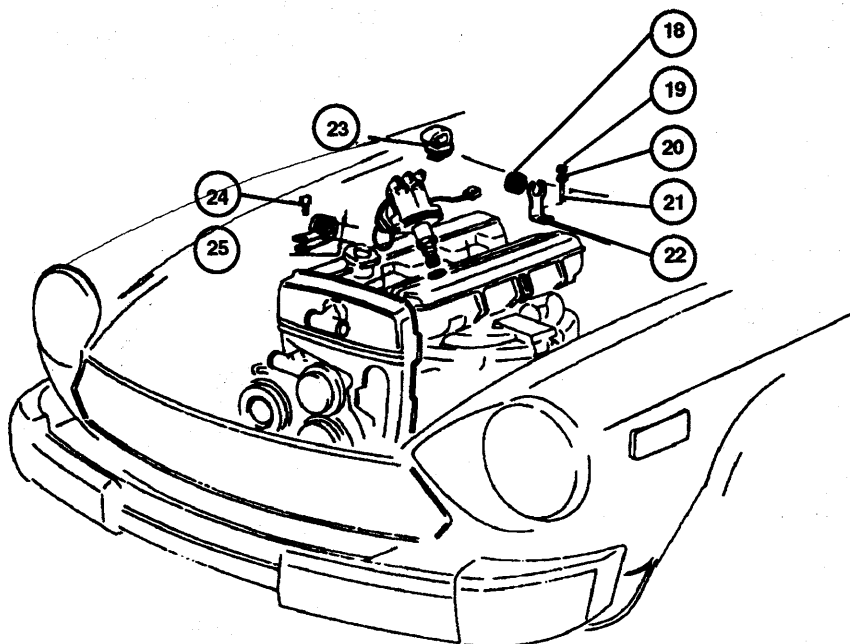
Electronic Ignition System 1979-85



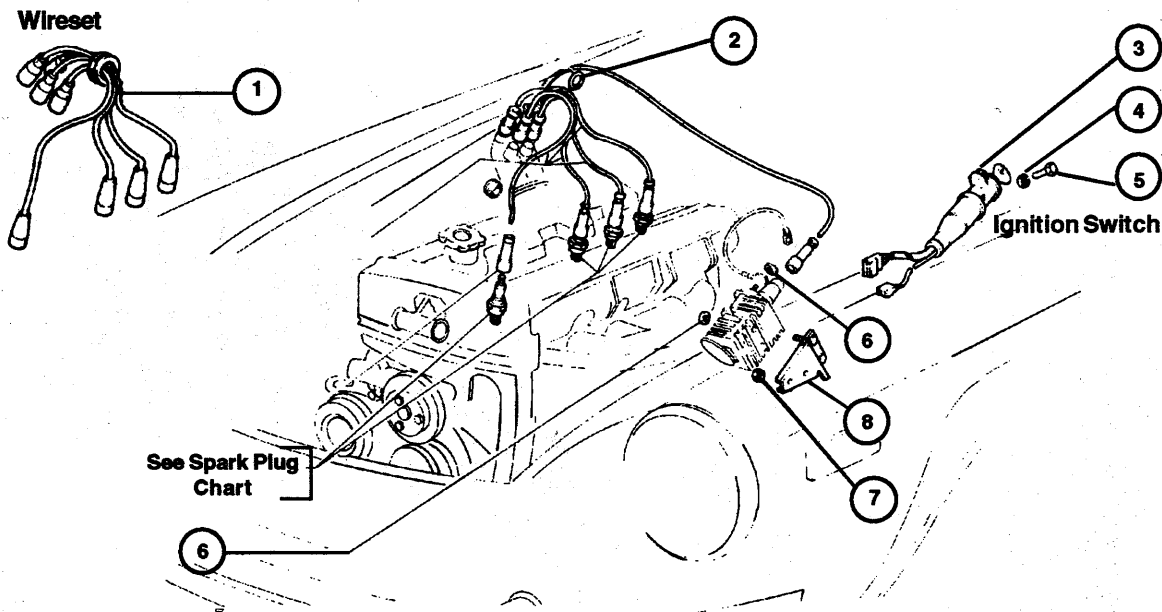
**MAGNETI
MARELLI**

Wiring Harness Hardware

Illus. No.	Part No.	Description
1.	4430224	Ignition Distributor, Complete
2.	4151468	Gasket
3.	4214151	Bracket
4.	7533318	Cover
5.	4109133	Gasket
6.	12164721	Nut
7.	10516874	Lockwasher
8.	4400920	Cover
9.	4397629	Ground Wire
10.	12605379	Washer
11.	9938064	Coil
12.	4386220	Coil Assy
13.	13546421	Stud 10mm
14.	16100811	Nut
15.	11198074	Lockwasher
16.	4214151	Bracket
17.	13517035	Stud
18.	10396580	Ring
19.	15896211	Nut
20.	11197774	Lockwasher
21.	13540821	Stud
22.	4444461	Bracket
23.	14572480	Clamp
24.	14289611	Screw
25.	10441190	Clamp



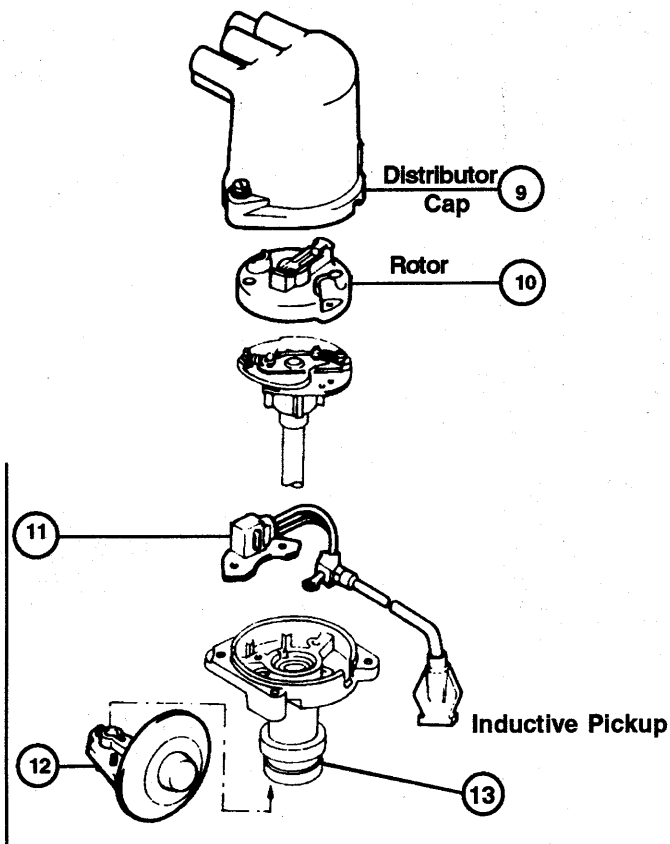
Electronic Ignition System 1978-85



Illus. No.	Part No.	Description
1.	8982	Wireset
2.	10396380	Ring
3.	4401922	Ignition Switch
4.	10571370	Lockwasher
5.	1327811	Screw
6.	12605379	Washer
7.	14084711	Nut
8.	4460473	Bracket
9.	46340	Distributor Cap
10.	56290	Ignition Rotor
11.	9937730	Impulse Unit (Pickup)
12.	9935889	Vacuum Capsule 1979-80, Federal (Except California)
	9936186	Vacuum Capsule 1979, California
	9936568	Vacuum Capsule 1980, California
13.	14454380	"O" Ring

Not Pictured:

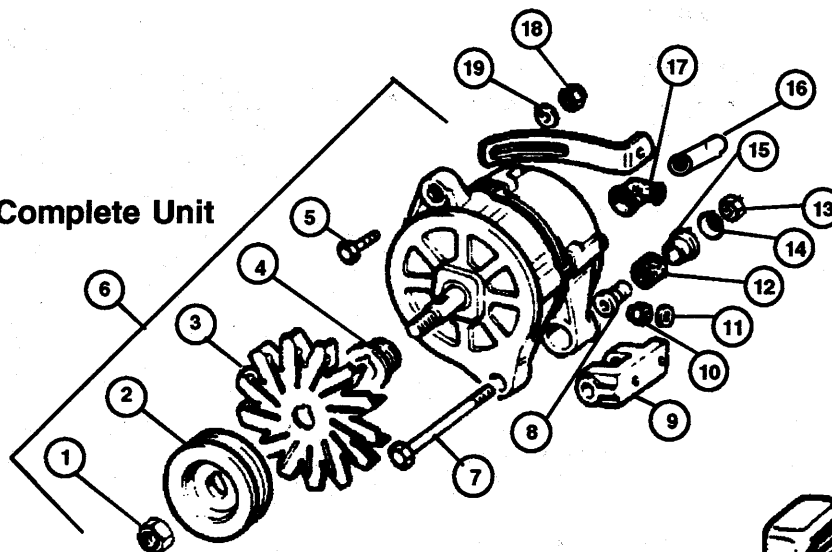
4430224A Remanufactured Distributor



Alternator

Alternator with external voltage regulator 1968-76 to engine #572365

Complete Unit

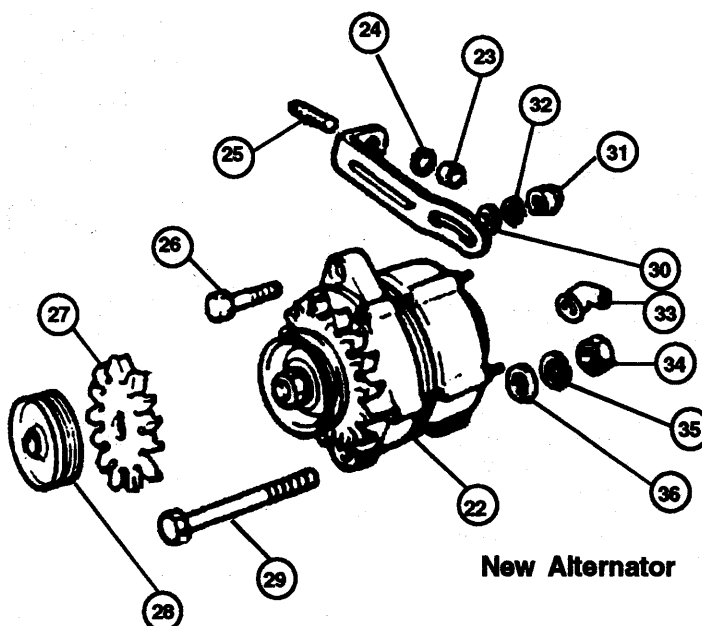


Alternator Relay

Voltage Regulator

Ilus No.	Part No.	Description
1.	16101511	Nut
2.	4397206	Pulley
3.	4177435	Fan
4.	4475017	Spacer
5.	15970921	Top Mount Bolt
6.	4474904	42 Amp Alternator
7.	15543221	Bottom Support Bolt
8.	4085213	Bushing
9.	4187093	Mount
10.	15505811	Nut
11.	12638620	Lockwasher
12.	4085212	Spacer
13.	16101521	Nut
14.	11198674	Washer
15.	4220847	Spacer
16.	4319591	Spacer
17.	4094290	Boot
18.	15503721	Locknut
19.	4124022	Washer
20.	4228647	Relay
21.	4191122	Voltage Regulator
22.	5960292	Alternator 55 AMP
	5992154	Alternator 65 AMP
	5992154A	Remanufactured Alternator
23.	16101521	Nut
24.	10517074	Locknut
25.	13529230	Stud 12mm
26.	15970921	Upper Alternator Bolt
27.	4330485	Fan
28.	4397206	Pulley
29.	15541921	Main Support Bolt
30.	4140883	Flat Washer
31.	13832211	Locknut
32.	10516874	Lockwasher
33.	4094290	Boot
34.	16101521	Nut
35.	10517074	Lockwasher
36.	10520020	Spacer

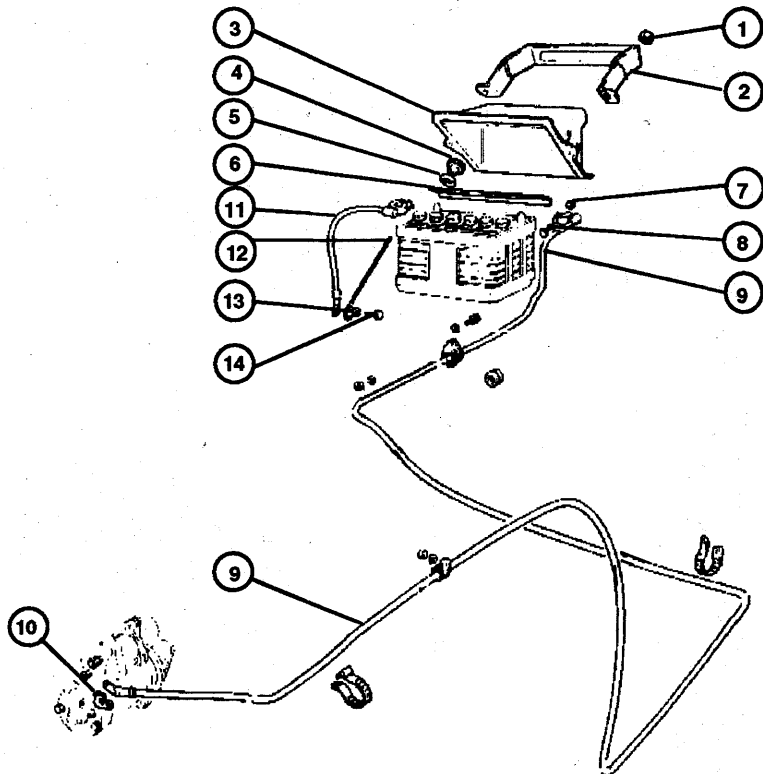
Alternator with internal voltage regulator 1977-85 from engine #572366



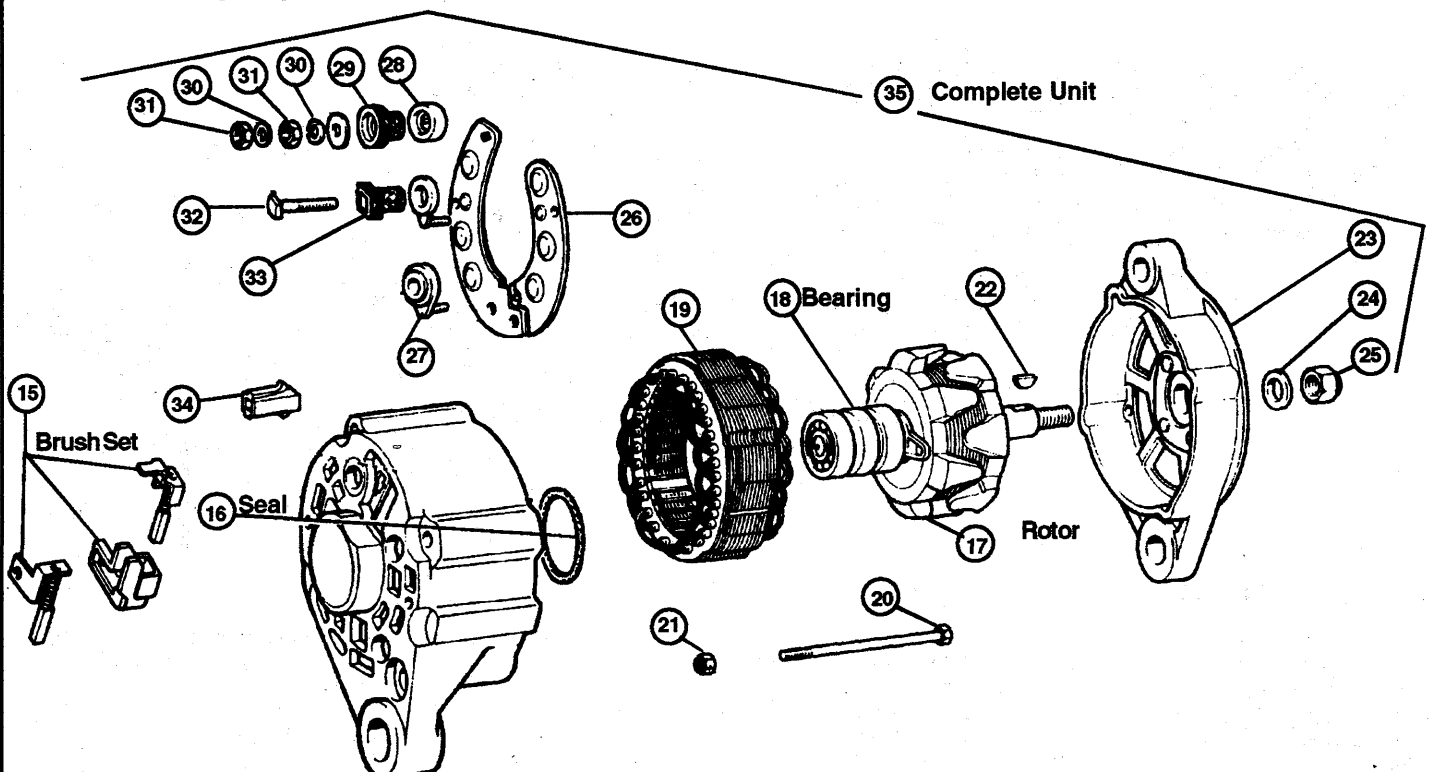
New Alternator

Alternator W/External Voltage Regulator 1968-76 - Battery & Cables

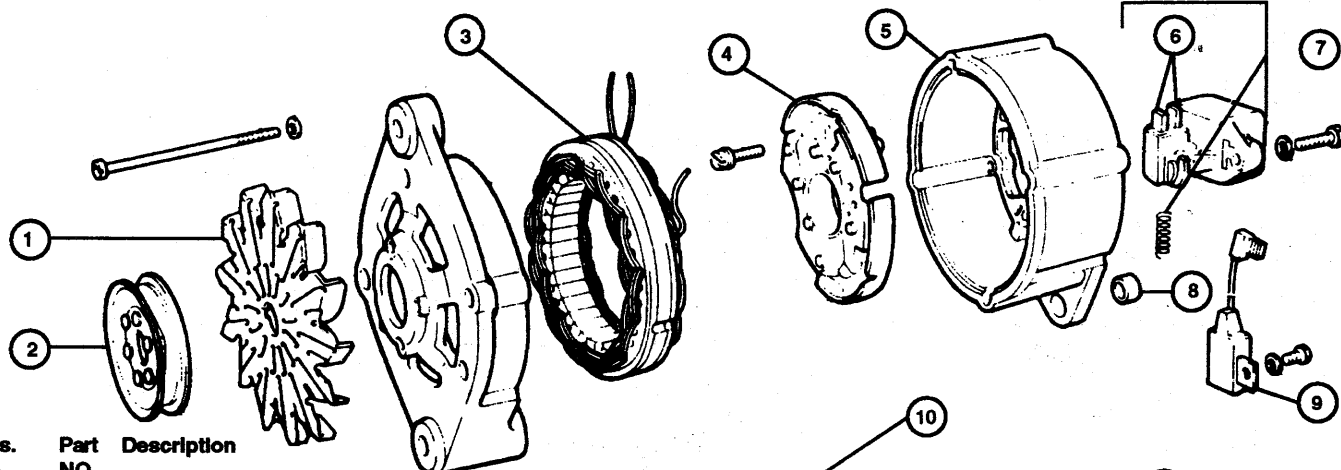
Illus. No.	Part No.	Description
1.	12574211	Nut
2.	4379155	Bracket
3.	43197934	Battery Cover
4.	4245945	Holdown Knob
5.	12640601	Washer
6.	4064973	Brace
7.	12574211	Nut
8.	11945008	Bolt
9.	4432093	Starter Cable
10.	60093124	Starter Boot
11.	4422032	Ground Cable
12.	4218048	Securing Rod
13.	10516674	Washer
14.	4218238	Bolt
15.	4230515	Brush Set
16.	14454380	Seal
17.	4300244	Rotor
18.	26794650	Bearing
19.	4149593	Stator
20.	4474905	Bolt, 5mm
21.	12574111	Locknut, 5mm
22.	10205720	Key
23.	4305152	Front Casing
24.	11198674	Lockwasher
25.	16101521	Nut
26.	4175054	Diode Plate
27.	4149611	Diode
28.	4262117	Bushing
29.	4262115	Isolator
30.	11197774	Lockwasher
31.	10725921	Nut
32.	10445221	Bolt
33.	4263315	Insulator
34.	12058880	Electrical Connector
35.	4474904	Complete 42 AMP Alternator
36.	4474904A	Reman. Alternator



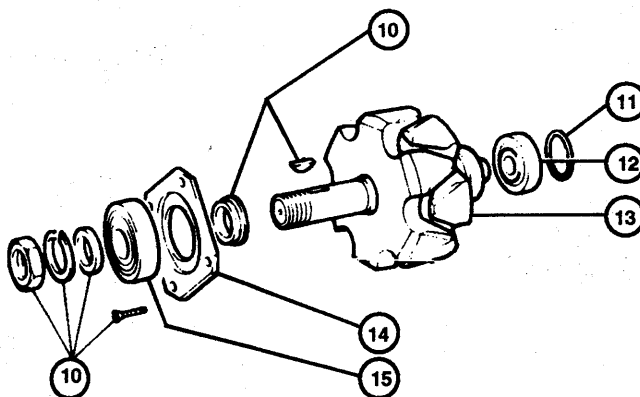
Not Pictured
4191122 Voltage Regulator



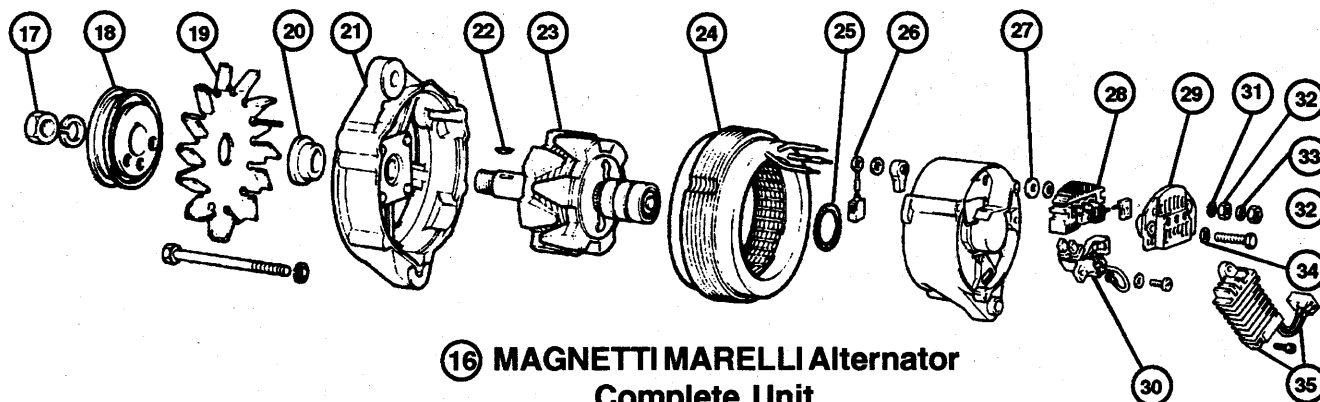
Alternator with Internal Voltage Regulator 1977-85



Illus. No.	Part No.	Description
1.	4470778	Fan
2.	4397206	Pulley
3.	9936535	Stator
4.	9937529	Rectifier
5.	9960175	Casing
6.	9928603	Brush Set
7.	9940343	Voltage Regulator
8.	9960120	Bushing
9.	79022480	Condenser
10.	9927836	Service Kit
11.	79025494	Seal
12.	9935795	Bearing
13.	9938344	Rotor
14.	79022468	Plate
15.	9927840	Bearing
16.	5992148	Alternator 55 AMP
	5992154	Alternator 65 AMP



Bosch Alternator



**①⑥ MAGNETTI MARELLI Alternator
Complete Unit**

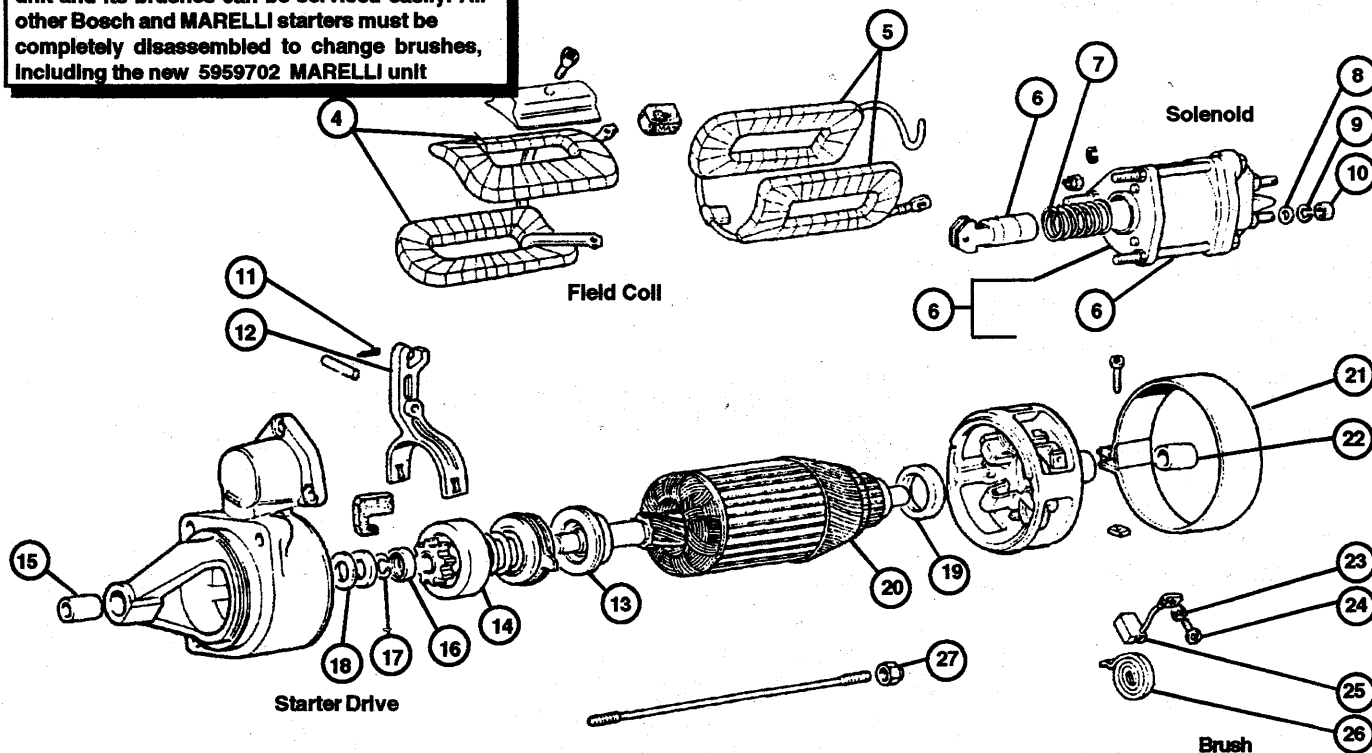
Illus. No.	Part No.	Description
17.	10791321	Nut
18.	4379906	Pulley
19.	4377904	Fan
20.	4379903	Spacer
21.	9934953	Housing
22.	10206290	Key

Illus. No.	Part No.	Description
23.	9934950	Rotor
24.	9934949	Stator
25.	14454380	Seal
26.	9935398	Condenser
27.	79014931	Washer
28.	9939583	Diode Trio

Illus. No.	Part No.	Description
29.	9935113	Vented Plate
30.	79014921	Brush Set
31.	10516474	Lockwasher
32.	10725921	Locknut
33.	12601274	Washer
34.	13550101	Washer
35.	4475112	Voltage Regulator

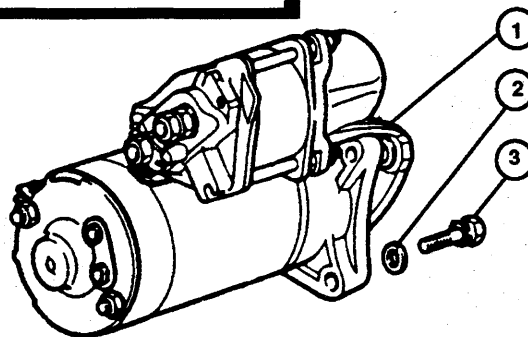
Starter Motor & Service Parts MAGNETTIMARELLI 1968-85

Note: This MAGNETTIMARELLI starter unit is of the most common type used throughout the FIAT range. It is a very reliable and compact unit and its brushes can be serviced easily. All other Bosch and MARELLI starters must be completely disassembled to change brushes, including the new 5959702 MARELLI unit



Illus. No.	Part No.	Description
1.	5959702	MAGNETTIMARELLI Starter
	5959702A	Remanufactured Starter 1979-85
2.	12638620	Lockwasher
3.	13829728	Bolt
4.	4154272	Field Coil
5.	4154273	Field Coil
6.	9941707	Solenoid Complete
7.	9941707	Spring (Included in Solenoid)
8.	10519601	Washer
9.	10516674	Lockwasher
10.	16102311	Nut
11.	1073401	Pin
12.	4154304	Fork
13.	4154279	Spacer
14.	4243124	Drive
15.	4047985	Bushing
16.	4063656	Bushing
17.	4063657	Ring
18.	4064325	Spacer 0, 2mm
	4064324	Spacer 0., 3mm
19.	4087270	Spacer
20.	4475182	Armature
21.	4046537	Band
22.	4007952	Bushing
23.	11195370	Lockwasher
24.	13271911	Screw
25.	4475184	Brush
26.	4045500	Spring
27.	14084211	Nut

Note: New starter supplied is the latest 5959702 unit, shown on the next page with spare parts.



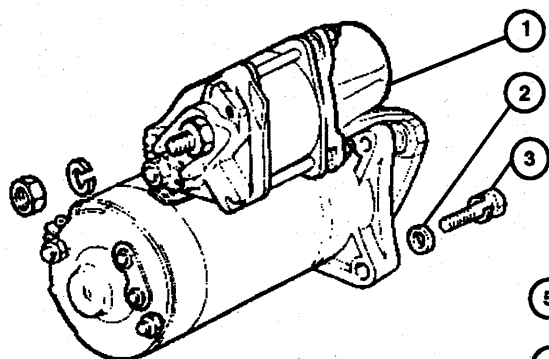
New MARELLI Starter

PARTI ELETTRONICHE ORIGINALI

MAGNETT MARELLI

New Starter Motor & Service Parts Maretti Marelli 5959702

Note: This new MARELLI starter supercedes all older Bosch and MARELLI starters. It interchanges with all previous models and is fully serviceable.

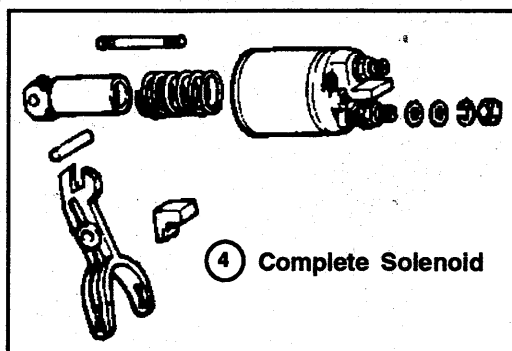


New Starter

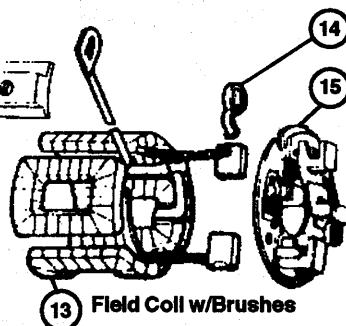
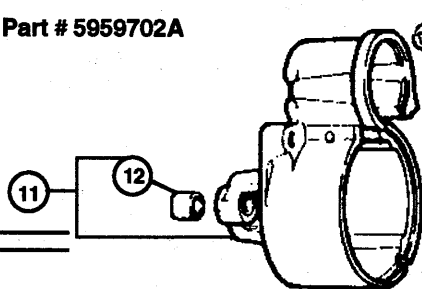
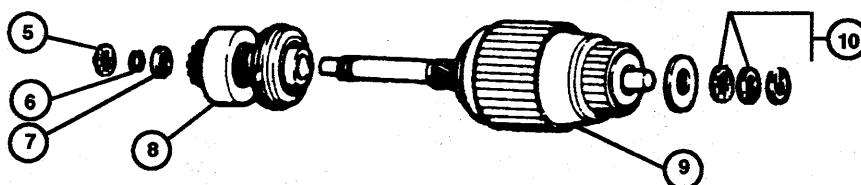
Not Pictured

Remanufactured Starter

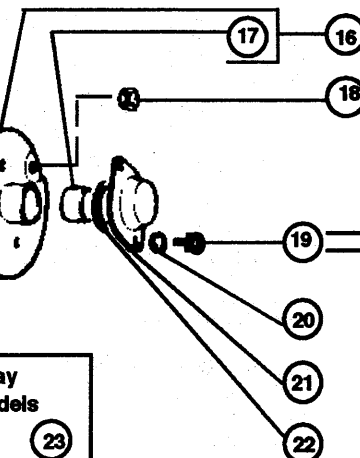
Part # 5959702A



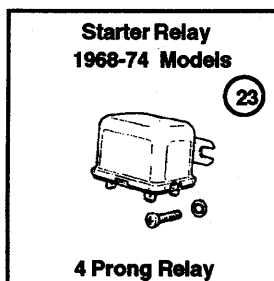
4 Complete Solenoid



13 Field Coil w/Brushes

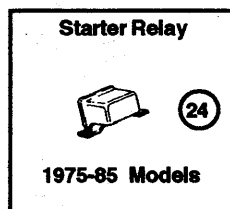


Illus. No.	Part No.	Description
1.	5959702	MAGNETTIMARELLI Starter
2.	12638620	Lockwasher
3.	13829728	Bolt
4.	9938442	Solenoid
5.	672949	Protection
6.	4109228	Circlip
7.	4109227	Ring
8.	9941642	Starter Drive
9.	9938232	Armature
10.	9938240	Washer
11.	9938234	Drive Housing
12.	4114442	Bushing
13.	9938231	Field Coil w/brushes
14.	9936045	Spring
15.	9938233	Brush Holder
16.	9938229	End Cover
17.	9936044	Bushing
18.	14084211	Nut
19.	13271911	Bolt
20.	11195370	Washer
21.	9938228	Cover
22.	9938237	Seal
23.	4263598	Four Prong Relay
24.	7686773	Relay 1975-80 Manual Trans. Carb. Models
	4430298	Relay 1980-85 Manual Trans.Fuel Injected
	7686773	Relay 1979-85 Automatic Trans. All
25.	4305449	Auxiliary Starter Switch



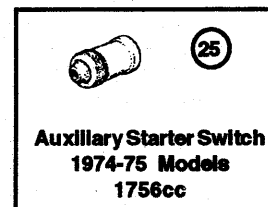
**Starter Relay
1968-74 Models**

4 Prong Relay



Starter Relay

1975-85 Models



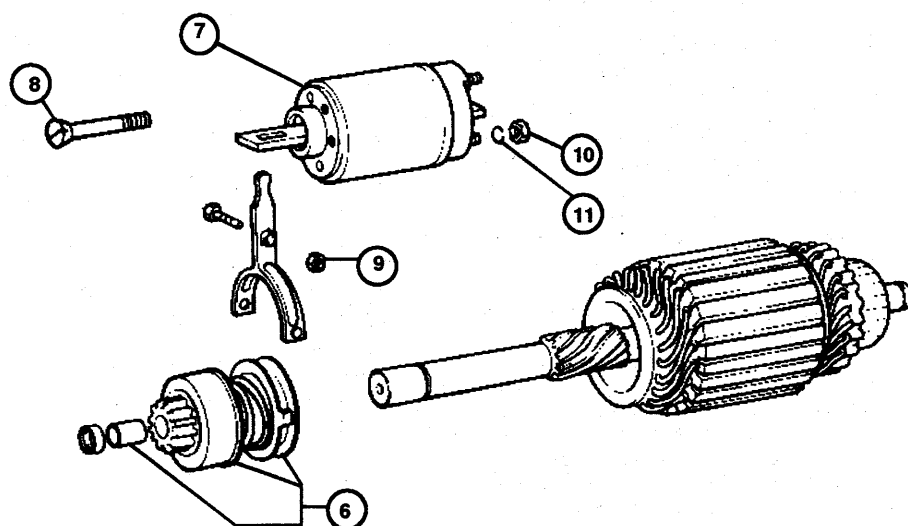
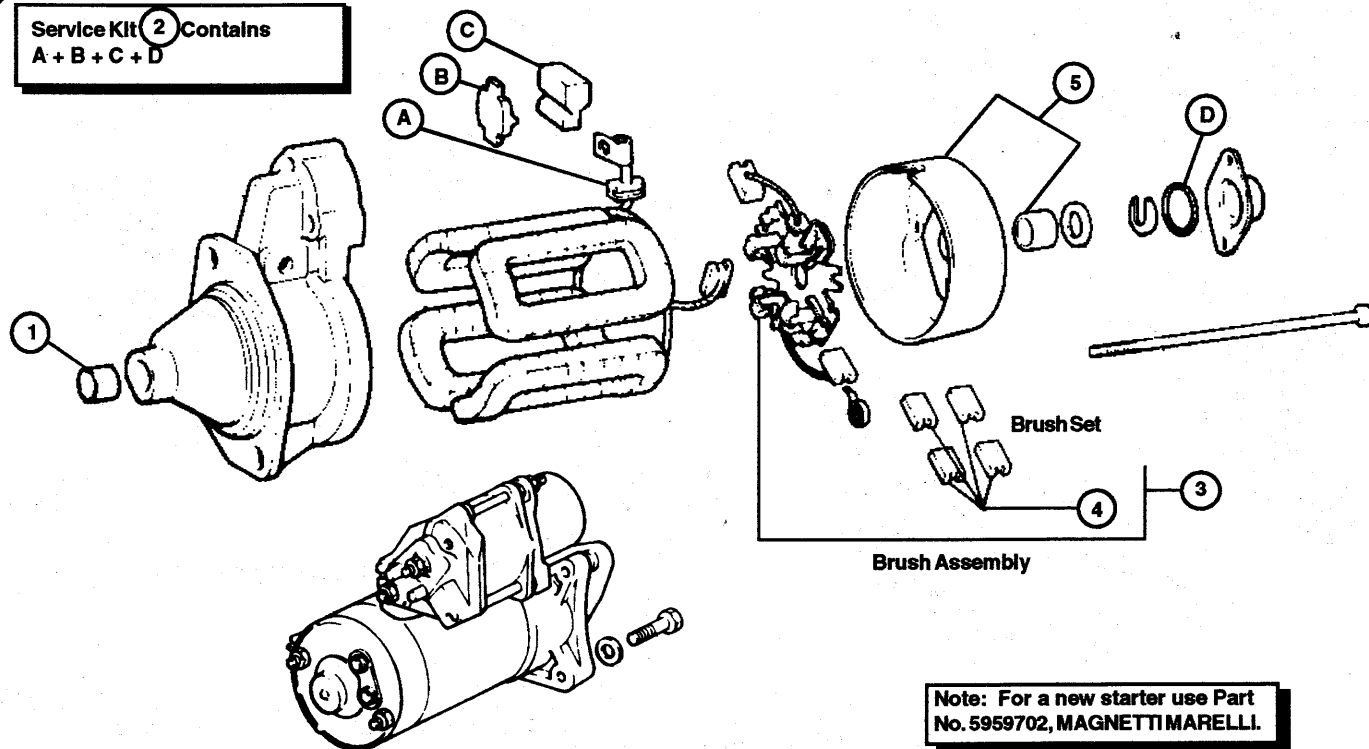
**Auxiliary Starter Switch
1974-75 Models
1756cc**

PARTI ELETTRICHE ORIGINALI

MAGNETT MARELLI

Starter Motor & Service Parts Bosch Units 1979-83

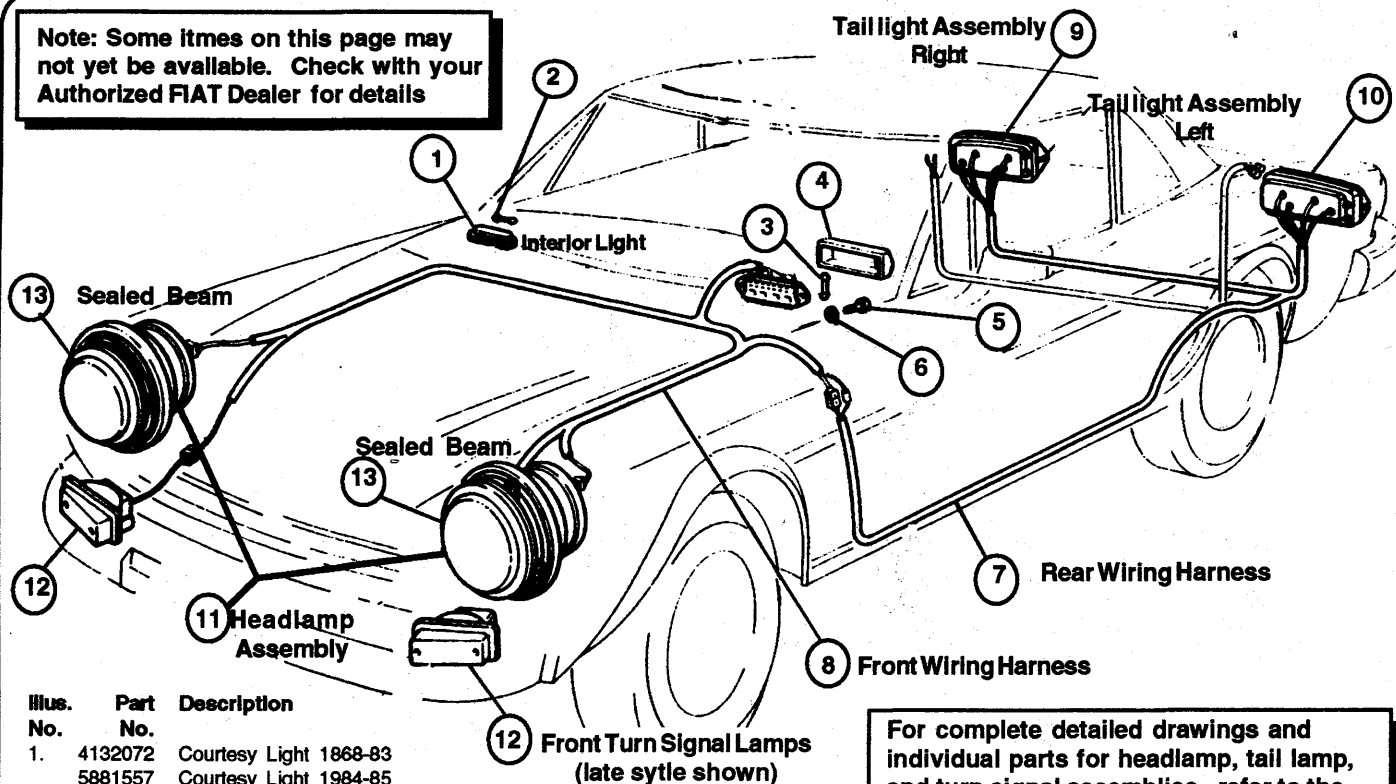
Service Kit (2) Contains
A + B + C + D



Illus. No.	Part No.	Description
1.	9936616	Bushing
2.	9932924	Service Kit
3.	9937317	Brush Assembly
4.	9937319	Brush Set
5.	9935956	Cover w/bush
6.	9932923	Drive
7.	9936660	Solenoid
8.	9935943	Screw
9.	9918630	Nut
10.	9916100	Nut
11.	9935633	Lockwasher

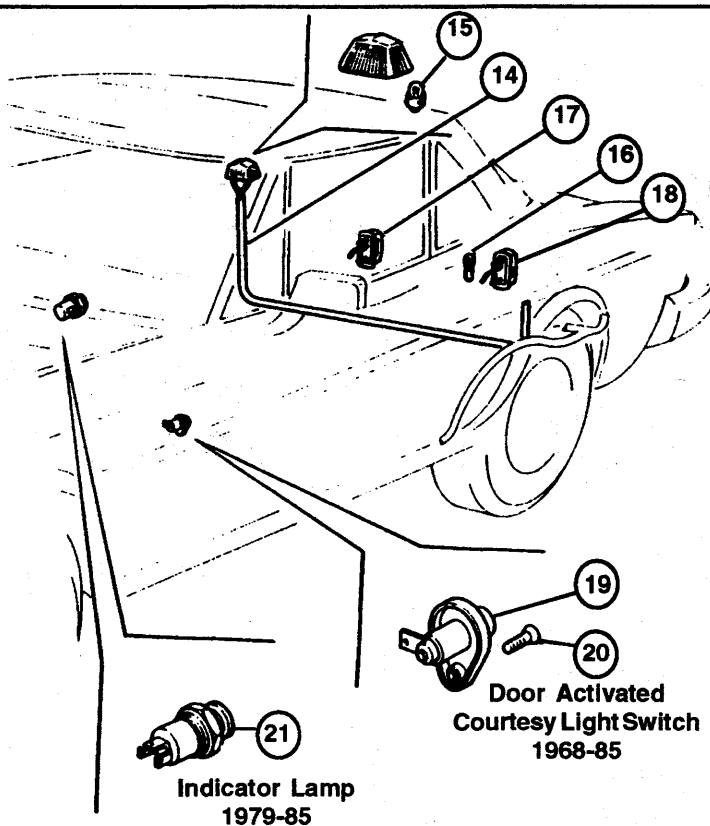
Outer and Inner Lighting 1968-85

Note: Some items on this page may not yet be available. Check with your Authorized FIAT Dealer for details

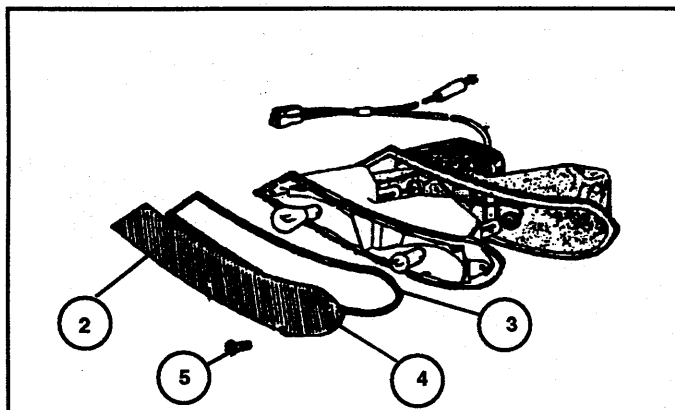


Illus. No.	Part No.	Description
1.	4132072	Courtesy Light 1868-83
	5881557	Courtesy Light 1984-85
2.	10863090	Bulb
3.	9209	8 Amp Fuse
	9002	16 Amp Fuse
4.	4272183	Fuse Box Cover
5.	10902421	Securing Bolt
6.	10519421	Washer
7.	4414029	Rear Wiring Harness 1979-85
8.	4454608	Front Harness Carbureted Models 1979-80
	4447477	Front Harness Fuel Inj. Models 1980-85
9.	4158447	Complete Right Tail Lamp Assembly 1968-69
	4250131	Complete Right Tail Lamp Assembly 1971-72 Models to Chassis 54776
	4301947	Complete Right Tail Lamp Assembly 1970-71, 1972-78 from Chassis 54777
	4425403	Complete Right Tail Lamp Assembly 1979-85
10.	4158448	Complete Left Tail Lamp Assembly 1968-69
	4250132	Complete Left Tail Lamp Assembly 1971-72, Model to Chassis 54776
	4301948	Complete Left Tail Lamp Assembly 1970-71, 1972-78 from Chassis 54777
	4425404	Complete Left Tail Lamp Assembly 1979-85
11.	4363448	CARELLO Complete Headlamp Assembly 1968-78
	4418665	CARELLO Complete Headlamp Assembly 1979-85
12.	288741	Complete Left Lamp Assembly 1968-74
	4288740	Complete Right Lamp Assembly 1968-74
	4421223	Complete Left Lamp Assembly 1975-85
	4421222	Complete Right Lamp Assembly 1975-85
13.	6687	Sealed Beam Unit 1968-85
14.	4189601	Rear Trunk (Boot) Lamp Assembly
15.	14142390	Bulb for Lamp 4189601
16.	10857790	Backup Light Bulb 1968-85
17.	4158487	Right Backup Lamp Assembly 1970-74
	4347817	Right Backup Lamp Assembly 1975-85
18.	4158488	Left Backup Lamp Assembly 1970-74
	4347818	Left Backup Lamp Assembly 1975-85
19.	4258476	Door Activated Courtesy Lamp Switch Left and Right 1968-83
20.	17678701	Screw
21.	4182462	Indicator Lamp 1979-85

For complete detailed drawings and individual parts for headlamp, tail lamp, and turn signal assemblies, refer to the following pages.

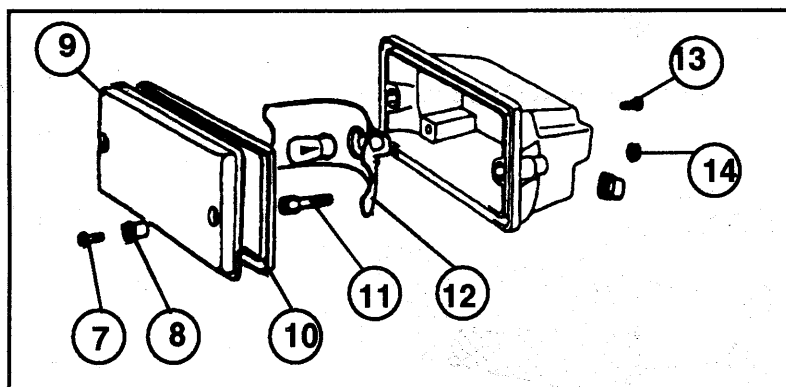


Front Turn Signal Reflector Lamp

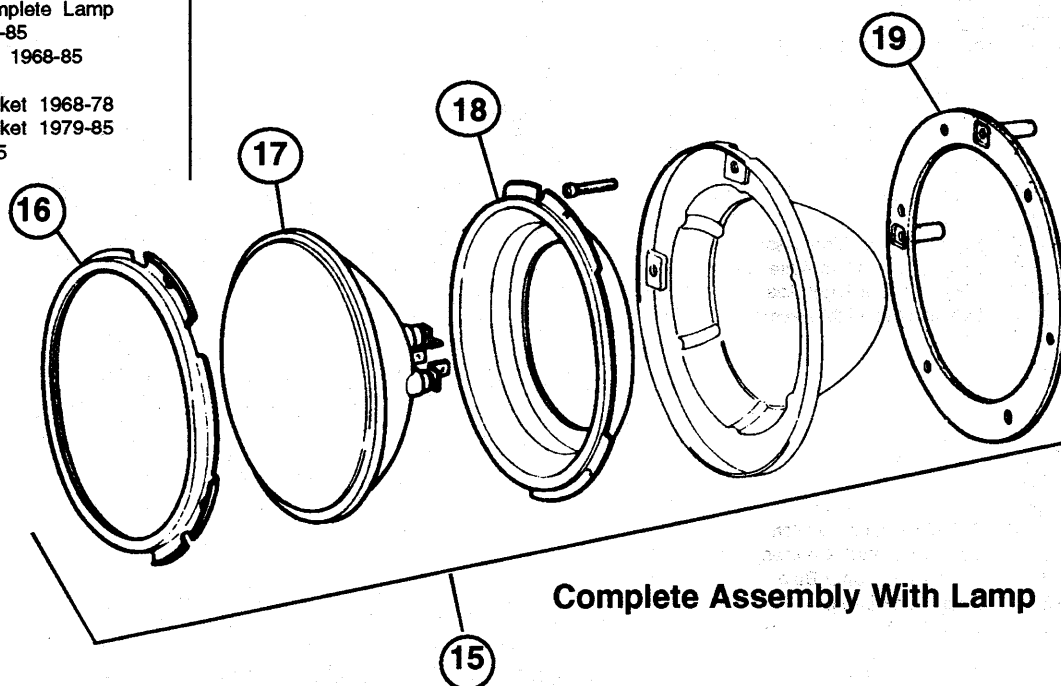


1
**Complete Lamp Assembly
1968-74 Models**

Ilus No.	Part No.	Description
1.	4288741	Complete Lamp Assembly, Left
	4288740	Complete Lamp Assembly, Right
2.	9924816	Lens, Left, Amber
	9924816B	Lens, Left, Bycolor
	9924816C	Lens, Left, Clear
	9924815	Lens, Right, Amber
	9924815B	Lens, Right, Bycolor
	9924815C	Lens, Right, Clear
3.	9916734	Gasket, Left
	9916331	Gasket, Right
4.	9908382	Fastener Bushing
5.	9916328	Screw
6.	4421223	Complete Lamp Assembly, Left
	4421222	Complete Lamp Assembly, Right
7.	4346993	Screw
8.	4339451	Fastener Bushing
9.	4339438	Amber Lens, Left and Right
10.	5880403	Gasket, (sold per meter)
11.	4357384	Lens to Body Bolt
12.	4339447	Reflector, Left
	4339446	Reflector, Right
13.	15642607	Screw
14.	15896411	Fastener Bushing
15.	4363448	CARELLO Complete Lamp Assembly 1868-78
	4418665	CARELLO Complete Lamp Assembly 1979-85
16.	9908456	Chrome Frame 1968-85
17.	6687	Sealed Beam
18.	9910121	Headlamp Bucket 1968-78
	9908453	Headlamp Bucket 1979-85
19.	9908570	Gasket 1968-85



6
Complete Lamp Assembly 1975-85

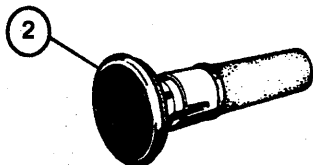


Complete Assembly With Lamp

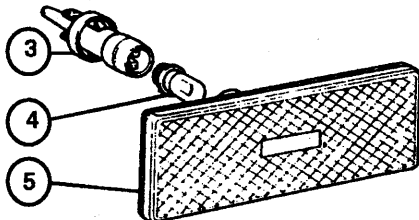
Side Marker Lights, Backup Lights 1968-85 Interior Lighting 1984-85



Side Marker Light 1968-69



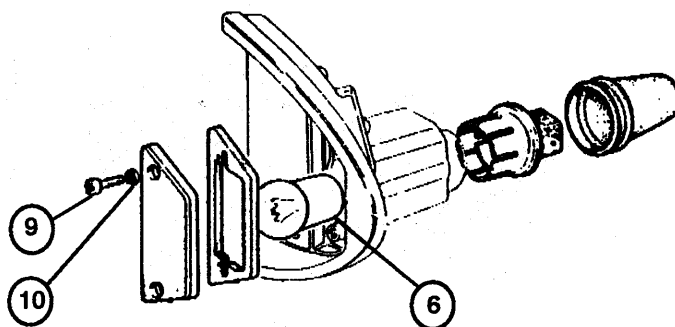
Euro Side Marker Light 1970-78



Sid Marker Light 1970-85

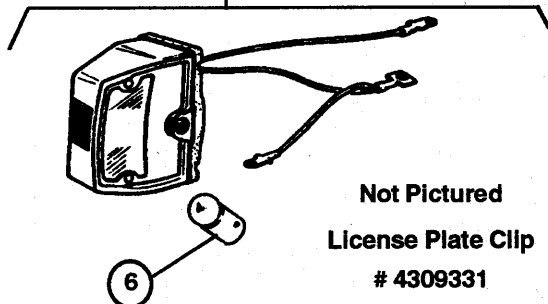
Complete Unit 7

1970-74 Models



Complete Unit 8

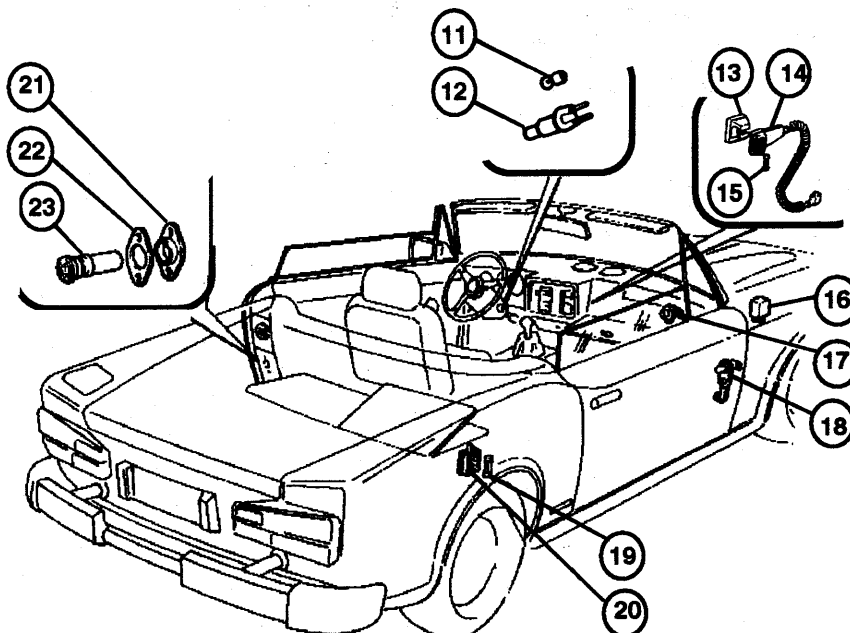
1975-85 Models



Not Pictured
License Plate Clip
4309331

Illus. No.	Part No.	Description
1.	4303570	Amber Front Side Marker Light 1968-69
2.	4193853	Amber Front Side Marker Light, Euro Model 1970-78
3.	4247307	Bulb Holder
4.	14145890	Bulb
5.	4247289	Front Side Marker Light, Coupe 1973-75
	4247289	Front Side Marker Light, Spider 1970-78
	4420971	Front Side Marker Light, Spider 1979-85
	4223159	Rear Side Marker Light, Coupe 1970-71
	4247292	Rear Side Marker Light, Coupe 1971-75
		Spider 1970-78
	4430400	Rear Side Marker Light, Spider 1979-85
6.	10857790	Bulb,
7.	4158487	Right number Light Assembly 1970-74
	4158488	Left number Light Assembly 1970-74
8.	4347817	Right number Light Assembly 1975-85
	4347818	Left number Light Assembly 1975-85
9.	9916498	Screw
10.	9915874	Bushing
11.	14143790	Bulb
12.	7555506	Socket
13.	7555504	Holder
14.	7555503	Remote Light
15.	10863090	Bulb
16.	4394258	Interior Light Relay
17.	4258476	Glovebox Light Switch
18.	5882281	Door Activated Courtesy Light Switch
19.	10863090	Rear Trunk Lamp Bulb
20.	7555507	Rear Trunk Lamp
21.	4209854	Door Socket
22.	5882383	Door Gasket
23.	4160224	Door Reflector

Interior Lighting

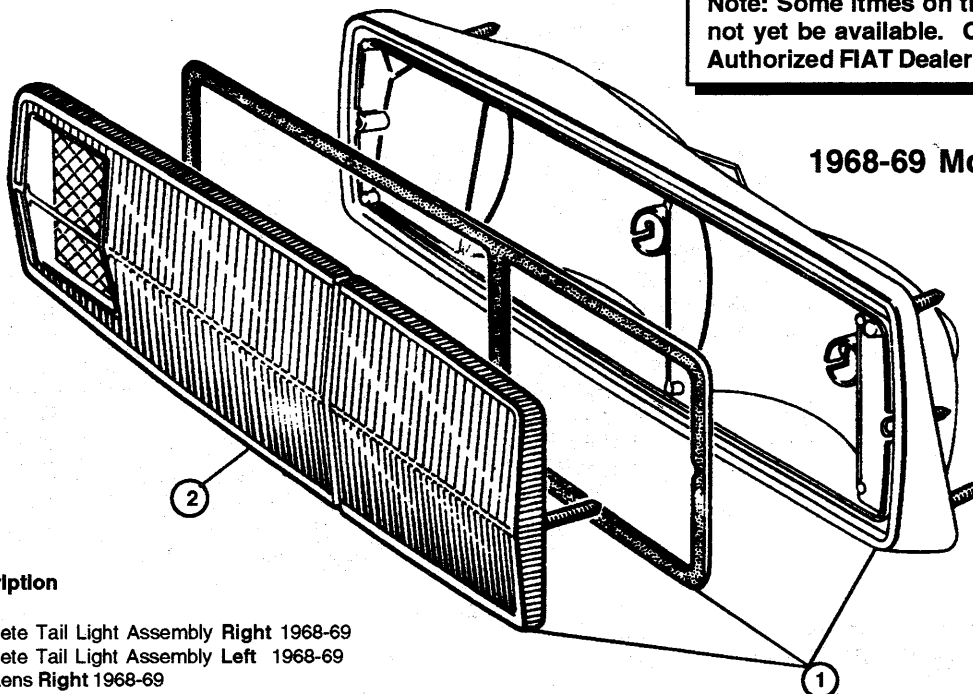


Note: Some items on this page may not yet be available. Check with your Authorized FIAT Dealer for details

Rear Tail Lamp 1968-69 & 1971-72

Note: Some items on this page may not yet be available. Check with your Authorized FIAT Dealer for details

1968-69 Models



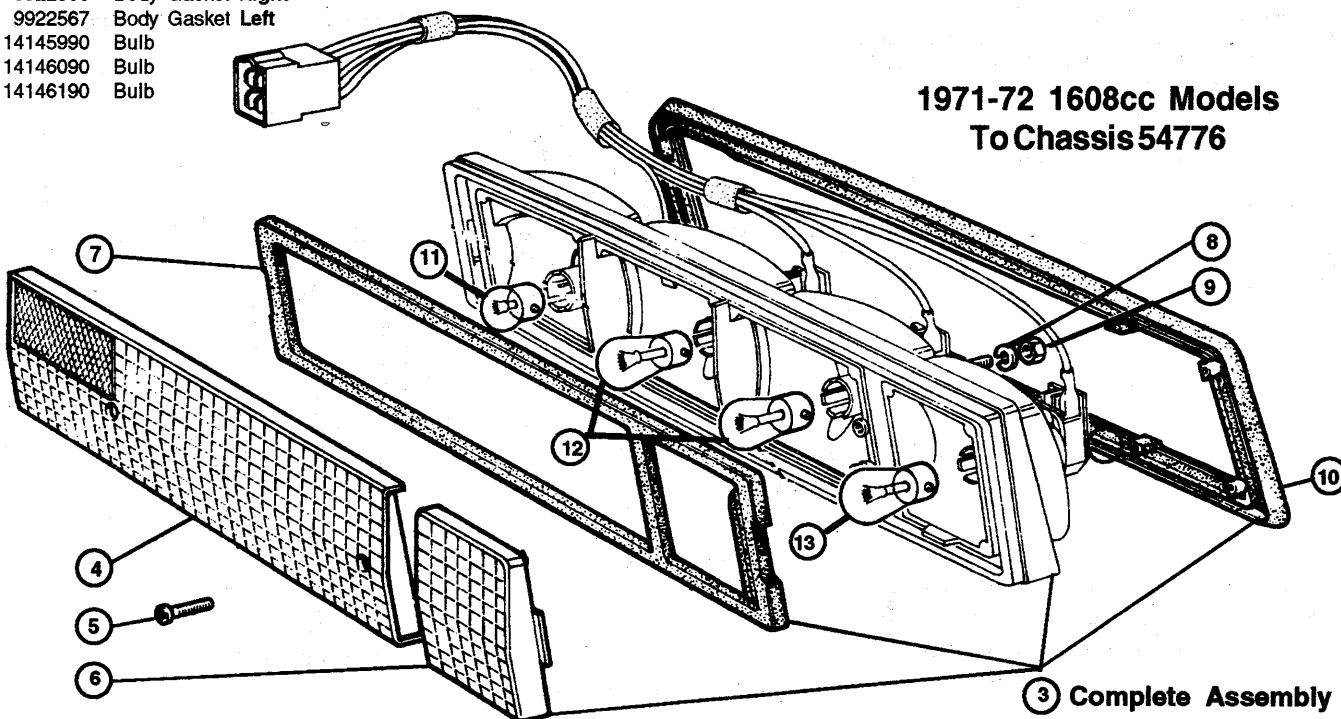
Complete Assembly

Note: Uses bulbs 14145990, 1416090, and 14146190. (Not Shown)

Illus. No.	Part No.	Description
1.	4158447	Complete Tail Light Assembly Right 1968-69
	4158448	Complete Tail Light Assembly Left 1968-69
2.	9918890	Rear Lens Right 1968-69
	9918891	Rear Lens Left 1968-69
3.	4250131	Complete Tail Light Assembly Right 1971-72
	4250132	Complete Tail Light Assembly Left 1971-72
4.	9922560	Rear Lens Right
	9922561	Rear Lens Left
5.	9922564	Screws
6.	9922558	Backup Lens Right
	9922559	Backup Lens Left
7.	9922562	Rubber Gasket Right
	9922563	Rubber Gasket Left
8.	12605271	Lockwasher
9.	15896411	Nut
10.	9922566	Body Gasket Right
	9922567	Body Gasket Left
11.	14145990	Bulb
12.	14146090	Bulb
13.	14146190	Bulb

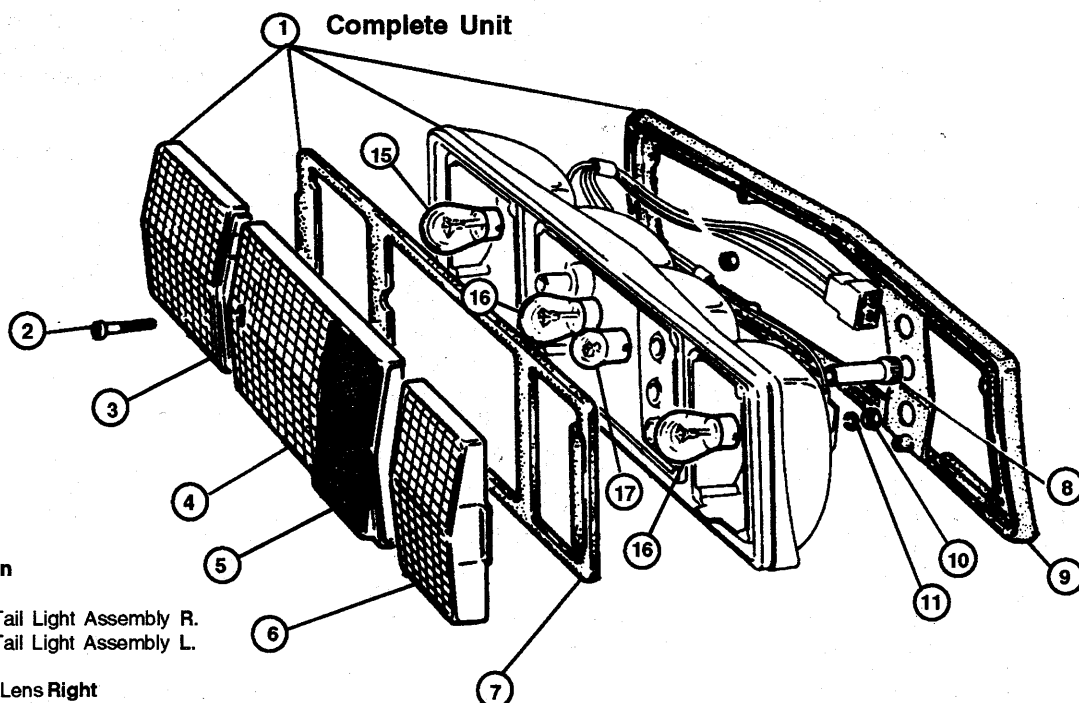
Note: Complete Units do not include bulbs.

1971-72 1608cc Models To Chassis 54776



Complete Assembly

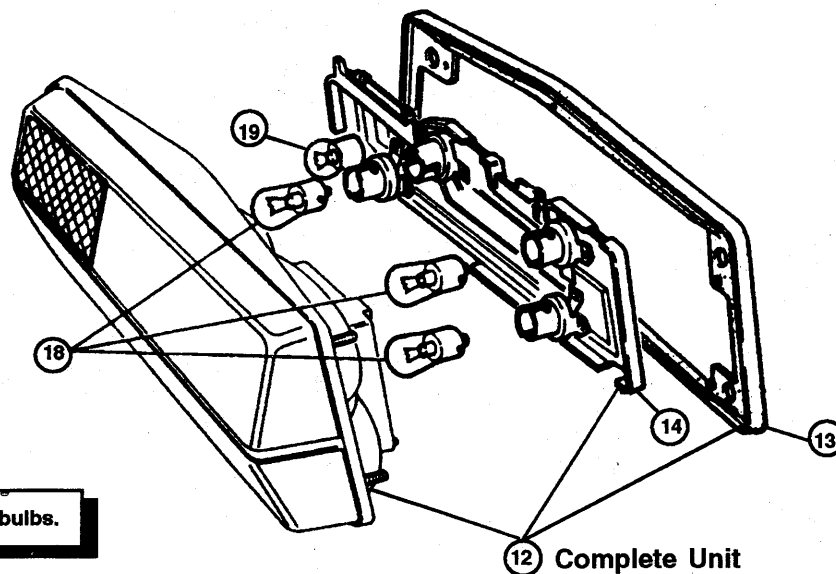
Rear Tail Lamp 1970-85



**1970-71 1438cc Models
1972-78 from Chassis 54777**

Illus. No.	Part No.	Description
1.	4301947	Complete Tail Light Assembly R.
	4301948	Complete Tail Light Assembly L.
2.	9922163	Screw
3.	9921300	Turn Signal Lens Right
	9921301	Turn Signal Lens Left
4.	9927118	Lens Right
	9927119	Lens Left
5.	4223148	Reflector
6.	9925725	Backup Lens Right
	9925726	Backup Lens Left
7.	9921295	Gasket Right
	9921296	Gasket Left
8.	9921299	Threaded Bushing
9.	9921297	Gasket Right
	9921298	Gasket Left
10.	15896411	Nut
11.	9921299	Lockwasher
12.	4425403	Complete Tail Light Assembly Right
	4425404	Complete Tail Light Assembly Left
13.	9936064	Gasket Right
	9936065	Gasket Left
14.	9936062	Printed Circuit Right
	9938259	Printed Circuit Left
15.	14146190	Bulb
16.	14146090	Bulb
17.	14145990	Bulb
18.	14148190	Bulb
19.	10857790	Bulb

**Note: Some itmes on this page may
not yet be available. Check with your
Authorized FIAT Dealer for details**

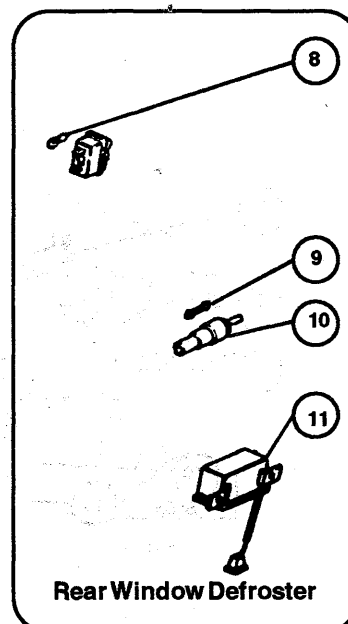
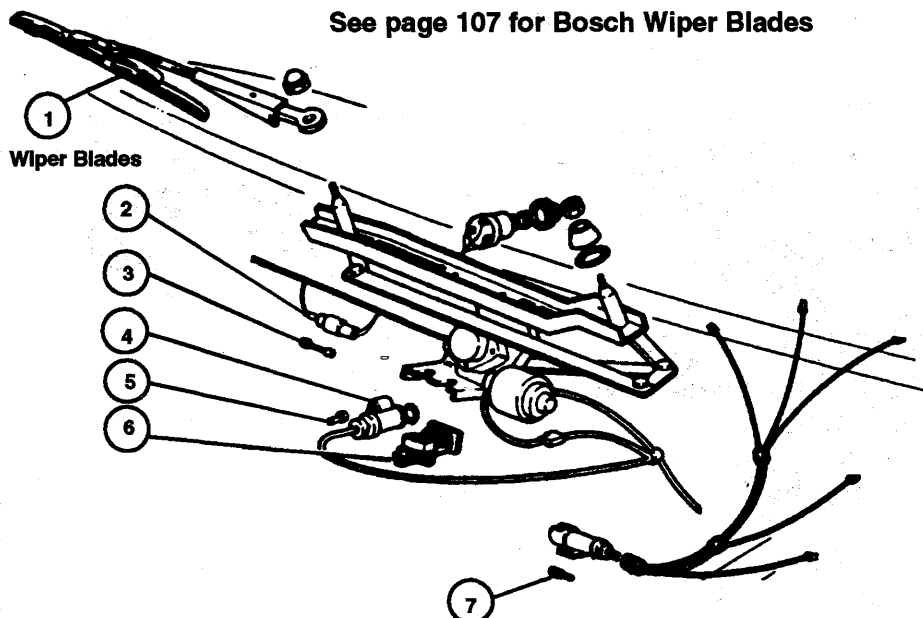


1979-85 Models

Note: Complete Units do not include bulbs.

Miscellaneous Accessories & Signaling Devices Coupe 1968-75

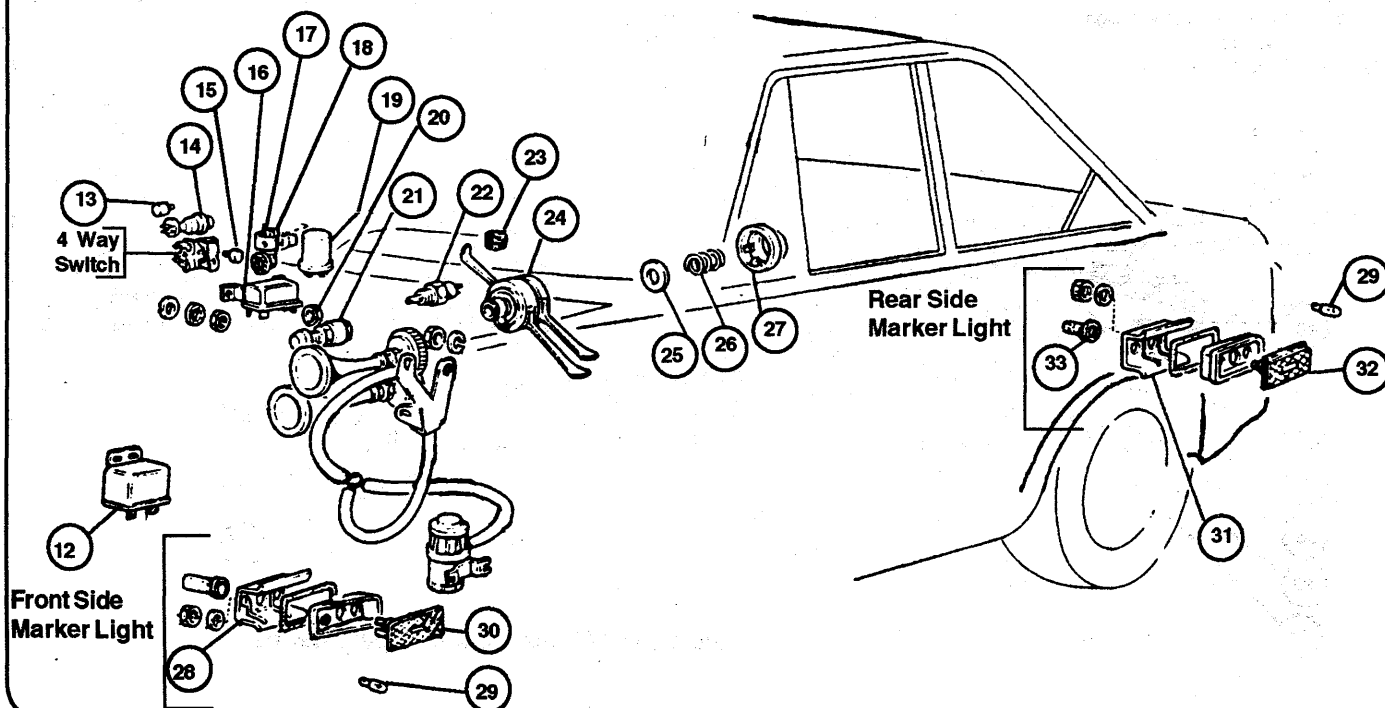
See page 107 for Bosch Wiper Blades



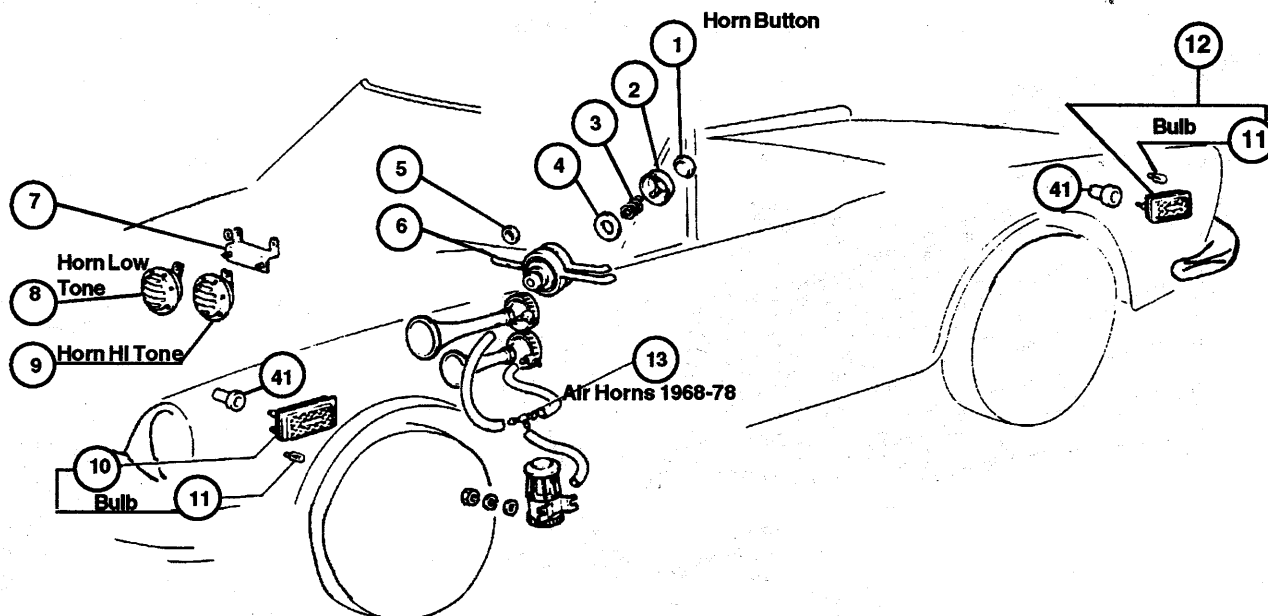
Illus. No.	Part No.	Description
1.	8783	Wiper Blade Kit (2 Supplied)
2.	4152950	Fuse Holder
3.	9002	16A Fuse
4.	4391255	Lighter Element
5.	4391254	Lighter Housing
6.	14142390	Bulb
7.	4351395	Rheostat
8.	14144190	Bulb
9.	14143790	Bulb
10.	9002	16A Fuse
11.	4152950	Fuse Holder
12.	4263598	Rear Defrost Relay

Illus. No.	Part No.	Description
12.	4142115	Horn Relay
13.	14144990	Bulb
14.	4241204	Indicator Lamp
15.	14143790	Lamp
16.	4384971	Relay
17.	4230319	Flasher Clamp
18.	13832101	Nut
19.	4347645	Flasher
20.	10791321	Nut
21.	4345643	Stop Light Switch
22.	4132067	Reverse Light Switch
23.	10396380	Ring

Illus. No.	Part No.	Description
24.	4300996	Turn Signal Switch
25.	4197580	Horn Ring
26.	4130888	Horn Spring
27.	4185214	Horn Button
28.	4255308	Horn Bracket
29.	14145890	Bulb
30.	4247289	Side Marker Light 73-75
31.	4255311	Bracket, Right
32.	4255312	Bracket, Left
33.	4223159	Rear Side Marker Light 1970-71 1438cc
34.	4247292	Rear Side Marker Light 1971-75
35.	4247307	Bulb Holder



Miscellaneous Accessories & Signaling Devices Spider 1970-78



Illus. Part
No. No. Description

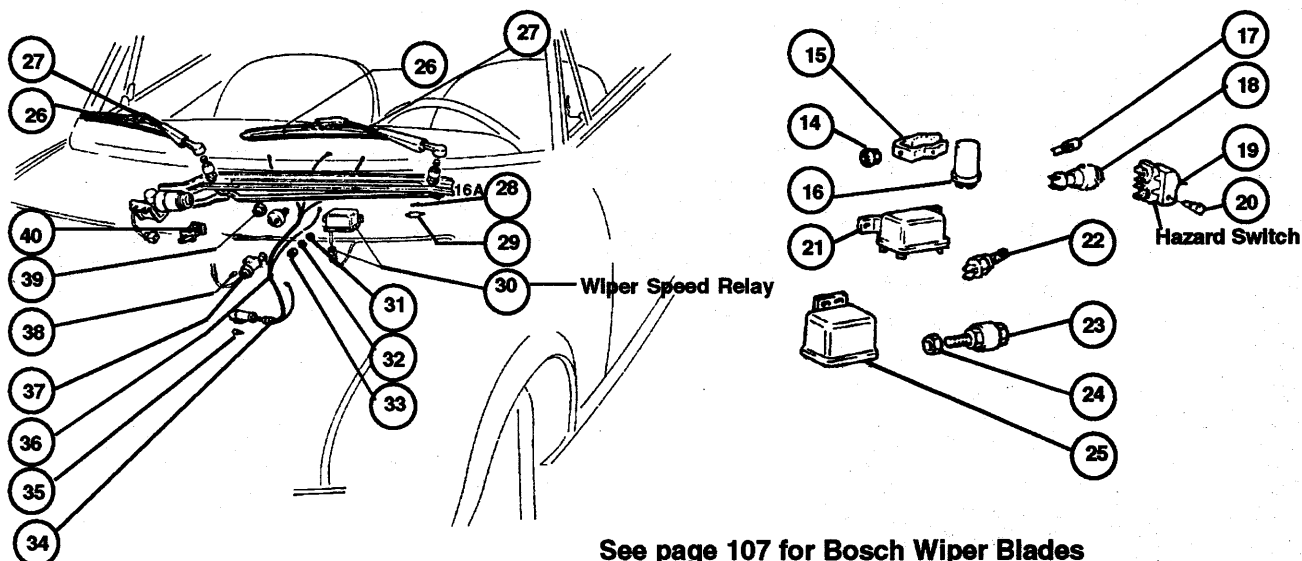
- | | | |
|-----|----------|---------------------------------|
| 1. | 4188295 | Horn Button |
| 2. | 4185214 | Ornament |
| 3. | 4130888 | Spring |
| 4. | 4197580 | Ring |
| 5. | 10396380 | Ring |
| 6. | 4300996 | Column Switch |
| | 5939271 | Column Switch 84-85 |
| 7. | 4388044 | Bracket |
| 8. | 4410409 | Horn Low Tone |
| 9. | 4410410 | Horn Hi Tone |
| 10. | 4223161 | Front Side Marker Light 1970-71 |
| | 1438cc | |
| | 4247289 | Front Side Marker Light 1971-78 |
| 11. | 14145890 | Bulb |
| 12. | 4223159 | Rear Side Marker Light 1970-71 |
| | 1438cc | |
| | 4247292 | Rear Side Marker Light |

Illus. Part
No. No. Description

- | | | |
|-----|----------|--------------------------|
| 13. | 4089651 | Tee |
| 14. | 13832101 | Ring |
| 15. | 4230319 | Flasher Clamp |
| 16. | 4347645 | Signal Flasher |
| 17. | 14144990 | Bulb for lamp 4344781 |
| 18. | 4344781 | Indicator Lamp |
| 19. | 4394690 | Hazard Switch |
| 20. | 14143790 | Bulb for switch 4394690 |
| 21. | 4384971 | 5 Prong Relay |
| 22. | 4398154 | Reverse Switch |
| 23. | 4345643 | Brake Light Switch |
| 24. | 4345644 | Nut |
| 25. | 7686773 | Relay |
| 26. | 8783 | Wiper Blade Kit (2 Each) |
| 27. | 4419469 | Wiper Arm (2 Req.) |
| 28. | 9002 | 16A Ceramic Fuse |

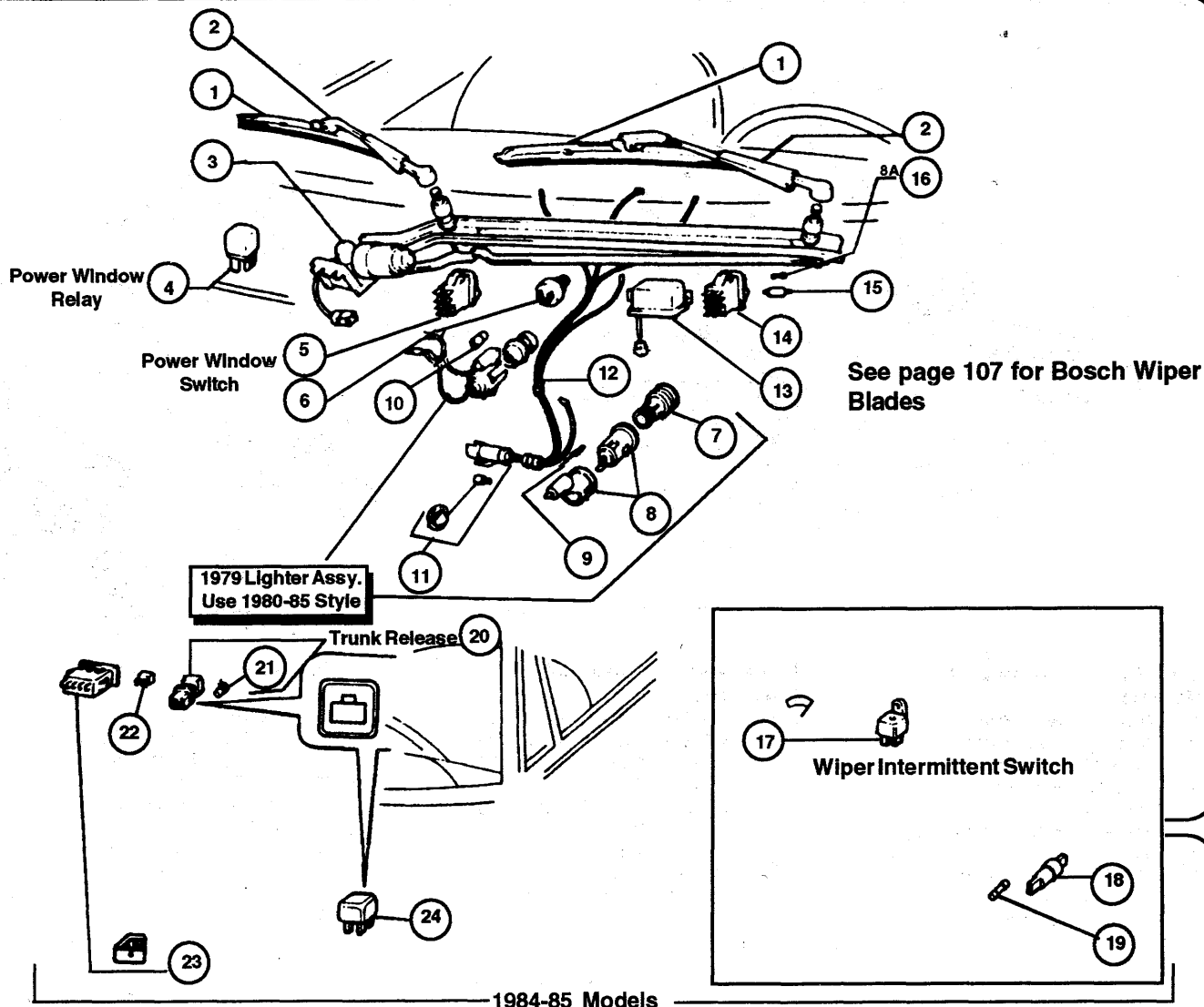
Illus. Part
No. No. Description

- | | | |
|-----|----------|-------------------------|
| 29. | 4152950 | Fuse Holder |
| 30. | 4177176 | Wiper Speed Relay |
| 31. | 13550101 | Washer |
| 32. | 12605271 | Lockwasher |
| 33. | 15896411 | Nut |
| 34. | 4338738 | Fiber Optic Harness |
| 35. | 14144190 | Bulb for 4338738 |
| 36. | 1900382 | Lighter Element 1968-73 |
| 37. | 4391255 | Lighter Element 1974-78 |
| | 4391254 | Lighter Housing 1974-78 |
| 38. | 14142390 | Bulb |
| 39. | 4158896 | Ring |
| 40. | 4351395 | Rheostat |
| 41. | 4247307 | Bulb Holder 1970-78 |

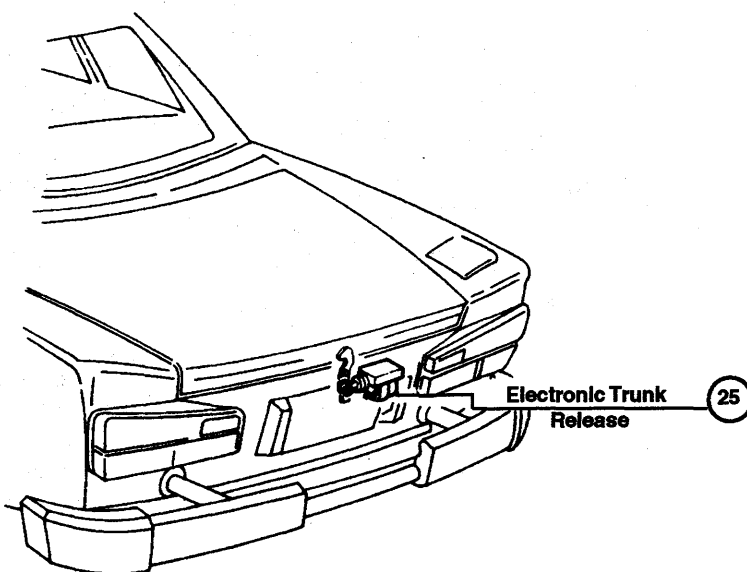


See page 107 for Bosch Wiper Blades

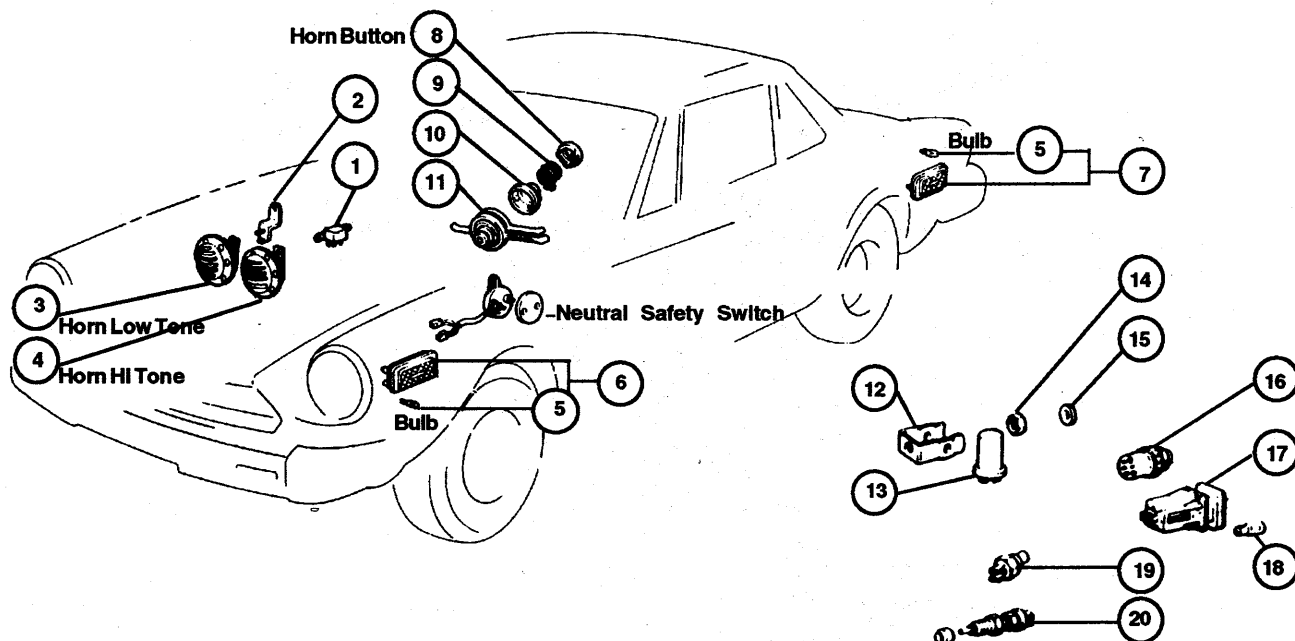
Miscellaneous Accessories 1979-85 1995cc



Illus. No.	Part No.	Description
1.	8783	Wiper Blade Kit (2 Pc.)
2.	4419469	Wiper Arm (2 Req.)
3.	5936279	Wiper Assembly
4.	7686773	Power Window Relay 1979-82
5.	4421009	Power Wind Switch 1979-82
6.	4239503	Wiper Switch
7.	7536522	Lighter Element
8.	5882267	Lighter Housing Complete
9.	14143790	Bulb
10.	14144190	Bulb
11.	4334232	Bulb Housing
12.	4338738	Fiber Optic
13.	4177176	Windshield Wiper Relay
14.	4421009	Switch
15.	4152950	Fuse Holder
16.	9209	8A Ceramic Fuse
17.	4423970	Intermittent Switch
18.	4152950	Fuse Holder
19.	9002	16A Ceramic Fuse
20.	5939274	Trunk Release Switch
21.	14143790	Bulb
22.	5936269	Clamp
23.	4464197	Power Window Switch
24.	7686773	5 Prong Relay
25.	5939280	Trunk Release



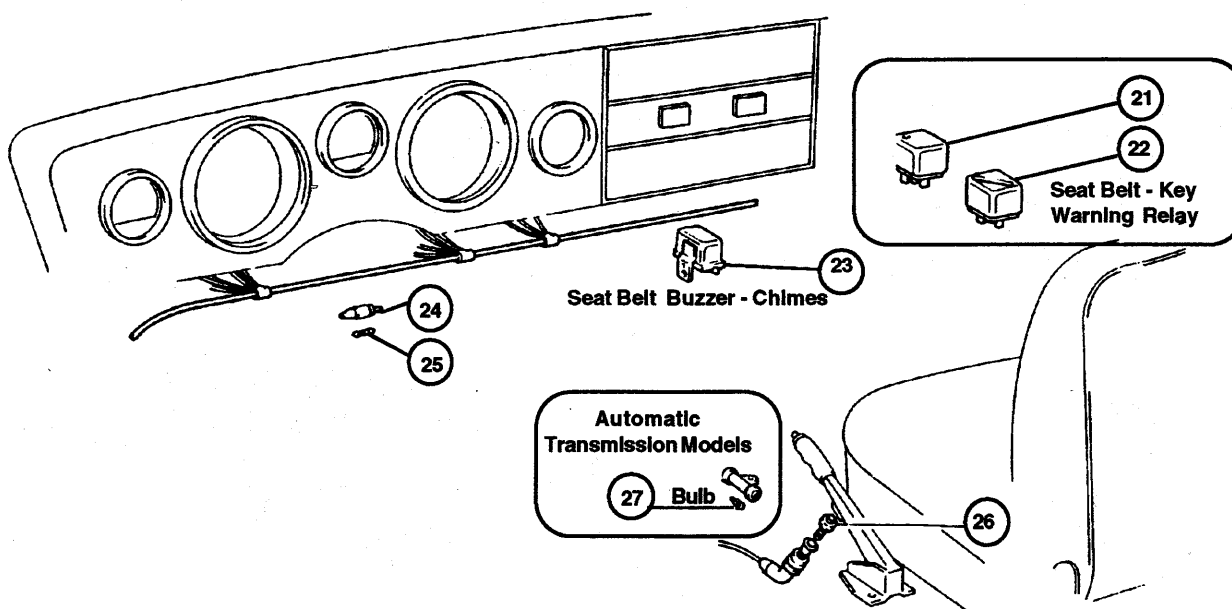
Signaling Devices & Operation Indicators Spider 2000 - Pininfarina 1979-85



Illus. No.	Part No.	Description
1.	7686773	Horn Relay
2.	4388044	Horn Bracket
3.	4410409	Horn, Low Tone
4.	4410410	Horn, Hi Tone
5.	14145890	Bulb
6.	4420971	Front Side Mark Light
7.	4430400	Rear Side Mark Light
8.	7536109	Horn Button
9.	4417804	Spring
10.	4417800	Ornament

Illus. No.	Part No.	Description
11.	4300996	Column Switch 1979-82
	4479279	Column Switch 1983
	5939271	Column Switch 1984-85
12.	4230319	Flasher Clamp
13.	4347645	Signal Flasher
14.	13550101	Washer
15.	12574211	Nut
16.	4479280	Hazard Switch 1979-83
17.	5939273	Hazard Switch 1984-85

Illus. No.	Part No.	Description
18.	14143790	Bulb
19.	4412607	Reverse Switch
20.	4345643	Brake Light Switch
21.	7686774	Relay
22.	4413741	Relay
23.	4454755	Chimes
24.	4152950	Fuse Holder
25.	4036697	Fuse
26.	4190627	Handbrake Light Switch
27.	14144190	Indicator Lamp



Automatic
Transmission Models

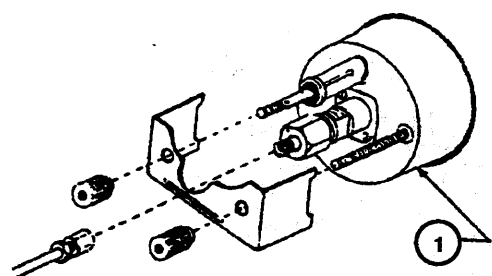
27 Bulb

21
22
Seat Belt - Key
Warning Relay

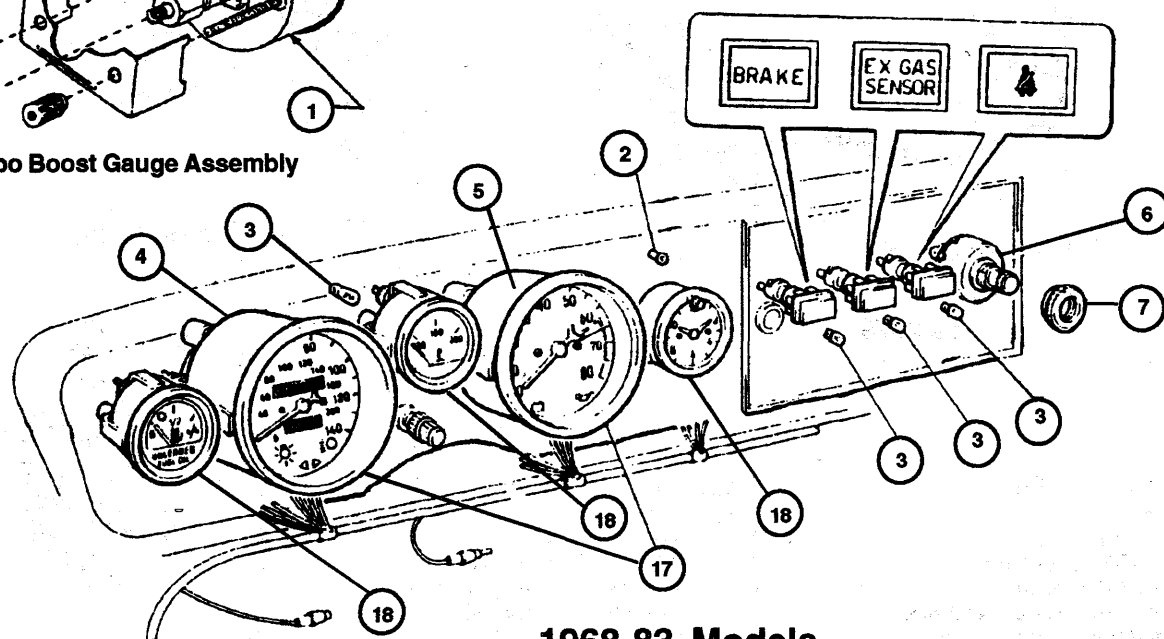
23
Seat Belt Buzzer - Chimes

26

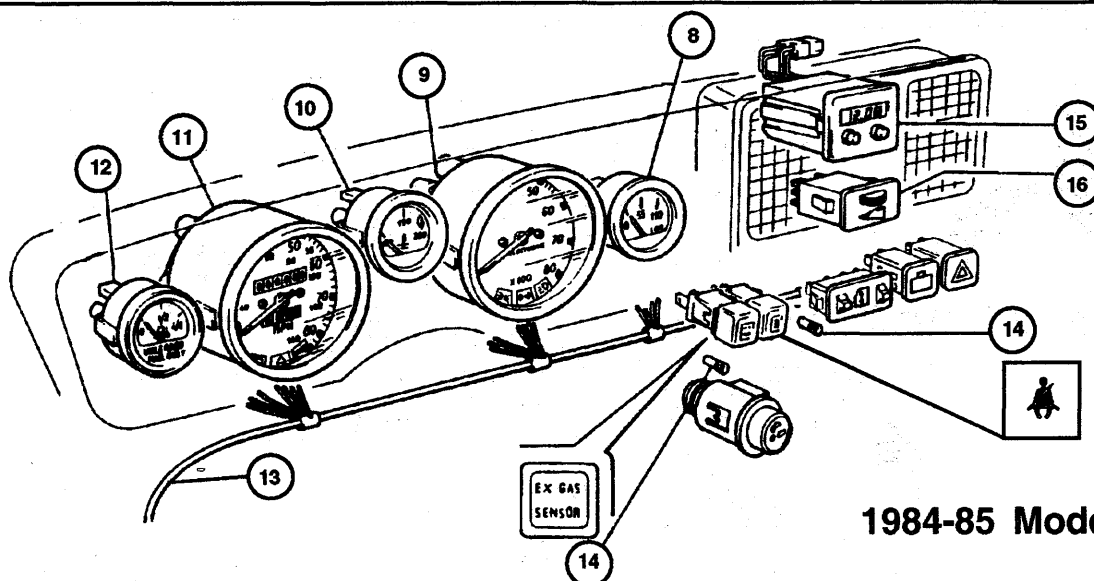
Operation Indicators Coupe 1968-78, Spider 1968-85



Turbo Boost Gauge Assembly



1968-83 Models



1984-85 Models

Illus. No.	Part No.	Description
1.	5076	Turbo Boost Assy
2.	14142390	Bulb
3.	14144190	Bulb
4.	4479231	Speedometer
5.	4450499	Tachometer
6.	4479281	Rheostat
7.	4158896	Ring
8.	5939262	Water Temp. Gauge

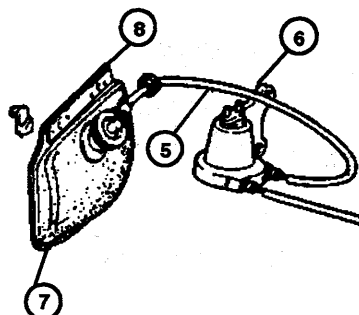
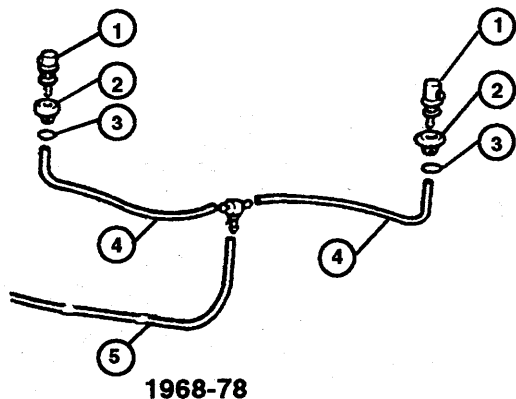
Illus. No.	Part No.	Description
9.	5939265	Tachometer
10.	5939263	Oil Pressure Gauge
11.	5939264	Speedometer
12.	5939261	Fuel Gauge
13.	5934775	Dash Harness
14.	14143790	Bulb
15.	4426031	LED Clock
16.	5936270	Rheostat

Not Pictured

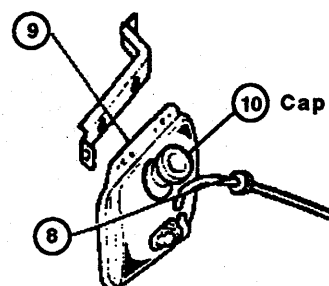
4273486 Reverse Switch, Coupe
4174170 Handbrake Light Switch
4073180 Boot for 4174170

Illus. No.	Part No.	Description
17.	4796	Chrome Bezel Set
18.	4797	Chrome Bezel Set

Windscreen Washer



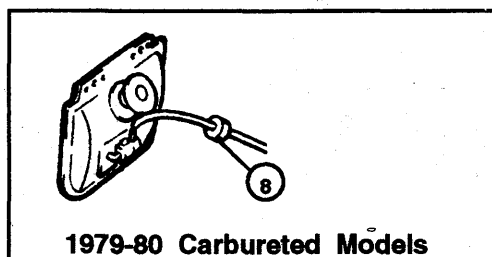
Bag Without Motor



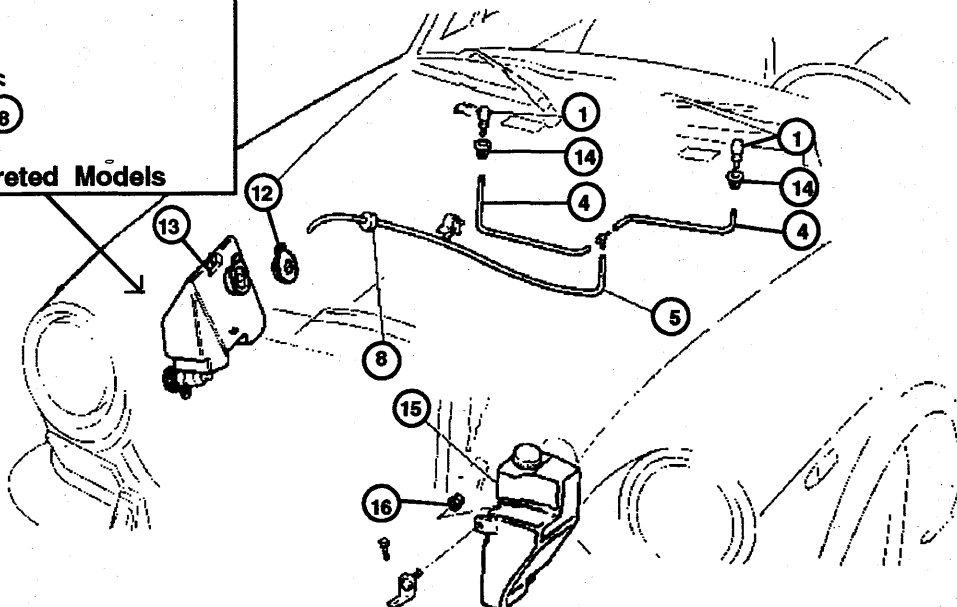
Bag With Motor

Illus. No.	Part No.	Description
1.	4400321	Jet
2.	4146971	Bushing
3.	4146972	Ring
4.	19052880	Hose (Per meter)
5.	19052980	Hose (Per meter)
6.	4200770	Pump
7.	4309962	Bag w/o Motor
8.	10396180	Ring
9.	4394249	Bag w/pump

Illus. No.	Part No.	Description
10.	5882652	Cap
11.	4394249	Bag w/pump 1979
	4449467	Bag w/pump 1980
12.	5882353	Cap 1984-85
13.	5936273	Tank 1984-85
14.	4289603	Bushing 1979-85
15.	4443425	Tank w/motor 80-83
16.	14084711	Nut

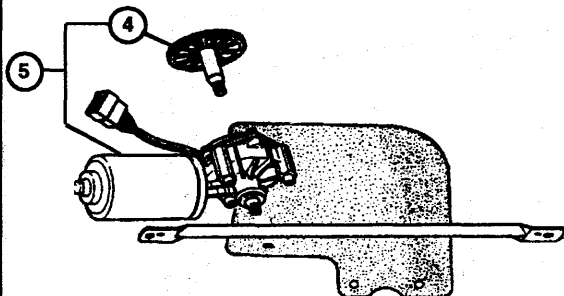


1979-80 Carbureted Models

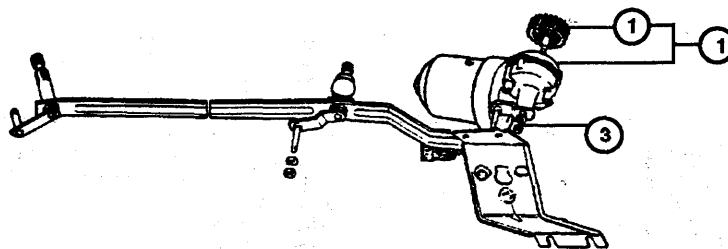


1980-83 Fuel Injected Models 1979-85 1995 cc

Windscreen Wiper Coupe & Spider 1968-85

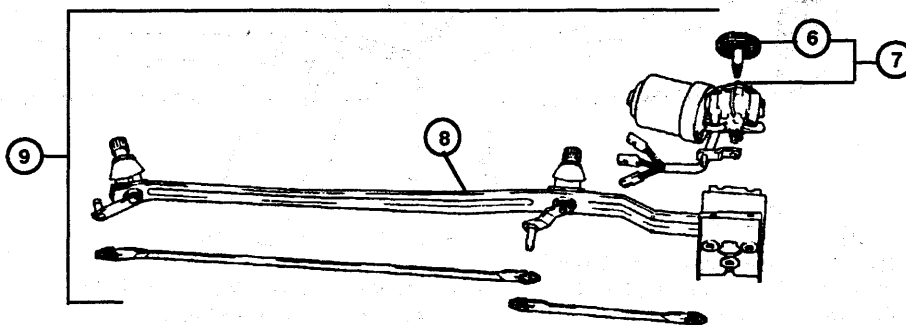


Coupe 1968-75



Spider 1968-78

Illus. No.	Part No.	Description
1.	9918293	Gear
2.	9938443	Motor 1968-78
3.	10725921	Nut
4.	9927007	Gear, Coupe
5.	9927005	Motor, Coupe
6.	9918293	Gear
7.	9936654	Motor 1979 Models
8.	9937849	Motor 1980-85 Models
9.	9937850	Arm Assembly
9.	5936279	Complete Assembly 1980-85

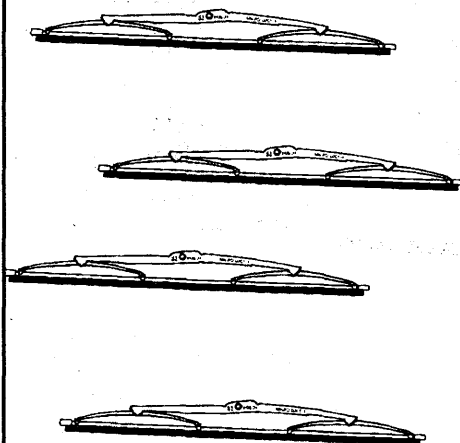


Spider 1979-85

BOSCH

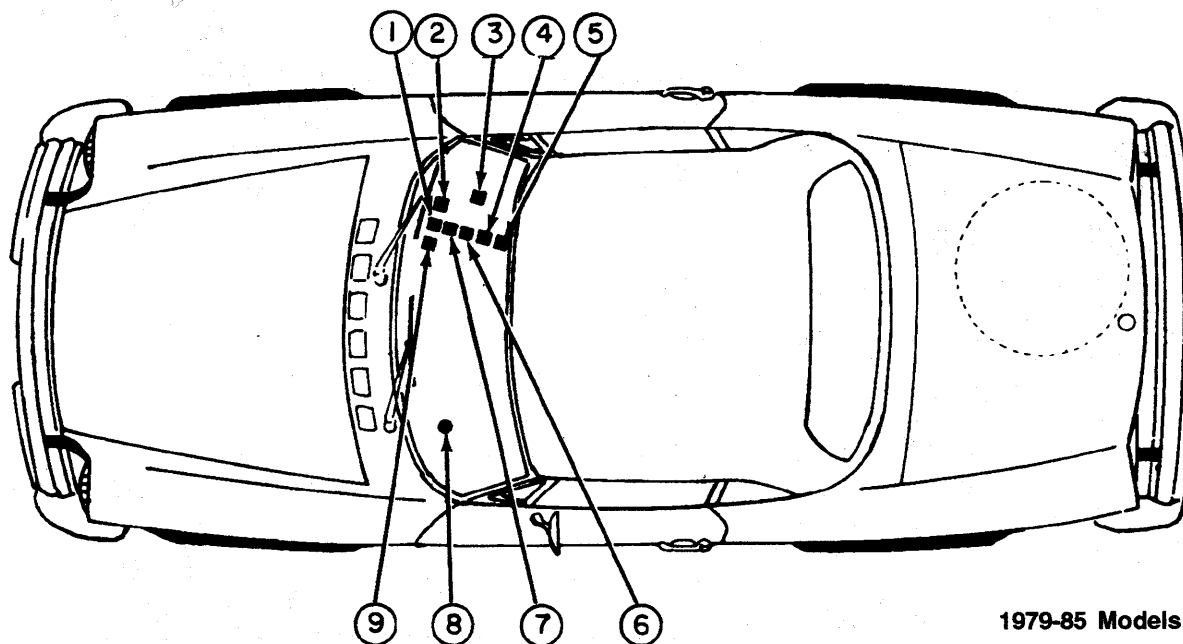
Micro Edge II Wiper Blades

"A clear superiority in wiping action, style, and fit"



<u>Model</u>	<u>Year</u>	<u>Blade</u>
Brava, 131	1981-85	40715
Strada	1981-82 (Front)	40716A
	1981-82 (Rear)	40715
	1979-80	40715
X1/9	1974-82	40715
124 Spider, Sedan	1966-78	40713
124 Sport Coupe	1970-74	40715
128	1971-79	40715
2000 Spider	1979-82	40715

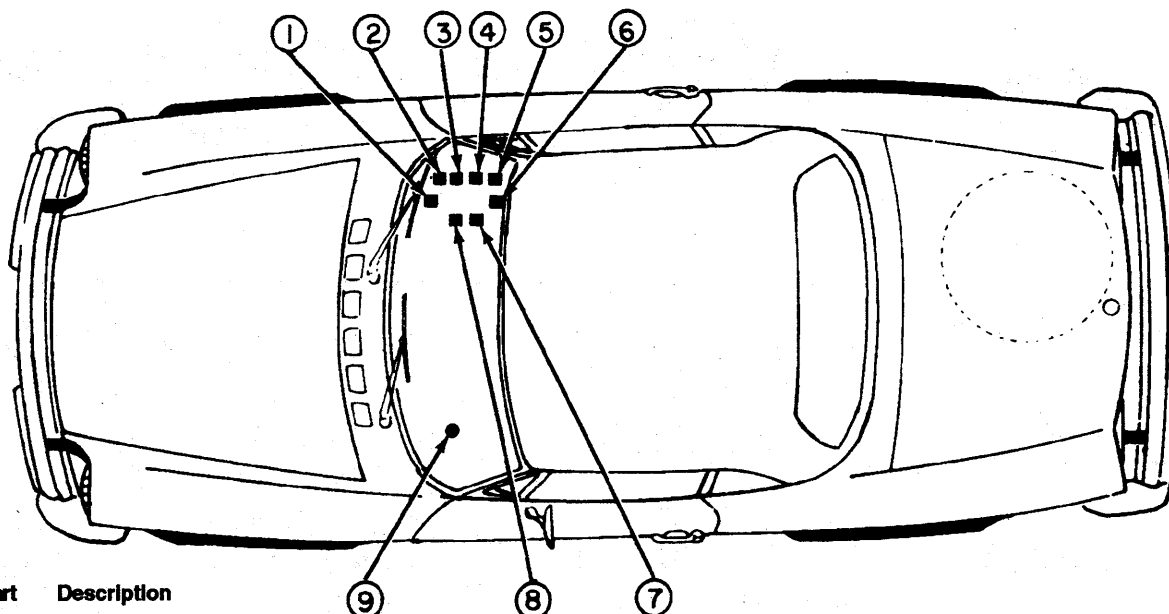
Relay Identification and Location



1979-85 Models

Illus. No.	Part No.	Description
1.	4177176	Wiper Intermittent Switch
2.	4384971	Hazard Warning Flasher
3.	4407824	Seatbelt Delay Switch
4.	7686774	Ignition Mode Relay
5.	7686774	Remove Key/fasten Belt Buzzer Relay
6.	7686776	Horn Relay

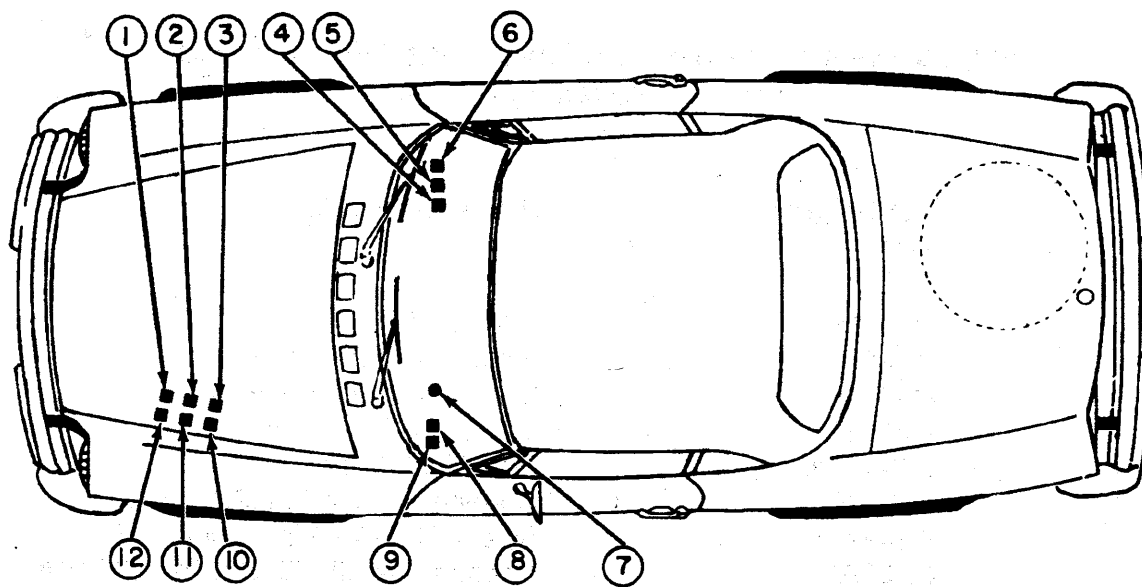
Illus. No.	Part No.	Description
7.	7686774	Diverter Valve Bypass Relay
8.	4347645	Turn Signal Flasher
9.	4444241	Remove Key Fasten Belt Relay



Illus. No.	Part No.	Description
1.	4177176	Wiper Intermittent Switch
2.	7686773	Horn Relay
3.	7686774	Remove Key/Seatbelt Buzzer Relay
4.	4413741	Seat Belt Switch
5.	7686773	Power Window Relay
6.	4444241	Remove Key/Fasten Belt Buzzer (to 1979)

6.	4454755	Remove Key/Fasten Belt Buzzer (1980-85)
7.	7686773	Starter Relay (Automatic Trans.)
8.	44030298	Fuel Injection Double Relay
9.	4347645	Turn Signal/Hazard Flasher

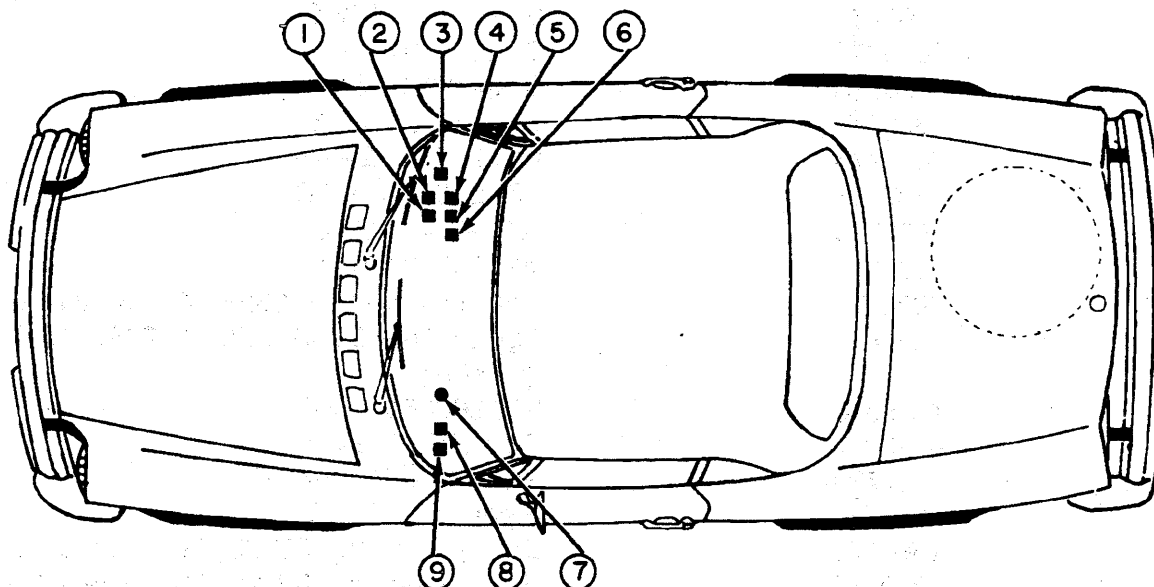
Relay Identification and Location



1975-76 Models

Illus. No.	Part No.	Description
1.	4337068	Diverter Valve Bypass Relay
2.	7686776	Engine Cooling Fan Relay
3.	7686776	Horn Relay
4.	4444241	Remove Key/Fasten Belt Buzzer
5.	7686773	Remove Key/Fasten Belt Buzzer
6.	4357723	Seatbelt Delay Switch

Illus. No.	Part No.	Description
7.	4347645	Turn Signal Flasher
8.	4177176	Wiper Intermittent Switch
9.	4384971	Hazard Warning Flasher
10.	7686774	Battery Charger Relay
11.	7686774	Fuel Pump Relay
12.	7686774	Ignition Made Relay



1977 Models

Illus. No.	Part No.	Description
1.	7686773	Horn Relay
2.	7686774	Remove Key/Fasten Belts Relay
3.	4407824	Seat Belt Delay Switch
4.	7686774	Ignition Mode Relay
5.	7686774	Diverter Valve Bypass Relay
6.	4444241	Remove Key/Fasten Belts Buzzer

Illus. No.	Part No.	Description
7.	4347645	Turn Signal Flasher
8.	4177176	Wiper Intermittent Switch
9.	4384971	Hazard Warning Flasher

Relay Stamping Guide

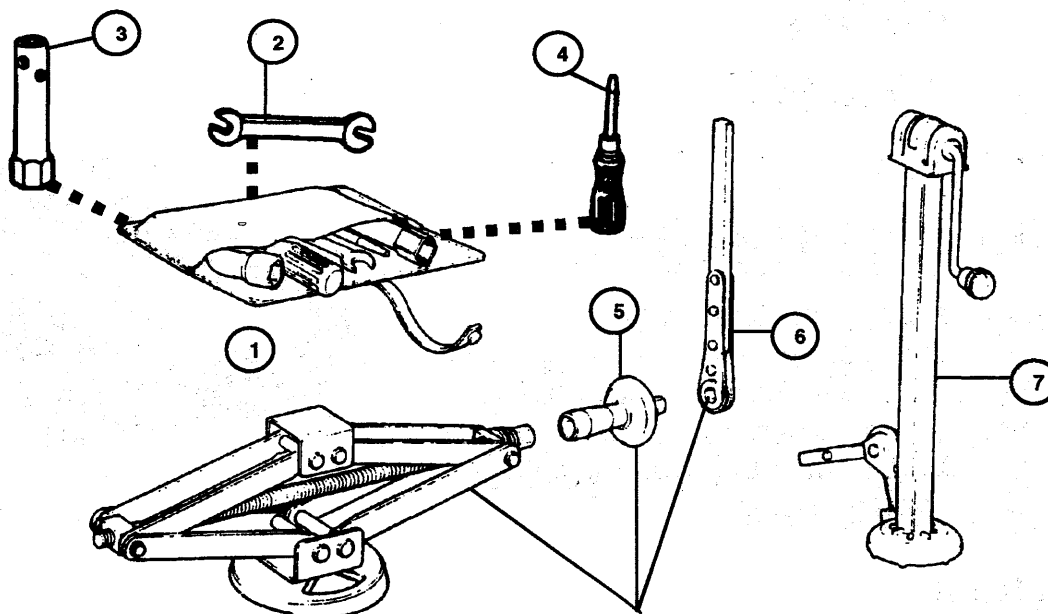
As a service to the user, we have printed this updated guide for your assistance.

Fiat Original Part

Relay Stamping

4142115	FIAM 12V
4142115	Sipera T-5210 12V OG
4142115	MIXO (Made in France)
4153666	Sipea T-5220 12V 8H
4174407A	Siper T-6230 12V 3D
4177176	Magnetti Marelli TELI2C/1 12V
4384971	Siper LEC 12V A72013 DOT
4216925	Magnetti Marelli TELIC2C/2 12V 10A
82264822	Bosch 529 0-190-901-010 ADI/14V
4228647	Sipea T-5230 12V
4444241	Sipea T-7430 12V
4263598	WEEPO 90000 12V
4263598	Sipea T-7810 12V
4347645	Siper DBL-U 12V42-W DOT OD
4308693	Sipea T-8760 12V
4142115	SIAMM 30/51
7686773	Sipea 0450 12V 5L
7686773	Sipea 0441 12V OH
430626	Sipea 0442 12V 6C
7686774	Sipea 0444 12V
7686776	Sipea 0440 12V
4336576	Sipea 0454 12V 5K
7686776	WO 90050 12V 5M
4337068	WO 90052 12V 6D
7686773	WO 90040 12V 4J
4337071	WO 90042 12V 7L
7686773	Bosch Germany 0-332-014-113 12V-30A
4347645	Sipea 0710-12V 42/92W (A) 73316 DOT OB (Flasher)
4348306	WO 900054 12V 6F
4348307	Sipea 0005 12V 6H
4357723	Sipea 0095.1 12V 5M
4357723	Sipea 0095 12V 5L
7686774	Bosch Germany 0332204107 12V 20/30A
4379250	Bosch Germany 0332204108 12V 20/30A
4381385	Sipea 0095 12V 6E
4413741	Sipea 0218 12V 9L
4430298	Bosch Germany 0332514105 12V 15A
4444241	Sipea T7430 12V 4N
4454755	Sipea 12V 0635 1C

Factory Tools



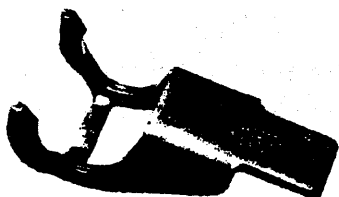
Scissor Jack Parts

Illus. No.	Part No.	Description
1.	14598490	Tool Set
2.	14522421	Wrench Set
3.	14588771	Spark Plug Socket
4.	14589090	Reversible Screwdriver
5.	82415804	Socket (For Scissor jack)
6.	82390938	Jack Handle (For Scissor Jack)
7.	4130569	Complete Jack (Screw type)

Tool Set 14598490 includes:

- Wheel Lug Wrench 19mm
- Reversible Screwdriver, slotted & phillips
- 8 x 10mm wrench
- Spark Plug Tool

Specialty Tools



Fiat Valve Adjustment Tool
For use on 124, 131, & Lancia
Part #60594

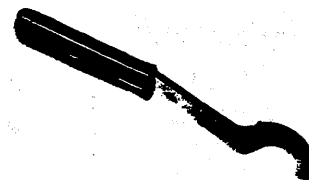
This tool has been designed to allow the valve to be adjusted on the FIAT 124, 131 and the Lancia. In application, this tool holds the valve lifter down away from the camshaft, providing clearance for removal and installation of the spacer shim which sits on top of the lifter. These spacers come in different sizes to allow for the proper clearance between the cam and valve. the tool is made from quality heat treated steel with a hi-tech black finish.



Oil Drain Plug Wrench

Special wrench fits 12mm hex transmission filter and oil drain plug sockets. Long are provides leverage to free tight sockets. Comes with soft grip handle.

Dimension: Length 8 ¼ x 2 ¼
12mm hex flat corners

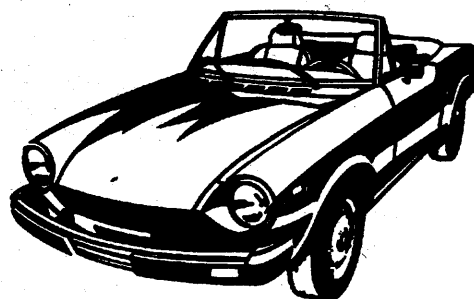


FIAT Valve Adjustment Tool
For use on X1/9 & 128
Part #60421

This tool has been designed to allow the valves to be adjusted on the Fiat X1/9 and 128 automobile. This adjustment is accomplished by the lever action on the tool forcing the valve lifter down and away from the cam. The lifter in this down position allows for the removal and installation of the valve adjustment spacers which sit on the tip of the lifter. These spacers come in different sizes to allow for the proper clearance between the cam and valve. Made from high quality heat treated steel with a hi-tech black finish.

Official Factory Shop Manual

for the "FIAT 124 SPIDER"



The only complete, single source service information and specification manual available for the 124 Spider. Not an aftermarket reproduction but the original FIAT Shop and Service Manual beautifully reproduced, including color graphics and multipage exploded views.

Model Covered

Year	Engine	Type	Year	Engine	Type
75-78	1756cc	All versions	80	1995cc	Carburetor version
79	1995cc	49 State version	80-82	1995cc	Fuel injected version
79	1995cc	California version	81-82	1995cc	Turbocharged version

General Information

• Fiat part #3393 • 11 Ten Page Exploded Views • 520 Plus Pages • 8.5" x 11" Soft Cover • Over 1000 Figures, Illustrations and Diagrams

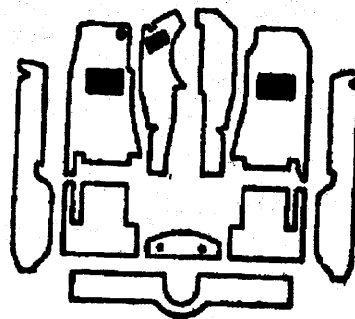
Contents

• Maintenance & Tune Up • Transmission • Brakes • Accessories • Engine • Drive Shaft • Steering System • Clutch • Electronic • Rear Axle Suspension • Wheels • Body



This updated Official Factory Shop Manual also includes a complete new section on the 1981 and later Spider Turbocharged option plus a 45 page section on electrical which includes specifications, illustrations and wiring diagrams.

Custom Carpet Kits



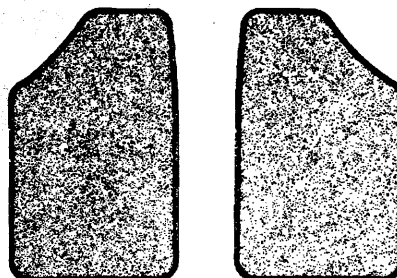
Complete that restoration job with a high quality custom carpet kit. Our carpet kits are manufactured from high quality nylon cut pile loop material with bound edges to prevent fraying. Each kit consists of ten pieces as shown.

All carpet sets have complete floor coverage. Covers floors, front and rear, side rails, etc.

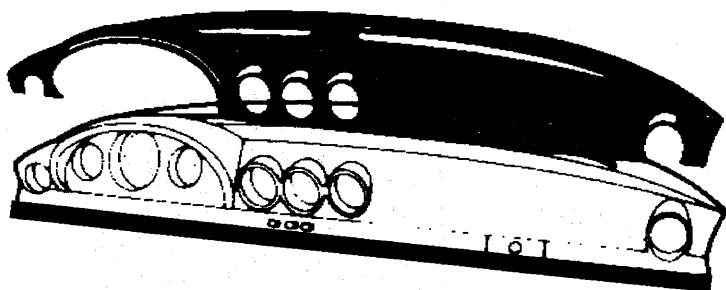
<u>Part #</u>	<u>Year</u>	<u>Application</u>	<u>Color</u>
4703/1	68-82	Spider 124	Black
4704/1	68-82	Spider 124	Beige

Deluxe Plush Carpetd Custom Floor Mats

These custom fitted mats are made of the highest quality 22 oz. plush nylon carpeting with color coordinated binding and a new patented non-slip backing. Logo mats with the FIAT slanted block letter logo embroidered in contrasting colors are also available.



<u>Part #</u>	<u>Year</u>	<u>Application</u>	<u>Color</u>
1001BLK	All	Spider	Black
1001GRY	All	Spider	Grey
1001TAN	All	Spider	Saddle

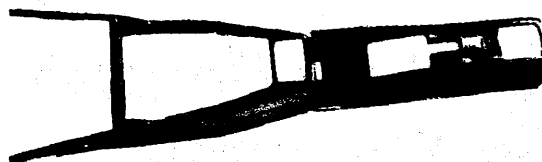


Custom Dash Caps

Restore that cracked and faded dashboard with a precision, vacuum formed, full overlay. Gives complete coverage of old dash, including the area below the gauges. Bring back the beauty of that original equipment look. A quick permanent installation with a lifetime warranty against fading, cracking and warping. Black & beige in stock.

<u>Part #</u>	<u>Year</u>	<u>Application</u>
TD600BLK	To 1978	Spider 124 w/ Cutout
TD601BLK	1979-On	Spider 124

Custom Console Caps

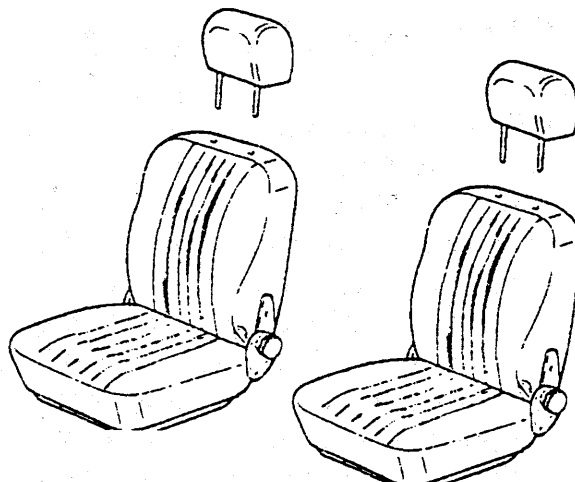


Upper & Lower

TD605BLK	1968-78	Spider 124, Upper Console
TD606BGE	1979-80	Spider 124 w/Carb., Upper Console
TD606BLK	1979-80	Spider 124 w/ Carb., Upper Console
TD607BGE	1980-On	Spider 124 w/ FI Upper Console
TD6023BLK	1968-82	Spider 124 Model 1800, Lower Console
TD6023BGE	1979-85	Spider 124 Model 2000, Center Console

Custom Seat Upholstery Kits

Give your car that new O.E. appearance with FIAT Parts Divisions custom fit upholstery kits. Our upholstery kits are made of the highest quality premium vinyl and hand sewn with rot resistant nylon thread.



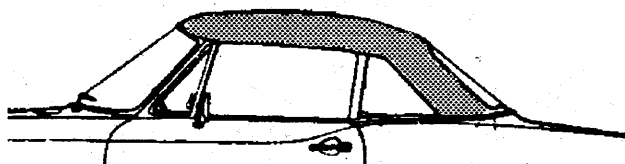
Each custom upholstery kit covers: 2 front seats, 2 head rests, 1 back seat, 2 door panels (door panels include both front right and left panels mounted on boards, patterns are stitched excluding chrome trim and hardware), installation rings and pliers, and detailed installation instructions.

Part #	Year	Application	Color
8800	75-78	Spider 124	Beige
8801	75-78	Spider 124	Black
8802	75-78	Spider 124	Red
8803	79-on	Spider 2000	Beige

All models and colors not listed are available on a special order basis.

Convertible Tops

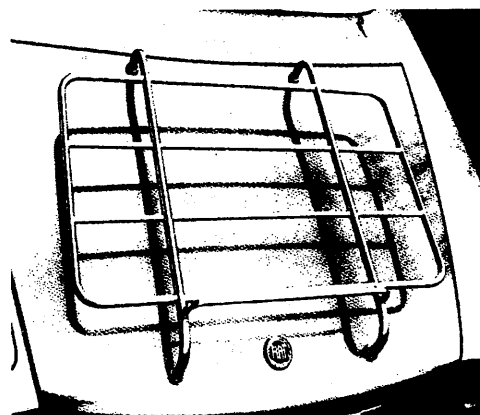
Get the ultimate in fit, appearance and durability with our convertible tops which are designed to duplicate as closely as possible the original factory design and specifications and are made to the most exacting quality standards. The tops are of smooth grain pin point single texture material with all seams stitched and then electronically heat sealed. Rear windows are electronically heat sealed and certified to AS-6 quality per DOT requirements. Each top includes all the necessary hardware together with complete installation instructions.



<u>Part #</u>	<u>Year</u>	<u>Type</u>	<u>Color</u>
GR5040	68-78CS1	Vinyl	Black
GR5041	68-78CS1	Vinyl	Beige
GR5042	79-OnCS2	Vinyl	Black
GR5043	79-OnCS2	Vinyl	Beige
GR5036	68-78CS1	Canvas	Black
GR5037	68-78CS1	Canvas	Black
GR5038	79-OnCS2	Canvas	Beige
GR5039	79-OnCS2	Canvas	Beige

Spider "Rear Luggage Rack"

Get the increased carrying capability by mounting a beautiful chrome plated rear luggage rack on your FIAT. The rack is 26" wide and 33.5" long and is made of exceptional quality. All racks come complete with mounting hardware and instructions.

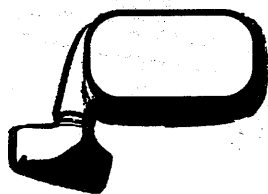


Fits all Spiders.

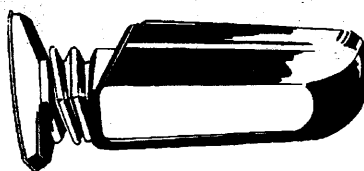
Part # 4656

Euro Sport Mirrors

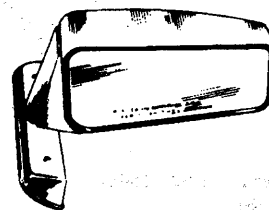
Add a classic touch of beauty to your FIAT with finely crafted mirrors. These sleek, modern European style mirrors are available in double plated chrome or a special permanent black finish. All mirrors are universally mounted. No drilling is required because of the unique elongated slots built into each unit to match with the existing holes.



GPX Deluxe
HAR3671 Chrome
HAR3671B Black



Contemporary
HAR601 Black 6" x 3 1/2"
HAR701 Black 5 1/2" x 3"



Flag Style
HAR1101 Chrome
(4"x6" reversible head)

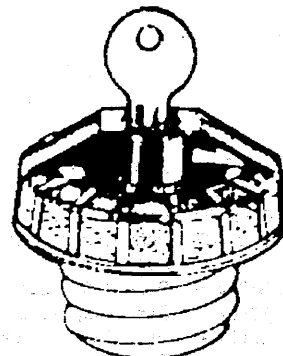
Mirrors not Pictured:

<u>Part #</u>	<u>Description</u>
8745	Talbot Style Mirror
4173881	Chrome Mirror

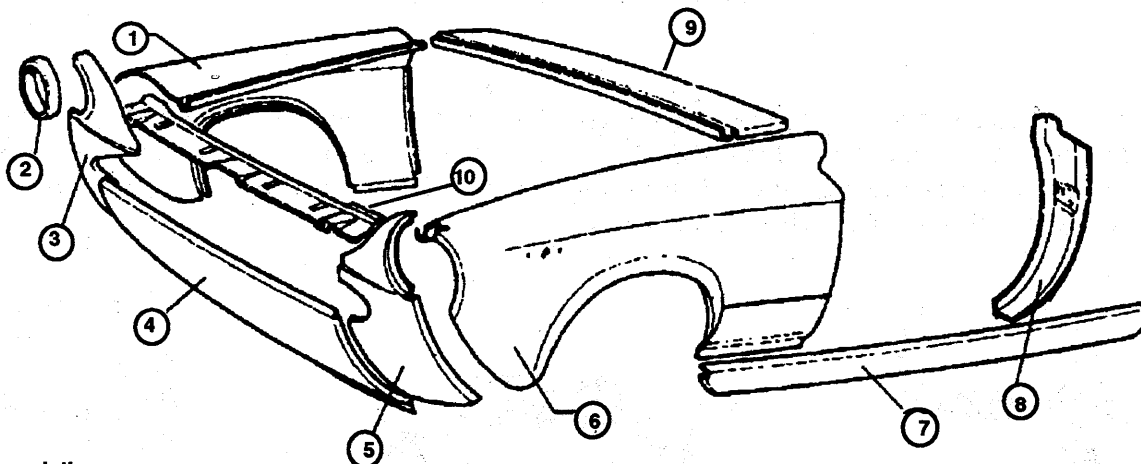
Lockable Gas Cap

This heavy duty locking gas cap prevents anyone from syphoning off or tampering with your gas supply. Supplied with two keys.

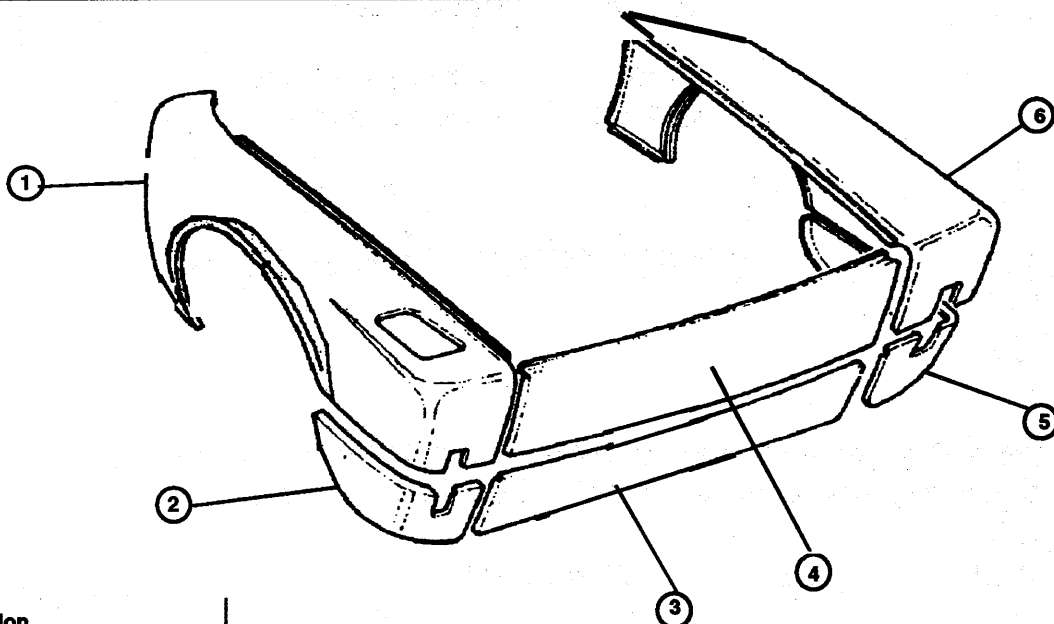
<u>Part #</u>	<u>Year</u>	<u>Application</u>
5899122	76-82	Spider
	75-82	131/Brava
	74-79	128



Outer Body Panels

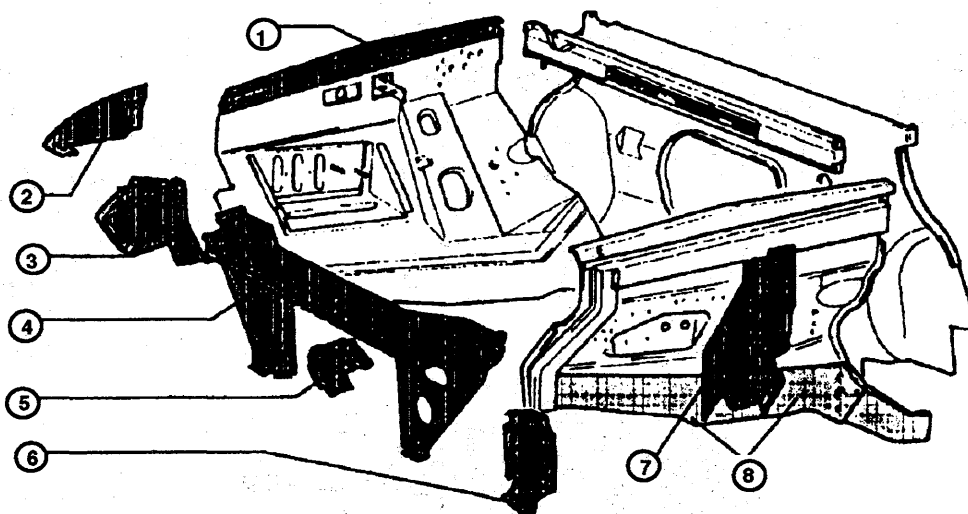


Illus. No.	Part No.	Description
1.	5886275	Fender, Right
2.		Bucket
3.	5886701	Valance Panel, Right
4.	5886277	Lower Front Panel
5.	5884702	Valance Panel, Left
6.	5886276	Front Fender, Left
7.	5886611	Rocker Panel, Right
	5886612	Rocker Panel, Left
8.	5883705	Pillar Panel, Left
	5886703	Pillar Panel, Right
9.	5886965	Cowell Panel
10.	4420395	Rail, Front

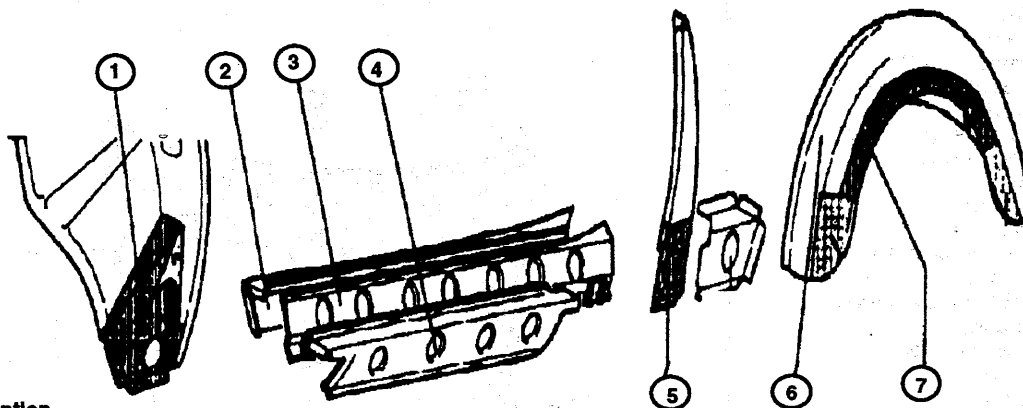


Illus. No.	Part No.	Description
1.	5886279	Rear Quarter Panel, Left
2.	5884705	Rear Quarter Panel Extension, Left
3.	5885416	Rear Body Panel, Lower
4.	5886282	Rear Body Panel, Upper
5.	5886704	Rear Quarter Panel Extension, Right
6.	5886278	Rear Quarter Panel, Right

Body Repair Panels

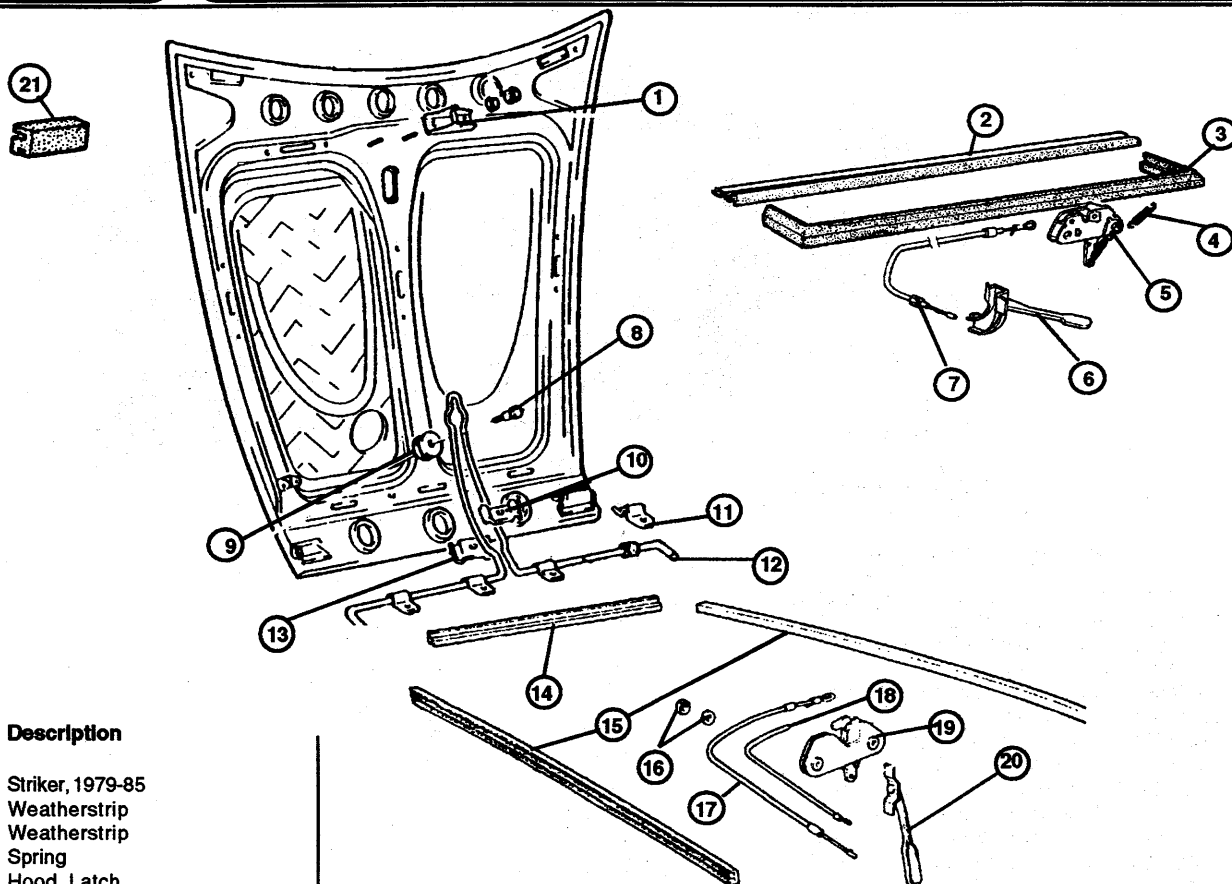


Illus. No.	Part NO.	Description
1.	4441602	Repair Panel Right
	4441603	Repair Panel Left
2.	1905224	Repair Panel Right
	1905225	Repair Panel Left
3.	5886550	Inner Front Support Panel Right
4.	4441601	Core Support
5.	5885414	Protection Panel Right
	5885415	Protection Panel Left
6.	5886551	Inner Front Support Panel Left
7.	4623	Front Spring Support Panel Right
	4624	Front Spring Support Panel Left
8.	4215028	Inner Fender Repair Panel Right
	4215029	Inner Fender Repair Panel Left

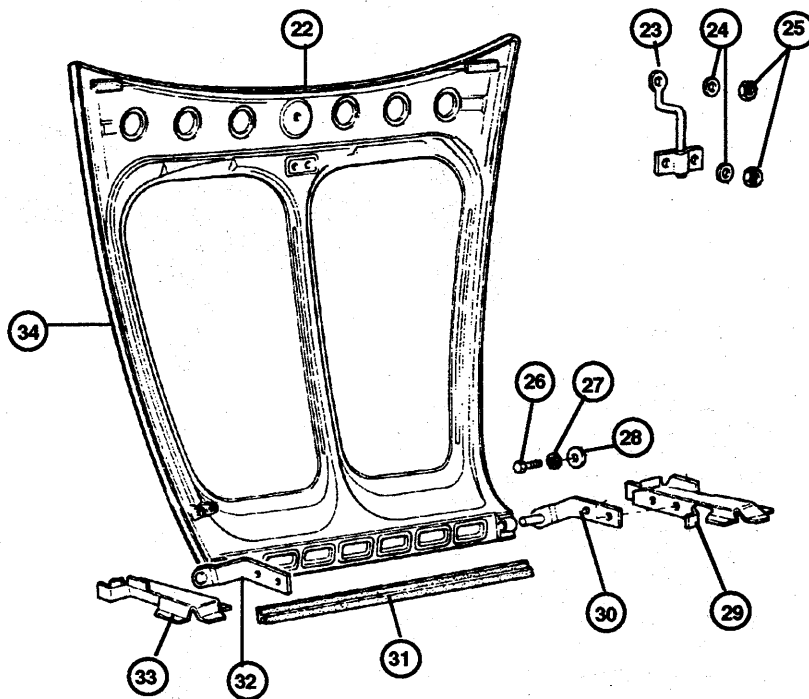


Illus. No.	Part No.	Description
1.	4621	Door Support Repair Panel Right
	4622	Door Support Repair Panel Left
2.	4453131	Outer Rocker Repair Panel Right
	4390000	Outer Rocker Repair Panel Left
3.	1903044	Inside Rocker Repair Panel Right
	1903045	Inside Rocker Repair Panel Left
4.	5886606	Inner Rocker Repair Panel Right
	5886605	Inner Rocker Repair Panel Left
5.	4627	Door Post Repair Panel Right
	4628	Door Post Repair Panel Left
6.	1903035	Rear Inner Fender Panel Right
	1903036	Rear Inner Fender Panel Left
7.	4610	Rear Fender Brow Repair Panel Right
	4611	Rear Fender Brow Repair Panel Left

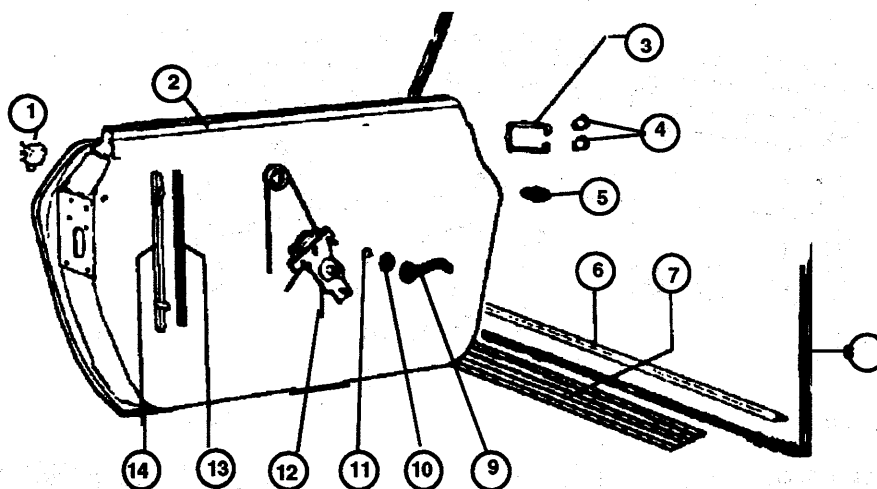
Hood



Illus. No.	Part No.	Description
1.	5886271	Striker, 1979-85
2.	1903181	Weatherstrip
3.	1930182	Weatherstrip
4.	4171405	Spring
5.	1903003	Hood Latch
6.	4163407	Handle
7.	4163410	Cable
8.	5886447	Bolt
9.	5886438	Sleeve
10.	5886694	Bracket
11.	5886442	Clamp 1979-On
12.	5886441	Support Rod, 1979-On
13.	5886695	Bracket
14.	5886270	Weatherstrip, 1976-85
15.	1903005	Weatherstrip
16.	5883292	Nut
17.	5883293	Washer
18.	1905503	Safety Wire
19.	1903917	Hood Release Cable
20.	1903003	Hood Latch
21.	1903251	Hood Release Handle
22.	1903004	Bumper
23.	5886693	Hood 1974-83
24.	5886693A	Hood
25.	1903007	Striker
26.	5886097	From Mot. # 572366
27.	5883297	Washers
28.	5883292	Nuts
29.	5883294	Bolt
30.	5883349	Washer
31.	5883296	Washer
32.	1905347	Hood Hinge Support, Right 1979-85
33.	5886276	Hood Hinge, Right 1979
34.	5886696	Hood Hinge, Left 1980-85
35.	5886446	Hood Weatherstrip on Brow, 1979-85
36.	5886268	Hood Hinge, Left 1979
37.	5886697	Hood Hinge Left, 1980-85
38.	1905348	Hood Hinge Support, Left 1979-85

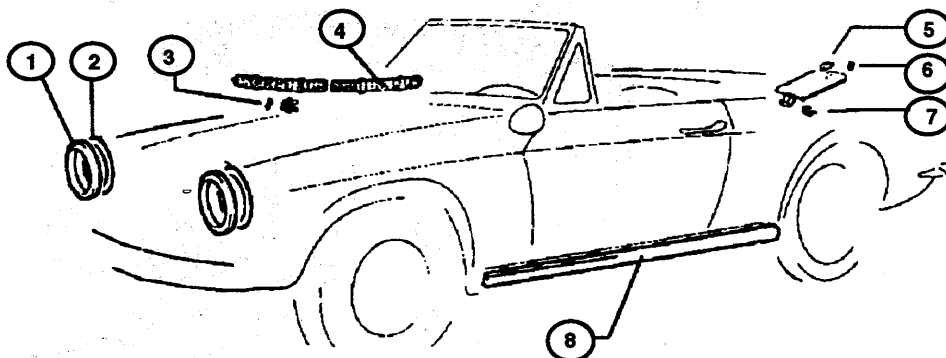


Exterior Moulding & Trim Parts



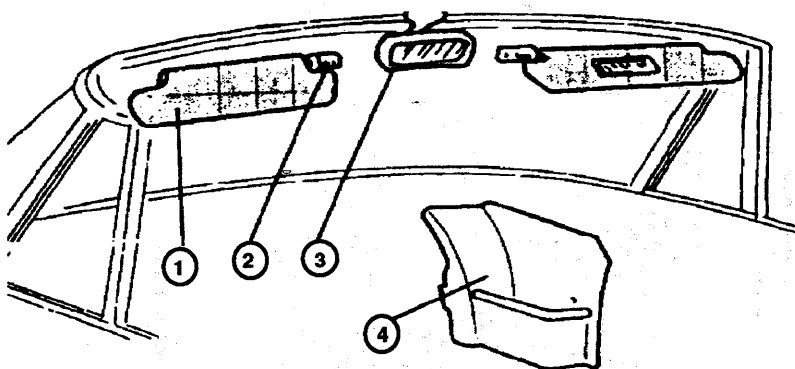
Illus. No.	Part No.	Description
1.	5886055	Front Gasket, Right
	5886056	Front Gasket, Left
2.	5886212	Moulding, Right
	5886213	Moulding, Left
3.	1903138	Door Check
4.	1903139	Screws
5.	5887283	Rubber Bumper
6.	1907602	Sill Moulding
7.	1903146	Door Sill Plate
8.	1907061	Weatherstrip
9.	5886473	Window Crank Handle

Illus. No.	Part No.	Description
10.	5886472	Ornament, Right & Left
11.	5886474	Clip
12.	1903124	Window Regulator, Right & Left
13.	5986700	Window Channel, Felt
14.	1903118	Window Channel, Right
	1903119	Window Channel, Left

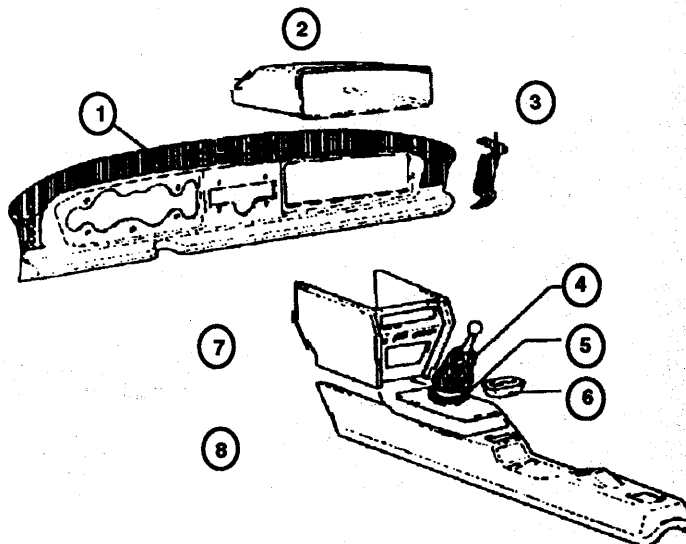
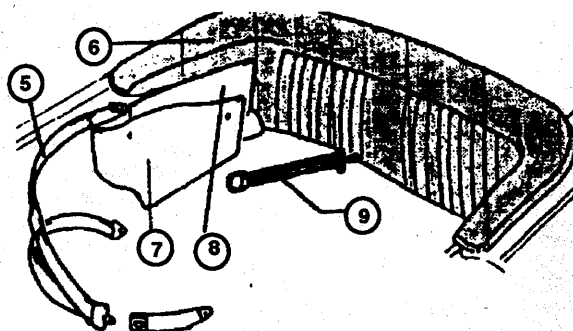


Illus. No.	Part No.	Description
1.	4467305	Head Light Door, Right & Left
2.	5886547	Gasket, Right
	5886548	Gasket, Left
3.	1903514	Screws
4.	1903176	Grill, Right & Left
5.	5887125	Knob
6.	1903512	Pad
7.	1903833	Spring
8.	1905364	Moulding, Right
	1905365	Moulding, Left

Interior Parts

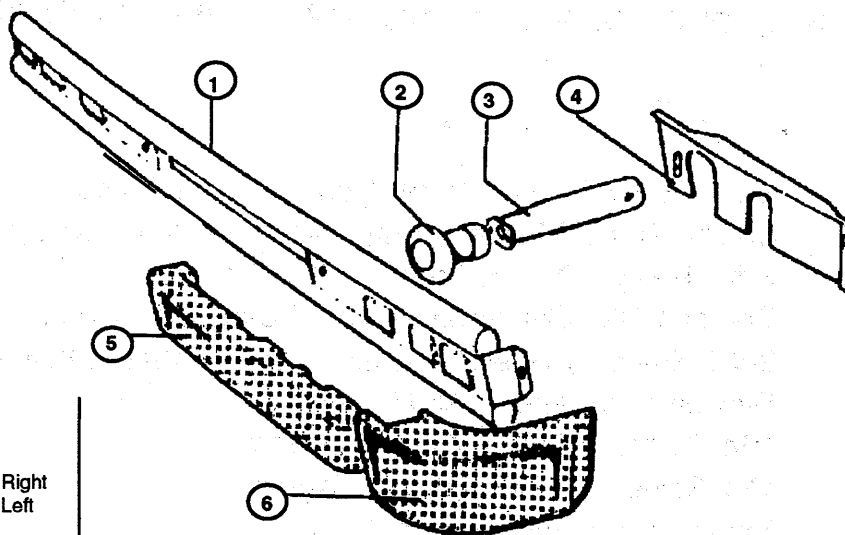


Illus. No.	Part No.	Description
1.	1903854	Sun Visor, Right, To 1978
	1903855	Sun Visor, Left, To 1978
	5886720	Sun Visor, Right, 1979-On
	5886722	Sun Visor, Left, 1979-On
2.	4779A	Sun Visor Bracket, To 1978
	4780A	Sun Visor Bracket, 1979-On
3.	1903856	Inside Mirror, 1969-On
4.	5886316	Kick Panel, Black Right
	5886330	Kick Panel, Black, Left
5.	4415707	Seatbelt, Right
	4415708	Seatbelt, Left
6.	5886713	Top Boot
7.	5886726	Covering, Right
	5886727	Covering, Left
8.	5886249	Covering, Right
	5886250	Covering, Left



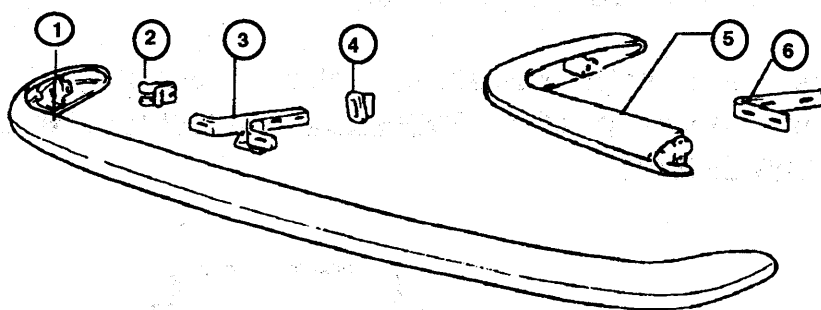
Illus. No.	Part No.	Description
1.		Dash Cap - See page 114
2.	1903025	Glove Box
3.	5886031	Moulding, Right
	5886032	Moulding, Left
4.	5887153	Shift Boot, Beige
5.	1904157	Ring
6.	5886506	Ash Tray
7.		Overlay - See page 114
8.		Overlay, See page 114

Bumpers



1978-85

Illus. No.	Part No.	Description
1.	5885421	Bumper Bar, Front
	5886995	Bumper Bar, Rear
2.	5886996	Gasket, Front & Rear, Right
	5886997	Gasket, Front & Rear, Left
3.	4437532	Bumper Shock, Front
	4337253	Bumper Shock, Rear
4.	5885594	Plate, Front & Rear, Right
	5885610	Plate, Front & Rear, Left
5.	5885422	Pad, Front, Right
	5885520	Pad, Front, Left
	5885426	Pad, Rear, Right
	5885523	Pad, Rear, Left
6.	5885423	End Pad, Front, Right
	5885521	End Pad, Front, Left
	5885427	End Pad, Rear, Right
	5885524	End Pad, Rear, Left



1968-72

Illus. No.	Part No.	Description
1.	1903835	Bumper, Front
	1905378	Bumper, Rear, Right
	1905379	Bumper, Rear, Left
2.	4146136	Clip
3.	1903186	Bracket, Right
	1903187	Bracket, Left
	1903183	Bracket, Left & Right
4.	4128275	Gasket